

---

**User's  
Manual**

**WX1  
GateMODBUS**

---

**vigilantplant®**

---

This manual describes the functions and operating procedures of GateMODBUS. To ensure correct use, please read this manual thoroughly before beginning operation. After reading the manual, keep it in a convenient location for quick reference in the event a question arises. GateMODBUS is a software program that uses the Modbus protocol to acquire data from measurement instruments and transfer that data to DAQLOGGER or Remote Monitor.

## Note

- The contents of this manual are subject to change without prior notice as a result of improvements in the software's performance and functions.
- Every effort has been made in the preparation of this manual to ensure the accuracy of its contents. However, should you have any questions or find any errors, please contact your nearest YOKOGAWA representative as listed on the back cover of this manual.
- Copying or reproducing all or any part of the contents of this manual without the permission of Yokogawa Electric Corporation is strictly prohibited.
- Use of this product (software and this manual) on more than one computer at the same time is prohibited. Use by more than one user is also prohibited.
- Transfer or lending of this product to any third party is prohibited.
- Yokogawa Electric Corporation provides no guarantees other than for physical deficiencies found on the original disk or this manual upon opening the product package.
- **License numbers will not be reissued. Please keep the license number in a safe place.**

## Copyrights

- Copyrights for the programs included on the CD-ROM are attributable to Yokogawa Electric Corporation.

## Trademarks

- DAQWORX, DAQLOGGER, and DAQEXPLORER are registered trademarks or trademarks of Yokogawa Electric Corporation.
- Microsoft, Windows, and Windows Vista are registered trademarks or trademarks of Microsoft Corporation in the United States and/or other countries.
- Adobe and Acrobat are registered trademarks or trademarks of Adobe Systems Incorporated.
- Company and product names that appear in this manual are registered trademarks or trademarks of their respective holders.
- The company and product names used in this manual are not accompanied by the registered trademark or trademark symbols (® and ™).

## Revisions

- 1st Edition     June 2003
- 2nd Edition    February 2005
- 3rd Edition    June 2007
- 4th Edition    March 2008
- 5th Edition    January 2009
- 6th Edition    January 2011
- 7th Edition    October 2011
- 8th Edition    June 2014

# Software License Agreement

## **IMPORTANT - PLEASE READ CAREFULLY BEFORE INSTALLING OR USING:**

THANK YOU VERY MUCH FOR SELECTING SOFTWARE OF YOKOGAWA ELECTRIC CORPORATION ("YOKOGAWA"). BY INSTALLING OR OTHERWISE USING THE SOFTWARE PRODUCT, YOU AGREE TO BE BOUND BY THE TERMS AND CONDITIONS OF THIS AGREEMENT. IF YOU DO NOT AGREE, DO NOT INSTALL NOR USE THE SOFTWARE PRODUCT AND PROMPTLY RETURN IT TO THE PLACE OF PURCHASE FOR A REFUND, IF APPLICABLE.

## **Software License Agreement**

### 1. Scope

This Agreement applies to the following software products and associated documentation of Yokogawa (collectively, "Software Product"). Unless otherwise provided by Yokogawa, this Agreement applies to the updates and upgrades of the Software Product which may be provided by Yokogawa.

Software Product: DAQWORX (It is limited to each software that you bought).

### 2. Grant of License

2.1 Subject to the terms and conditions of this Agreement, Yokogawa hereby grants to you a non-exclusive and non-transferable right to use the Software Product on a single or, the following specified number of, computer(s) and solely for your internal operation use, in consideration of full payment by you to Yokogawa of the license fee separately agreed upon.

Granted number of License: 1 (one)

2.2 Unless otherwise agreed or provided by Yokogawa in writing, the following acts are prohibited:

- a) to reproduce the Software Product, except for one archival copy for backup purpose, which shall be maintained with due care subject to this Agreement;
- b) to sell, lease, distribute, transfer, pledge, sublicense, make available via the network or otherwise convey the Software Product or the license granted herein to any other person or entity;
- c) to use the Software Product on any unauthorized computer via the network;
- d) to cause, permit or attempt to dump, disassemble, decompile, reverse-engineer, or otherwise translate or reproduce the Software Product into source code or other human readable format, or to revise or translate the Software Product into other language and change it to other formats than that in which Yokogawa provided;
- e) to cause, permit or attempt to remove any copy protection used or provided in the Software Product; or
- f) to remove any copyright notice, trademark notice, logo or other proprietary notices or identification shown in the Software Product.

2.3 Any and all technology, algorithms, know-how and process contained in the Software Product are the property or trade secret of Yokogawa or licensors to Yokogawa. Ownership of and all the rights in the Software Product shall be retained by Yokogawa or the licensors and none of the rights will be transferred to you hereunder.

2.4 You agree to maintain the aforementioned property and trade secret of Yokogawa or licensors and key codes in strict confidence, not to disclose it to any party other than your employees, officers, directors or similar staff who have a legitimate need to know to use the Software Product and agreed in writing to abide by the obligations hereunder.

2.5 Upon expiration or termination of this Agreement, the Software Product and its copies, including extracts, shall be returned to Yokogawa and any copies retained in your computer or media shall be deleted irretrievably. If you dispose of media in which the Software Product or its copy is stored, the contents shall be irretrievably deleted.

2.6 The Software Product may contain software which Yokogawa is granted a right to sublicense or distribute by third party suppliers, including affiliates of Yokogawa ("Third Party Software"). If suppliers of the Third Party Software ("Supplier") provide special terms and conditions for the Third Party Software which differ from this Agreement, the special terms and conditions separately provided by Yokogawa shall prevail over this Agreement. Some software may be licensed to you directly by Supplier.

2.7 The Software Product may contain open source software ("OSS"), for which the special terms and conditions separately provided by Yokogawa shall take precedence over this Agreement.

### 3. Restrictions on Application

3.1 Unless otherwise agreed in writing between you and Yokogawa, the Software Product is not intended, designed, produced or licensed for use in relation to aircraft operation or control, ship navigation or marine equipment control, or ground facility or device for support of the aforesaid operation or control, or for use in relation to rail facility, nuclear related facility, radiation-related equipment, or medical equipment or facility, or under any other circumstances which may require high safety standards.

3.2 If the Software Product is used for the abovementioned purposes, neither Yokogawa nor Supplier assumes liability for any claim or damage arising from the said use and you shall indemnify and hold Yokogawa, Supplier, their affiliates, subcontractors, officers, directors, employees and agents harmless from any liability or damage whatsoever, including any court costs and attorney's fees, arising out of or related to the said use.

### 4. Limited Warranty

4.1 The Software Product shall be provided to you on an "as is" basis at the time of delivery and except for physical damage to the recording medium containing the Software Product, Yokogawa and Supplier shall disclaim all of the warranties whatsoever, express or implied, and all liabilities therefrom. If any physical defect is found on the recording medium not later than twelve (12) months from delivery, Yokogawa shall replace such defective medium free of charge, provided that the defective medium shall be returned to the service office designated by Yokogawa at your expense within the said twelve (12) months. THIS LIMITED WARRANTY PROVIDED IN THIS CLAUSE IS IN LIEU OF ALL OTHER WARRANTIES OF ANY KIND WHATSOEVER AND YOKOGAWA HEREBY DISCLAIMS ALL OTHER WARRANTIES RELATING TO THE SOFTWARE PRODUCT, WHETHER EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, NON-INFRINGEMENT, QUALITY, FUNCTIONALITY, APPROPRIATENESS, ACCURACY, RELIABILITY AND RECENCY. IN NO EVENT SHALL YOKOGAWA WARRANT THAT THERE IS NO INCONSISTENCY OR INTERFERENCE BETWEEN THE SOFTWARE PRODUCT AND OTHER SOFTWARE NOR SHALL BE LIABLE THEREFOR. The warranty provisions of the applicable law are expressly excluded to the extent permitted.

4.2 At the sole discretion of Yokogawa, Yokogawa may upgrade the Software Product to the new version number ("Upgrade") and make it available to you at your expense or free of charge as Yokogawa deems fit. In no event shall Yokogawa be obliged to upgrade the Software Product or make the Upgrade available to you.

4.3 Certain maintenance service may be available for some types of Software Product at Yokogawa's current list price. Scope and terms and conditions of the maintenance service shall be subject to those separately provided by Yokogawa. Unless otherwise provided in Yokogawa catalogues or General Specifications, maintenance services will be available only for the latest version and the immediately preceding version. In no event will service for the immediately preceding version be available for more than 5 years after the latest version has been released. In addition, no service will be provided by Yokogawa for the Software Product which has been discontinued for more than 5 years. Notwithstanding the foregoing, maintenance service may not be available for non-standard Software Product. Further, in no event shall Yokogawa provide any service for the Software Product which has been modified or changed by any person other than Yokogawa.

### 5. Infringement

- 5.1 If you are warned or receive a claim by a third party that the Software Product in its original form infringes any third party's patent (which is issued at the time of delivery of the Software Product), trade mark, copyright or other intellectual property rights ("Claim"), you shall promptly notify Yokogawa thereof in writing.
- 5.2 If the infringement is attributable to Yokogawa, Yokogawa will defend you from the Claim at Yokogawa's expense and indemnify you from the damages finally granted by the court or otherwise agreed by Yokogawa out of court. The foregoing obligation and indemnity of Yokogawa shall be subject to that i) you promptly notify Yokogawa of the Claim in writing as provided above, ii) you grant to Yokogawa and its designees the full authority to control the defense and settlement of such Claim and iii) you give every and all necessary information and assistance to Yokogawa upon Yokogawa's request.
- 5.3 If Yokogawa believes that a Claim may be made or threatened, Yokogawa may, at its option and its expense, either a) procure for you the right to continue using the Software Product, b) replace the Software Product with other software product to prevent infringement, c) modify the Software Product, in whole or in part, so that it become non-infringing, or d) if Yokogawa believes that a) through c) are not practicable, terminate this Agreement and refund you the paid-up amount of the book value of the Software Product as depreciated.
- 5.4 Notwithstanding the foregoing, Yokogawa shall have no obligation nor liability for, and you shall defend and indemnify Yokogawa and its suppliers from, the Claim, if the infringement is arising from a) modification of the Software Product made by a person other than Yokogawa, b) combination of the Software Product with hardware or software not furnished by Yokogawa, c) design or instruction provided by or on behalf of you, d) not complying with Yokogawa's suggestion, or e) any other causes not attributable to Yokogawa.
- 5.5 This section states the entire liability of Yokogawa and its suppliers and the sole remedy of you with respect to any claim of infringement of a third party's intellectual property rights. Notwithstanding anything to the contrary stated herein, with respect to the claims arising from or related to the Third Party Software or OSS, the special terms and conditions separately provided for such Third Party Software or OSS shall prevail.

### 6. Limitation of Liability

- 6.1 EXCEPT TO THE EXTENT THAT LIABILITY MAY NOT LAWFULLY BE EXCLUDED IN CONTRACT, YOKOGAWA AND SUPPLIERS SHALL NOT BE LIABLE TO ANY PERSON OR LEGAL ENTITY FOR LOSS OR DAMAGE, WHETHER DIRECT, INDIRECT, SPECIAL, INCIDENTAL, CONSEQUENTIAL OR EXEMPLARY DAMAGES, OR OTHER SIMILAR DAMAGES OF ANY KIND, INCLUDING WITHOUT LIMITATION, DAMAGES FOR LOSS OF BUSINESS PROFITS, BUSINESS INTERRUPTION, LOSS OR DESTRUCTION OF DATA, LOSS OF AVAILABILITY AND THE LIKE, ARISING OUT OF THE USE OR INABILITY TO USE OF THE SOFTWARE PRODUCT, OR ARISING OUT OF ITS GENERATED APPLICATIONS OR DATA, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGES, WHETHER BASED IN WARRANTY (EXPRESS OR IMPLIED), CONTRACT, STRICT LIABILITY, TORT (INCLUDING NEGLIGENCE), OR ANY OTHER LEGAL OR EQUITABLE GROUNDS. IN NO EVENT YOKOGAWA AND SUPPLIER'S AGGREGATE LIABILITY FOR ANY CAUSE OF ACTION WHATSOEVER (INCLUDING LIABILITY UNDER CLAUSE 5) SHALL EXCEED THE DEPRECIATED VALUE OF THE LICENSE FEE PAID TO YOKOGAWA FOR THE USE OF THE CONCERNED PART OF THE SOFTWARE PRODUCT. If the Software Product delivered by Yokogawa is altered, modified or combined with other software or is otherwise made different from Yokogawa catalogues, General Specifications, basic specifications, functional specifications or manuals without Yokogawa's prior written consent, Yokogawa shall be exempted from its obligations and liabilities under this Agreement or law.
- 6.2 Any claim against Yokogawa based on any cause of action under or in relation to this Agreement must be given in writing to Yokogawa within three (3) months after the cause of action accrues.

### 7. Export Control

You agree not to export or provide to any other countries, whether directly or indirectly, the Software Product, in whole or in part, without prior written consent of Yokogawa. If Yokogawa agrees such exportation or provision, you shall comply with the export control and related laws, regulations and orders of Japan, the United States of America, and any other applicable countries and obtain export/import permit and take all necessary procedures under your own responsibility and at your own expense.

### 8. Audit; Withholding

- 8.1 Yokogawa shall have the right to access and audit your facilities and any of your records, including data stored on computers, in relation to the use of the Software Product as may be reasonably necessary in Yokogawa's opinion to verify that the requirements of this Agreement are being met.
- 8.2 Even after license being granted under this Agreement, should there be any change in circumstances or environment of use which was not foreseen at the time of delivery and, in Yokogawa's reasonable opinion, is not appropriate for using the Software Product, or if Yokogawa otherwise reasonably believes it is too inappropriate for you to continue using the Software Product, Yokogawa may suspend or withhold the license provided hereunder.

### 9. Assignment

If you transfer or assign the Software Product to a third party, you shall expressly present this Agreement to the assignee to ensure that the assignee comply with this Agreement, transfer all copies and whole part of the Software Product to the assignee and shall delete any and all copy of the Software Product in your possession irretrievably. This Agreement shall inure to the benefit of and shall be binding on the assignees and successors of the parties.

### 10. Termination

Yokogawa shall have the right to terminate this Agreement with immediate effect upon notice to you, if you breach any of the terms and conditions hereof. Upon termination of this Agreement, you shall promptly cease using the Software Product and, in accordance with sub-clause 2.5, return or irretrievably delete all copies of the Software Product, certifying the same in writing. In this case the license fee paid by you for the Software Product shall not be refunded. Clauses 2.4 and 2.5, 3, 5, 6 and 11 shall survive any termination of this Agreement.

### 11. Governing Law; Disputes

This Agreement shall be governed by and construed in accordance with the laws of Japan.

Any dispute, controversies, or differences which may arise between the parties hereto, out of, in relation to or in connection with this Agreement ("Dispute") shall be resolved amicably through negotiation between the parties based on mutual trust. Should the parties fail to settle the Dispute within ninety (90) days after the notice is given from either party to the other, the Dispute shall be addressed in the following manner:

- (i) If you are a Japanese individual or entity, the Dispute shall be brought exclusively in the Tokyo District Court (The Main Court) in Japan.
- (ii) If you are not a Japanese individual or entity, the Dispute shall be finally settled by arbitration in Tokyo, Japan in accordance with the Commercial Arbitration Rules of the Japan Commercial Arbitration Association. All proceedings in arbitration shall be conducted in the English language, unless otherwise agreed. The award of arbitration shall be final and binding upon both parties, however, each party may make an application to any court having jurisdiction for judgment to be entered on the award and/or for enforcement of the award.

### 12. Miscellaneous

- 12.1 This Agreement supersedes all prior oral and written understandings, representations and discussions between the parties concerning the subject matter hereof to the extent such understandings, representations and discussions should be discrepant or inconsistent with this Agreement.
- 12.2 If any part of this Agreement is found void or unenforceable, it shall not affect the validity of the balance of the Agreement, which shall remain valid and enforceable according to its terms and conditions. The parties hereby agree to attempt to substitute for such invalid or unenforceable provision a valid or enforceable provision that achieves to the greatest extent possible the economic, legal and commercial objectives of the invalid or unenforceable provision.
- 12.3 Failure by either party to insist on performance of this Agreement or to exercise a right when entitled does not prevent such party from doing so at a later time, either in relation to that default or any subsequent one.

End of document

---

# Overview of This Manual

## Structure of This Manual

This user's manual consists of the following chapters.

Chapter	Title	Description
1	<b>Overview</b>	Gives an overview of the GateMODBUS software. Lists the PC requirements for running Gate-MODBUS and gives information about system configuration.
2	<b>Operating Procedure</b>	Gives procedures for entering environment and data logging interval settings, and how to monitor the operational status of the software.
3	<b>Detailed Description of Functions</b>	Provides a detailed description of the functions of GateMODBUS. Lists error messages, their causes, and their corrective actions.
<b>Index</b>		An alphabetical index of the manual's contents.

## Scope of This Manual

This manual does not explain the basic operations of your PC's operating system (OS). For information regarding the basic operations of Windows, see the Windows user's manual.

## Conventions Used in This Manual

- Units
  - K Denotes 1024. Example: 10 KB
  - M Denotes 1024K. Example: 10 MB
  - G Denotes 1024M. Example: 2 GB
- Boldface Type
  - Hardware and software controls that the user manipulates such as dialog boxes, buttons, and menu commands are often set in boldface type.
- Subheadings
  - On pages in chapters 1 through 3 that describe operating procedures, the following subheadings are used to distinguish the procedure from their explanations.
    - Procedure** This subsection contains the operating procedure used to carry out the function described in the current section. All procedures are written with inexperienced users in mind; experienced users may not need to carry out all the steps.
    - Note** Calls attention to information that is important for proper operation of the instrument.

# Contents

Software License Agreement.....	ii
Overview of This Manual .....	iv
<b>Chapter 1 Overview</b>	
1.1 Overview of GateMODBUS Functions.....	1-1
1.2 System Overview.....	1-2
<b>Chapter 2 Operating Procedure</b>	
2.1 Running and Exiting GateMODBUS.....	2-1
2.2 Entering Environment Settings .....	2-2
2.3 Saving and Restoring Environment Settings .....	2-6
2.4 Reading Data from a Modbus Device and Transferring the Data as the Monitor Server.....	2-7
2.5 Performing the Loop Back Test .....	2-9
2.6 Viewing the Status of the Executable Function and Retrying Communications .....	2-11
2.7 Viewing Version Information .....	2-13
<b>Chapter 3 Detailed Description Functions</b>	
3.1 Overview.....	3-1
Environment Setting Functions.....	3-1
Executable Function .....	3-2
3.2 Detailed Description of Functions .....	3-3
Communication Port .....	3-3
Modbus Communications .....	3-3
Logical Configuration .....	3-4
Acquisition Conditions .....	3-4
Groups .....	3-5
Acquiring Data at Fixed Intervals.....	3-6
Data Dropout .....	3-6
Timeout Operation .....	3-7
Resetting the Timeout Counter .....	3-7
Data Type.....	3-8
Data Scaling .....	3-10
Running/Stopping Executable Function.....	3-10
Loop Back Test .....	3-10
Test Acquisition .....	3-10
Monitor Server Function .....	3-10
Status Display of Executable Function .....	3-10
3.3 Messages and Corrective Actions .....	3-11
Error.....	3-11
Message .....	3-11
Executable Function Messages.....	3-11

## Index

## 1.1 Overview of GateMODBUS Functions

GateMODBUS is a software program that uses the Modbus protocol to acquire data from other application software or measuring instruments with data output functions, and transfer the data to DAQLOGGER or Remote Monitor. Using GateMODBUS allows you to monitor data on DAQLOGGER or Remote Monitor that was acquired not only by Yokogawa recorders, but also by other manufacturers' measuring instruments as well. Yokogawa's DAQLOGGER is a software program that allows users to open a connection from their PC to various kinds of Yokogawa recorders (the mR, VR, DARWIN, DX, MV, and CX) and perform data logging and monitoring. Yokogawa's Remote Monitor is a software program that enables monitoring of data logged by recorders or data logging software.

### Features

- Runs as a Windows application.
- Supports the Modbus/RTU (serial) and Modbus/TCP (Ethernet) protocols.
- Allows you to read the input and holding registers from various measuring instruments.
- Measurement can be performed at intervals of up to 0.5 seconds\*.
  - \* However, DAQLOGGER's shortest interval is 1 second. Also, the maximum speed of 0.5 seconds may not be attainable depending on the amount of data being read, the response time of the device, and the communication speed.

## 1.2 System Overview

### System

This software can perform data logging when connected with instruments (devices) meeting the following criteria.

- The ability to perform communications using the Modbus/RTU (serial) or Modbus/TCP (Ethernet) protocol.
- For serial communications, the ability to operate under a baud rate of 4800, 9600, 19200, or 38400.
- The ability to read registers using one or both of the following two Modbus function codes.
  - Function code 03: read holding registers  
(register numbers: 40001-49999, 400001-465535)
  - Function code 04: read input registers  
(register numbers: 30001-39999, 300001-365535)

### Software Requirements

Run DAQWORX under any of the following operating systems.

- Windows Vista Home Premium SP2 (excluding the 64-bit editions)
- Windows Vista Business SP2 (excluding the 64-bit editions)
- Windows 7 Home Premium, SP1 (32-bit and 64-bit editions)
- Windows 7 Professional, SP1 (32-bit and 64-bit editions)
- Windows 8 (32-bit and 64-bit) (Supports the desktop mode)
- Windows 8 Pro (32-bit and 64-bit) (Supports the desktop mode)

The language displayed by the software under different language versions of the OS are as follows.

<u>OS Language</u>	<u>Software Language</u>
Japanese	Japanese
Other	English

### Hardware Requirements

The following hardware are required to use GateMODBUS.

- PC: A PC that runs one of the OS above, and that meets the following CPU and memory requirements.
  - When Using Windows Vista**  
Pentium 4, 3 GHz or faster Intel x64 or x86 processor; 2 GB or more of memory
  - When Using Windows 7 or Windows 8**  
32-bit edition: Intel Pentium 4, 3 GHz or faster x64 or x86 processor; 2 GB or more of memory  
64-bit edition: Intel x64 processor that is equivalent to Intel Pentium 4, 3 GHz or faster; 2 GB or more of memory
- Free disk space: 200 MB or more
- Communication device: An Ethernet (when connecting to DAQLOGGER or Remote Monitor), or RS-232 port that is recognized by the operating system. Also required for Ethernet communications with this software's Modbus instruments), or RS-232 port



- CD-ROM drive: Used to install the software
- Peripheral devices: A mouse supported by the operating system
  
- Monitor: A video card that is recommended for the OS and a display that is supported by the OS, has a resolution of 1024×768 or higher, and that can show 65,536 colors (16-bit, high color) or more.

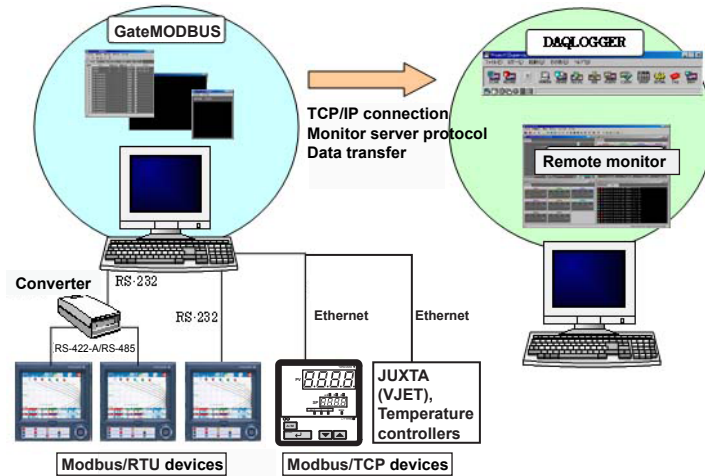
### **Note**

---

An RS-232 to RS-422-A/RS-485 converter is required to perform communications between the software and another Modbus device via RS-422-A/RS-485 (Yokogawa ML2 RS232C/RS485 converter recommended).

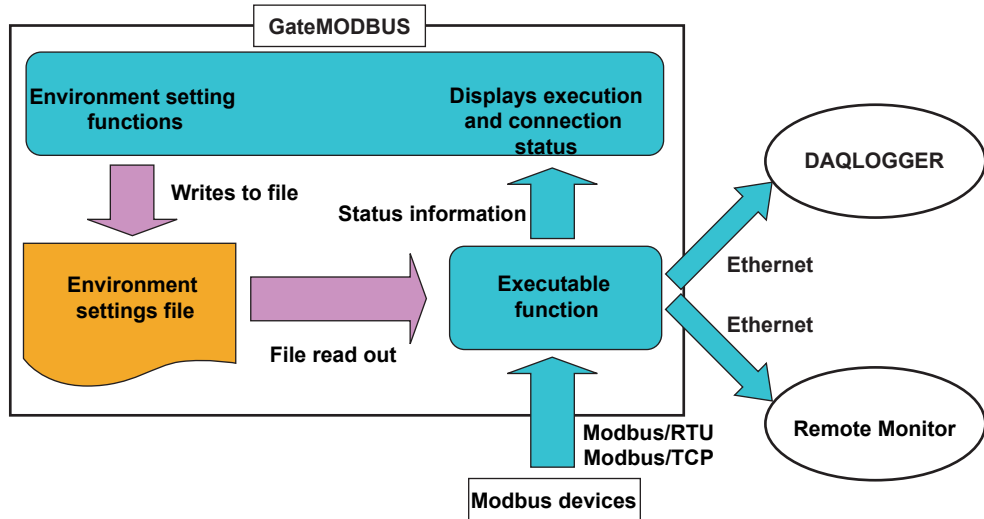
---

### System Configuration



It is recommended that you run GateMODBUS and DAQLOGGER on separate PCs depending on the number of devices that the system supports and other factors affecting the load.

### Software Configuration



GateMODBUS Configurator consists of two separate software functions. The role of each function within the configurator is as follows:

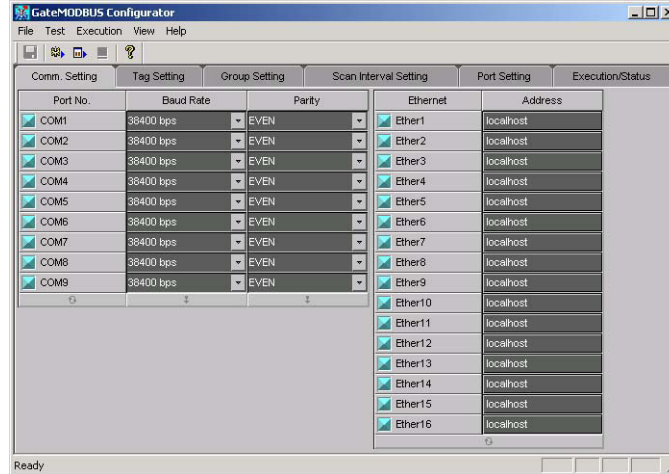
- **Environment Setting Functions**  
Used to define model names, communication methods, and other parameters required for running the executable function. And operates in conjunction with the environment setting functions to display the practice status and connection status of DAQLOGGERS and Remote Monitors.
- **Executable Function**  
The software reads data from the Modbus devices at fixed intervals. It also acts as a monitor server, transferring data to DAQLOGGER and Remote Monitor.

# 2.1 Running and Exiting GateMODBUS

## Running the Software Procedure

1. From the Windows Start menu, choose **Programs > YOKOGAWA DAQWORX > GateMODBUS > GateMODBUS**.

The GateMODBUS Configurator opens.

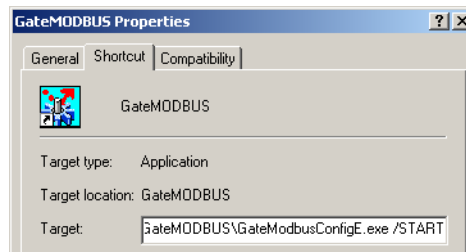


### Note

- When you start GateMODBUS, it is restored to the same status that was active during the previous session.
- If the program is closed while a process or service is running, the license will be considered to be "in use." If the message, "Invalid license number. Please reinstall." appears when restarting the program, it may indicate that the user is attempting to run a Gate program in excess of the number of available licenses.

## Starting GateMODBUS in Acquisition Start Mode Procedure

1. From the Windows Start menu, choose **Programs > YOKOGAWA DAQWORX > GateMODBUS > GateMODBUS**, then right-click GateMXMW and select Create Shortcut.
2. Right-click the shortcut icon and select Properties.
3. Choose the Shortcut tab, then add /START to the right of the path in the Target box and click OK.



4. Choose the shortcut from the Windows Start menu. The connection status of the previous session is restored, and acquisition begins.

## Exiting the Software Procedure

1. Choose **File > Exit from the menu bar**, or click the X button at the right end of the title bar.  
GateMODBUS closes.

## 2.2 Entering Environment Settings

The following settings can be entered using the configurator.

- Serial port and Ethernet port settings (Serial Setting tab)
- Data acquisition conditions, communication retry (Scan Interval tab)
- Tag settings (Tag Setting tab)
- Group settings (Group Setting tab)
- TCP/IP settings for the monitor server port (Port Setting tab)

### Serial Port Settings

#### Procedure

1. Click the Comm. Setting tab or choose View > Comm. setting from the menu bar. The Serial Setting screen is displayed.

The screenshot shows the 'Comm. Setting' tab with a table of serial and Ethernet ports. Annotations include:

- Select/deselect all items:** Points to the top-left corner of the table.
- Drag to select a range of items:** Points to the selection checkboxes in the first column.
- Click to turn a single item ON/OFF:** Points to the selection checkbox for COM1.
- Click to display a list:** Points to the dropdown arrow in the Baud Rate column.
- Copies the setting in the first item of the selection to all of the items in the selection:** Points to the copy icon in the Baud Rate column.
- Turns all selected items ON/OFF:** Points to the 'All' button at the bottom right of the table.

Port No.	Baud Rate	Parity	Ethernet	Address
<input checked="" type="checkbox"/> COM1	38400 kbps	EVEN	<input checked="" type="checkbox"/> Ether1	localhost
<input checked="" type="checkbox"/> COM2	38400 kbps	EVEN	<input checked="" type="checkbox"/> Ether2	localhost
<input checked="" type="checkbox"/> COM3	38400 kbps	EVEN	<input checked="" type="checkbox"/> Ether3	localhost
<input checked="" type="checkbox"/> COM4	38400 kbps	EVEN	<input checked="" type="checkbox"/> Ether4	localhost
<input checked="" type="checkbox"/> COM5	38400 kbps	EVEN	<input checked="" type="checkbox"/> Ether5	localhost
<input checked="" type="checkbox"/> COM6	38400 kbps	EVEN	<input checked="" type="checkbox"/> Ether6	localhost
<input checked="" type="checkbox"/> COM7	38400 kbps	EVEN	<input type="checkbox"/> Ether7	localhost
<input type="checkbox"/> COM8	38400 kbps	EVEN	<input type="checkbox"/> Ether8	localhost
<input type="checkbox"/> COM9	38400 kbps	EVEN	<input type="checkbox"/> Ether9	localhost
			<input type="checkbox"/> Ether10	localhost
			<input type="checkbox"/> Ether11	localhost
			<input type="checkbox"/> Ether12	localhost
			<input type="checkbox"/> Ether13	localhost
			<input type="checkbox"/> Ether14	localhost
			<input type="checkbox"/> Ether15	localhost
			<input type="checkbox"/> Ether16	localhost

2. Set the port number, baud rate, and parity.  
 Port number: ON (blue)/OFF (gray)  
 Baud rate: 4800, 9600, 19200, 38400  
 Parity: NONE, ODD, EVEN
3. Turn Ethernet ON (blue) or OFF (gray).
4. Click Address. The dialog box below opens.

The dialog box 'Input Address - Ether1' contains the following fields:

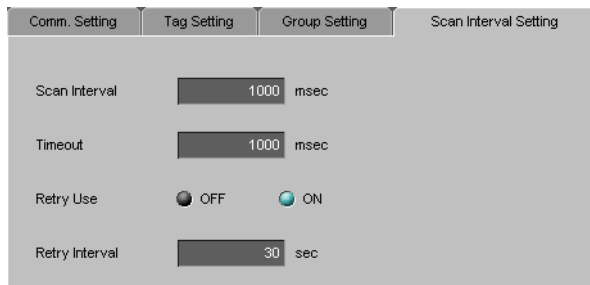
- Ether:** A label above the input fields.
- IP address or host name:** A text input field containing 'localhost'.
- Port No.:** A text input field containing '502'.
- Buttons:** 'OK' and 'Cancel' buttons at the bottom.

5. Enter the IP address or host name and port number. (The default port number for Modbus/TCP is 502. Use this port number if no particular setting is required by the instrument.)

## Data Acquisition Conditions, Communication Retry

### Procedure

1. Click the Scan Interval tab or choose **View > Scan Interval** setting from the menu bar.



Setting	Value	Unit
Scan Interval	1000	msec
Timeout	1000	msec
Retry Use	OFF / ON	
Retry Interval	30	sec

2. Set the scan interval, timeout time, and number of retries.

Logging interval: 0.5–3600 sec.

Timeout time: 1–10 sec.

Retry Use : Select whether or not to retry communications (ON/OFF).

Retry Interval : The interval between communication retries (30–3600 sec.)

## Tag Settings

### Procedure

1. Click the Tag Setting tab or choose **View > Tag setting** from the menu bar.

Drag to select a range of items (up to 300 channels can be selected)

Tag No.	Port	Address	Function	Regl No.	Data Type	Coefficient	Off set	Dec pos
TAG001	NONE	1	04	30001	INT16	1.000000	0.000000	1
TAG002	NONE	1	04	30002	INT16	1.000000	0.000000	1
TAG003	NONE	1	04	30003	INT16	1.000000	0.000000	1
TAG004	NONE	1	04	30004	INT16	1.000000	0.000000	1
TAG005	NONE	1	04	30005	INT16	1.000000	0.000000	1
TAG006	NONE	1	04	30006	INT16	1.000000	0.000000	1
TAG007	NONE	1	04	30007	INT16	1.000000	0.000000	1
TAG008	NONE	1	04	30008	INT16	1.000000	0.000000	1

Click to display a list

Copies the setting in the first item of the selection to all of the items in the selection

Turns all selected items ON/OFF

Register numbers are filled from the first cell in the selection to the last, each line being given a register number 1

Select/deselect all items

Tag No.	Coefficient	Off set	Dec pos	Lower	Upper	Unit	Tag Name
TAG001	1.000000	0.000000	1	-10.0	10.0		TAG001
TAG002	1.000000	0.000000	1	-10.0	10.0		TAG002
TAG003	1.000000	0.000000	1	-10.0	10.0		TAG003
TAG004	1.000000	0.000000	1	-10.0	10.0		TAG004
TAG005	1.000000	0.000000	1	-10.0	10.0		TAG005
TAG006	1.000000	0.000000	1	-10.0	10.0		TAG006
TAG007	1.000000	0.000000	1	-10.0	10.0		TAG007
TAG008	1.000000	0.000000	1	-10.0	10.0		TAG008

Click to turn a single item ON/OFF

2. Enter the following settings.

- Tag number: ON (blue)/OFF (gray)
- Port: NONE, COM1–COM9, Ether1–Ether16
- Modbus address: Enter the address for the Modbus device.
- Modbus function: 03 or 04
- Modbus register numbers:
  - For Modbus function 03, 40001-49999, 400001-465535
  - For Modbus function 04, 30001-39999, 300001-365535
- Modbus data type: Depends on the Modbus device header. (See page 3-8, “Data Type”)
- Scaling coefficient: (See page 3-10, “Data Scaling”)
- Scaling offset: (See page 3-10, “Data Scaling”)
- Decimal position: An integer from 0–4
- Span Lower/Upper: Setting range varies depending on the decimal position. (See page 3-5, “Upper/Lower Limit of Span”)
- Unit: Enter up to 6 alphanumeric characters.
- Tag name: Enter up to 16 alphanumeric characters.

## Group Settings Procedure

1. Click the Group Setting tab or choose **View > Group setting** from the menu bar.

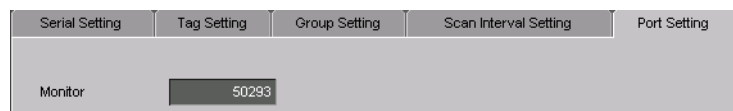
The screenshot shows the 'Group Setting' tab in a software interface. At the top, there are tabs for 'Serial Setting', 'Tag Setting', 'Group Setting', and 'Scan Interval Setting'. Below the tabs, there is a 'Group Name' field containing 'Group01'. The main area is a table with columns 'No.', 'Tag No.', and 'Color'. The table contains 18 rows, with the first 7 rows selected (indicated by blue checkmarks in the 'No.' column). The 'Tag No.' column shows 'TAG001' through 'TAG007' for the selected rows, and '<None>' for the unselected rows. The 'Color' column shows various colors for each row. Annotations include: 'Select/deselect all items' pointing to a checkbox in the 'No.' column; 'Drag to select a range of items' pointing to the selection checkboxes; 'Click here to display the Tag No. dialog box.' pointing to the 'Tag No.' column; 'Restore the default color to all tags' pointing to a button in the 'Color' column; 'Tag numbers are filled from the first cell in the selection to the last, each line being given a tag number 1 higher than the last' pointing to the 'Tag No.' column; 'Turns all selected items ON/OFF' pointing to a button in the 'No.' column; and 'Click to turn a single item ON/OFF' pointing to a button in the 'No.' column.

2. Enter the following settings.

Group name: Enter up to 30 alphanumeric characters.  
 No.: ON (blue)/OFF (gray)  
 Tag No.: Select the tag number in the Tag No. dialog box.  
 Color: Assign colors to tags.

## TCP/IP Settings for the Monitor Server Port Procedure

1. Click the Port Setting tab or choose **View > Port setting** from the menu bar.



2. Enter the port number used to transfer data loaded from a Modbus device to DAQLOGGER or Remote Monitor. **The port number need not be changed unless a problem occurs.**

---

## 2.3 Saving and Restoring Environment Settings

### Saving Environment Settings

#### Procedure

1. Click the Save button or choose **File > Save** from the menu bar.



The current settings are saved.

### Restoring Environment Settings

This procedure clears all settings currently being entered and restores the most recently saved settings.

#### Procedure

1. Choose **File > Revert** from the menu bar.



## 2.4 Reading Data from a Modbus Device and Transferring the Data as the Monitor Server

When you run the executable function, data is read in from the Modbus devices, the PC becomes the monitor server, and data is transferred to DAQLOGGER or Remote Monitor. The executable function can be run as a process or a service. When run as a process, the executable function closes when logging off Windows. When run as a service, the executable function is registered in Windows as an automatically executable service. When run as a service, the executable function continues processing even when the user has logged off of Windows. Also, the executable function is run automatically as soon as the PC is turned ON (prior to log in). However, the software can only be run as a service by a user with Administrator privileges. Services cannot be executed when using Windows Vista.

### **Note**

The maximum number of DAQLOGGERS or Remote Monitors that can be connected at once is 16.

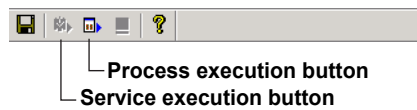
## Running the Executable Function

### Procedure

1. Enter environment settings. (See section 2.2, "Entering Environment Settings.")

### Running from the Menu Bar

2. To run the function as a process, click the Process Execution button or choose **Execute > Process** from the menu bar.



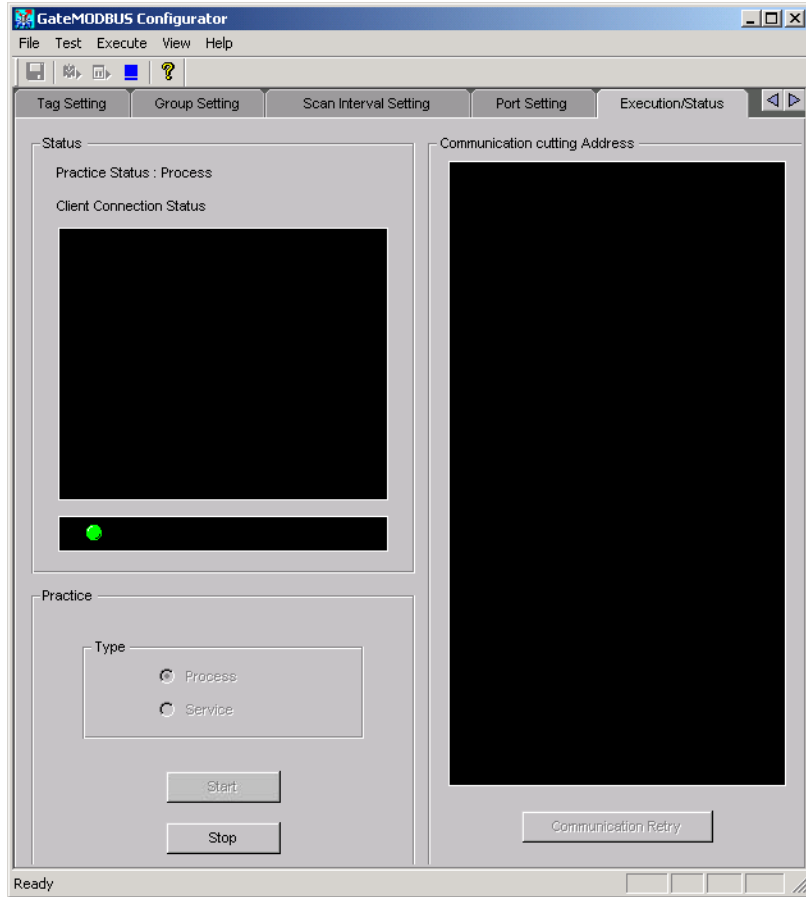
To run the function as a service, click the Service execution button or choose **Execute > Service** from the menu bar.

The Practice Status item in the Practice/Status tab displays "Process" or "Service," as well as the name of the connected client, connection status, and the addresses of any disconnected DAQLOGGERS and Remote Monitors.

**Running the Executable Function from the Practice/Status Tab**

2. Select the type of execution from the Practice/Status tab, then click the Practice button.

The Practice Status item displays “Process” or “Service,” as well as the names of connected clients, the connection status, and the addresses of disconnected DAQLOGGERS and Remote monitors.



**Stopping the Executable Function**

**Procedure**

**Stopping from the Menu Bar**

1. Click the Stop button or choose **Execute > Stop** from the menu bar.



The Practice Status item shown on the Execution/Status tab displays “Stop.”

**Stopping the Executable Function from the Execution/Status Tab**

1. Click the Stop button on the Execution/Status tab.  
“Stop” is displayed for the practice status .

## 2.5 Performing the Loop Back Test

### Performing the Loop Back Test

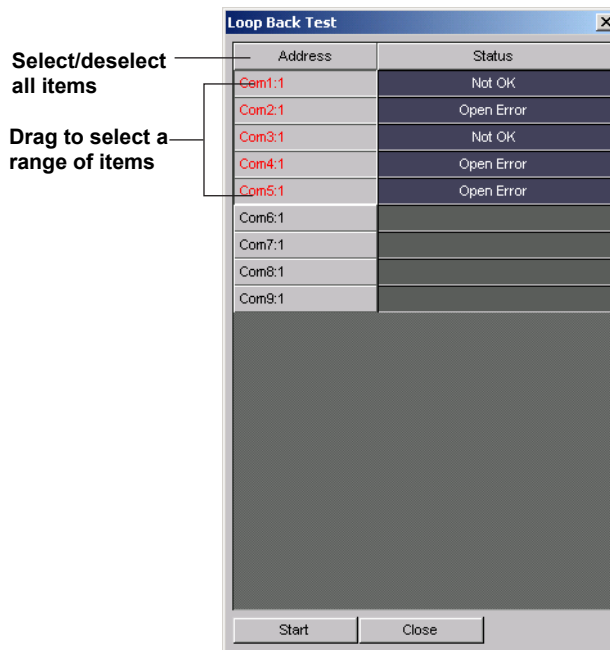
#### **Note**

The loop back test or service cannot be performed while other processes or a services are running.

#### Procedure

1. Choose **Test > Loop Back Test** from the menu bar.

The Loop Back Test dialog box opens.



2. Drag to select the addresses on which you wish to perform the loop back test.
3. Click Practice.

The result appears in the status column.

OK: Normal

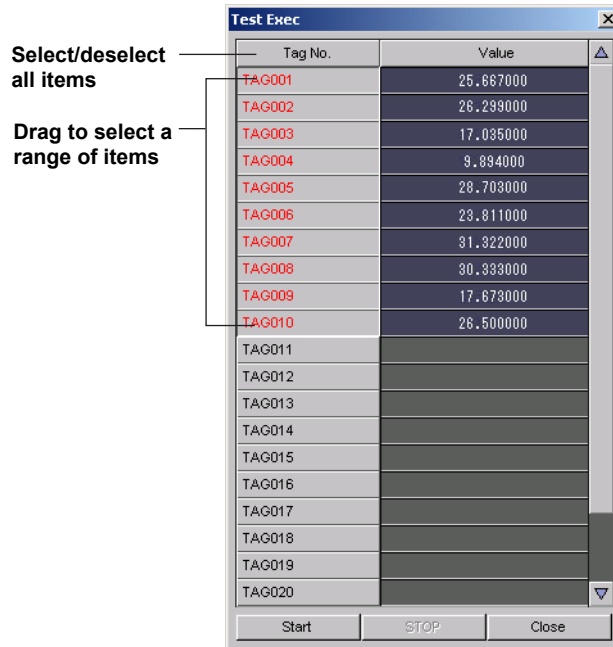
Not OK: No response

## Executing the Test

### Procedure

#### Starting the Test

1. Choose **Test > Test** from the menu bar.  
The Test Exec dialog box is displayed.



2. Drag to select the tag numbers on which you wish to perform the test.
3. Click Practice.  
The scaled result is displayed.

#### Stopping the Test

4. Click STOP.  
The test stops.

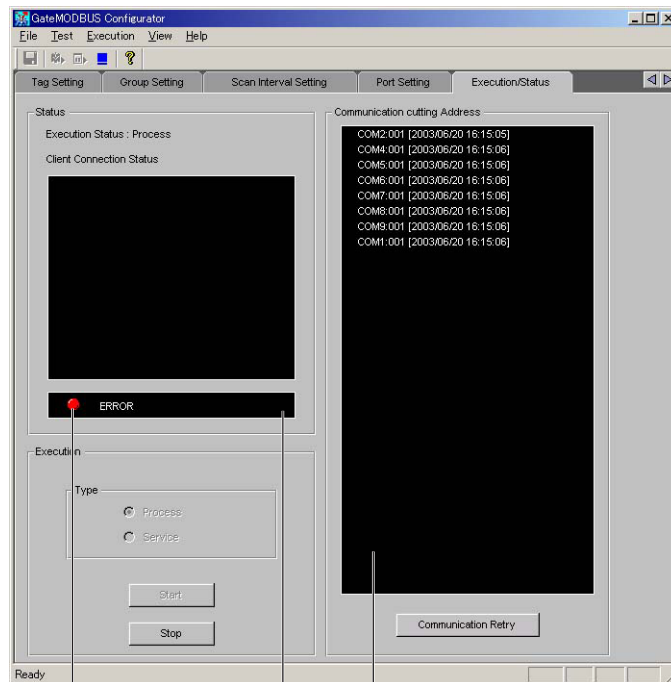
## 2.6 Viewing the Status of the Executable Function and Retrying Communications

### Viewing the Status of the Executable Function

#### Procedure

1. Click the Practice/Status tab or choose **View > Execution/Status** from the menu bar.

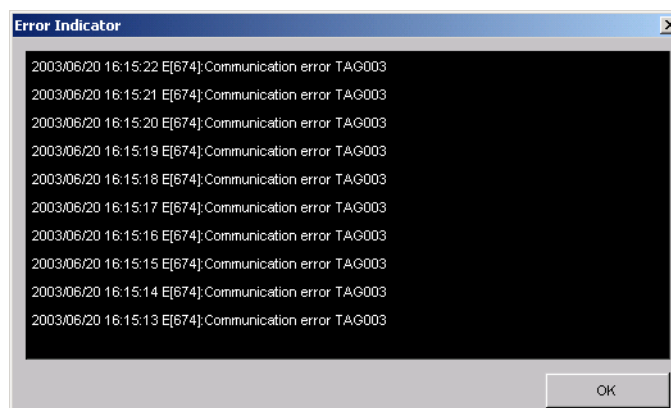
The practice type, practice status (running as process, running as service, or stopped), client connection status, and communication cutting addresses are displayed.



The practice status is displayed using colors  
 Green: Normal  
 Gray: Stopped  
 Blinking red: Error  
 Yellow: Data dropout occurred and communication is retried (communication paused)

If Use retry is turned OFF on the Scan Interval Setting tab, click here to retry communication if a communication error occurs.

The software retries communication until it is restored and displays up to 200 addresses that ended in a communication error only if Use retry is turned ON the Scan Interval Setting tab



## 2.6 Viewing the Status of the Executable Function and Retrying Communications

---

### **Note**

- Click the Start button to download data from the Modbus devices. The interval at which data is downloaded is determined by the data acquisition conditions (scan interval, timeout time, and number of retries).
  - If a warning message is displayed (code Wxxxx), the lamp that displays the connection status by color does not blink red.
  - When an error occurs and the lamp blinks red, the Error Indicator dialog box appears. If you close the dialog box, the lamp turns green.
- 

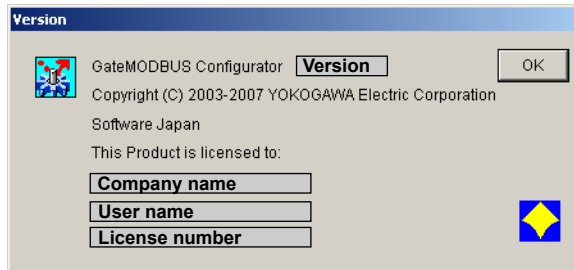
## Retrying Communications

1. Click the **Communication Retry** button.  
Retries communications. (Retry time)

## 2.7 Viewing Version Information

### Procedure

1. Click the About button or choose **Help > About** from the menu bar.  
The Version dialog box opens.



## 3.1 Overview

GateMODBUS performs serial communications with Modbus devices and acquires data at regular intervals. Through the monitor server function, the acquired data is transferred to DAQLOGGER or Remote Monitor via Ethernet. The following is a list of the features of each software function.

### Environment Setting Functions

Environment setting functions are used to enter all environment settings required to run the executable function, and are also used to run/stop the executable function.

- **Serial Port Settings**
  - Baud rate
  - Parity
- **Ethernet port to be used**
  - IP address or host name
  - Port number
- **Data Acquisition Conditions**
  - Scan interval
  - Timeout time
  - Retries
- **Tag Settings**
  - Communications port
  - Modbus address
  - Modbus function
  - Modbus register number
  - Modbus data type
  - Scaling coefficient
  - Scaling offset
  - Decimal place
  - Upper/lower limit of span
  - Unit
  - Tag name
- **Group Settings**
  - Tag assignments
  - Tag colors
  - Group name
- **TCP/IP Settings for the Monitor Server Port**
- **Running/Stopping Executable Function**
  - Running of the executable function as a service
  - Running of the executable function as a process
  - Stopping the executable function
- **Performing Tests (Data Acquisition)**
- **Loop Back Test**
- **Communication Retry ON/OFF for the Executable Function, Retry Interval, and Reset**
- **Status Display of Executable Function**
  - Practice status display (stopped, running as a service, running as a process)
  - The client connection status is displayed if DAQLOGGER or Remote Monitor is the client.



#### **Executable Function**

Features of the executable function are as follows:

- Running as a process and as a service is possible.
- Data is acquired from Modbus devices at regular intervals.
- Retries communications.
- Runs as a monitor server if DAQLLOGGER or Remote Monitor is the client.

## 3.2 Detailed Description of Functions

### Communication Port

The communications ports available to GateMODBUS are the COM1–COM9 serial (RS-232) ports the Ether1 to Ether16 Ethernet ports. The following items are specified in the Serial Setting tab.

#### Serial port setting

- Baud rate (4800, 9600, 19200, or 38400 bps)
- Parity (None, Even, or Odd)

#### Ethernet port setting

- IP address or host name
- Password

#### **Note**

The Modbus protocol's RTU (remote terminal unit) mode prescribes stop bit 2 for no parity, and stop bit 1 for odd or even parity.

### Modbus Communications

GateMODBUS supports communications using the Modbus/RTU (serial) and Modbus/TCP (Ethernet) protocols. The functions and registers used by GateMODBUS for data logging are as follows:

Function	03	04
Description	Read holding register	Read input register
Register numbers that can be loaded:	40001–49999 30001–39999	400001–465535 300001–365535

Also, you can execute the following functions on the configurator to display the connection status with Modbus devices.

Function	08
Sub-function	00
Description	Loop back test

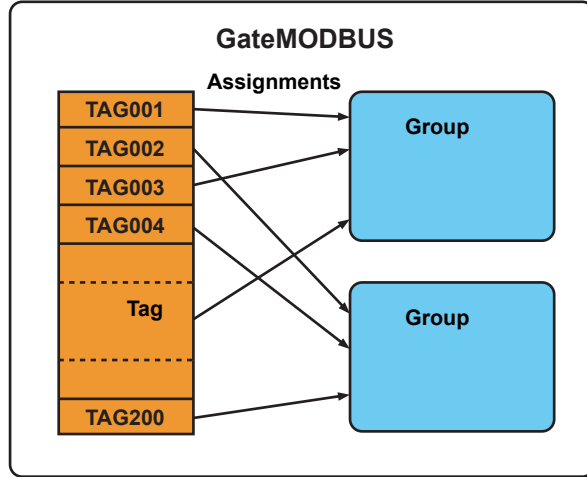
#### **Note**

GateMODBUS does not support the Modbus protocol's Modbus/ASCII mode.

### Logical Configuration

Item	Description	Limit
Tag	Indicates one data item.	300
Group	Assigns tags. Up to 32 tags can be assigned to a group.	50

#### Logical Configuration Diagram



### Acquisition Conditions

The following items are included in the acquisition conditions.

- Data scan interval (0.5–3600 sec)  
For information on the data acquisition operation, see page 3-6, “Acquiring Data at Fixed Intervals.”
- Timeout time (1–10 sec)
- Retry Use (ON/OFF).
- Retry Interval (30–3600 sec.)

#### Tag

A tag is a name for a data value. You can use up to 100 tags with GateMODBUS. Data obtained from the Modbus registers is assigned to each tag. The following items are included in tag settings.

- Used serial ports (COM1–COM9) and Ethernet ports (Ether1 to Ether16)
- The read Modbus function (03 or 04)
- Register numbers read  
For Modbus function 03: 40001–49999, 400001–465535  
For Modbus function 04: 30001–39999, 300001–365535
- Data Type  
See page 3-8, “Data Type.”
- Scaling variable  
See page 3-10, “Data Scaling.”
- Decimal place
- Upper/lower span value
- Tag name
- Unit

**Tag Name**

Enter a tag name as needed. You can enter up to 16 alphanumeric characters. Tags can be downloaded (tag data is received) using a DAGLOGGER tag software or Remote Monitor that is connected to GateMODBUS.

**Unit**

Enter a unit as needed. You can enter up to 6 alphanumeric characters. The unit string is the unit string on the DAQLOGGER or Remote Monitor connected to GateMODBUS.

**Decimal Place**

Enter a decimal place of 0, 1, 2, 3, or 4. This value is the decimal place used when DAQLOGGER or Remote Monitor is connected to Gate-MODBUS for monitoring.

**Upper/Lower Limit of Span**

Enter the upper and lower limit values of span. The available setting range is as follows:

Decimal Place	Setting Range
0	-1000000000000000 to 1000000000000000
1	-1000000000000000.0 to 1000000000000000.0
2	-1000000000000000.00 to 1000000000000000.00
3	-1000000000000000.000 to 1000000000000000.000
4	-1000000000000000.0000 to 1000000000000000.0000

This value is the default setting used when DAQLOGGER or Remote Monitor is connected to GateMODBUS for monitoring.

**Groups**

You can combine tags into groups. Up to 50 groups can be created. Up to 32 tags can be assigned to a group. The following items are included in group settings.

- Tag assignments: Up to 32 tags can be assigned to a group.
- Color of assigned tags: The default color when connected to Remote Monitor.
- Group name: Up to 30 alphanumeric characters can be input.

**Note**

Group settings cannot be used by DAQLOGGER. They are only available when connected to Remote Monitor.

**Tag Assignments**

Tags can be assigned to groups. Up to 32 tags can be assigned to a group. The tags assigned here are the default values when Remote Monitor is connected to GateMODBUS.

**Tag Colors**

Specify colors for tags assigned to groups. The tag colors specified here are the default values when Remote Monitor is connected to GateMODBUS.

### 3.2 Detailed Description of Functions

#### Group Names

You can assign names to groups. Names can contain up to 30 alphanumeric characters. The group names specified here are the default values when Remote Monitor is connected to GateMODBUS.

#### Acquiring Data at Fixed Intervals

Using GateMODBUS, data can be acquired concurrently on each port. Therefore data is logged more efficiently when connecting each Modbus device to a separate port rather than connecting several Modbus devices to a single port. Also, registers occurring in a continuous sequence on 1 instrument are read all at once. Therefore, the more sequentially continuous registers there are, the more efficiently data is acquired. However, if a register within the sequence experiences an error, the error applies to all registers in the sequence.

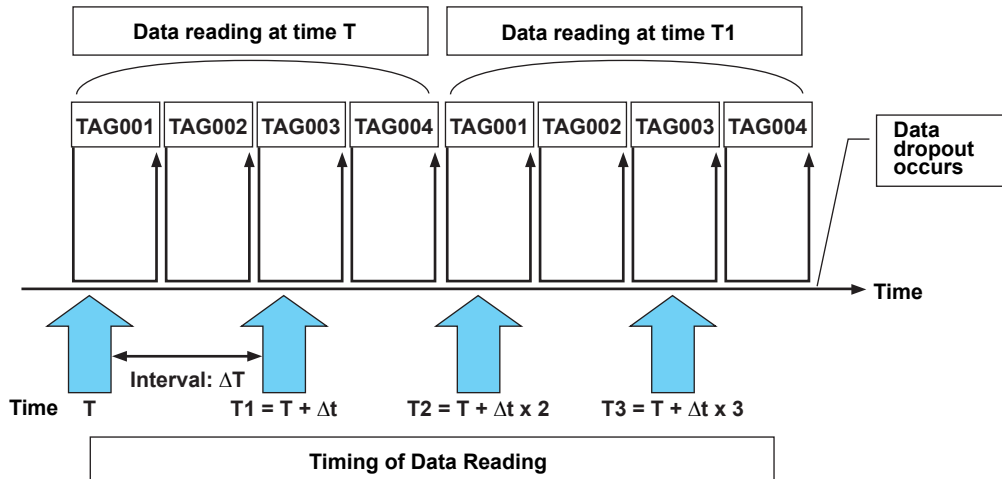
For example, given the three registers below, TAG001–TAG003 are read all at once at each scan interval.

Tag	COM Port	Modbus Address	Register numbers read
TAG001	COM1	1	30001
TAG002	COM1	1	30002
TAG003	COM1	1	30003

#### Data Dropout

If data is being read at the timing shown below, data is dropped. Data dropout can occur in the following circumstances.

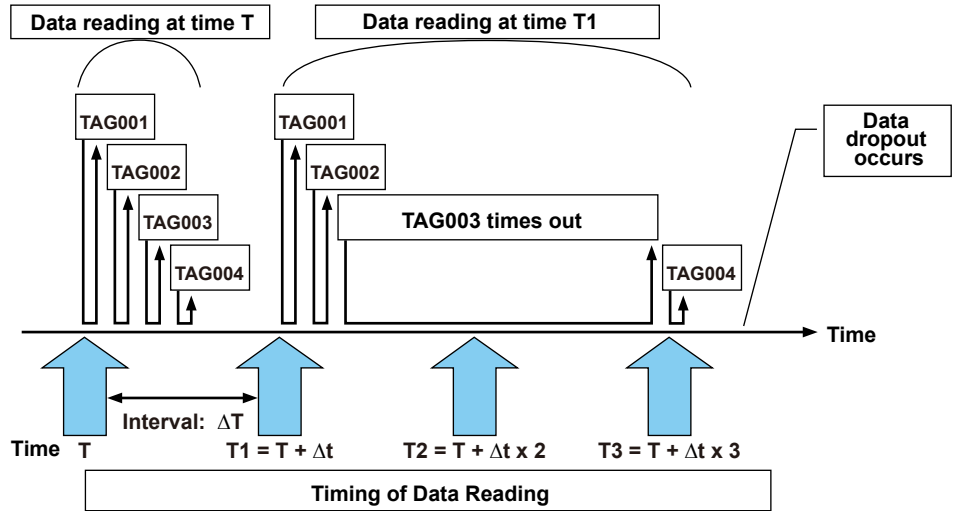
- **If the time required to read the tags is longer than the scan interval**  
In the figure below, by the time the tags at T1 have been read, T2 has already passed and T3 begins. Therefore, the tags to have been read at T2 were dropped.



In this case, as much time as possible must be given to interval  $\Delta T$  to acquire all tags assigned to the port.

- **When data reading times out due to such instances as noise interference during communication, or when a Modbus device’s power turns OFF**

In the figure below, with the data reading at time T, the reading of all tags occurs within the logging interval  $\Delta T$ , but with data reading at time T1, TAG003 times out, and data reading at time T2 is dropped.



Enter as short of a timeout time as possible, keeping in mind the processing power and baud rate of the Modbus device performing communications with GateMODBUS. As you can see from the figure above, if the timeout time is long data can be dropped not only from tags that timed out, but also from adjacent tags even if they would have responded normally.

### Timeout Operation

When reading tag data, after sending a register value request message to the Modbus device, if the message is not received within the specified timeout time that tag is considered to have timed out. When the setting of “Retry Use” is turning on, retrying is executed for tag which have timeout.

### Resetting the Timeout Counter

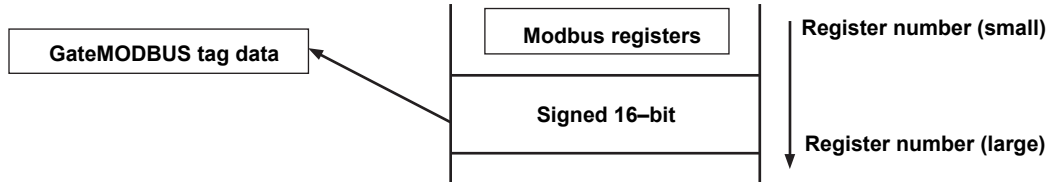
You can reset the timeout counter for the executable function from the configurator. When resetting the timeout counter, the retries of tags for which data acquisition was stopped due to the executable function having timed out begin again at 1, and data reading is performed.

## Data Type

With the Modbus protocol, the data type within the read registers is not defined. Therefore, the data type in the read registers depends on the Modbus device's manufacturer. GateMODBUS supports the following data types.

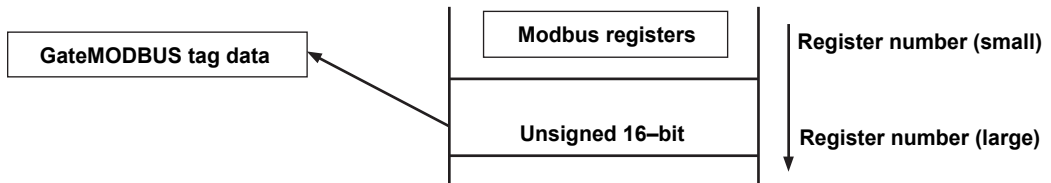
### Signed 16–Bit Integer (INT16)

Enter this setting if a signed 16–bit integer is assigned to the Modbus device registers.



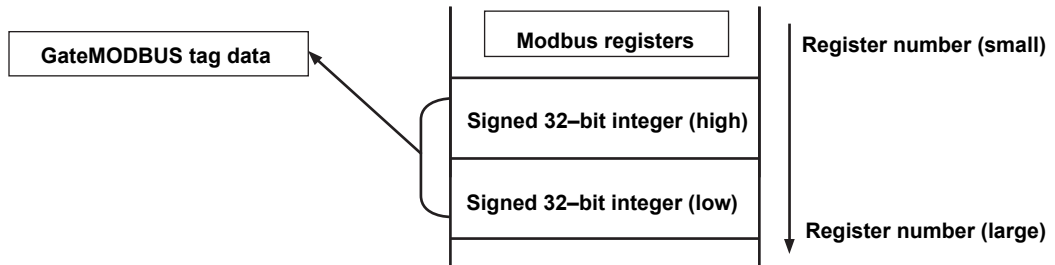
### Unsigned 16–Bit Integer (UINT16)

Enter this setting if an unsigned 16–bit integer is assigned to the Modbus device registers.



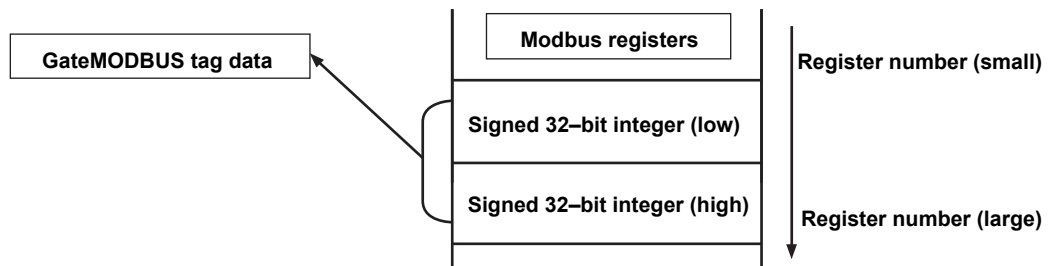
### Signed 32–Bit Integer High/Low (INT32\_B)

Enter this setting if a signed 32–bit integer is assigned to the Modbus device registers and the register numbers are assigned from high to low starting with the smallest register.



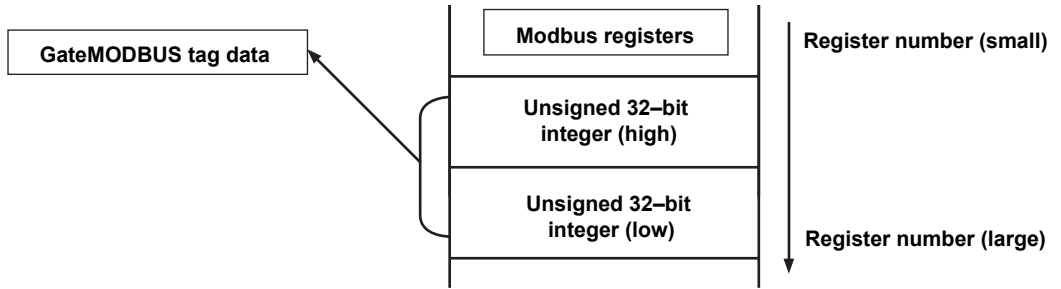
### Signed 32–Bit Integer Low/High (INT32\_L)

Enter this setting if a signed 32–bit integer is assigned to the Modbus device registers and the register numbers are assigned from low to high starting with the smallest register.



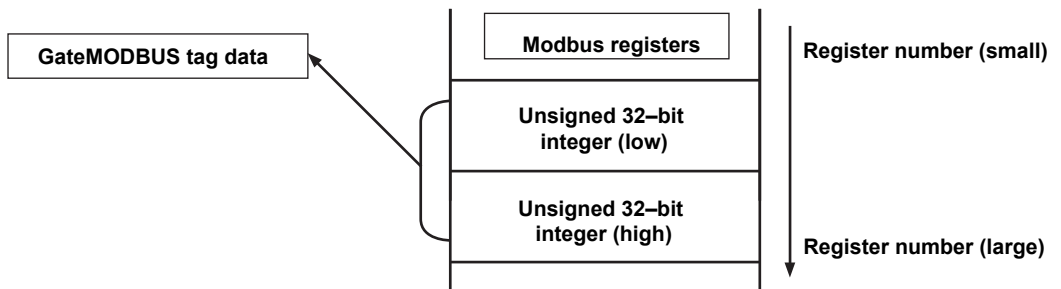
### Unsigned 32–Bit Integer High/Low (UINT32\_B)

Enter this setting if an unsigned 32–bit integer is assigned to the Modbus device registers and the register numbers are assigned from high to low starting with the smallest register.



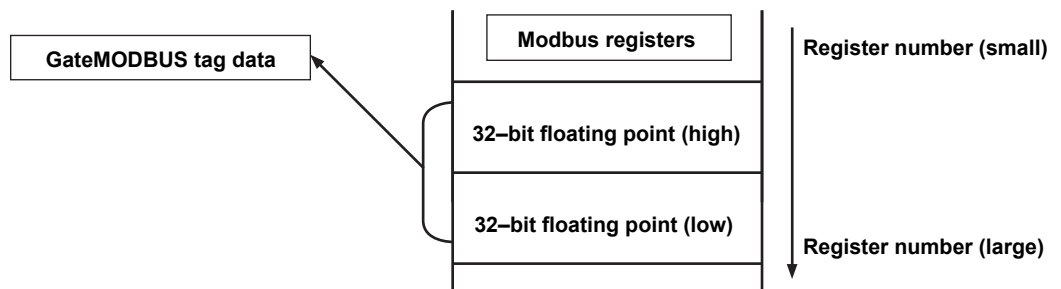
**Unsigned 32–Bit Integer Low/High (INT32\_L)**

Enter this setting if an unsigned 32–bit integer is assigned to the Modbus device registers and the register numbers are assigned from low to high starting with the smallest register.



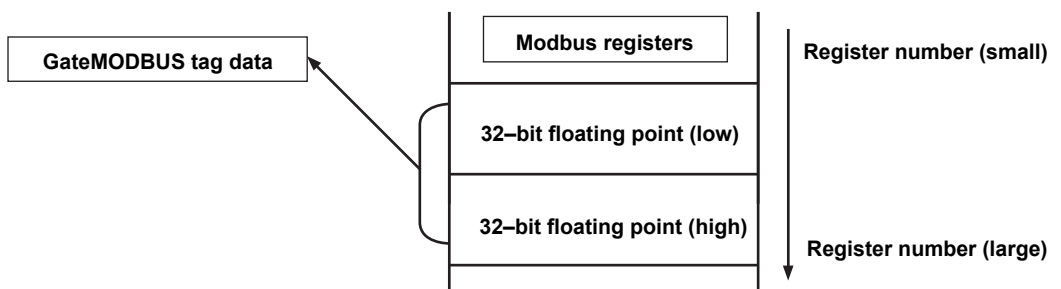
**32–Bit Floating Point High/Low (FLOAT\_B)**

Enter this setting if an unsigned 32–bit floating point is assigned to the Modbus device registers and the register numbers are assigned from high to low starting with the smallest register.



**32–Bit Floating Point Low/High (FLOAT\_L)**

Enter this setting if an unsigned 32–bit floating point is assigned to the Modbus device registers and the register numbers are assigned from low to high starting with the smallest register.





### Data Scaling

There are times when the values obtained by reading registers during Modbus communication are not physical values.

GateMODBUS performs the following calculations on Modbus register values.

$$X = A \cdot x + B$$

X: calculated result

x: Modbus register value

A: Coefficient

B: Offset

The user can specify a desired value for coefficient A and offset B above using the configurator.

### Running/Stopping Executable Function

The configurator starts and stops the executable function. There are two execution methods, process and service. Process execution starts the application as any normal program. When started as a process, the executable function closes when logging off Windows. When started as a service, the executable function is registered in Windows as an automatically executable service. When started as a service, the executable function continues processing even when the user has logged off of Windows. Also, the executable function is run automatically as soon as the PC is turned ON (prior to log in). However, the function can only be run as a service by a user with Administrator privileges. Services cannot be executed when using Windows Vista.

### Loop Back Test

Using the configurator, you can perform the Modbus function 08 loop back test on each Modbus device connected to GateMODBUS. This sub-function is 00, and during normal operation, data having the same contents as data sent to the Modbus device by GateMODBUS is returned from the Modbus device. The result of the loop back test is displayed as either Normal or No Response on the configurator. If the loop back test results in no response, it may indicate a problem with the communication cable, baud rate or parity mismatch, or a wrong Modbus address.

### Test Acquisition

You can perform a test acquisition on each tag using the configurator. For the test acquisition, data is read from the registers of the Modbus devices specified for each tag, the results are scaled per specified values and displayed as digital values. From this, you can determine whether the COM port, Modbus address, Modbus register, scaling coefficient, and decimal place for each tag is correct.

### Monitor Server Function

GateMODBUS takes data read in from the Modbus devices and utilizes its monitor server functionality to transfer the data to DAQLOGGER or Remote Monitor. The maximum number of DAQLOGGERS or Remote Monitors that can be connected at once is 16.

### Status Display of Executable Function

The status display function allows you to display the following status items for the executable function.

- Practice status (stopped, running as a service, running as a process)
- Tags disconnected due to timeout
- PCs connected to DAQLOGGER and Remote Monitor as a monitor server

## 3.3 Messages and Corrective Actions

### Error

No.	Message	Corrective Actions
E211	Cannot write to file.	Check if the disk capacity is sufficient or if the file systems is normal.
E212	Cannot read file.	Check if the file exists and is supported by the software or if the file system is normal.
E213	Cannot open file.	Check if the file exists and is supported by the software or if the file system is normal
E401	Communication error.	<p>Check if the recorder connected for communication is powered on and if the cable is properly connected. Also check the following items according the communication type.</p> <ul style="list-style-type: none"> <li>• For Ethernet Check if address settings are correct; the TCP/IP protocol is installed in Windows; the Ethernet card is properly installed.</li> <li>• For RS-232 and RS-422-A Check if the baud rate settings match; the port (COM1 to COM9) settings match, the address settings are correct (RS-422-A); the serial port of the PC is active and the appropriate cable is being used.</li> </ul>
E402	Communication timeout.	-
E403	Cannot open a communication port.	Same as E401.
E501	Invalid license number. Please reinstall the software.	Install the software again.
E1010	Execution of a process failed.	Check whether an executable function exists, or whether its files are damaged. If this error appears frequently, reinstall the software.
E1011	Execution of a service failed.	Check whether an executable function exists, or whether its files are damaged. If this error appears frequently, reinstall the software.

### Message

No.	Message
M1201	Model determination was successful.
M1210	Setting changes saved before execution.

### Executable Function Messages

No.	Message	Corrective Actions
W[631]	Data Lack	Reduce the number of acquired data points or connected instruments, or lengthen the scan interval.
E[673]	Cannot open communication	Same as E401.
E[674]	Communication error	Same as E401.
E[675]	Communication time out	Same as E401.
E[800]	CRC check error	A CRC error was detected. Check the communication status.
E[801]	Invalid handle.	Check the communication status.
E[802]	Error respond	Check the communication status.
E[804]	Invalid command	-
I[606]	Recovery Communication	Connection recovered.

# Index

## A

- acquiring data at fixed intervals ..... 3-6
- acquisition conditions ..... 3-4

## C

- client connection status ..... 2-11
- communication cutting addresses ..... 2-11

## D

- data acquisition conditions ..... 2-3
- data dropout ..... 3-6
- data scaling ..... 3-10
- data type ..... 3-8
- decimal place ..... 3-5

## E

- Entering Environment Settings ..... 2-2
- environment setting functions ..... 1-4, 3-1
- Ethernet port to be used ..... 3-1
- executable function ..... 1-4, 3-2
- executing the test ..... 2-10
- exiting the software ..... 2-1

## G

- group names ..... 3-6
- groups ..... 3-5
- Group Settings ..... 2-5

## H

- hardware requirements ..... 1-2

## L

- logical configuration ..... 3-4
- Loop Back Test ..... 2-9
- loop back test ..... 3-10

## M

- message ..... 3-11
- Modbus communications ..... 3-3
- monitor server function ..... 3-10

## O

- Overview ..... 3-1
- overview of functions ..... 1-1

## P

- port number ..... 2-5
- practice status ..... 2-11

## R

- resetting the timeout counter ..... 3-7
- restoring environment settings ..... 2-6
- retrying communications ..... 2-12
- running executable function ..... 3-10
- running the executable function ..... 2-7
- running the software ..... 2-1

## S

- saving environment settings ..... 2-6
- serial port ..... 3-3
- Serial Port Settings ..... 2-2
- software configuration ..... 1-4
- software license ..... ii
- status display of executable function ..... 3-10
- stopping executable function ..... 3-10
- stopping the executable function ..... 2-8
- system ..... 1-2
- system configuration ..... 1-4

## T

- tag ..... 3-4
- tag assignments ..... 3-5
- tag colors ..... 3-5
- tag name ..... 3-5
- Tag Settings ..... 2-4
- TCP/IP settings ..... 2-5
- test acquisition ..... 3-10
- timeout operation ..... 3-7

## U

- unit ..... 3-5
- upper/lower limit of span ..... 3-5

## V

- version information ..... 2-13