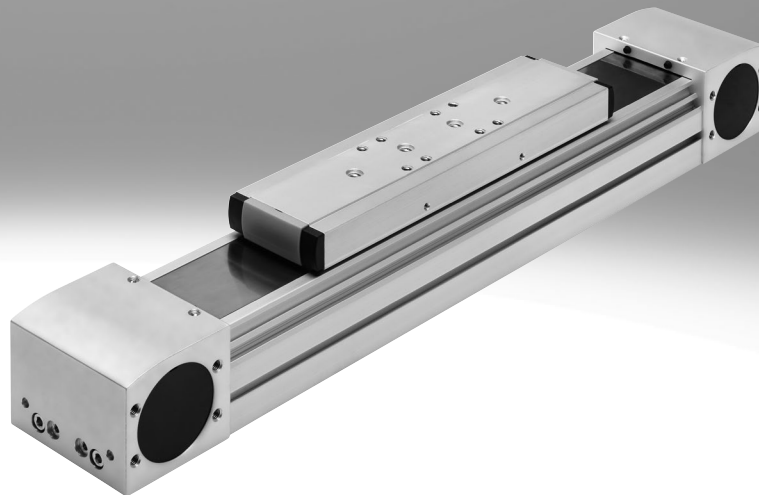


## Toothed belt axes ELGA-TB

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Just look  
for the  
star!

Selection aid

Overview of toothed belt and spindle axes

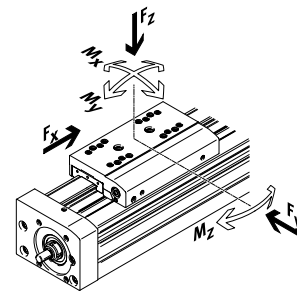
Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

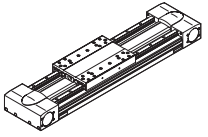
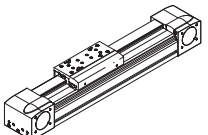
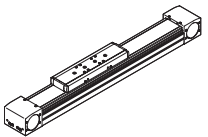
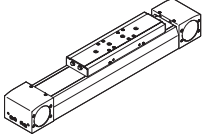
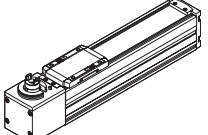
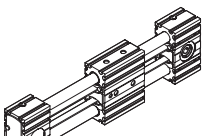
Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

Coordinate system



Toothed belt axes

Type	F <sub>x</sub> [N]	v [m/s]	M <sub>x</sub> [Nm]	M <sub>y</sub> [Nm]	M <sub>z</sub> [Nm]	Characteristics
<b>Heavy-duty recirculating ball bearing guide</b>						
<b>EGC-HD-TB</b> 	450 1000 1800	3 5 5	140 300 900	275 500 1450	275 500 1450	<ul style="list-style-type: none"> <li>• Flat drive unit with rigid, closed profile</li> <li>• Precision DUO guide rail with high load capacity</li> <li>• Ideal as a base axis for linear gantries and cantilever axes</li> </ul>
<b>Recirculating ball bearing guide</b>						
<b>EGC-TB-KF</b> 	50 100 350 800 2500	3 5 5 5 5	3.5 16 36 144 529	10 132 228 680 1820	10 132 228 680 1820	<ul style="list-style-type: none"> <li>• Rigid, closed profile</li> <li>• Precision guide rail with high load capacity</li> <li>• Small drive pinions reduce required driving torque</li> <li>• Space-saving position sensing</li> </ul>
<b>ELGA-TB-KF</b> 	350 800 1300 2000	5 5 5 5	16 36 104 167	132 228 680 1150	132 228 680 1150	<ul style="list-style-type: none"> <li>• Internal guide and toothed belt</li> <li>• Precision guide rail with high load capacity</li> <li>• Guide and toothed belt protected by cover strip</li> <li>• High feed forces</li> </ul>
<b>ELGA-TB-KF-F1</b> 	260 600 1000	5 5 5	16 36 104	132 228 680	132 228 680	<ul style="list-style-type: none"> <li>• Suitable for use in the food zone</li> <li>• "Clean look": smooth, easy-to-clean surfaces</li> <li>• Internal guide and toothed belt</li> <li>• Precision guide rail with high load capacity</li> <li>• Guide and toothed belt protected by cover strip</li> </ul>
<b>ELGC-TB-KF</b> 	75 120 250	1.2 1.5 1.5	5.5 29.1 59.8	4.7 31.8 56.2	4.7 31.8 56.2	<ul style="list-style-type: none"> <li>• Internal guide and toothed belt</li> <li>• Precision guide rail with high load capacity</li> <li>• Guide and toothed belt protected by cover strip</li> </ul>
<b>ELGR-TB</b> 	50 100 350	3 3 3	2.5 5 15	20 40 124	20 40 124	<ul style="list-style-type: none"> <li>• Cost-optimised rod guide</li> <li>• Ready-to-install unit</li> <li>• Linear ball bearings with high load capacity for dynamic operation</li> </ul>

## Selection aid

## Overview of toothed belt and spindle axes

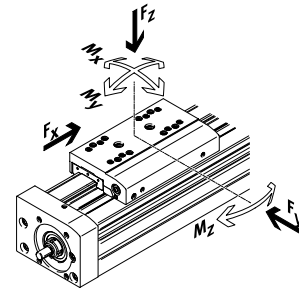
## Toothed belt axes

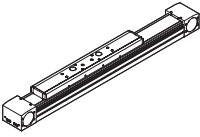
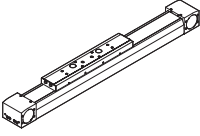
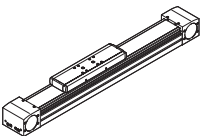
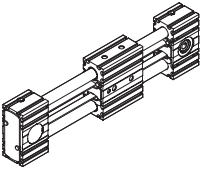
- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

## Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

## Coordinate system



Toothed belt axes						
Type	$F_x$ [N]	$v$ [m/s]	$M_x$ [Nm]	$M_y$ [Nm]	$M_z$ [Nm]	Characteristics
<b>Roller bearing guide</b>						
<b>ELGA-TB-RF</b>						
	350 800 1300	10 10 10	11 30 100	40 180 640	40 180 640	<ul style="list-style-type: none"> <li>• Heavy-duty roller bearing guide</li> <li>• Guide and toothed belt protected by cover strip</li> <li>• Speeds of up to 10 m/s</li> <li>• Lower weight than axes with guide rails</li> </ul>
<b>ELGA-TB-RF-F1</b>						
	260 600 1000	10 10 10	8.8 24 80	32 144 512	32 144 512	<ul style="list-style-type: none"> <li>• Suitable for use in the food zone</li> <li>• "Clean look": smooth, easy-to-clean surfaces</li> <li>• Heavy-duty roller bearing guide</li> <li>• Guide and toothed belt protected by cover strip</li> <li>• Lower weight than axes with guide rails</li> </ul>
<b>Plain-bearing guide</b>						
<b>ELGA-TB-G</b>						
	350 800 1300	5 5 5	5 10 120	30 60 120	10 20 40	<ul style="list-style-type: none"> <li>• Guide and toothed belt protected by cover strip</li> <li>• For simple handling tasks</li> <li>• As a drive component for external guides</li> <li>• Insensitive to harsh ambient conditions</li> </ul>
<b>ELGR-TB-GF</b>						
	50 100 350	1 1 1	1 2.5 1	10 20 40	10 20 40	<ul style="list-style-type: none"> <li>• Cost-optimised rod guide</li> <li>• Ready-to-install unit</li> <li>• Heavy-duty plain bearings for use in harsh ambient conditions</li> </ul>

## Selection aid

### Overview of toothed belt and spindle axes

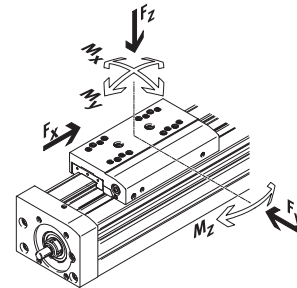
#### Toothed belt axes

- Speeds of up to 10 m/s
- Acceleration of up to 50 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.08 mm
- Strokes of up to 8500 mm (longer strokes on request)
- Flexible motor mountings

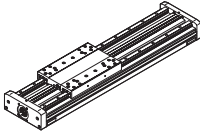
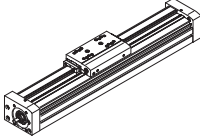
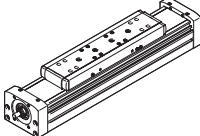
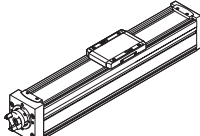
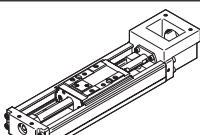
#### Spindle axes

- Speeds of up to 2 m/s
- Acceleration of up to 20 m/s<sup>2</sup>
- Repetition accuracy of up to ±0.003 mm
- Strokes of up to 3000 mm

#### Coordinate system



#### Spindle axes

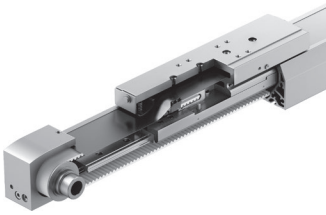
Type	$F_x$ [N]	$v$ [m/s]	$M_x$ [Nm]	$M_y$ [Nm]	$M_z$ [Nm]	Characteristics
<b>Heavy-duty recirculating ball bearing guide</b>						
<b>EGC-HD-BS</b>						
	400 650 1500	0.5 1.0 1.5	140 300 900	275 500 1450	275 500 1450	<ul style="list-style-type: none"> <li>• Flat drive unit with rigid, closed profile</li> <li>• Precision DUO guide rail with high load capacity</li> <li>• Ideal as a base axis for linear gantries and cantilever axes</li> </ul>
<b>Recirculating ball bearing guide</b>						
<b>EGC-BS-KF</b>						
	400 650 1500 3000	0.5 1.0 1.5 2.0	16 36 144 529	132 228 680 1820	132 228 680 1820	<ul style="list-style-type: none"> <li>• Rigid, closed profile</li> <li>• Precision guide rail with high load capacity</li> <li>• For the highest requirements in terms of feed force and accuracy</li> <li>• Space-saving position sensing</li> </ul>
<b>ELGA-BS-KF</b>						
	650 1600 3400 6400	0.5 1.0 1.5 2.0	16 36 104 167	132 228 680 1150	132 228 680 1150	<ul style="list-style-type: none"> <li>• Internal guide and ball screw</li> <li>• Precision guide rail with high load capacity</li> <li>• For the highest requirements in terms of feed force and accuracy</li> <li>• Guide and ball screw protected by cover strip</li> <li>• Space-saving position sensing</li> </ul>
<b>ELGC-BS-KF</b>						
	40 100 200 350	0.6 0.6 0.8 1.0	1.3 5.5 29.1 59.8	1.1 4.7 31.8 56.2	1.1 4.7 31.8 56.2	<ul style="list-style-type: none"> <li>• Internal guide and ball screw</li> <li>• Guide and ball screw protected by cover strip</li> <li>• Space-saving position sensing</li> </ul>
<b>EGSK</b>						
	57 133 184 239 392	0.33 1.10 0.83 1.10 1.48	13 28.7 60 79.5 231	3.7 9.2 20.4 26 77.3	3.7 9.2 20.4 26 77.3	<ul style="list-style-type: none"> <li>• Spindle axes with maximum precision, compactness and rigidity</li> <li>• Recirculating ball bearing guide and ball screw without caged ball bearings</li> <li>• Standard designs in stock</li> </ul>



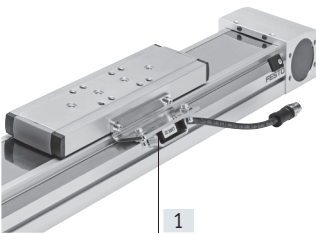
## Key features

### At a glance

#### ELGA-TB-KF/-KF-F1 – Recirculating ball bearing guide

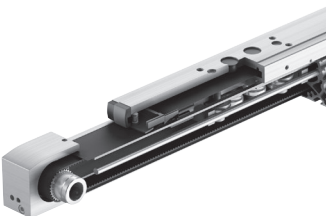


- Internal, precision recirculating ball bearing guide with high load capacity for high torque loads
- Stainless steel cover strip with magnetic seal provides basic protection for guide and spindle. This also makes it possible to reduce particulate emissions for use in clean environments
- The optional magnetic reversal in the slide guides the stainless steel cover strip through the slide and back onto the profile. The magnets ensure there is no friction on the visible surface of the cover strip
- The magnetic belt reversal minimises particulate emissions for use in clean rooms
- Easy maintenance thanks to readily accessible lubrication connections
- One additional slide can be selected
- Suitable for use in the food zone (ELGA-...-F1)
- Toothed belt material can be selected from:
  - Chloroprene rubber for long service life
  - Coated PU with steel reinforcement cords for long service life and resistance to certain cooling lubricants
  - Uncoated PU, FDA-compliant

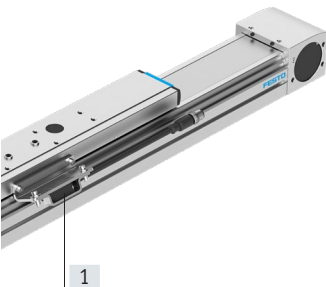


- [1] Displacement encoder (optional)  
The position of the slide can be sensed directly when using the incremental displacement encoder. This means that all elasticities of the drive train can be detected and can be corrected by the motor controller (→ page 15)

#### ELGA-TB-RF/-RF-F1 – Roller bearing guide

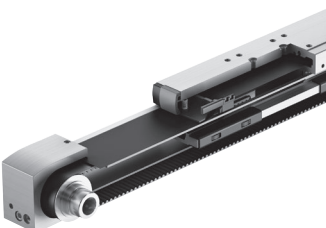


- For high acceleration and speeds
- Guide backlash = 0 mm
- Very good operating behaviour under torque load
- Suitable for use in the food zone (ELGA-...-F1)
- Sturdy alternative to the recirculating ball bearing guide
- Drive for external guides, especially for high speeds
- Toothed belt material can be selected from:
  - Chloroprene rubber for long service life
  - Coated PU with steel reinforcement cords for long service life and resistance to certain cooling lubricants
  - Uncoated PU, FDA-compliant



- [1] Displacement encoder (optional)  
The position of the slide can be sensed directly when using the incremental displacement encoder. This means that all elasticities of the drive train can be detected and can be corrected by the motor controller (→ page 51)

#### ELGA-TB-G – Plain-bearing guide



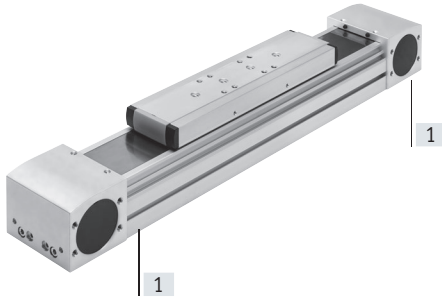
- For small and medium loads
- Low guide backlash
- Drive for external guides
- For simple handling tasks
- Toothed belt material can be selected from:
  - Chloroprene rubber for long service life
  - Coated PU with steel reinforcement cords for long service life and resistance to certain cooling lubricants

## Key features

### Sealing air connections

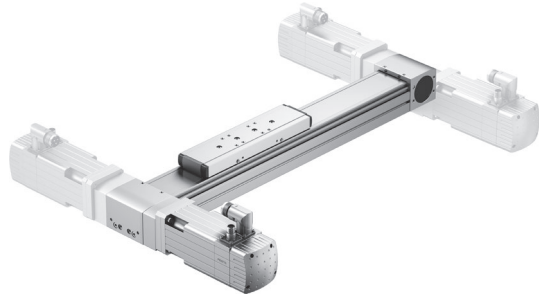
[1] Sealing air connections

- Application of negative pressure minimises the dispersal of abraded particles into the environment
- Application of gauge pressure prevents dirt from getting into the axis
- Provided at both ends

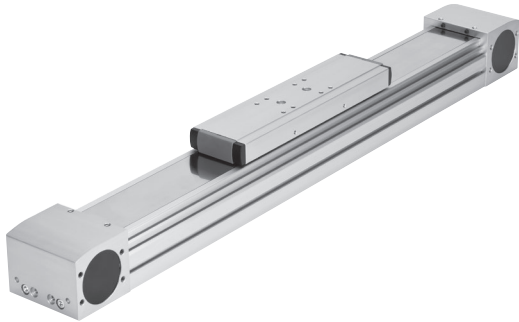


### Flexible motor connection

The motor position can be freely selected on 4 sides and can be changed at any time.



### Complete system comprising toothed belt axis, motor, motor controller and motor mounting kit



### Motor → Page 94



Servo motor:  
EMMT-AS, EMME-AS  
Stepper motor:  
EMMS-ST

**Note**  
A range of specially adapted complete solutions is available for the toothed belt axis ELGA and the motors.

### Servo drives



Servo drive:  
CMMT-AS  
Servo drive for extra-low voltage:  
CMMT-ST

### Motor mounting kit → Page 94

Axial kit



Kit comprising:

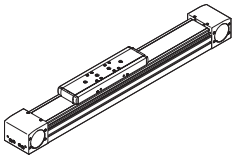
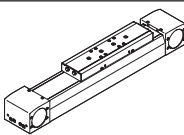
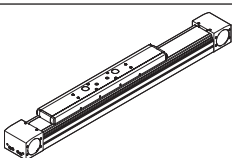
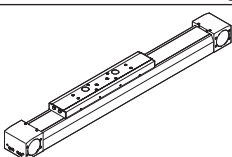
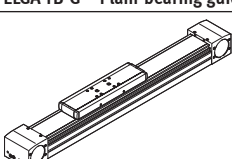
- Motor flange
- Coupling housing
- Coupling
- Screws

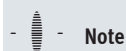
## Key features

## Characteristic values of the axes

The specifications shown in the table are maximum values.

The precise values for each of the variants can be found in the relevant data sheet in the catalogue.

Design	Size	Working stroke [mm]	Speed [m/s]	Repetition accuracy [mm]	Feed force [N]	Guide characteristics					→ Page/ Internet
						Forces and torques					
						Fy [N]	Fz [N]	Mx [Nm]	My [Nm]	Mz [Nm]	
<b>ELGA-TB-KF – Recirculating ball bearing guide</b>											
	70	50 ... 5000	5	±0.08	350	1500	1850	16	132	132	10
	80	50 ... 8500	5	±0.08	800	2500	3050	36	228	228	
	120	50 ... 8500	5	±0.08	1300	5500	6890	104	680	680	
	150	50 ... 7000	5	±0.08	2000	11000	11000	167	1150	1150	
<b>ELGA-TB-KF-F1 – Recirculating ball bearing guide, suitable for use in the food zone</b>											
	70	50 ... 5000	5	±0.08	260	1500	1850	16	132	132	30
	80	50 ... 8500	5	±0.08	600	2500	3050	36	228	228	
	120	50 ... 8500	5	±0.08	1000	5500	6890	104	680	680	
<b>ELGA-TB-RF – Roller bearing guide</b>											
	70	50 ... 7000	10	±0.08	350	500	500	11	40	40	46
	80	50 ... 7000	10	±0.08	800	800	800	30	180	180	
	120	50 ... 7400	10	±0.08	1300	2000	2000	100	640	640	
<b>ELGA-TB-RF-F1 – Roller bearing guide, suitable for use in the food zone</b>											
	70	50 ... 7000	10	±0.08	260	400	400	8.8	32	32	64
	80	50 ... 7000	10	±0.08	600	640	640	24	144	144	
	120	50 ... 7400	10	±0.08	1000	1600	1600	80	512	512	
<b>ELGA-TB-G – Plain-bearing guide</b>											
	70	50 ... 8500	5	±0.08	350	80	400	5	30	10	80
	80	50 ... 8500	5	±0.08	800	200	800	10	60	20	
	120	50 ... 8500	5	±0.08	1300	380	1600	20	120	40	



## Note

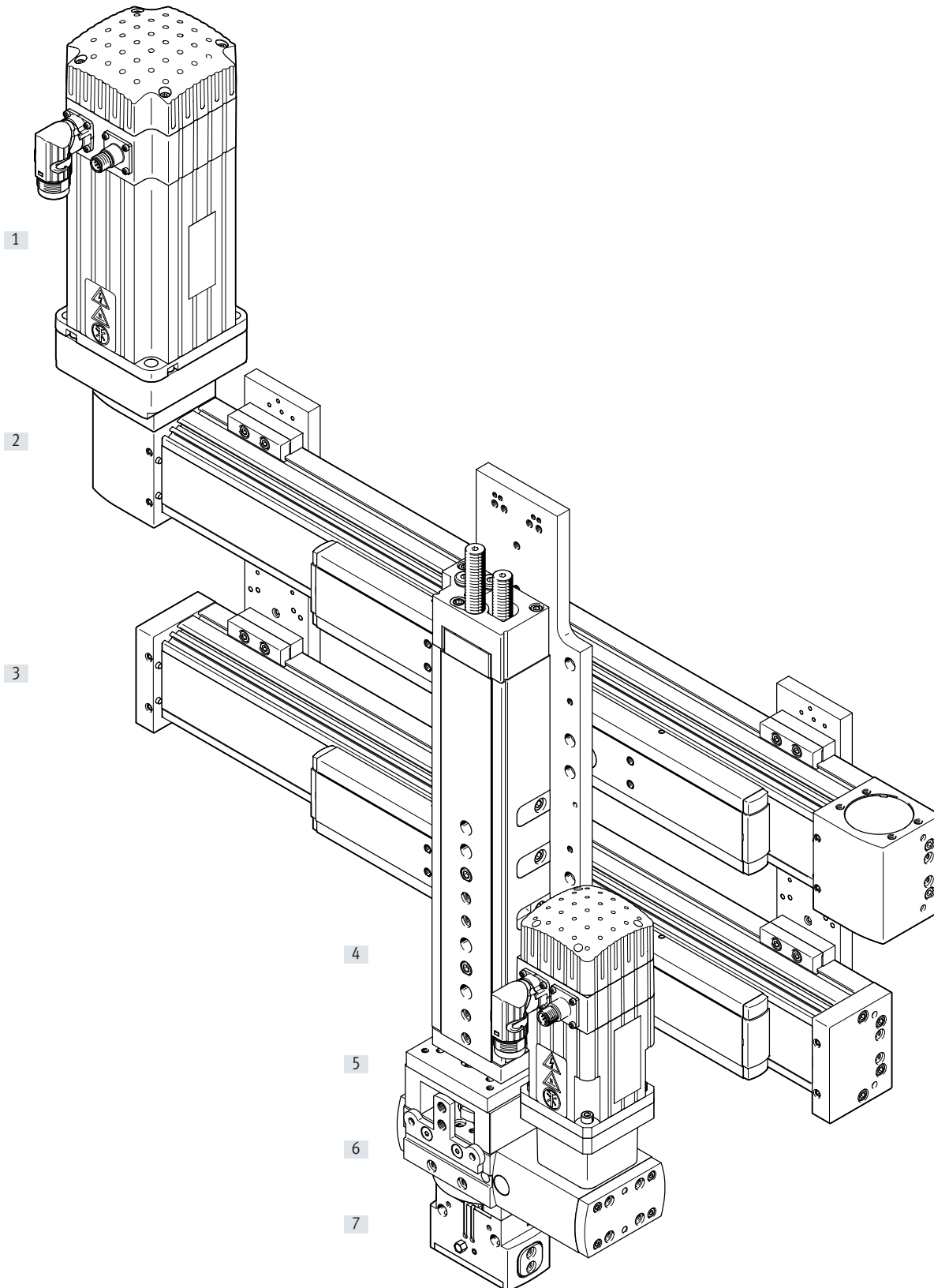
Engineering software

Electric Motion Sizing

[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)

## Key features

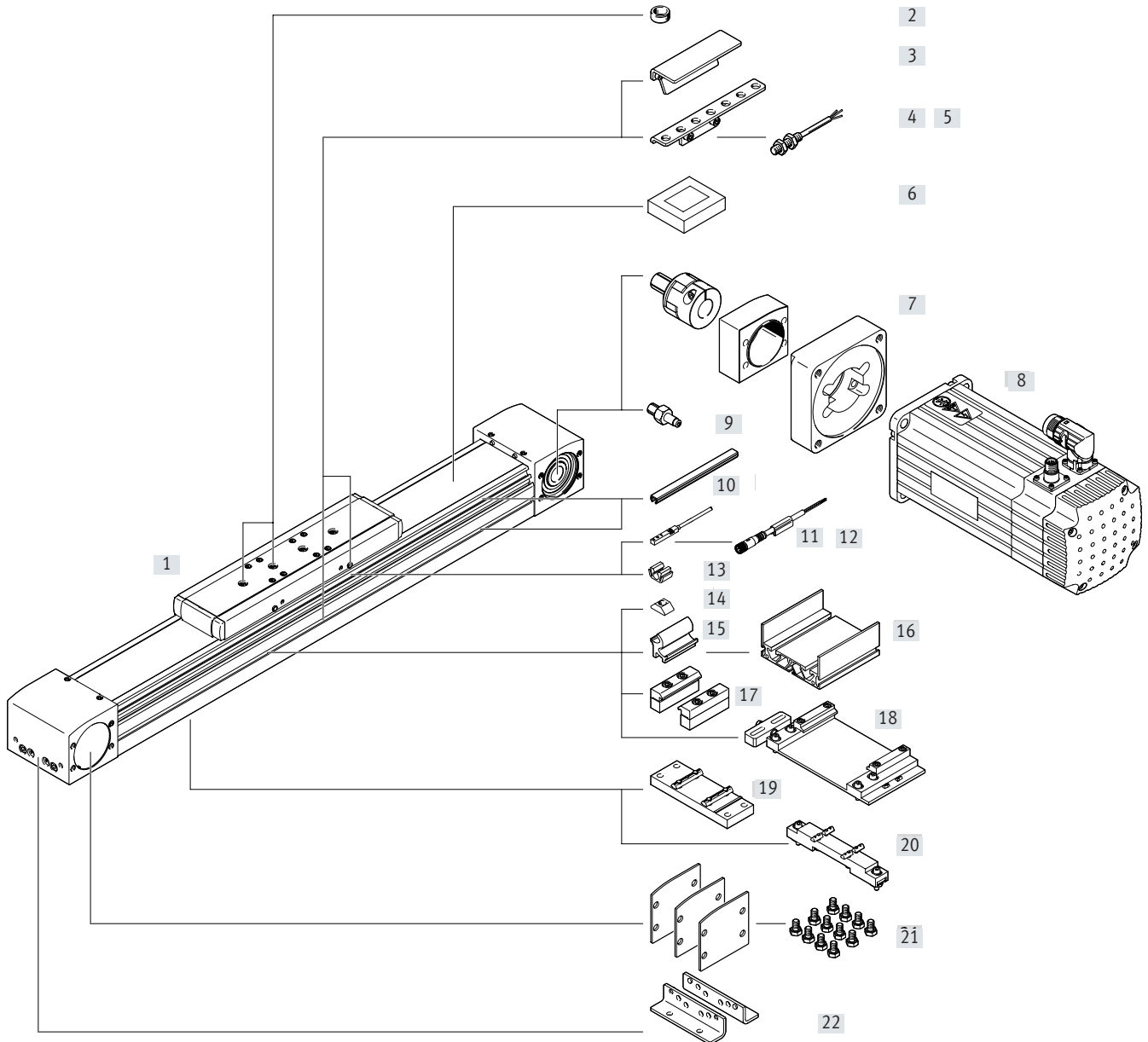
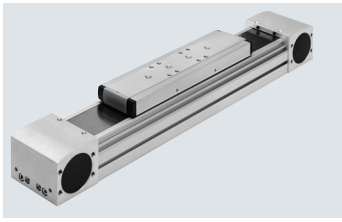
System product for handling and assembly technology



## Key features

System components and accessories		Description	→ Internet
[1]	Motors	Servo and stepper motors, with or without gearbox	motor
[2]	Axes	Wide range of combinations possible within handling and assembly technology	axis
[3]	Guide axes	For supporting forces and torques in multi-axis applications	guide axis
[4]	Drives	Wide range of combinations possible within handling and assembly technology	drive
[5]	Adapter	For drive/drive and drive/gripper connections	gripper
[6]	Semi-rotary drives	Wide range of variations possible within handling and assembly technology	semi-rotary drive
[7]	Grippers	Wide range of variations possible within handling and assembly technology	gripper

Peripherals overview



## Peripherals overview

Accessories			
Type	Description		→ Page/Internet
[1] Toothed belt axis ELGA-TB-KF	Electric drive		12
[2] Centring pin/sleeve ZBS, ZBH	<ul style="list-style-type: none"> <li>For centring loads and attachments on the slide</li> <li>Included in the scope of delivery: <ul style="list-style-type: none"> <li>With size 70: 2x ZBS-5</li> <li>With size 80, 120, 150: 2x ZBH-9</li> </ul> </li> </ul>		108
[3] Switch lug SF-EGC	For sensing the slide position		105
[4] Sensor bracket HWS-EGC	For mounting the inductive proximity switches (round design) on the axis		106
[5] Proximity switch, M8 SIEN-M8	Inductive proximity switch, round design		110
[6] Clamping element EADT	Tool for retensioning the cover strip		108
[7] Axial kit EAMM	For axial motor mounting (comprising: coupling, coupling housing and motor flange)		94
[8] Motor EMME, EMMS	Motors specially matched to the axis, with or without gear unit, with or without brake		94
[9] Drive shaft EAMB	<ul style="list-style-type: none"> <li>Can, if required, be used as an alternative interface</li> <li>No drive shaft is required for the axis/motor combinations → page 94</li> </ul>		99
[10] Slot cover ABP	For protection against contamination		108
[11] Proximity switch, T-slot SIES-8M	<ul style="list-style-type: none"> <li>Inductive proximity switch, for T-slot</li> <li>The order code SA, SB includes 1 switch lug in the scope of delivery</li> </ul>		109
[12] Connecting cable NEBU, SIM	Via proximity switch		110
[13] Clip SMBK	For mounting the proximity switch cable in the slot		108
[14] Slot nut NST	For mounting attachments		108
[15] Adapter kit DHAM	For mounting the support profile on the axis		109
[16] Support profile HMIA	For mounting and guiding an energy chain		109
[17] Profile mounting MUE	For mounting the axis on the side of the profile		101
[18] Adjusting kit EADC-E16	For mounting the axis on a vertical surface. Once mounted, the axis can be aligned horizontally		104
[19] Central support EAHF-L5	For mounting the axis on the profile from underneath		102
[20] Adjusting kit EADC-E15	Height-adjustable. Can be used to easily compensate for any unevenness in the bearing surface		103
[21] Cover kit EASC-L5	For covering the sides of the drive cover		108
[22] Foot mounting HPE	<ul style="list-style-type: none"> <li>For mounting the axis on the end cap</li> <li>With higher forces and torques, the axis should be mounted using the profile</li> </ul>		100

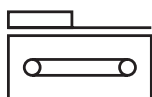
## Type codes




<b>001</b>	<b>Series</b>	
<b>ELGA</b>	Gantry axis	
<b>002</b>	<b>Drive system</b>	
<b>TB</b>	Toothed belt	
<b>003</b>	<b>Guide</b>	
<b>KF</b>	Recirculating ball bearing guide	
<b>004</b>	<b>Size</b>	
<b>70</b>	70	
<b>80</b>	80	
<b>120</b>	120	
<b>150</b>	150	
<b>005</b>	<b>Stroke range [mm]</b>	
<b>...</b>	50 ... 8500	
<b>006</b>	<b>Stroke reserve</b>	
<b>...H</b>	0 ... 999 mm	
<b>007</b>	<b>Additional slide</b>	
	None	
<b>ZL</b>	1 slide left	
<b>ZR</b>	1 slide right	

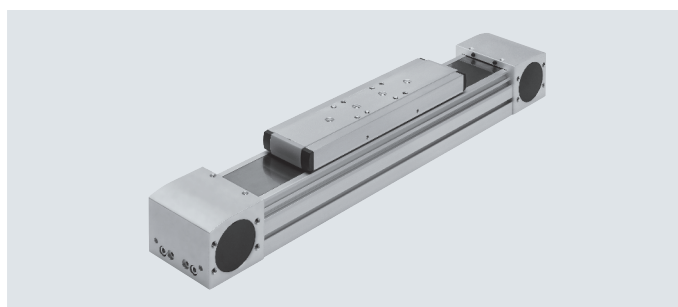
<b>008</b>	<b>Protection against particles</b>	
	Standard	
<b>P11</b>	Cover strip with magnetic deflection	
<b>009</b>	<b>Additional characteristics</b>	
	None	
<b>F1</b>	Food-safe according to supplementary information on materials	
<b>010</b>	<b>Displacement encoder</b>	
	None	
<b>M1</b>	With displacement encoder, incremental, resolution 2.5 µm	
<b>M2</b>	With displacement encoder, incremental, resolution 10 µm	
<b>011</b>	<b>Displacement encoder attachment position</b>	
	None	
<b>F</b>	Front	
<b>B</b>	Rear	
<b>012</b>	<b>Material of toothed belt</b>	
<b>CR</b>	Chloroprene rubber	
<b>PU1</b>	Uncoated PU, FDA-compliant	
<b>PU2</b>	Coated PU	



## Data sheet



-  Size  
70 ... 150
-  Stroke length  
50 ... 8500 mm
-  [www.festo.com](http://www.festo.com)



General technical data		70	80	120	150
Size		70	80	120	150
Design		Electromechanical axis with toothed belt			
Guide		Recirculating ball bearing guide			
Mounting position		Any			
Working stroke	[mm]	50 ... 5000	50 ... 8500	50 ... 8500	50 ... 7000
Max. feed force $F_x$	[N]	350	800	1300	2000
Max. no-load torque <sup>1)</sup>	[Nm]	0.6	1	2.8	4
Max. no-load resistance to shifting <sup>1)</sup>	[N]	41.9	50.3	76.2	108.3
Max. driving torque	[Nm]	5.02	15.92	34.1	73.85
Max. speed	[m/s]	5			
Max. acceleration	[m/s <sup>2</sup> ]	50			
Repetition accuracy	[mm]	±0.08			

1) At 0.2 m/s

Operating and environmental conditions		
Ambient temperature <sup>1)</sup>	[°C]	-10 ... +60
Degree of protection		IP40
Duty cycle	[%]	100

1) Note operating range of proximity switches

Weight [kg]		70	80	120	150
Size		70	80	120	150
Basic weight with 0 mm stroke <sup>1)</sup>		2.97	4.70	15.68	32.83
Additional weight per 1000 mm stroke		3.94	5.13	10.64	17.22
Moving mass					
ELGA-...		0.90	1.90	4.19	7.24
ELGA-...-ZL/ZR		0.74	1.53	3.24	5.84

1) Incl. slide

Toothed belt		70	80	120	150
Size		70	80	120	150
Pitch	[mm]	3	5	5	8
Elongation <sup>1)</sup>					
ELGA-...	[%]	0.213	0.168	0.21	0.258
ELGA-...-PU2	[%]	0.105	0.1	0.122	0.083
Effective diameter	[mm]	28.65	39.79	52.52	73.85
Feed constant	[mm/rev]	90	125	165	232

1) At max. feed force

## Data sheet

Mass moments of inertia		70	80	120	150
Size					
$J_0$	[kg mm <sup>2</sup> ]	243	982	4099	15426
$J_H$ per metre stroke	[kg mm <sup>2</sup> /m]	19	93	215	586
$J_L$ per kg payload	[kg mm <sup>2</sup> /kg]	205	396	690	1363
$J_W$ for additional slide	[kg mm <sup>2</sup> ]	186	761	2891	9869

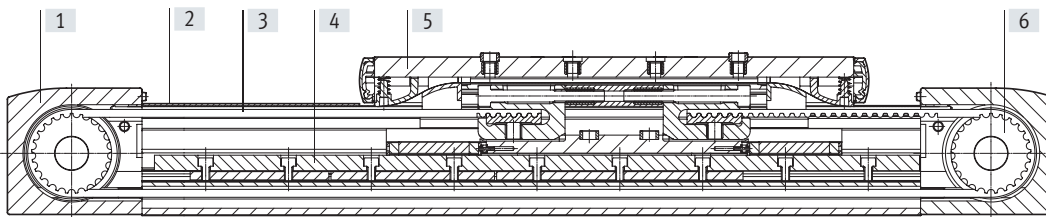
The mass moment of inertia  $J_A$  of the entire axis is calculated as follows:

$$J_A = J_0 + K \times J_W + J_H \times \text{working stroke [m]} + J_L \times m_{\text{payload [kg]}}$$

$K =$  Number of additional slides

### Materials

Sectional view



Axis Size	70	80	120	150
[1] Drive cover	Anodised wrought aluminium alloy			
[2] Cover strip	Stainless steel strip, non-corroding			
[3] Toothed belt				
ELGA-...	Polychloroprene with glass cord and nylon coating			
ELGA-...-PU2	Polyurethane with steel cord and nylon cover			
[4] Guide rail	Stainless steel	Tempered steel		
[5] Slide	Anodised wrought aluminium alloy			
[6] Belt pulley	High-alloy stainless steel			
Note on materials	RoHS-compliant Contains paint-wetting impairment substances			

## Data sheet

Technical data – Displacement encoder		Dimensions → page 26	
Type		ELGA-...-M1	ELGA-...-M2
Resolution	[ $\mu\text{m}$ ]	2.5	10
Max. travel speed with displacement encoder	[m/s]	4	4
Encoder signal		5 V TTL; A/A, B/B; reference signal (N/N) cyclically every 5 mm (zero pulse)	
Signal output		Line driver, alternating, resistant to sustained short circuit	
Electrical connection		8-pin plug, round design, M12	
Cable length	[mm]	160	

Operating and environmental conditions – Displacement encoder system	
Ambient temperature	[ $^{\circ}\text{C}$ ] -10 ... +70
Degree of protection	IP64
CE marking (see declaration of conformity)	To EU EMC Directive <sup>1)</sup>

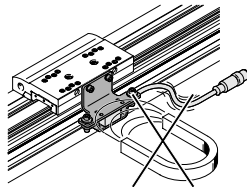
1) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/sp](http://www.festo.com/sp) → Certificates.

If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

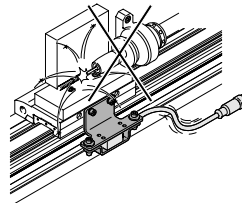
## Application information

The spindle axis with displacement encoder is not designed for the following application examples:

- Magnetic field



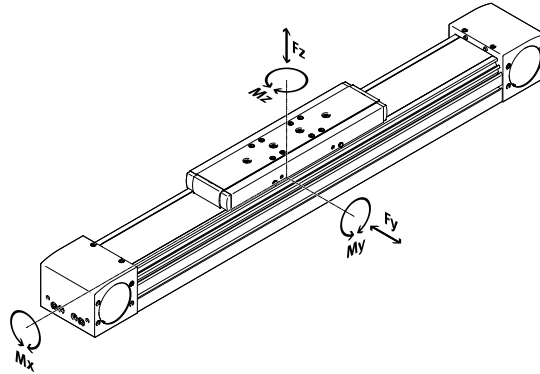
- Welding application



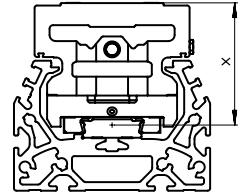
## Data sheet

### Characteristic load values

The indicated forces and torques refer to the centre of the guide. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



Distance from the slide surface to the centre of the guide



#### Distance from the slide surface to the centre of the guide

Size	70	80	120	150	
Dimension x	[mm]	37	50	70	86

#### Max. permissible forces and torques for a service life of 5000 km

Size	70	80	120	150	
$F_{y_{max}}$	[N]	1500	2500	5500	11000
$F_{z_{max}}$	[N]	1850	3050	6890	11000
$M_{x_{max}}$	[Nm]	16	36	104	167
$M_{y_{max}}$	[Nm]	132	228	680	1150
$M_{z_{max}}$	[Nm]	132	228	680	1150

#### Note

For a guide system to have a service life of 5000 km, the load comparison factor must have a value of  $f_v \leq 1$ , based on the maximum permissible forces and torques for a service life of 5000 km.

If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$F_1/M_1$  = dynamic value

$F_2/M_2$  = maximum value

## Data sheet

## Calculating the service life

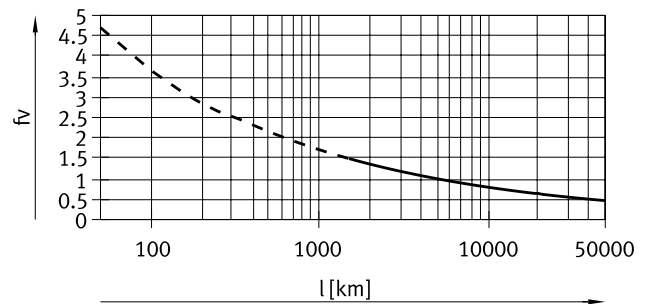
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor  $f_v$  against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor  $f_v$  greater than 1.5.

Load comparison factor  $f_v$  as a function of service life

Example:

A user wants to move an X kg load. Using the formula (→ page 16) gives a value of 1.5 for the load comparison factor  $f_v$ . According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the  $M_z$  and  $M_y$  values. A load comparison factor  $f_v$  of 1 now gives a service life of 5000 km.



## Note

Engineering software  
Electric Motion Sizing  
[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)

The engineering software can be used to calculate the guide workload for a service life of 5000 km.

$f_v > 1.5$  are only theoretical comparison values for the recirculating ball bearing guide.

## Comparison of the characteristic load values for 5000 km with dynamic forces and torques of recirculating ball bearing guides

The characteristic load values of bearing guides are standardised to ISO and JIS using dynamic and static forces and torques. These forces and torques are based on an expected service life of the guide system of 100 km to ISO or 50 km to JIS. As the characteristic load values are dependent on the service life, the maximum permissible forces and torques for a 5000 km service life cannot be compared with the dynamic forces and torques of bearing guides to ISO/JIS.

To make it easier to compare the guide capacity of linear axes ELGA with bearing guides, the table below lists the theoretically permissible forces and torques for a calculated service life of 100 km. This corresponds to the dynamic forces and torques to ISO.

These 100 km values have been calculated mathematically and are only to be used for comparing with dynamic forces and torques to ISO. The drives must not be loaded with these characteristic values as this could damage the axes.

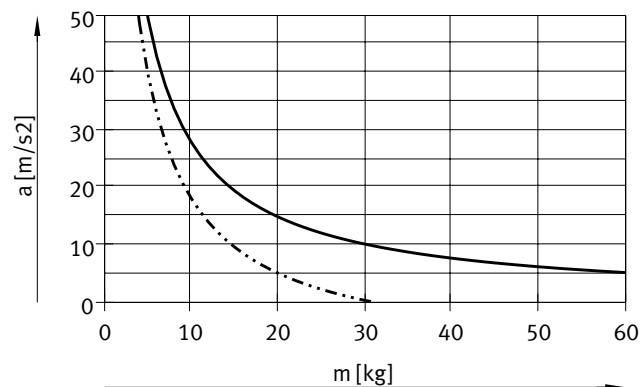
## Max. permissible forces and torques for a theoretical service life of 100 km (from a guide perspective only)

Size		70	80	120	150
$F_{y_{max}}$	[N]	5520	9200	20240	40480
$F_{z_{max}}$	[N]	6808	11224	25355	40480
$M_{x_{max}}$	[Nm]	59	132	383	615
$M_{y_{max}}$	[Nm]	486	839	2502	4232
$M_{z_{max}}$	[Nm]	486	839	2502	4232

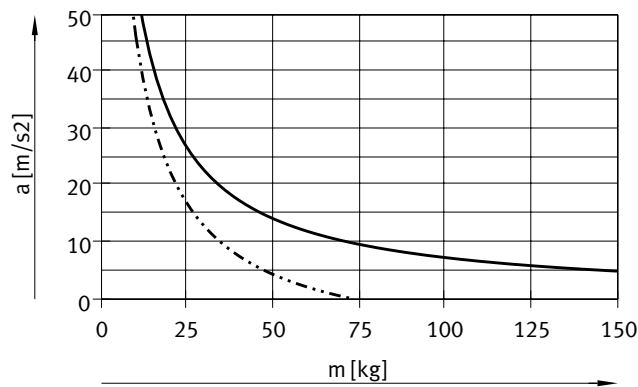
Data sheet

Max. acceleration  $a$  as a function of payload  $m$

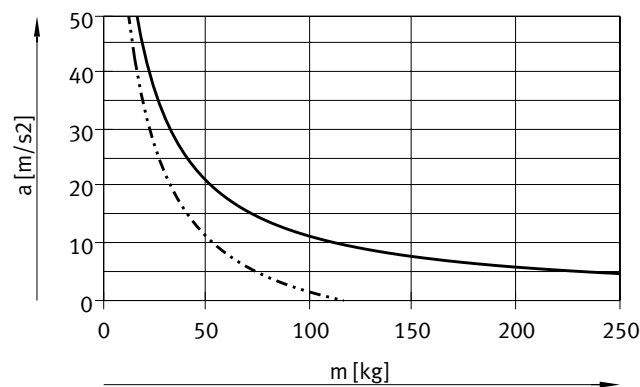
Size 70



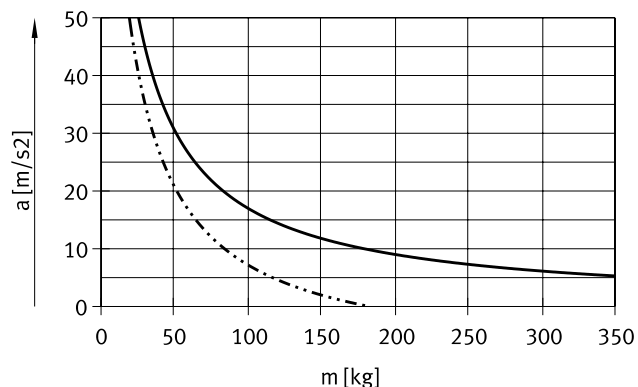
Size 80



Size 120

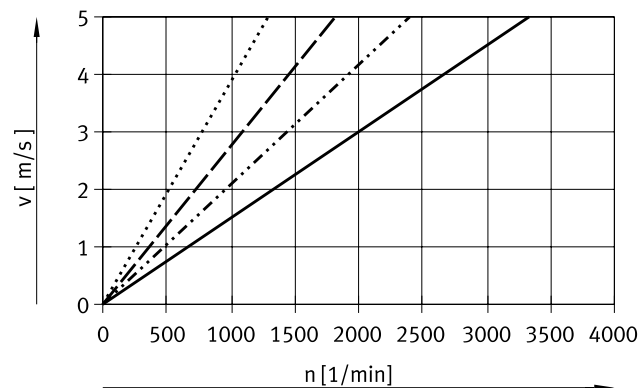


Size 150



- Horizontal mounting position
- - - Vertical mounting position

Velocity  $v$  as a function of rotational speed  $n$

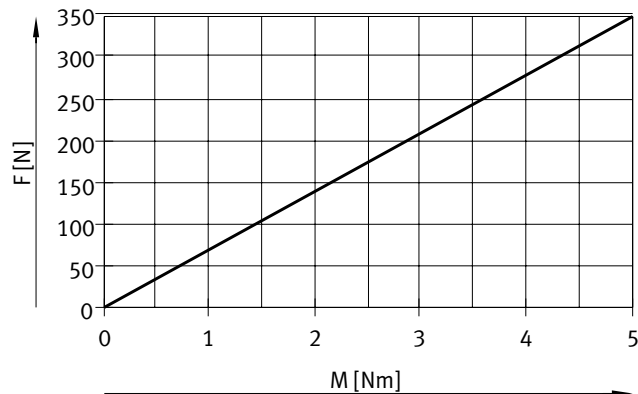


- ELGA-TB-KF-70
- ..... ELGA-TB-KF-80
- - - ELGA-TB-KF-120
- · - · ELGA-TB-KF-150

Data sheet

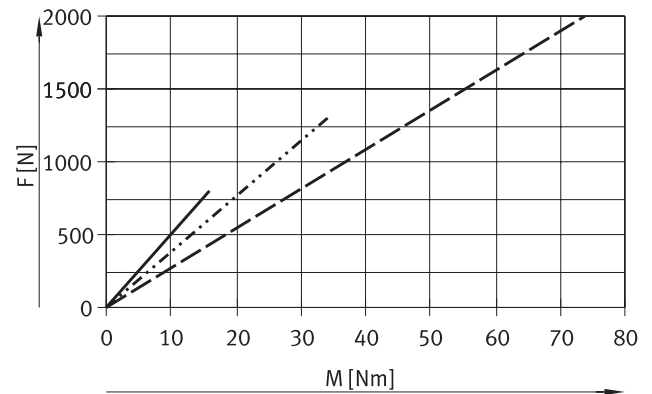
Theoretical feed force F as a function of input torque M

Size 70



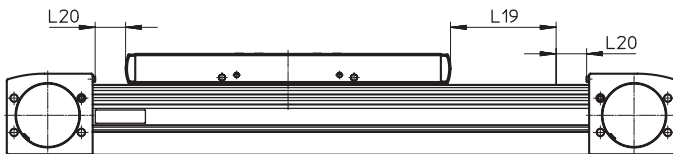
ELGA-TB-KF-70

Size 80/120/150



ELGA-TB-KF-80  
 ELGA-TB-KF-120  
 ELGA-TB-KF-150

Stroke reserve



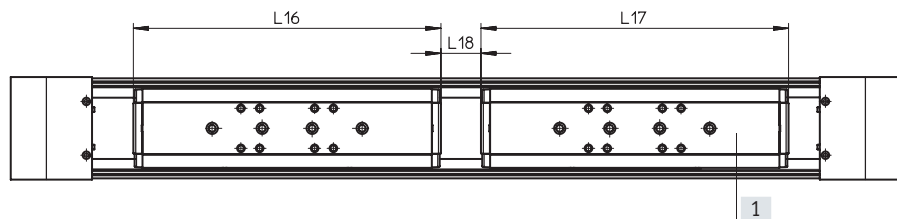
L19 = Nominal stroke  
 L20 = Stroke reserve

- The stroke reserve is a safety distance from the mechanical end position and is not used in normal operation
  - The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum permissible working stroke
  - The stroke reserve length can be freely selected
  - The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system.
- Example:**  
 Type ELGA-TB-KF-70-500-20H-...  
 Nominal stroke = 500 mm  
 2x stroke reserve = 40 mm  
 Working stroke = 540 mm  
 (540 mm = 500 mm + 2x 20 mm)

Working stroke reduction

With axis ELGA with additional slide ZL/ZR

For a toothed belt axis with additional slide, the working stroke is reduced by the length of the additional slide and the distance between the two slides



L16 = Slide length  
 L17 = Additional slide length  
 L18 = Distance between both slides  
 [1] Additional slide

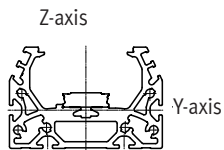
**Example:**  
 Type ELGA-TB-KF-70-500-...-ZL/ZR  
 Working stroke without additional slide = 500 mm  
 L18 = 50 mm  
 L16, L17 = 221 mm  
 Working stroke with additional slide = 229 mm  
 (500 mm - 50 mm - 221 mm)

Dimensions – Additional slide

Size	70	80	120	150
Length L17 [mm]	221	246	335	378.4
Min. distance between the slides L18 [mm]	≥ 50	≥ 50	≥ 50	≥ 50

## Data sheet

### 2nd moments of area

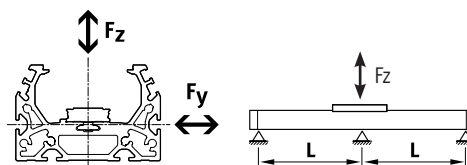


Size		70	80	120	150
$I_y$	[mm <sup>4</sup> ]	$1.46 \times 10^5$	$2.57 \times 10^5$	$1.26 \times 10^6$	$4.62 \times 10^6$
$I_z$	[mm <sup>4</sup> ]	$4.59 \times 10^5$	$9.14 \times 10^5$	$4.37 \times 10^6$	$12.32 \times 10^6$

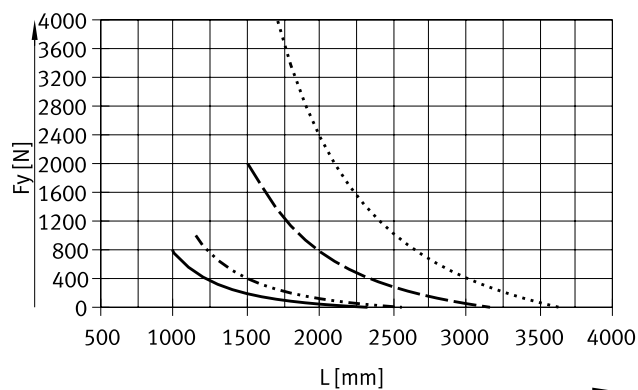
### Maximum permissible support spacing L (without profile mounting MUE/central support EAHF) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support spacing  $l$  as a function of force  $F$  acting on the axis. The deflection is  $f = 0.5$  mm.

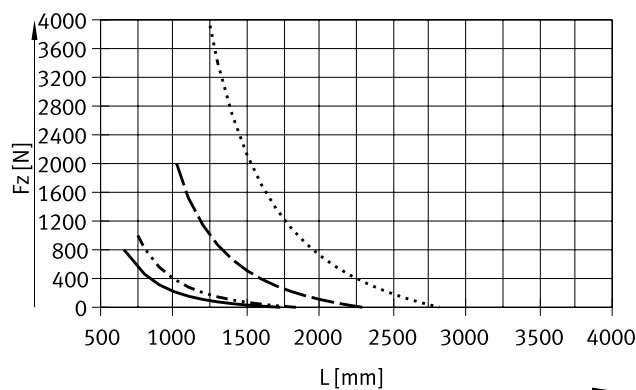


Force  $F_y$



- ELGA-TB-KF-70
- - - - ELGA-TB-KF-80
- - - - ELGA-TB-KF-120
- ..... ELGA-TB-KF-150

Force  $F_z$



### Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
70 ... 150	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length



## Data sheet

### Central lubrication

The lubrication connections enable the guide of the toothed belt axis ELGA-TB-KF to be permanently lubricated in applications in humid or wet ambient conditions using semi- or fully automatic relubrication devices.

- The connection options are already available in the standard design of the axes
- There is a dedicated lubrication connection for the spindle nut and the two ball cassettes

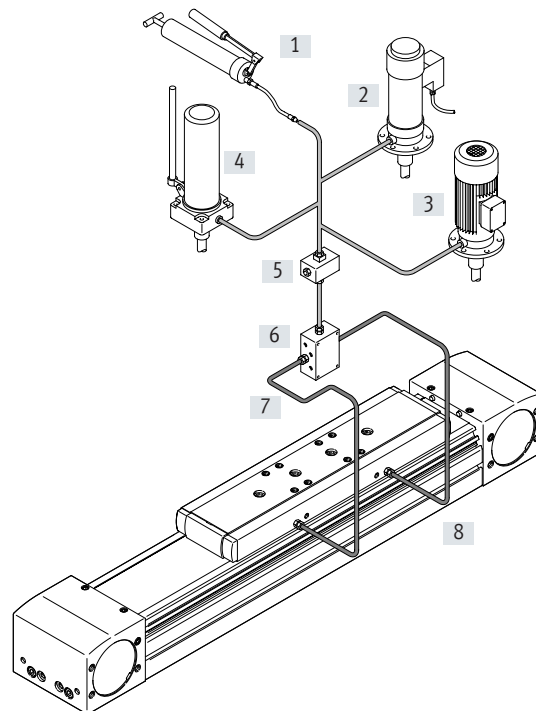
Slide dimensions  
→ page 24

### Design of a central lubrication system

A central lubrication system requires various additional components. The illustration shows different options (using a hand pump, pneumatic container pump or electric container pump) required as a minimum for designing a central lubrication system. Festo does not sell these additional components; however, they can be obtained from the following companies:

- Lincoln
- Bielomatik
- SKF (Vogel)

Festo recommends these companies because they can supply all the necessary components.

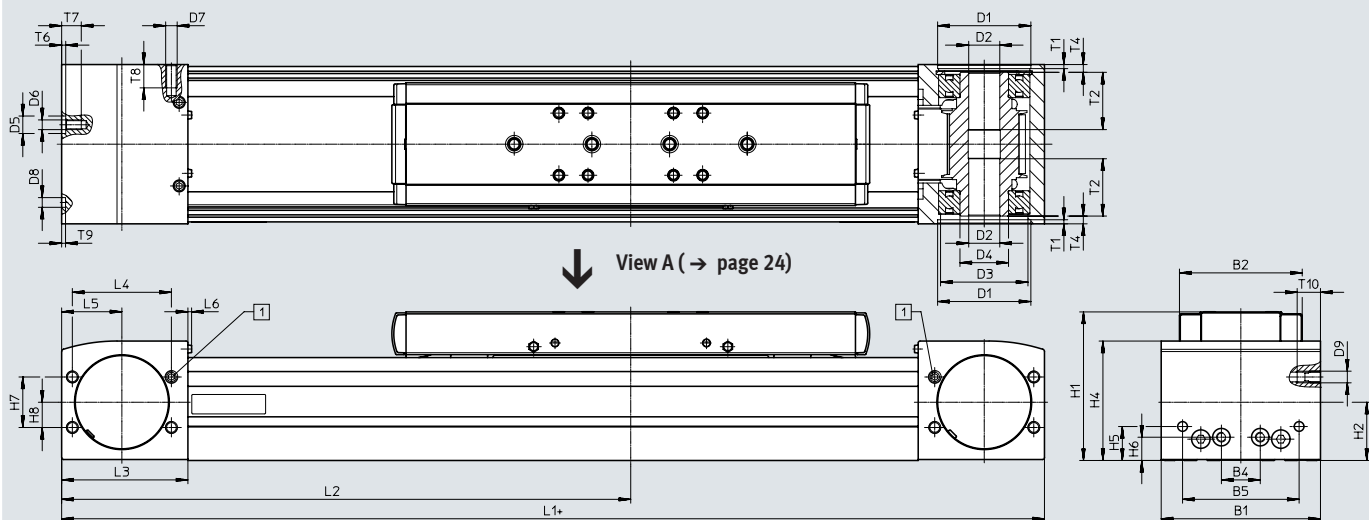


- [1] Hand pump
- [2] Pneumatic container pump
- [3] Electric container pump
- [4] Manually operated container pump
- [5] Nipple block
- [6] Distributor block
- [7] Tubing or piping
- [8] Fittings

Data sheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



+ = plus stroke length + 2x stroke reserve

[1] Sealing air connection

Size	B1	B2	B4	B5	D1 ∅ H7	D2 ∅ H7	D3 ∅	D4 ∅	D5 ∅ H7	D6	D7
70	69	48.2	30	45	38	16	34	25	–	M5	M6
80	82	63.2	20	60	48	16	45	25	9	M5	M6
120	120	95	80	40	80	23	72	45	–	M8	M8
150	154	125	115	80	95	32	90	60	–	M8	M8

Size	D8 ∅ H7	D9	H1	H2	H4	H5	H6	H7	H8	L1	L2 min.
70	5	M6	64	26.5	50.8	13	13	24	12	346	173
80	5	M6	76.5	30	61.5	17.5	12	26	13	386	193
120	9	M8	111.5	45	91	22	22	59	32	546	273
150	9	M8	141.5	58.6	121	26.5	26.5	80	40	712	356

Size	L3	L4	L5	L6	T1	T2	T4	T6	T7	T8	T9	T10
70	57.5	42	27.5	2.3	2.1	18	7.2	–	10	12	3.1	12
80	65	51	31	2.3	2.1	29.5	4	2.1	10.1	12	2	12
120	100	76	50	2.5	3.1	29.5	4	–	16	16	2.1	16
150	140	80	70	2.5	2.8	32	4	–	18	17	2.1	17

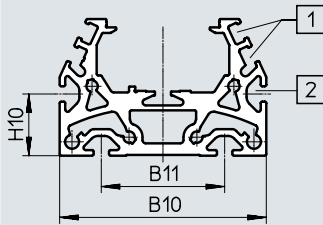
## Data sheet

## Dimensions

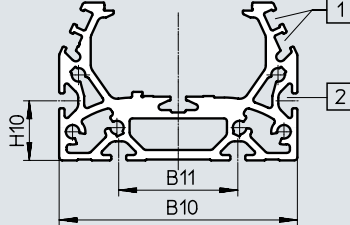
Download CAD data → [www.festo.com](http://www.festo.com)

## Profile

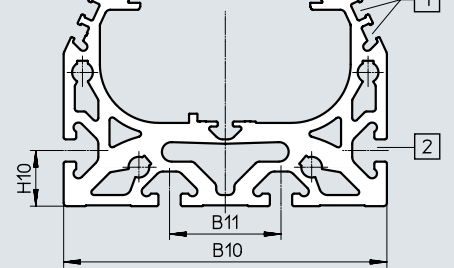
## Size 70



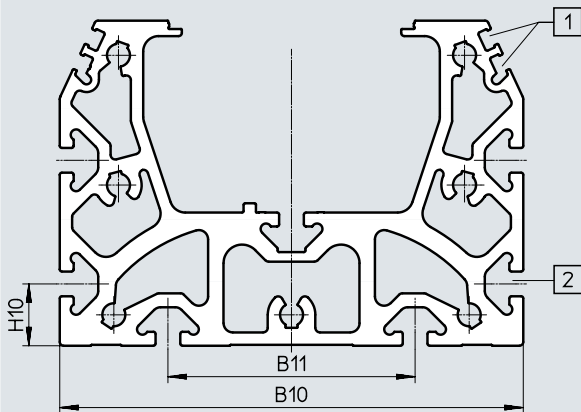
## Size 80




## Size 120



## Size 150



- [1] Sensor slot for proximity switch  
 [2] Mounting slot for slot nut  
 With size 70, 80: slot nut NST-5-M5  
 With size 120, 150: slot nut NST-8-M6

 - **Note**

Requirements for the evenness of the bearing surface and of attachments as well as for use in parallel structures

→ [www.festo.com/sp](http://www.festo.com/sp) User documentation.

Size	B10	B11	H10
70	67	40	20
80	80	40	20
120	116	40	20
150	150	80	20

Data sheet

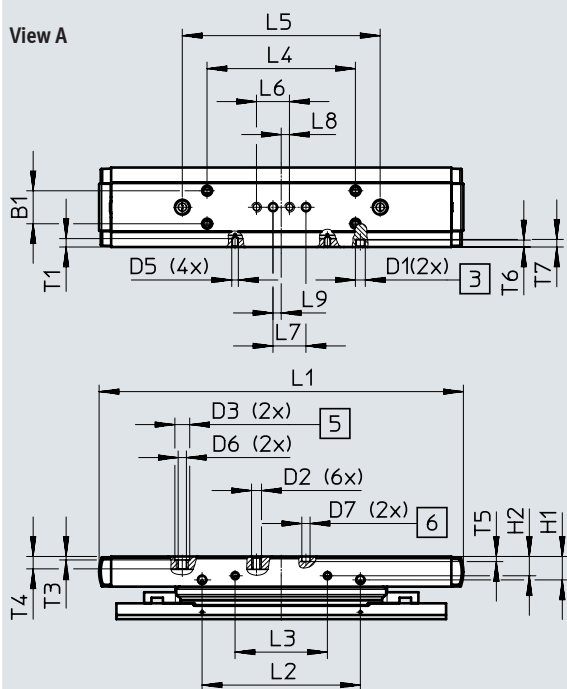
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Slide

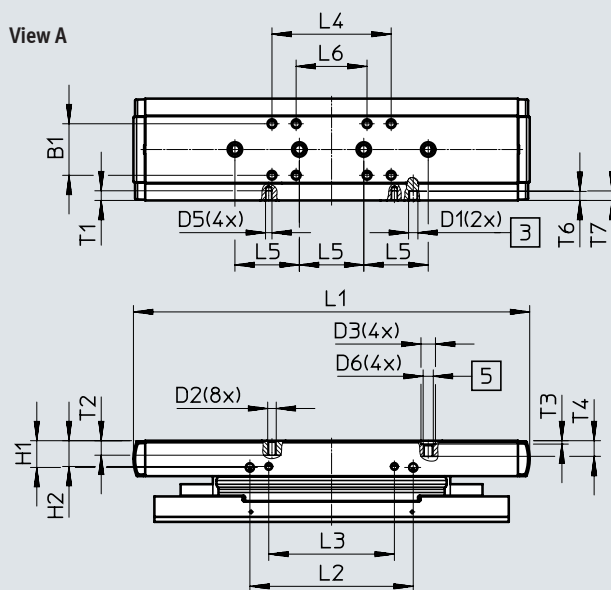
Size 70

View A



Size 80

View A



- [3] Lubrication connections
- [5] Drilled hole for centring sleeve ZBH
- [6] Drilled hole for centring pin ZBS

Size	B1	D1	D2	D3 ∅	D5	D6	D7 ∅	H1	H2	L1	L2	L3
	±0.1			H7			H7	±0.1	±0.1		±0.1	±0.1
70	20	M6	M5	9	M4	M6	5	14.2	11.7	221	96	56
80	32	M6	M5	9	M4	M6	-	16.6	16	246	101.4	78

Size	L4	L5	L6	L7	L8	L9	T1	T2	T3	T4	T5	T6	T7
	±0.1	±0.03	±0.1	±0.03		±0.1			+0.1		±0.1	min.	max.
70	90	120	20	20	5	10	5.1	-	2.1	7.5	3.1	4.2	4.6 <sub>-0.1</sub>
80	74	40	44	-	-	-	6	9	2.1	9.7 <sub>-0.2</sub>	-	5.6	5.9 <sub>-0.1</sub>

Data sheet

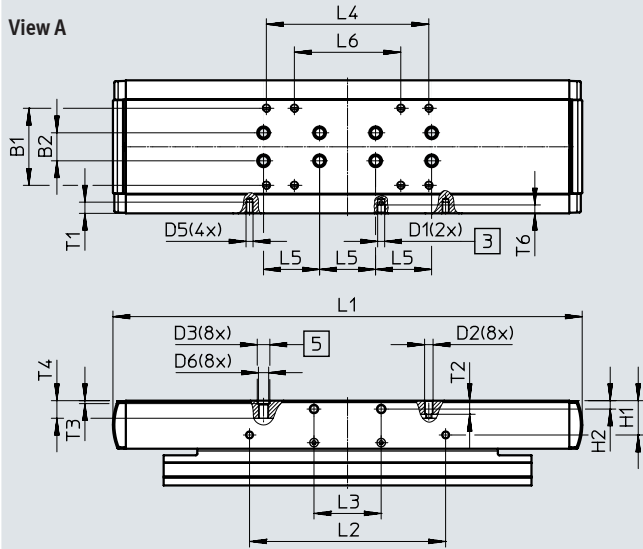
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Slide

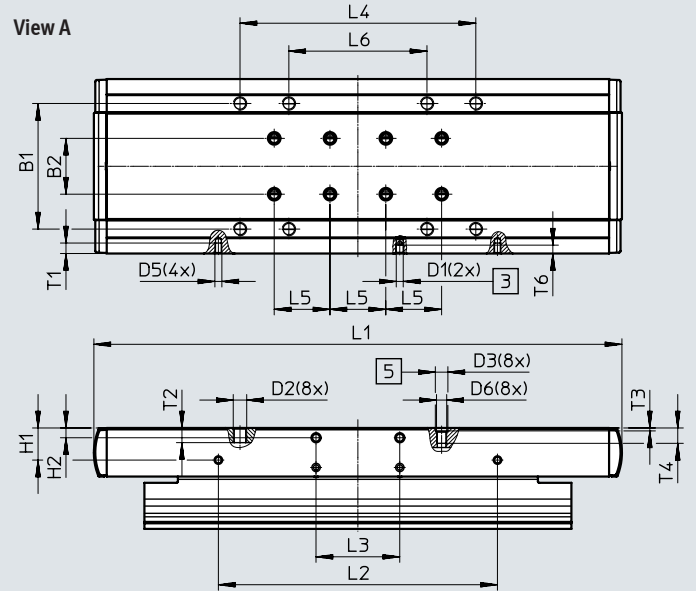
Size 120

View A



Size 150

View A



- [3] Lubrication connections
- [5] Drilled hole for centring ZBH

Size	B1	B2	D1	D2	D3 ∅ H7	D5	D6	H1	H2	L1
	±0.2	±0.03						±0.1		
120	55	20	M6	M5	9	M5	M6	24.5	6	335
150	90	40	M6	M8	9	M5	M6	23	7±0.1	378.4

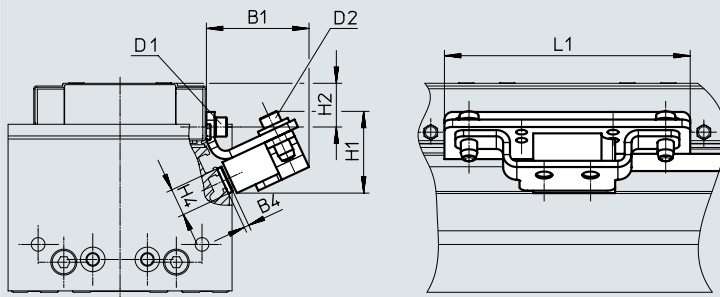
Size	L2	L3	L4	L5	L6	T1	T2	T3	T4	T6
	±0.1	±0.1	±0.2	±0.03	±0.2			+0.1		
120	140	48	116	40	76	8	9.7	2.1	12.6 <sub>-0.3</sub>	6
150	200	60	169	40	99	7.5	10.7	2.1	11	7

Data sheet

**Dimensions**

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA-...-M1/M2 – With incremental displacement encoder



Encoder cable  
(connection to motor controller/  
safety system)  
→ Page 110

Size	B1	B4	D1	D2	H1	H2	H4	L1
70	40	1.8	M4x8	M4x14	35	11.7	10	86
80	40	1.8	M4x14	M4x14	35	16	10	90
120	41	1.8	M5x10	M4x14	35	24.5	10	170
150	42	1.8	M5x10	M4x14	35	23	10	220

## Data sheet

## Ordering data

## Key features:

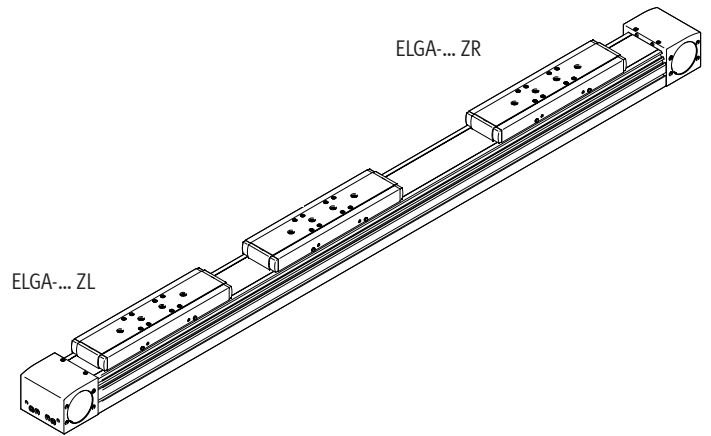
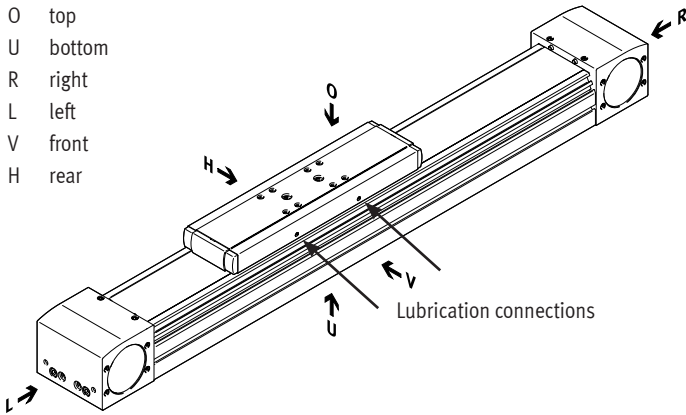
- Stroke reserve: 0 mm
- Standard slide

Size	Stroke [mm]	Part no.	Type
70	300	<b>8041851</b>	ELGA-TB-KF-70-300-0H
	400	<b>8041852</b>	ELGA-TB-KF-70-400-0H
	500	<b>8041853</b>	ELGA-TB-KF-70-500-0H
	600	<b>8041854</b>	ELGA-TB-KF-70-600-0H
	800	<b>8041855</b>	ELGA-TB-KF-70-800-0H
	1000	<b>8041856</b>	ELGA-TB-KF-70-1000-0H
	1200	<b>8041857</b>	ELGA-TB-KF-70-1200-0H
80	400	<b>8041858</b>	ELGA-TB-KF-80-400-0H
	500	<b>8041859</b>	ELGA-TB-KF-80-500-0H
	600	<b>8041860</b>	ELGA-TB-KF-80-600-0H
	800	<b>8041861</b>	ELGA-TB-KF-80-800-0H
	1000	<b>8041862</b>	ELGA-TB-KF-80-1000-0H
	1200	<b>8041863</b>	ELGA-TB-KF-80-1200-0H
120	400	<b>8041864</b>	ELGA-TB-KF-120-400-0H
	500	<b>8041865</b>	ELGA-TB-KF-120-500-0H
	600	<b>8041866</b>	ELGA-TB-KF-120-600-0H
	800	<b>8041867</b>	ELGA-TB-KF-120-800-0H
	1000	<b>8041868</b>	ELGA-TB-KF-120-1000-0H
	1200	<b>8041869</b>	ELGA-TB-KF-120-1200-0H
	1500	<b>8041870</b>	ELGA-TB-KF-120-1500-0H

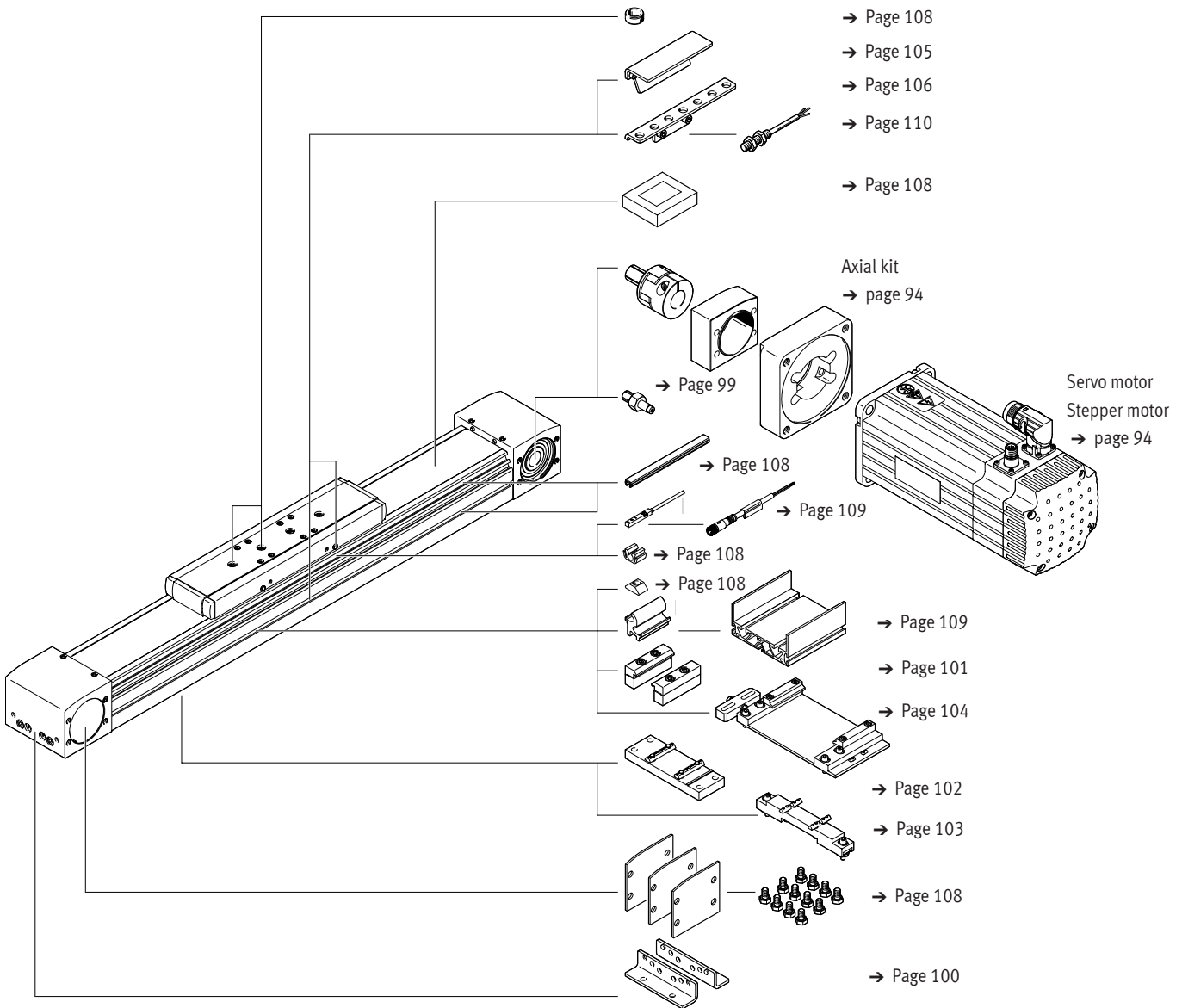
## Ordering data – Modular product system

### Orientation guide

- O top
- U bottom
- R right
- L left
- V front
- H rear



### Accessories





## Ordering data – Modular product system

Ordering table								Enter code
Size	70	80	120	150	Conditions	Code		
Module no.	<b>8024914</b>	<b>8024915</b>	<b>8024916</b>	<b>8024917</b>				
Design	Linear axis					ELGA	ELGA	
Function	Toothed belt					★ -TB	-TB	
Guide	Recirculating ball bearing guide					★ -KF	-KF	
Size [mm]	70	80	120	150		★ -...		
Stroke length [mm]	1 ... 5000	1 ... 8500	1 ... 8500	1 ... 7000		★ -...		
Stroke reserve [mm]	0 ... 999 (0 = no stroke reserve)				[1]	★ -...H		
Additional slide	Without					★		
	1 slide left					★ -ZL		
	1 slide right					★ -ZR		
Protection against particles	Standard							
	Cover strip with magnetic deflection					P11		
Displacement encoder, incremental	Without					★		
	Resolution 2.5 µm					-M1		
	Resolution 10 µm					-M2		
Displacement encoder attachment position	Without					★		
	Rear				[2]	B		
	Front				[2]	F		
Material of toothed belt	Chloroprene rubber							
	Coated PU					-PU2		

[1] ... H The sum of the nominal stroke and 2x stroke reserve must be at least 50 mm and must not exceed the maximum stroke length

[2] B, F Only with displacement encoder M1, M2

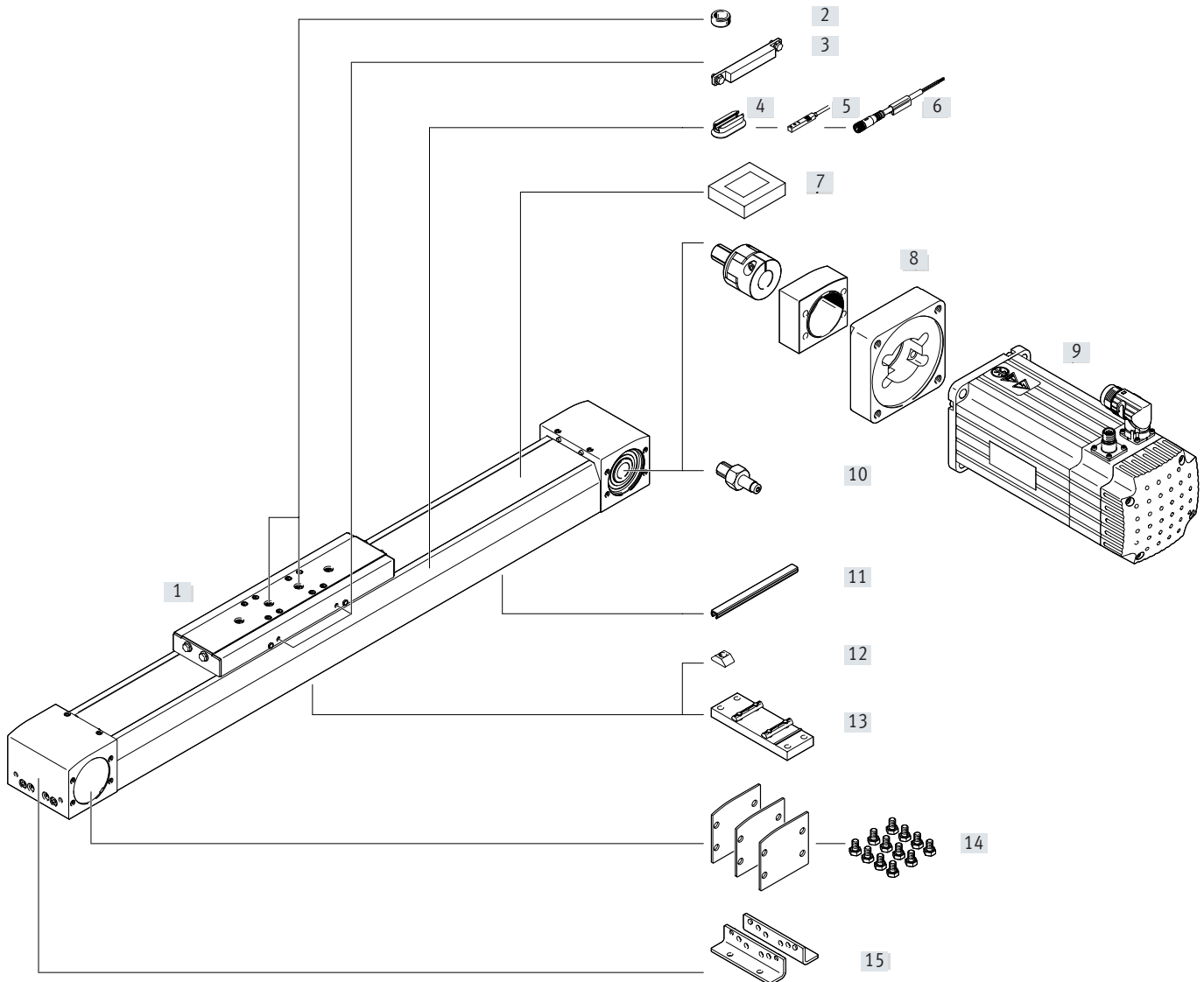
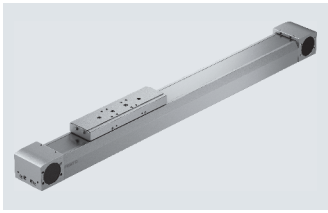
Festo core product range



Generally ready for shipping ex works in 24 hours

Generally ready for shipping ex works in 5 days

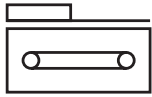
Peripherals overview – For the food zone






## Peripherals overview – For the food zone

Accessories		
Type	Description	→ Page/Internet
[1] Toothed belt axis ELGA-TB-KF-F1	Electric drive	32
[2] Centring pin/sleeve ZBS, ZBH	<ul style="list-style-type: none"> <li>• For centring loads and attachments on the slide</li> <li>• Included in the scope of delivery: <ul style="list-style-type: none"> <li>– With size 70: 2x ZBS-5</li> <li>– With size 80, 120, 150: 2x ZBH-9</li> </ul> </li> </ul>	108
[3] Switch lug EAPM	For sensing the slide position	107
[4] Mounting kit CRSMB	For mounting the inductive proximity switches (round design) on the axis	107
[5] Proximity switch, T-slot SME-8M	For sensing the slide position	110
[6] Connecting cable NEBU	Via proximity switch	110
[7] Clamping element EADT	Tool for retensioning the cover strip	108
[8] Axial kit EAMM	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	94
[9] Motor EMME, EMMS	Motors specially matched to the axis, with or without gear unit, with or without brake	94
[10] Drive shaft EAMB	<ul style="list-style-type: none"> <li>• Can, if required, be used as an alternative interface</li> <li>• No drive shaft is required for the axis/motor combinations → page 100</li> </ul>	99
[11] Slot cover ABP	For protection against contamination	108
[12] Slot nut NST	For mounting attachments	108
[13] Central support EAHF-L5	For mounting the axis on the profile from underneath	102
[14] Cover kit EASC-L5	For covering the sides of the drive cover	108
[15] Foot mounting HPE	<ul style="list-style-type: none"> <li>• For mounting the axis on the end cap</li> <li>• With higher forces and torques, the axis should be mounted using the profile</li> </ul>	100

Data sheet – For the food zone



-  Size  
70 ... 120
-  Stroke length  
50 ... 8500 mm
-  [www.festo.com](http://www.festo.com)



General technical data		70	80	120
Size		70	80	120
Design		Electromechanical axis with toothed belt		
Guide		Recirculating ball bearing guide		
Mounting position		Any		
Working stroke	[mm]	50 ... 5000	50 ... 8500	50 ... 8500
Max. feed force $F_x$	[N]	260	600	1000
Max. no-load torque <sup>1)</sup>	[Nm]	0.8	1.5	4.5
Max. no-load resistance to shifting <sup>1)</sup>	[N]	55.8	75.4	122
Max. driving torque	[Nm]	3.72	11.9	26.2
Max. speed	[m/s]	5		
Max. acceleration	[m/s <sup>2</sup> ]	50		
Repetition accuracy	[mm]	±0.08		

1) At 0.2 m/s

Operating and environmental conditions		
Ambient temperature <sup>1)</sup>	[°C]	-10 ... +60
Degree of protection		IP40
Duty cycle	[%]	100
Food-safe <sup>2)</sup>		→ Supplementary material information

1) Note operating range of proximity switches.

2) Additional information is available at [www.festo.com/sp](http://www.festo.com/sp) → Certificates.

Weight [kg]		70	80	120
Size		70	80	120
Basic weight with 0 mm stroke <sup>1)</sup>		3.01	4.70	15.68
Additional weight per 1000 mm stroke		4.00	5.13	10.64
Moving mass				
ELGA-...		0.9	1.9	4.19
ELGA-...ZL/ZR		0.74	1.53	3.24

1) Incl. slide

## Data sheet – For the food zone

Toothed belt				
Size		70	80	120
Pitch	[mm]	3	5	5
Elongation <sup>1)</sup>	[%]	0.105	0.1	0.122
Effective diameter	[mm]	28.65	39.79	52.52
Feed constant	[mm/rev]	90	125	165

1) At max. feed force

Mass moments of inertia				
Size		70	80	120
$J_0$	[kg mm <sup>2</sup> ]	245	976	4065
$J_H$ per metre stroke	[kg mm <sup>2</sup> /m]	24.4	76.8	176.5
$J_L$ per kg payload	[kg mm <sup>2</sup> /kg]	205	396	690
$J_W$ for additional slide	[kg mm <sup>2</sup> ]	186	761	2891

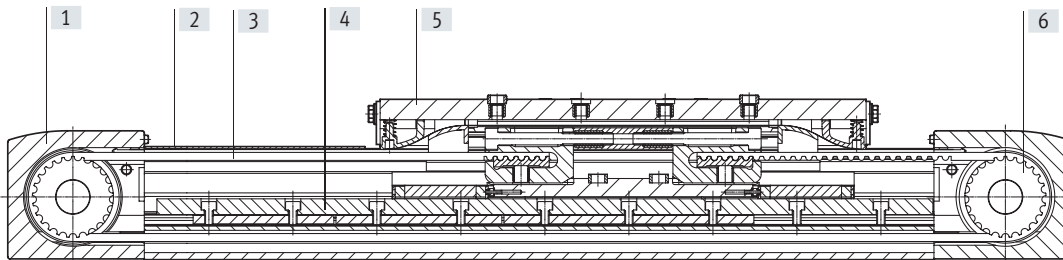
The mass moment of inertia  $J_A$  of the entire axis is calculated as follows:

$$J_A = J_0 + K \times J_W + J_H \times \text{working stroke [m]} + J_L \times m_{\text{payload [kg]}}$$

K = Number of additional slides

## Materials

## Sectional view

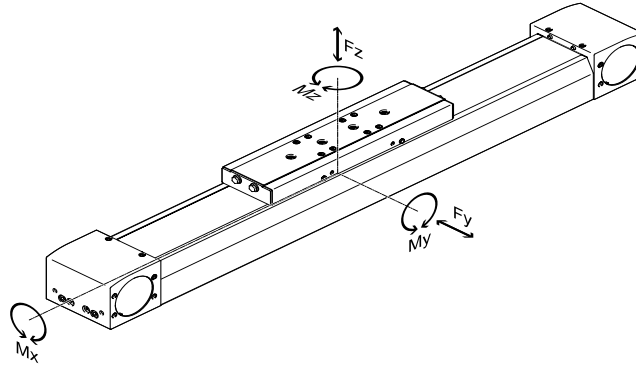


Axis Size		70	80	120
[1] Drive cover		Anodised wrought aluminium alloy		
[2] Cover strip		Stainless steel strip, non-corroding		
[3] Toothed belt		Polyurethane with steel cord		
[4] Guide rail		Stainless steel		Tempered steel
[5] Slide		Anodised wrought aluminium alloy		
[6] Belt pulley		High-alloy stainless steel		
Note on materials		RoHS-compliant		
		Contains paint-wetting impairment substances		

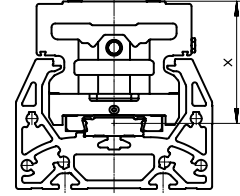
## Data sheet – For the food zone

### Characteristic load values

The indicated forces and torques refer to the centre of the guide. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



Distance from the slide surface to the centre of the guide



#### Distance from the slide surface to the centre of the guide

Size	70	80	120
Dimension x [mm]	37	50	70

#### Max. permissible forces and torques for a service life of 5000 km

Size	70	80	120
$F_{y_{max}}$ [N]	1500	2500	5500
$F_{z_{max}}$ [N]	1850	3050	6890
$M_{x_{max}}$ [Nm]	16	36	104
$M_{y_{max}}$ [Nm]	132	228	680
$M_{z_{max}}$ [Nm]	132	228	680

#### Note

For a guide system to have a service life of 5000 km, the load comparison factor must have a value of  $f_v \leq 1$ , based on the maximum permissible forces and torques for a service life of 5000 km.

If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$F_1/M_1$  = dynamic value

$F_2/M_2$  = maximum value

## Data sheet – For the food zone

## Calculating the service life

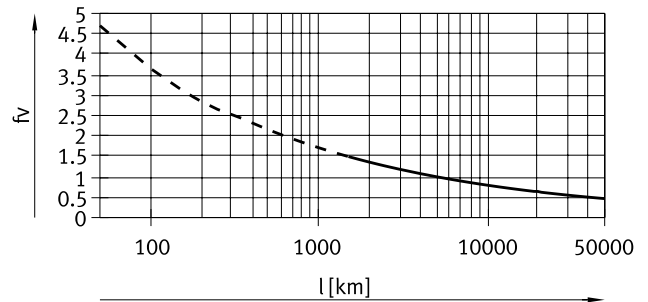
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor  $f_v$  against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor  $f_v$  greater than 1.5.

Load comparison factor  $f_v$  as a function of service life

Example:

A user wants to move an X kg load. Using the formula (→ page 34) gives a value of 1.5 for the load comparison factor  $f_v$ . According to the graph, the guide would have a service life of approx. 1500 km. Reducing the acceleration reduces the  $M_z$  and  $M_y$  values. A load comparison factor  $f_v$  of 1 now gives a service life of 5000 km.



## Note

Engineering software  
Electric Motion Sizing  
[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)

The engineering software can be used to calculate the guide workload for a service life of 5000 km.

$f_v > 1.5$  are only theoretical comparison values for the recirculating ball bearing guide.

## Comparison of the characteristic load values for 5000 km with dynamic forces and torques of recirculating ball bearing guides

The characteristic load values of bearing guides are standardised to ISO and JIS using dynamic and static forces and torques. These forces and torques are based on an expected service life of the guide system of 100 km to ISO or 50 km to JIS. As the characteristic load values are dependent on the service life, the maximum permissible forces and torques for a 5000 km service life cannot be compared with the dynamic forces and torques of bearing guides to ISO/JIS.

To make it easier to compare the guide capacity of linear axes ELGA with bearing guides, the table below lists the theoretically permissible forces and torques for a calculated service life of 100 km. This corresponds to the dynamic forces and torques to ISO.

These 100 km values have been calculated mathematically and are only to be used for comparing with dynamic forces and torques to ISO. The drives must not be loaded with these characteristic values as this could damage the axes.

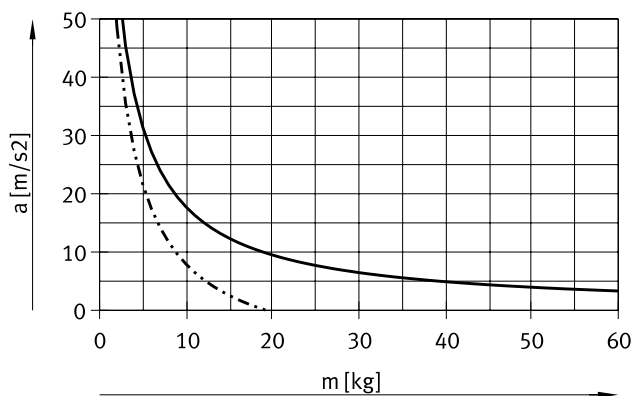
## Max. permissible forces and torques for a theoretical service life of 100 km (from a guide perspective only)

Size		70	80	120
$F_{y_{max}}$	[N]	5520	9200	20240
$F_{z_{max}}$	[N]	6808	11224	25355
$M_{x_{max}}$	[Nm]	59	132	383
$M_{y_{max}}$	[Nm]	486	839	2502
$M_{z_{max}}$	[Nm]	486	839	2502

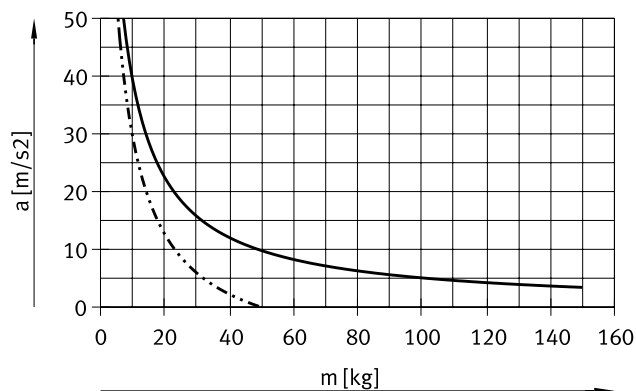
Data sheet – For the food zone

Max. acceleration  $a$  as a function of payload  $m$

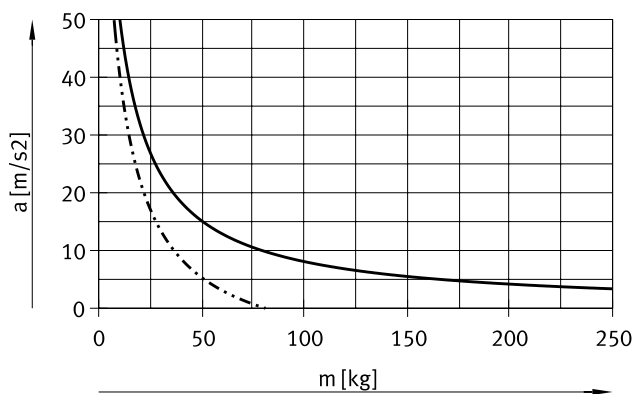
Size 70



Size 80

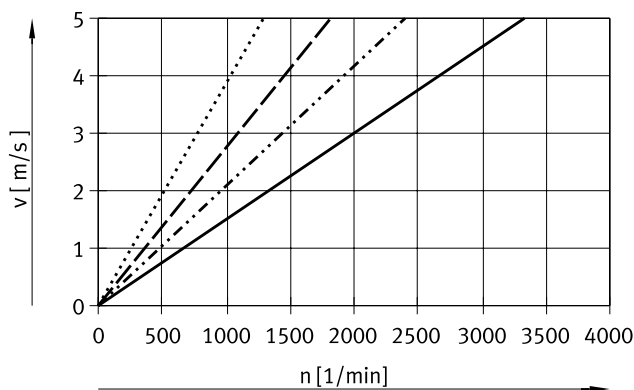


Size 120



— Horizontal mounting position  
- - - Vertical mounting position

Velocity  $v$  as a function of rotational speed  $n$



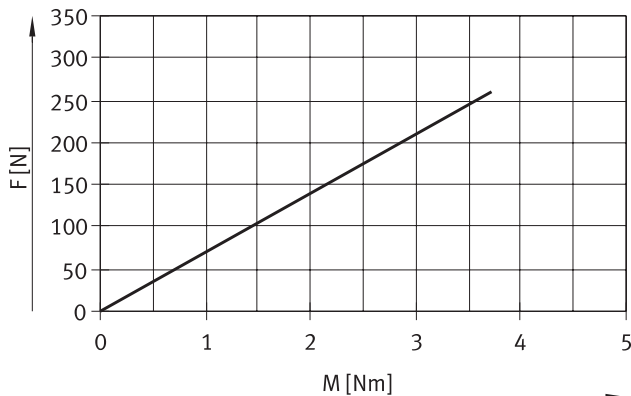
— ELGA-TB-KF-70  
..... ELGA-TB-KF-80  
- - - ELGA-TB-KF-120



Data sheet – For the food zone

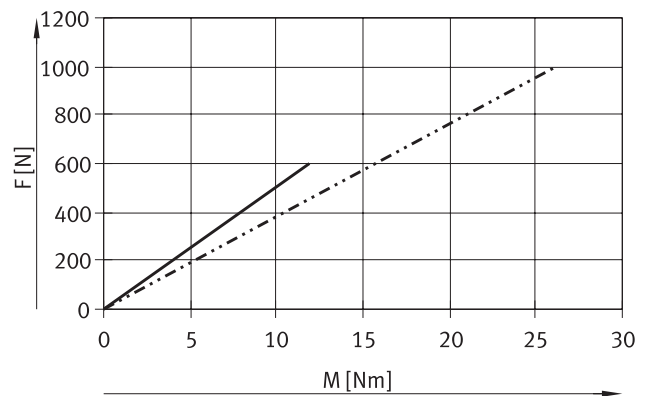
Theoretical feed force F as a function of input torque M

Size 70



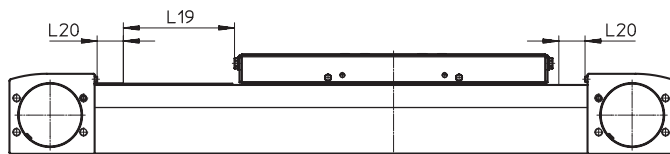
ELGA-TB-KF-70

Size 80/120



ELGA-TB-KF-80  
ELGA-TB-KF-120

Stroke reserve



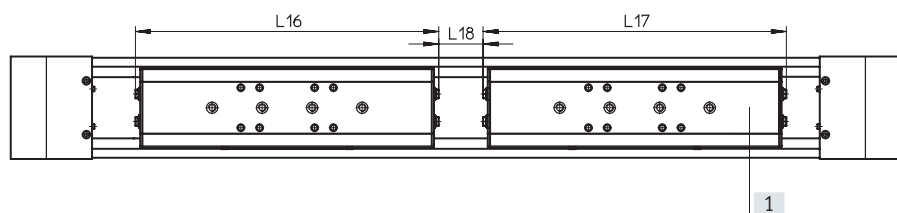
L19 = Nominal stroke  
L20 = Stroke reserve

- The stroke reserve is a safety distance from the mechanical end position and is not used in normal operation
  - The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum permissible working stroke
  - The stroke reserve length can be freely selected
  - The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system.
- Example:**  
Type ELGA-TB-KF-70-500-20H-...  
Nominal stroke = 500 mm  
2x stroke reserve = 40 mm  
Working stroke = 540 mm  
(540 mm = 500 mm + 2x 20 mm)

Working stroke reduction

With axis ELGA with additional slide ZL/ZR

For a toothed belt axis with additional slide, the working stroke is reduced by the length of the additional slide and the distance between the two slides



L16 = Slide length  
L17 = Additional slide length  
L18 = Distance between both slides  
[1] Additional slide

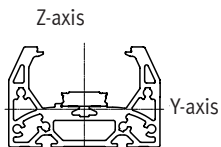
**Example:**  
Type ELGA-TB-KF-70-500-...-ZL/ZR  
Working stroke without additional slide = 500 mm  
L18 = 50 mm  
L16, L17 = 221 mm  
Working stroke with additional slide = 229 mm  
(500 mm - 50 mm - 221 mm)

Dimensions – Additional slide

Size	70	80	120
Length L17 [mm]	221	246	335
Min. distance between the slides L18 [mm]	≥ 50	≥ 50	≥ 50

Data sheet – For the food zone

2nd moments of area

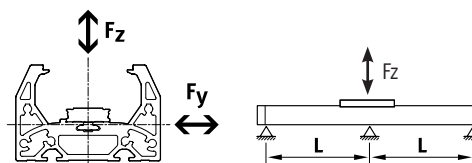


Size		70	80	120
$I_y$	[mm <sup>4</sup> ]	$1.69 \times 10^5$	$2.95 \times 10^5$	$1.35 \times 10^6$
$I_z$	[mm <sup>4</sup> ]	$4.84 \times 10^5$	$9.78 \times 10^5$	$4.50 \times 10^6$

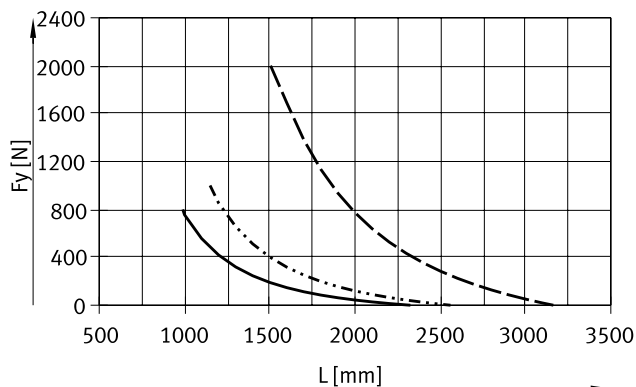
Maximum permissible support spacing L (without profile mounting MUE/central support EAHF) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support spacing L as a function of force F acting on the axis. The deflection is  $f = 0.5$  mm.

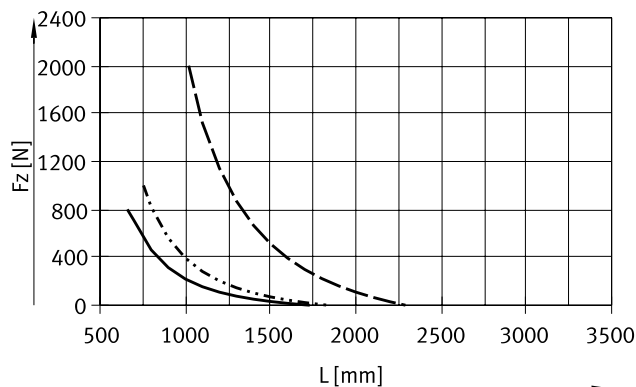


Force Fy



- ELGA-TB-KF-70
- - - ELGA-TB-KF-80
- - - ELGA-TB-KF-120

Force Fz



Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
70 ... 120	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

## Data sheet – For the food zone

## Central lubrication

The lubrication connections enable the guide of the toothed belt axis ELGA-TB-KF-F1 to be permanently lubricated in applications in humid or wet ambient conditions using semi- or fully automatic relubrication devices.

- The connection options are already available in the standard design of the axes
- There is a dedicated lubrication connection for the spindle nut and the two ball cassettes

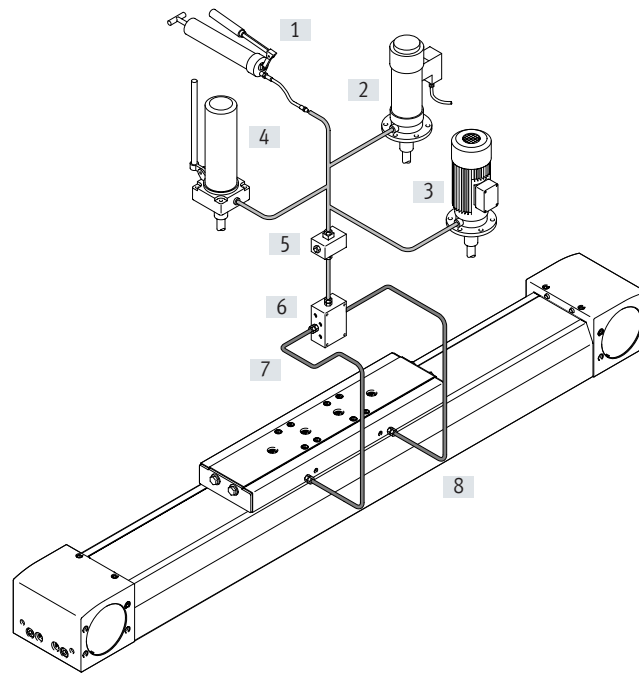
Slide dimensions  
→ page 42

## Design of a central lubrication system

A central lubrication system requires various additional components. The illustration shows different options (using a hand pump, pneumatic container pump or electric container pump) required as a minimum for designing a central lubrication system. Festo does not sell these additional components; however, they can be obtained from the following companies:

- Lincoln
- Bielomatik
- SKF (Vogel)

Festo recommends these companies because they can supply all the necessary components.



- [1] Hand pump
- [2] Pneumatic container pump
- [3] Electric container pump
- [4] Manually operated container pump
- [5] Nipple block
- [6] Distributor block
- [7] Tubing or piping
- [8] Fittings

Data sheet – For the food zone

**Dimensions** Download CAD data → [www.festo.com](http://www.festo.com)

+ = plus stroke length + 2x stroke reserve  
 [1] Sealing air connection

Size	B1	B2	B4	B5	D1 ∅	D2 ∅	D3 ∅	D4 ∅	D5 ∅	D6	D7	D8 ∅
70	69	48.2	30	45	38	16	34	25	–	M5	M6	5
80	82	63.2	20	60	48	16	45	25	9	M5	M6	5
120	120	95	80	40	80	23	72	45	–	M8	M8	9

Size	D9	H1	H2	H4	H5	H6	H7	H8	L1	L2 min.	L3	L4
70	M6	64	26.5	50.8	13	13	24	12	346	178	57.5	42
80	M6	76.5	30	61.5	17.5	12	26	13	386	193	65	51
120	M8	111.5	45	91	22	22	59	32	546	273	100	76

Size	L5	L6	L7	T1	T2	T4	T6	T7	T8	T9	T10
70	27.5	2.3	218	2.1	18	7.2	–	10	12	3.1	12
80	31	2.3	243	2.1	29.5	4	2.1	10.1	12	2	12
120	50	2.5	332	3.1	29.5	4	–	16	16	2.1	25

**Note**  
 The standard roller carriages will be greased for the variant ELGA-TB-KF-F1. This will be done in accordance with the guidelines Doc.23 from EHEDG.  
 As part of this process, the standard grease except for small residual amounts will be replaced with a grease with NSF H1 approval

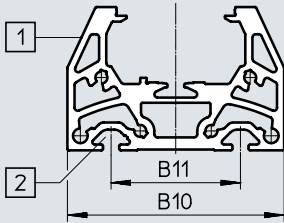
Data sheet – For the food zone

Dimensions

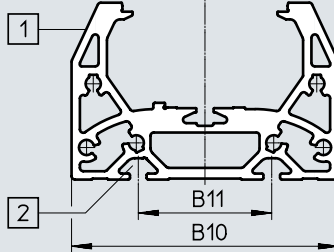
Download CAD data → [www.festo.com](http://www.festo.com)

Profile

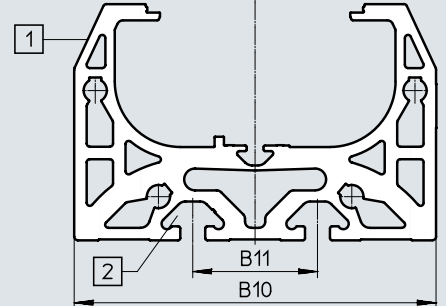
Size 70



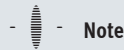
Size 80



Size 120



- [1] Sensor slot for proximity switch
- [2] Mounting slot for slot nut  
With size 70, 80: slot nut NST-5-M5  
With size 120: slot nut NST-8-M6



**Note**  
Requirements for the evenness of the bearing surface and of attachments as well as for use in parallel structures  
→ [www.festo.com/sp](http://www.festo.com/sp) User documentation.

Size	B10	B11
70	67	40
80	80	40
120	116	40

Data sheet – For the food zone

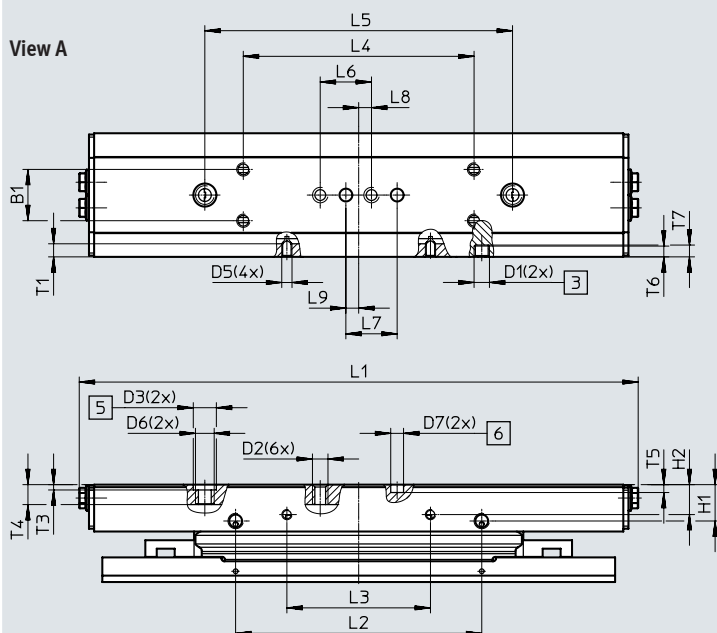
**Dimensions**

Download CAD data → [www.festo.com](http://www.festo.com)

Slide

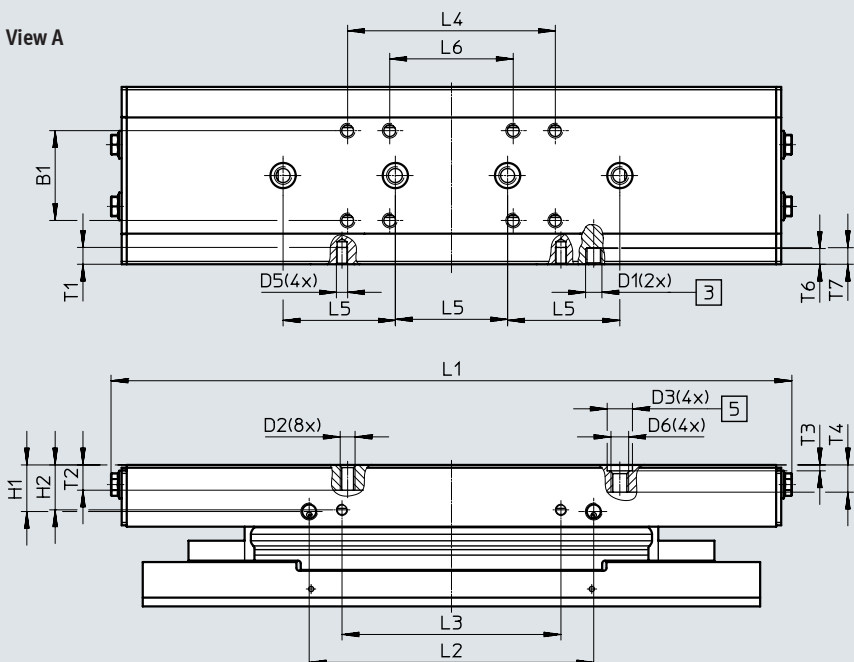
**Size 70**

View A



**Size 80**

View A



- [3] Lubrication connections
- [5] Drilled hole for centring sleeve ZBH
- [6] Drilled hole for centring pin ZBS

Size	B1	D1	D2	D3 ∅ H7	D5	D6	D7 ∅ H7	H1	H2	L1	L2	L3
70	±0.1 20	M6	M5	9	M4	M6	5	±0.1 14.2	±0.1 11.7	218	±0.1 96	±0.1 56
80	32	M6	M5	9	M4	M6	–	16.6	16	243	101.4	78

Size	L4	L5	L6	L7	L8	L9	T1	T2	T3	T4	T5	T6	T7
	±0.1	±0.03	±0.1	±0.03		±0.1			+0.1		±0.1	min.	max.
70	90	120	20	20	5	10	5.1	–	2.1	7.5	3.1	4.2	4.6 <sub>-0.1</sub>
80	74	40	44	–	–	–	6	9	2.1	9.7 <sub>-0.2</sub>	–	5.6	5.9 <sub>-0.1</sub>

## Data sheet – For the food zone

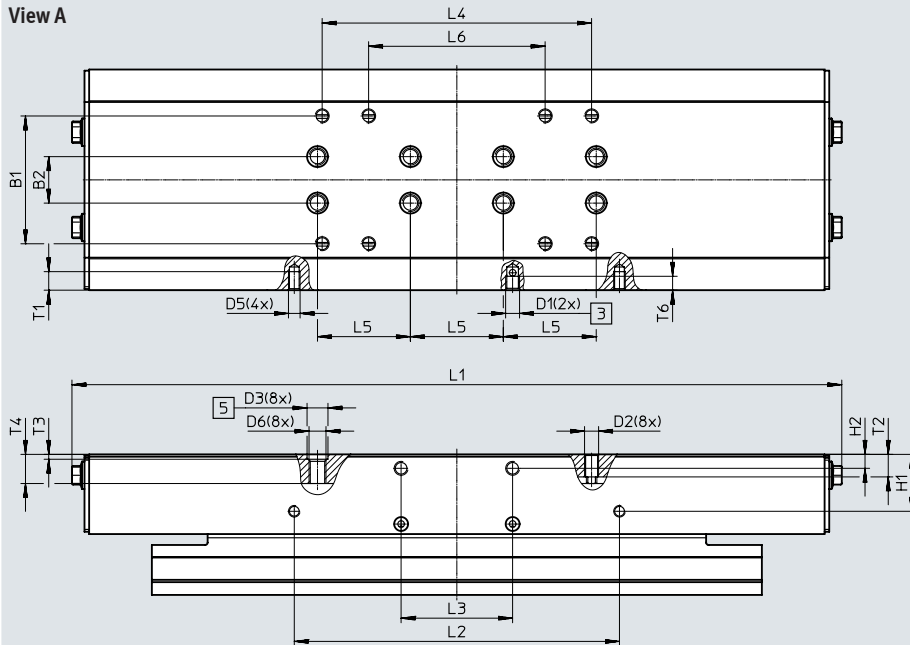
## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Slide

Size 120

View A



- [3] Lubrication connections  
 [5] Drilled hole for centring sleeve ZBH

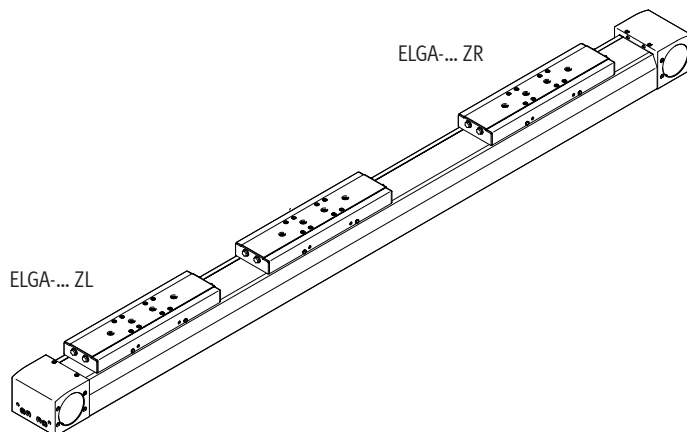
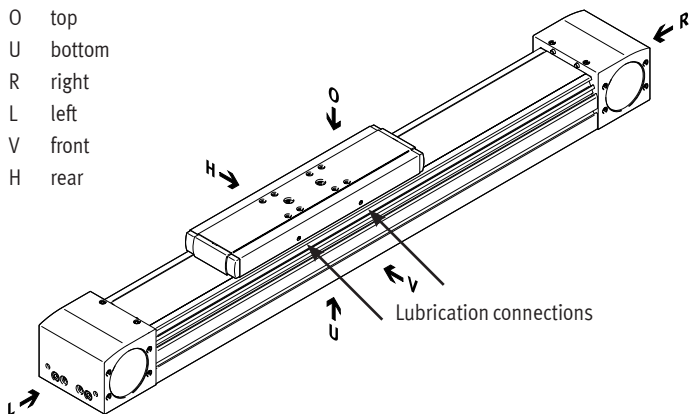
Size	B1	B2	D1	D2	D3 ∅ H7	D5	D6	H1	H2	L1
120	±0.2 55	±0.03 20	M6	M5	9	M5	M6	±0.1 24.5	6	332

Size	L2	L3	L4	L5	L6	T1	T2	T3	T4	T6
120	±0.1 140	±0.1 48	±0.2 116	±0.03 40	±0.2 76	8	9.7	+0.1 2.1	-0.3 12.6	6

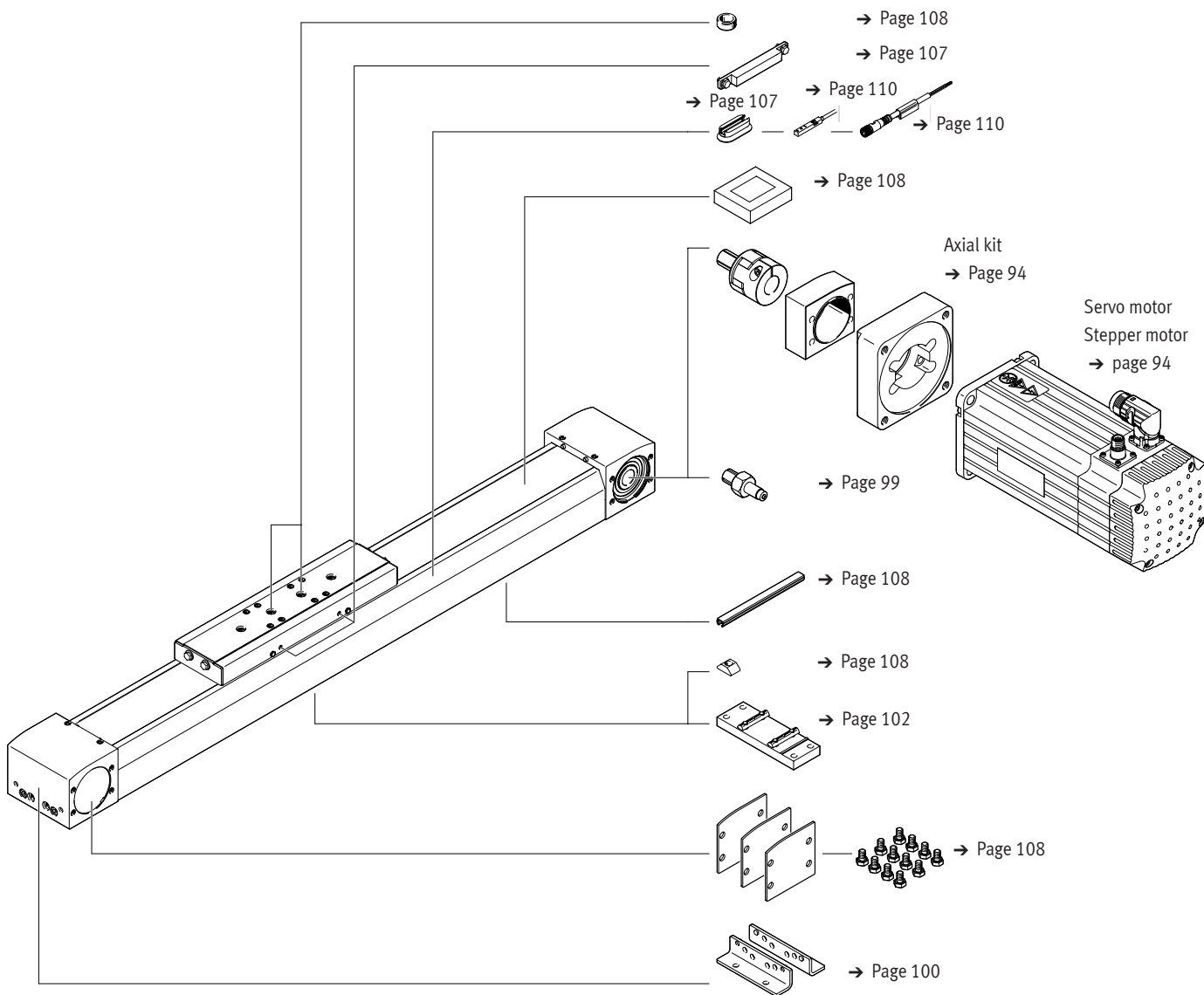
## Ordering data – Modular products – For the food zone

### Orientation guide

- O top
- U bottom
- R right
- L left
- V front
- H rear



### Accessories



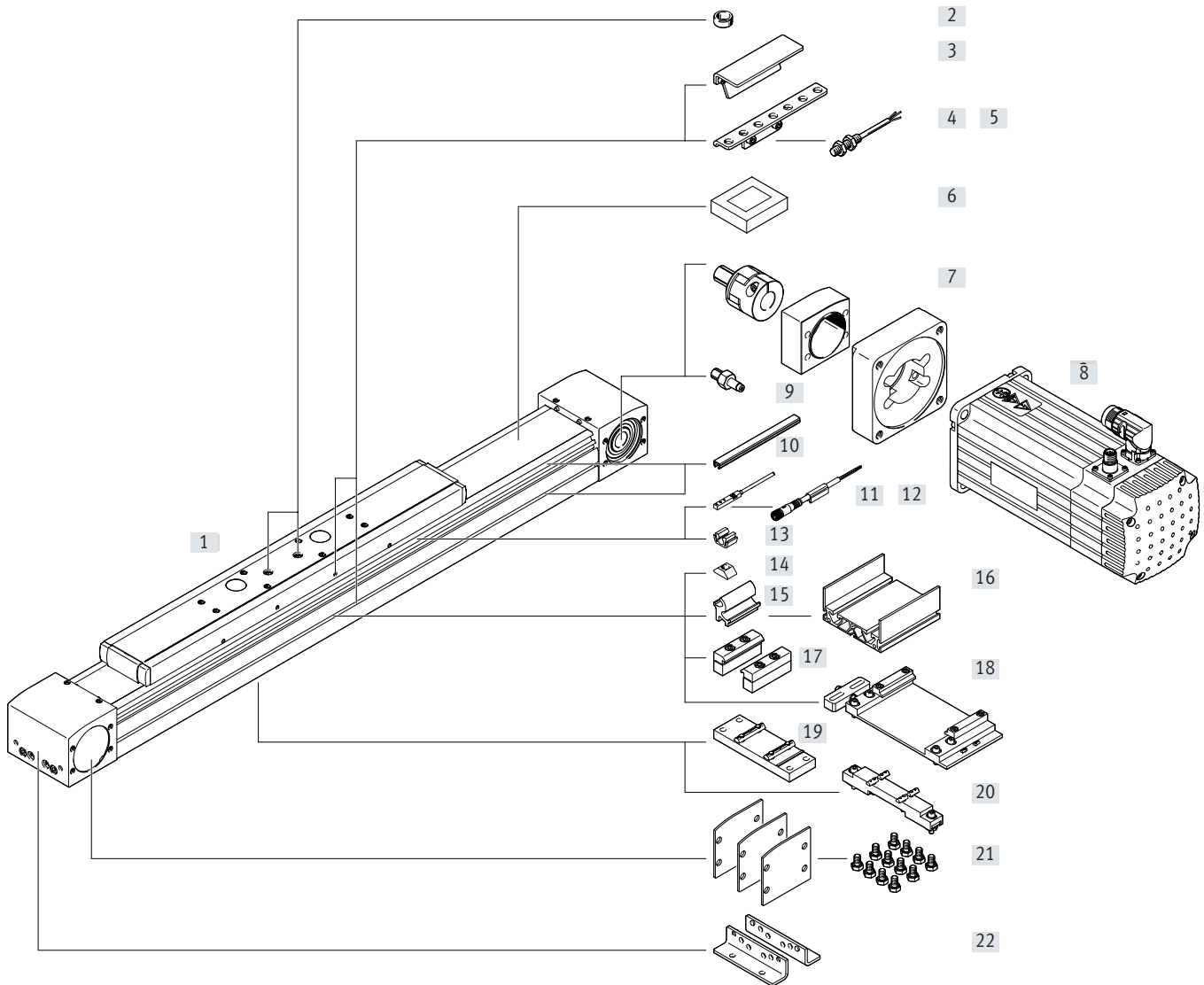
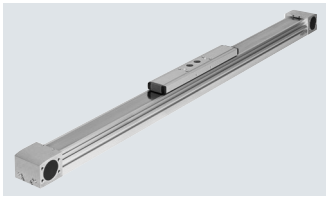


## Ordering data – Modular products – For the food zone

Ordering table						
Size	70	80	120	Conditions	Code	Enter code
Module no.	<b>8024914</b>	<b>8024915</b>	<b>8024916</b>			
Design	Linear axis				<b>ELGA</b>	ELGA
Function	Toothed belt				<b>-TB</b>	-TB
Guide	Recirculating ball bearing guide				<b>-KF</b>	-KF
Size [mm]	70	80	120		<b>-...</b>	
Stroke length [mm]	1 ... 5000	1 ... 8500	1 ... 8500		<b>-...</b>	
Stroke reserve [mm]	0 ... 999 (0 = no stroke reserve)			[1]	<b>-...H</b>	
Additional slide	Without					
	1 slide left				<b>-ZL</b>	
	1 slide right				<b>-ZR</b>	
Protection against particles	Standard					
	Cover strip with magnetic deflection				<b>P11</b>	
Additional features	Suitable for use in the food industry as per extended information on materials				<b>-F1</b>	-F1
Material of toothed belt	Uncoated PU				<b>-PU1</b>	-PU1

[1] ... **H** The sum of the nominal stroke and 2x stroke reserve must be at least 50 mm and must not exceed the maximum stroke length

Peripherals overview

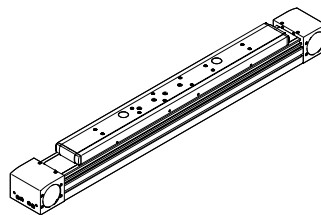
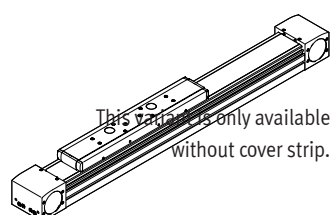
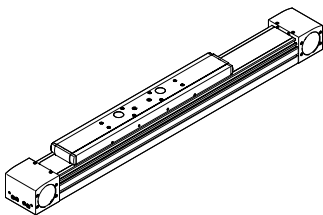


Slide variants

ELGA-...  
Standard slide

ELGA-...-S  
Slide, short

ELGA-...-L  
Long slide



## Peripherals overview

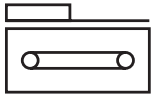
Accessories			
	Type/order code	Description	→ Page/Internet
[1]	Toothed belt axis ELGA-TB-RF	Electric drive	48
[2]	Centring pin/sleeve ZBS, ZBH	<ul style="list-style-type: none"> <li>For centring loads and attachments on the slide</li> <li>Included in the scope of delivery:               <ul style="list-style-type: none"> <li>With size 70, 80, 120: 2x ZBH-9</li> </ul> </li> </ul>	108
[3]	Switch lug SA, SB, SC, SD, SE, SF	For sensing the slide position	105
[4]	Sensor bracket SC, SD, SE, SF	For mounting the inductive proximity switches (round design) on the axis	106
[5]	Proximity switch, M8 SC, SD, SE, SF	<ul style="list-style-type: none"> <li>Inductive proximity switch, round design</li> <li>The order code SC, SD, SE, SF includes 1 switch lug and max. 2 sensor brackets in the scope of delivery</li> </ul>	110
[6]	Clamping element EADT	Tool for retensioning the cover strip	108
[7]	Axial kit EAMM	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	94
[8]	Motor EMME, EMMS	Motors specially matched to the axis, with or without gear unit, with or without brake	94
[9]	Drive shaft EA	<ul style="list-style-type: none"> <li>Can, if required, be used as an alternative interface</li> <li>No drive shaft is required for the axis/motor combinations → page 94</li> </ul>	99
[10]	Slot cover NS, NC	<ul style="list-style-type: none"> <li>For protection against contamination</li> </ul>	108
[11]	Proximity switch, T-slot SA, SB	<ul style="list-style-type: none"> <li>Inductive proximity switch, for T-slot</li> <li>The order code SA, SB includes 1 switch lug in the scope of delivery</li> </ul>	109
[12]	Connecting cable CA	For proximity switch (order code SE and SF)	110
[13]	Clip CM	For mounting the proximity switch cable in the slot	108
[14]	Slot nut NM	For mounting attachments	108
[15]	Adapter kit DHAM	For mounting the support profile on the axis	109
[16]	Support profile HMA	For mounting and guiding an energy chain	109
[17]	Profile mounting MA	For mounting the axis on the side of the profile	101
[18]	Adjusting kit EADC-E16	For mounting the axis on a vertical surface. Once mounted, the axis can be aligned horizontally	104
[19]	Central support EAHF-L5	For mounting the axis on the profile from underneath	102
[20]	Adjusting kit EADC-E15	Height-adjustable. Can be used to easily compensate for any unevenness in the bearing surface	103
[21]	Cover kit EASC-L5	For covering the sides of the drive cover	108
[22]	Foot mounting MF	<ul style="list-style-type: none"> <li>For mounting the axis on the end cap</li> <li>With higher forces and torques, the axis should be mounted using the profile</li> </ul>	100




## Type codes

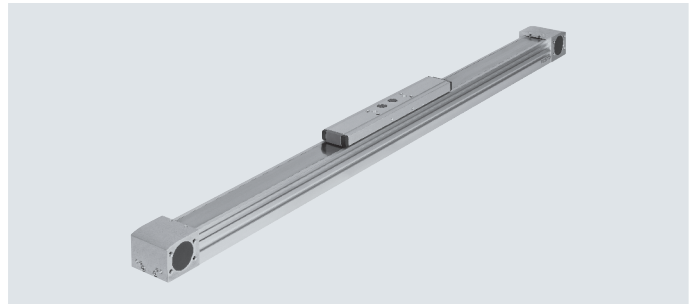
001	Series	
ELGA	Gantry axis	
002	Drive system	
TB	Toothed belt	
003	Guide	
RF	Roller bearing	
004	Size	
70	70	
80	80	
120	120	
005	Stroke range [mm]	
...	50 ... 7400	
006	Stroke reserve [mm]	
...	0 ... 999	
007	Slide design	
	Standard	
S	Slide, short	
L	Slide, long	
008	Protection against particles	
	Standard	
P0	Without strip cover	
009	Additional characteristics	
	None	
F1	Food-safe according to supplementary information on materials	
010	Displacement encoder	
	None	
M1	With displacement encoder, incremental, resolution 2.5 µm	
M2	With displacement encoder, incremental, resolution 10 µm	
011	Displacement encoder attachment position	
	None	
F	Front	
B	Rear	
012	Toothed belt material	
	Chloroprene rubber	
PU1	Uncoated PU, FDA-compliant	
PU2	Coated PU	
013	Foot mounting	
	None	
MF	1 record	

014	Profile mounting	
	None	
...MA	1 ... 50 pieces	
015	Proximity sensor, inductive, slot 8, N/O contact, cable 7.5 m	
	Without	
...SA	1 ... 6 units	
016	Proximity sensor, inductive, slot 8, N/C contact, cable 7.5 m	
	Without	
...SB	1 ... 6 units	
017	Proximity switch, inductive, M8, N/O contact, cable 2.5 m	
	None	
...SC	1 ... 99 pieces	
018	Proximity switch, inductive, M8, N/C contact, cable 2.5 m	
	Without	
...SD	1 ... 99 pieces	
019	Proximity switch, inductive, M8, N/O contact, M8 plug	
	Without	
...SE	1 ... 99 pieces	
020	Proximity switch, inductive, M8, N/C contact, M8 plug	
	None	
...SF	1 ... 99 pieces	
021	Connecting cable 2.5 m, M8, 3-wire	
	None	
...CA	1 ... 99 pieces	
022	Cover, sensor slot	
	None	
...NS	1 ... 50 pieces	
023	Mounting slot covering	
	None	
...NC	1 ... 50 units	
024	Slot nut for mounting slot	
	Without	
...NM	1 ... 99 units	
025	Drive shaft	
	None	
...EA	1 ... 4 pieces	
026	Cable clip [units]	
...	10 ... 100	

## Data sheet



-  Size  
70 ... 120
-  Stroke length  
50 ... 7400 mm
-  [www.festo.com](http://www.festo.com)



General technical data				
Size		70	80	120
Design		Electromechanical axis with toothed belt		
Guide		Roller bearing guide		
Mounting position		Any		
Working stroke				
ELGA-...	[mm]	50 ... 7000	50 ... 7000	50 ... 7400
ELGA-...-S	[mm]	50 ... 7000	50 ... 7000	50 ... 7400
ELGA-...-L	[mm]	50 ... 6900	50 ... 6900	50 ... 7200
Max. feed force $F_x$	[N]	350	800	1300
Max. no-load torque <sup>1)</sup>	[Nm]	0.66	1.35	3
Max. no-load resistance to shifting <sup>1)</sup>	[N]	46	68	114
Max. driving torque	[Nm]	5	15.9	34.1
Max. speed	[m/s]	10		
Max. acceleration	[m/s <sup>2</sup> ]	50		
Repetition accuracy	[mm]	±0.08		

1) At 0.2 m/s

Operating and environmental conditions		
Ambient temperature <sup>1)</sup>	[°C]	-10 ... +60
Degree of protection		
ELGA-...		IP40
ELGA-...-P0		IP00
Duty cycle	[%]	100

1) Note operating range of proximity switches

Weight [kg]				
Size		70	80	120
Basic weight with 0 mm stroke <sup>1)</sup>				
ELGA-...		2.78	6.25	17.39
ELGA-...-S		2.39	5.62	15.82
ELGA-...-L		3.33	7.49	21.44
Additional weight per 1000 mm stroke				
ELGA-...		3.29	5.17	10.81
ELGA-...-P0		3.18	5.06	10.66
Moving mass				
ELGA-...		0.80	2.01	5.08
ELGA-...-S		0.70	1.85	4.65
ELGA-...-L		1.03	2.53	6.63

1) Incl. slide

## Data sheet

Toothed belt				
Size		70	80	120
Pitch	[mm]	3	5	5
Elongation <sup>1)</sup>				
ELGA-...	[%]	0.213	0.168	0.21
ELGA-...-PU2	[%]	0.105	0.1	0.122
Effective diameter	[mm]	28.65	39.79	52.52
Feed constant	[mm/rev]	90	125	165

1) At max. feed force

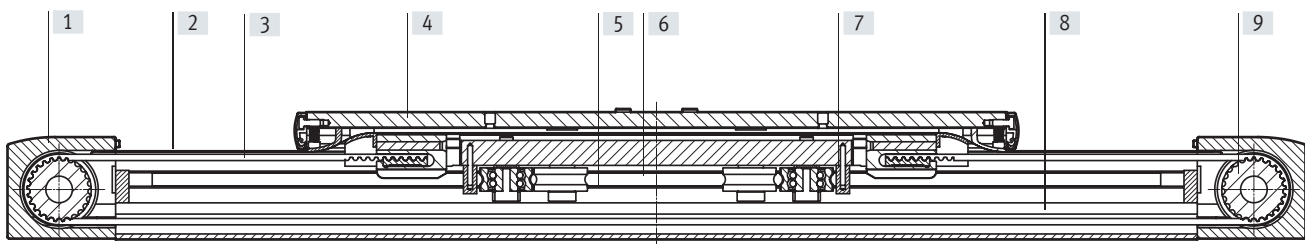
Mass moments of inertia				
Size		70	80	120
$J_0$				
ELGA-...	[kg mm <sup>2</sup> ]	232	1044	4935
ELGA-...-S	[kg mm <sup>2</sup> ]	207	968	4592
ELGA-...-L	[kg mm <sup>2</sup> ]	278	1247	6006
$J_H$ per metre stroke	[kg mm <sup>2</sup> /m]	19	97	221
$J_L$ per kg payload	[kg mm <sup>2</sup> /kg]	205	396	690

The mass moment of inertia  $J_A$  of the entire axis is calculated as follows:

$$J_A = J_0 + J_H \times \text{working stroke [m]} + J_L \times m_{\text{payload [kg]}}$$

### Materials

Sectional view



Axis	
[1] Drive cover	Anodised wrought aluminium alloy
[2] Cover strip	Stainless steel strip, non-corroding
[3] Toothed belt	
ELGA-...	Polychloroprene with glass cord and nylon coating
ELGA-...-PU2	Polyurethane with steel cord and nylon cover
[4] Slide	Anodised wrought aluminium alloy
[5] Roller	Rolled steel, hardened
[6] Guide rod	Hardened and hard-chromium plated tempered steel
[7] Wiper seal	Oil-impregnated felt
[8] Profile	Anodised wrought aluminium alloy
[9] Toothed belt pulley	High-alloy stainless steel
Note on materials	RoHS-compliant
	Contains paint-wetting impairment substances

## Data sheet

Technical data – Displacement encoder		Dimensions → page 61	
Type		ELGA-...-M1	ELGA-...-M2
Resolution	[μm]	2.5	10
Max. travel speed with displacement encoder	[m/s]	4	4
Encoder signal		5 V TTL; A/A, B/B; reference signal (N/N) cyclically every 5 mm (zero pulse)	
Signal output		Line driver, alternating, resistant to sustained short circuit	
Electrical connection		8-pin plug, round design, M12	
Cable length	[mm]	160	

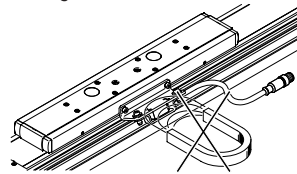
Operating and environmental conditions – Displacement encoder system		
Ambient temperature	[°C]	-10 ... +70
Degree of protection		IP64
CE marking (see declaration of conformity)		To EU EMC Directive <sup>1)</sup>

1) For information about the area of use, see the EC declaration of conformity at: [www.festo.com/sp](http://www.festo.com/sp) → Certificates.  
If the devices are subject to usage restrictions in residential, commercial or light-industrial environments, further measures for the reduction of the emitted interference may be necessary.

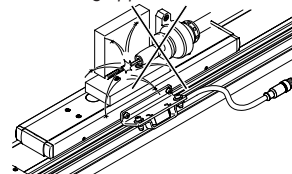
## Application information

The spindle axis with displacement encoder is not designed for the following application examples:

- Magnetic field

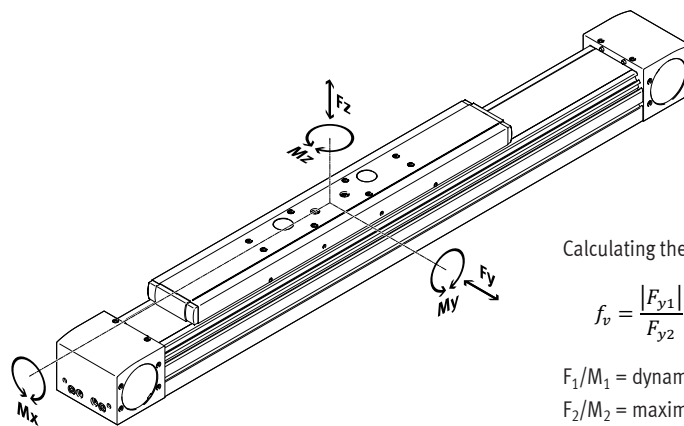


- Welding application



## Characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$F_1/M_1$  = dynamic value

$F_2/M_2$  = maximum value

Max. permissible forces and torques for a service life of 10000 km				
Size		70	80	120
$F_{y_{max}}$	[N]	500	800	2000
$F_{z_{max}}$	[N]	500	800	2000
$M_{x_{max}}$	[Nm]	11	30	100
$M_{y_{max}}$				
ELGA-...	[Nm]	20	90	320
ELGA-...-S	[Nm]	20	90	320
ELGA-...-L	[Nm]	40	180	640
$M_{z_{max}}$				
ELGA-...	[Nm]	20	90	320
ELGA-...-S	[Nm]	20	90	320
ELGA-...-L	[Nm]	40	180	640

## Data sheet

### Calculating the service life

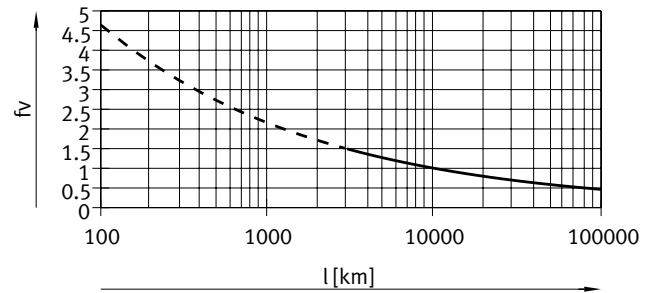
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor  $f_v$  against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor  $f_v$  greater than 1.5.

#### Load comparison factor $f_v$ as a function of service life

Example:

A user wants to move an X kg load. Using the formula (→ page 51) gives a value of 1.5 for the load comparison factor  $f_v$ . According to the graph, the guide would have a service life of approx. 3000 km. Reducing the acceleration reduces the  $M_z$  and  $M_y$  values. A load comparison factor  $f_v$  of 1 now gives a service life of 10000 km.



#### Note

Engineering software  
Electric Motion Sizing  
[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)

The engineering software can be used to calculate the guide workload for a service life of 5000 km.

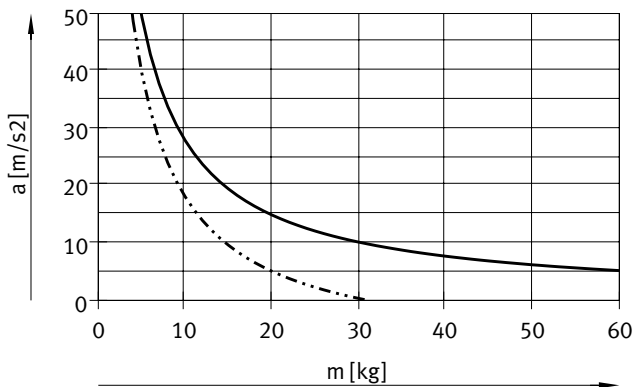
$f_v > 1.5$  are only theoretical comparison values for the recirculating ball bearing guide.



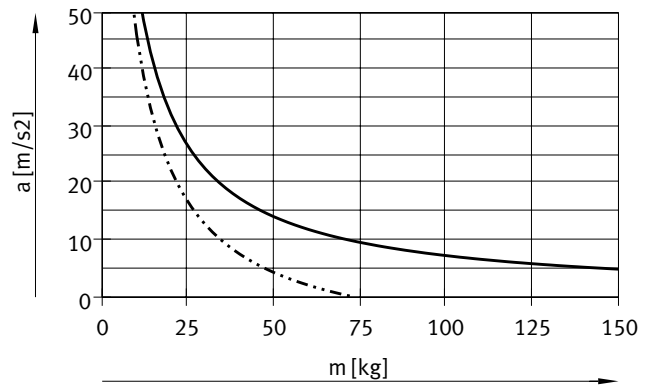
Data sheet

Max. acceleration  $a$  as a function of payload  $m$

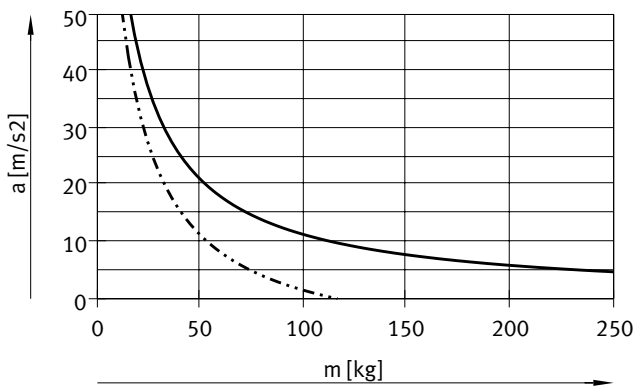
Size 70



Size 80

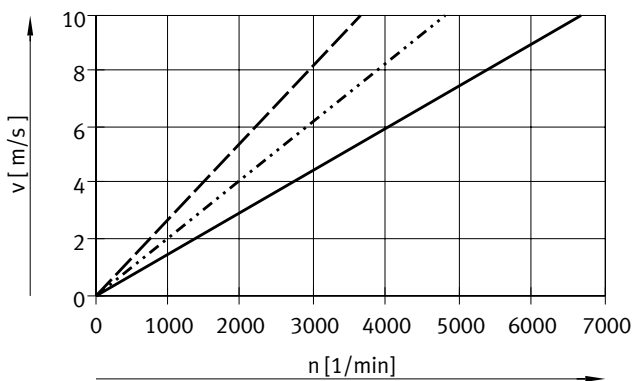


Size 120



— Horizontal mounting position  
 - - - Vertical mounting position

Velocity  $v$  as a function of rotational speed  $n$

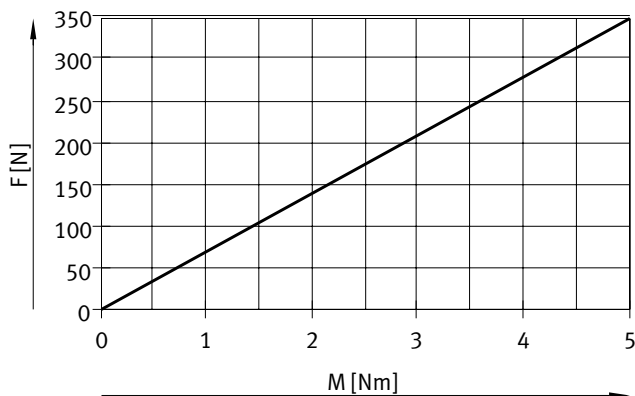


— ELGA-TB-RF-70  
 ..... ELGA-TB-RF-80  
 - - - ELGA-TB-RF-120

## Data sheet

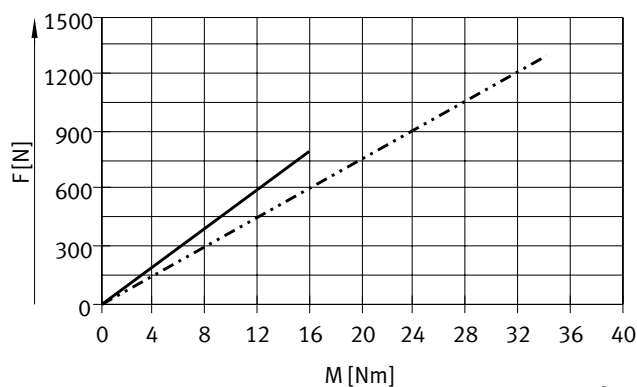
### Theoretical feed force F as a function of input torque M

Size 70



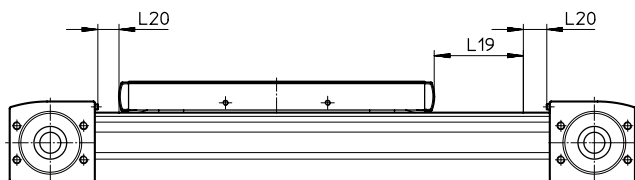
— ELGA-TB-RF-70

Size 80/120



— ELGA-TB-RF-80  
 - - - - - ELGA-TB-RF-120

### Stroke reserve



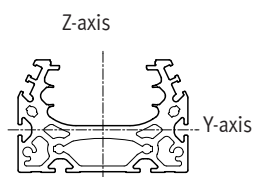
L19 = Nominal stroke  
 L20 = Stroke reserve

- The stroke reserve is a safety distance from the mechanical end position and is not used in normal operation
- The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum permissible working stroke
- The stroke reserve length can be freely selected
- The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system.

#### Example:

Type ELGA-TB-RF-70-500-20H-...  
 Nominal stroke = 500 mm  
 2x stroke reserve = 40 mm  
 Working stroke = 540 mm  
 (540 mm = 500 mm + 2x 20 mm)

### 2nd moments of area



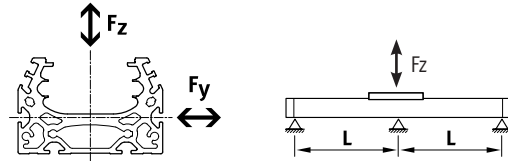
Size		70	80	120
ly	[mm <sup>4</sup> ]	1.39x10 <sup>5</sup>	2.70x10 <sup>5</sup>	1.42x10 <sup>6</sup>
lz	[mm <sup>4</sup> ]	4.33x10 <sup>5</sup>	1.02x10 <sup>6</sup>	5.02x10 <sup>6</sup>

## Data sheet

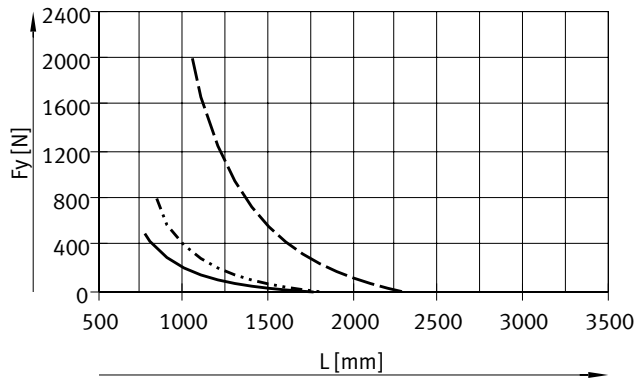
### Maximum permissible support spacing L (without profile mounting MUE/central support EAHF) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

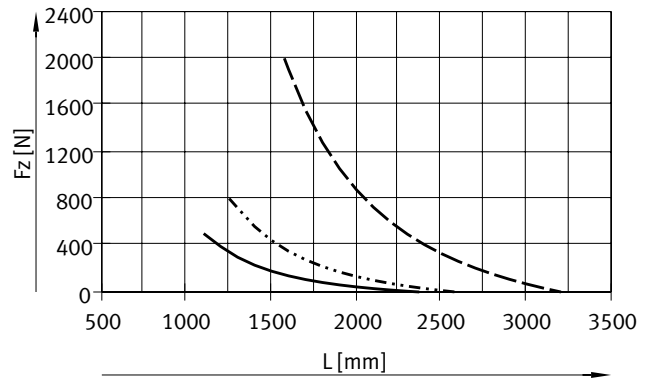
The following graphs can be used to determine the maximum permissible support spacing  $l$  as a function of force  $F$  acting on the axis. The deflection is  $f = 0.5$  mm.



Force  $F_y$



Force  $F_z$



- ELGA-TB-RF-70
- ELGA-TB-RF-80
- - - ELGA-TB-RF-120

### Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

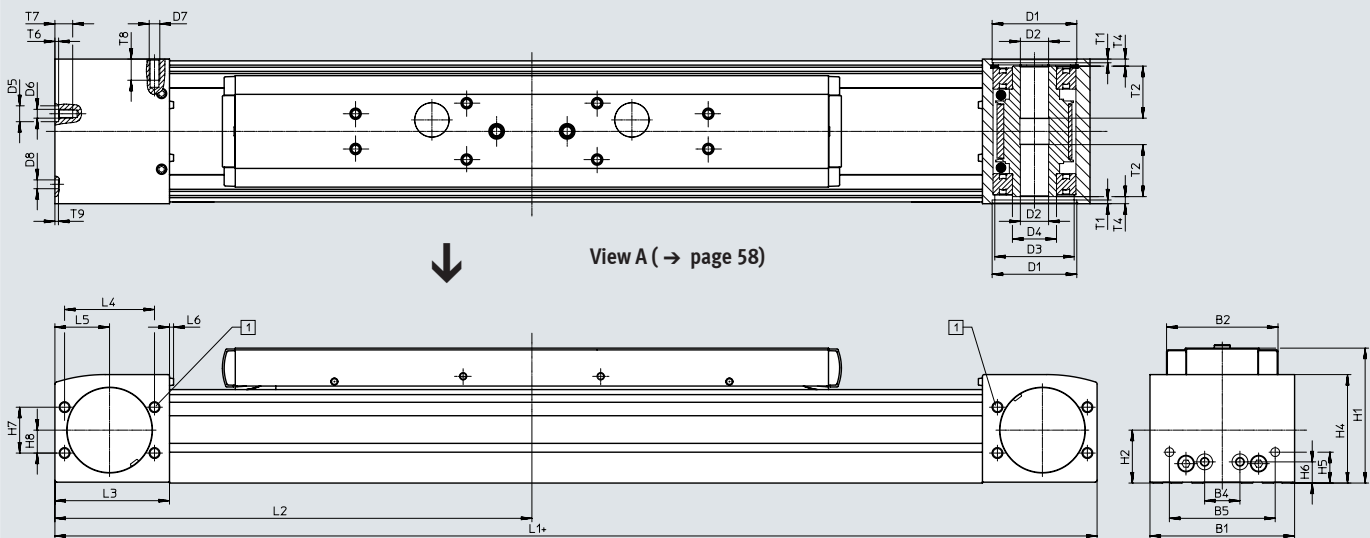
Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
70 ... 120	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Data sheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



+ = plus stroke length + 2x stroke reserve  
 [1] Sealing air connection

Size	B1	B2	B4	B5	D1 ∅ H7	D2 ∅ H7	D3 ∅	D4 ∅	D5 ∅ H7	D6
70	69	48.2	30	45	38	16	34	25	-	M5
80	82	63.2	20	60	48	16	45	25	9	M5
120	120	95	80	40	80	23	72	45	-	M8

Size	D7	D8 ∅ H7	H1	H2	H4	H5	H6	H7	H8	L3
70	M6	5	64	26.5	50.8	13	13	24	12	57.5
80	M6	5	76.5	30	61.5	17.5	12	26	13	65
120	M8	9	111.5	45	91	22	22	59	32	100

Size	L4	L5	L6	T1	T2	T4	T6	T7	T8	T9
70	42	27.5	2.3	2.1	18	7.15	-	10	12	3.1
80	51	31	2.3	2.1	29.5	4	2.1	10.1	12	2
120	76	50	2.5	3.1	29.5	4	-	16	16	2.1

Size Slide design	L1			L2		
	ELGA-...	ELGA-...-S	ELGA-...-L	ELGA-... min.	ELGA-...-S min.	ELGA-...-L min.
70	420	342	520	210	171	260
80	580	496	720	290	248	360
120	775	673	1005	387.5	336.5	502.5

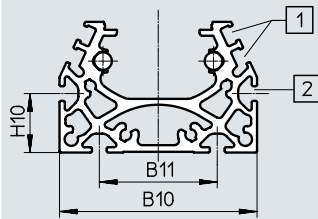
## Data sheet

## Dimensions

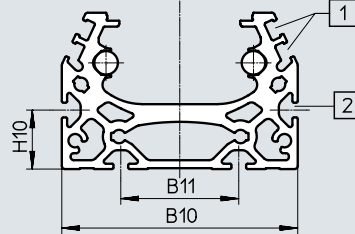
Download CAD data → [www.festo.com](http://www.festo.com)

## Profile

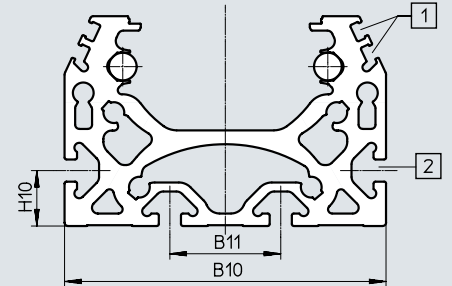
## Size 70



## Size 80




## Size 120



- [1] Sensor slot for proximity switch  
 [2] Mounting slot for slot nut  
 With size 70, 80: slot nut NST-5-M5  
 With size 120: slot nut NST-8-M6

Size	B10	B11	H10
70	67	40	20
80	80	40	20
120	116	40	20

 **Note**

Requirements for the flatness of the bearing surface and of attachments as well as for use in parallel structures

→ [www.festo.com/sp](http://www.festo.com/sp)  
 User documentation

Data sheet

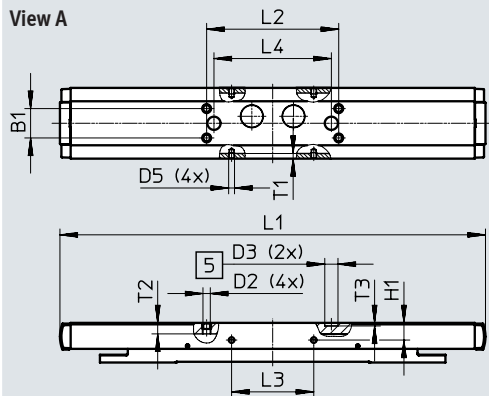
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA... – Standard slide

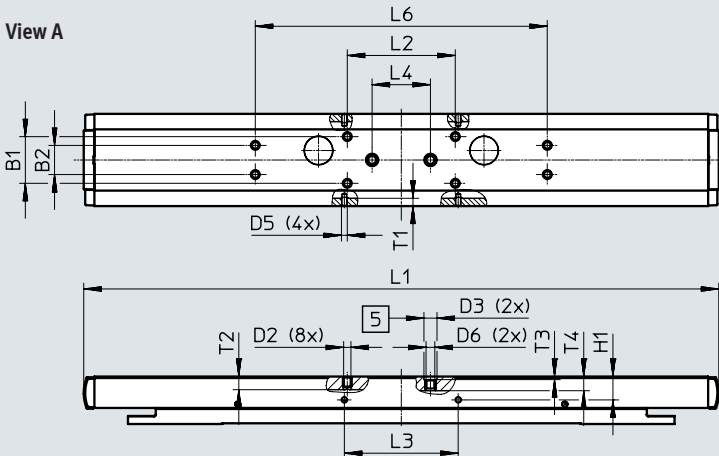
Size 70

View A



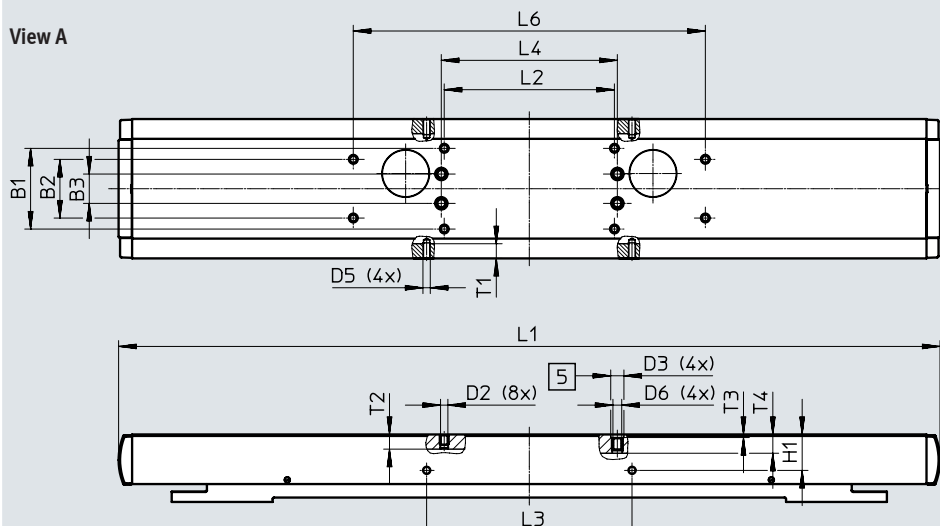
Size 80

View A



Size 120

View A



[5] Drilled hole for centring sleeve

Size	B1	B2	B3	D2	D3 ∅ H7	D5	D6	H1
	±0.1	±0.1	±0.1					±0.1
70	20	-	-	M5	9	M4	-	11.7
80	32	20	-	M5	9	M4	M6	16
120	55	40	20	M5	9	M5	M6	24.5

Size	L1	L2	L3	L4	L6	T1	T2	T3	T4
		±0.2	±0.1	±0.03	±0.2				
70	290	90	56	80	-	3.5	7.5	2.1	-
80	435	74	78	40	200	5.1	9	2.1	9.7
120	560	116	140	120	240	10	10	2.1	12.8

## Data sheet

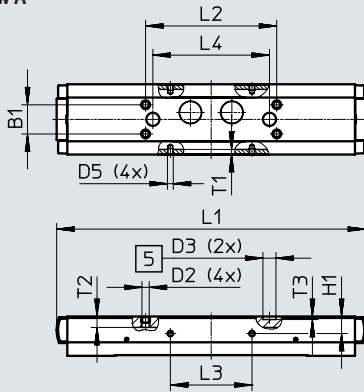
## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA-...S – Short slide

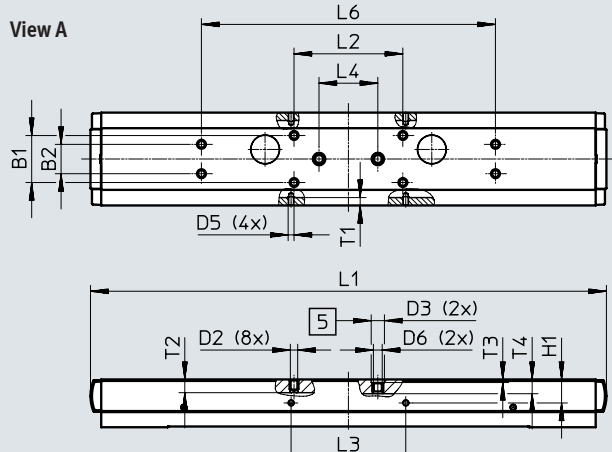
## Size 70

## View A



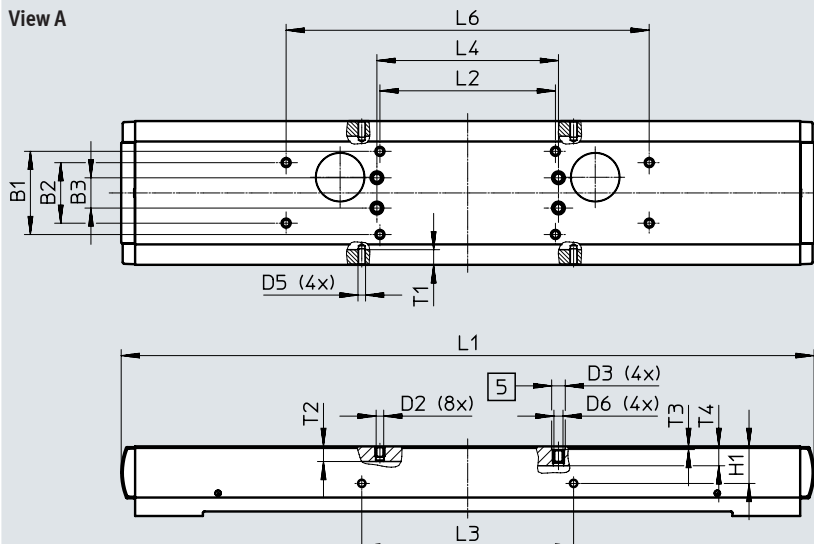
## Size 80

## View A



## Size 120

## View A



[5] Drilled hole for centring sleeve

Size	B1	B2	B3	D2	D3 ∅ H7	D5	D6	H1
	±0.1	±0.1	±0.1					±0.1
70	20	-	-	M5	9	M4	-	11.7
80	32	20	-	M5	9	M4	M6	16
120	55	40	20	M5	9	M5	M6	24.5

Size	L1	L2	L3	L4	L6	T1	T2	T3	T4
		±0.2	±0.1	±0.03	±0.2				
70	212	90	56	80	-	3.5	7.5	2.1	-
80	351	74	78	40	200	5.1	9	2.1	9.7
120	458	116	140	120	240	10	10	2.1	12.8

Data sheet

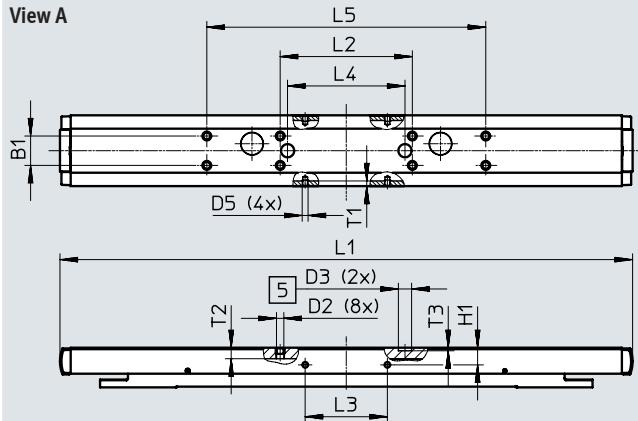
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA...-L – Long slide

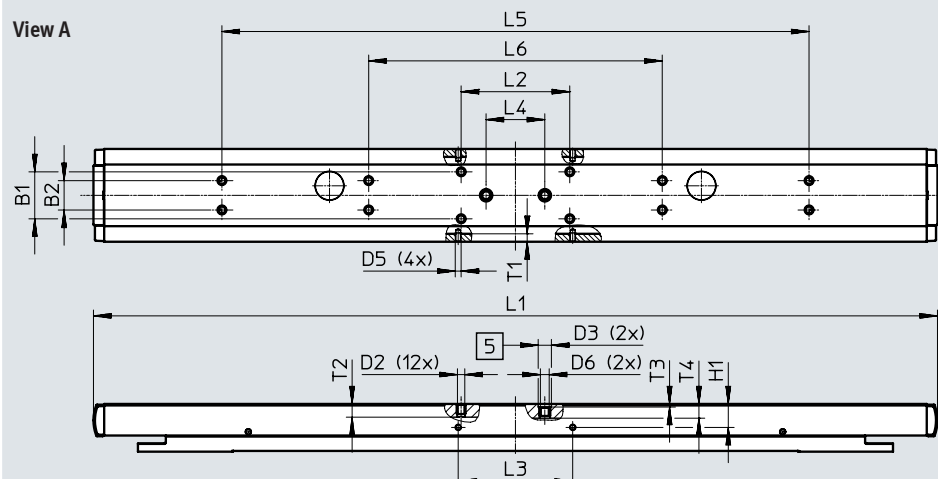
Size 70

View A



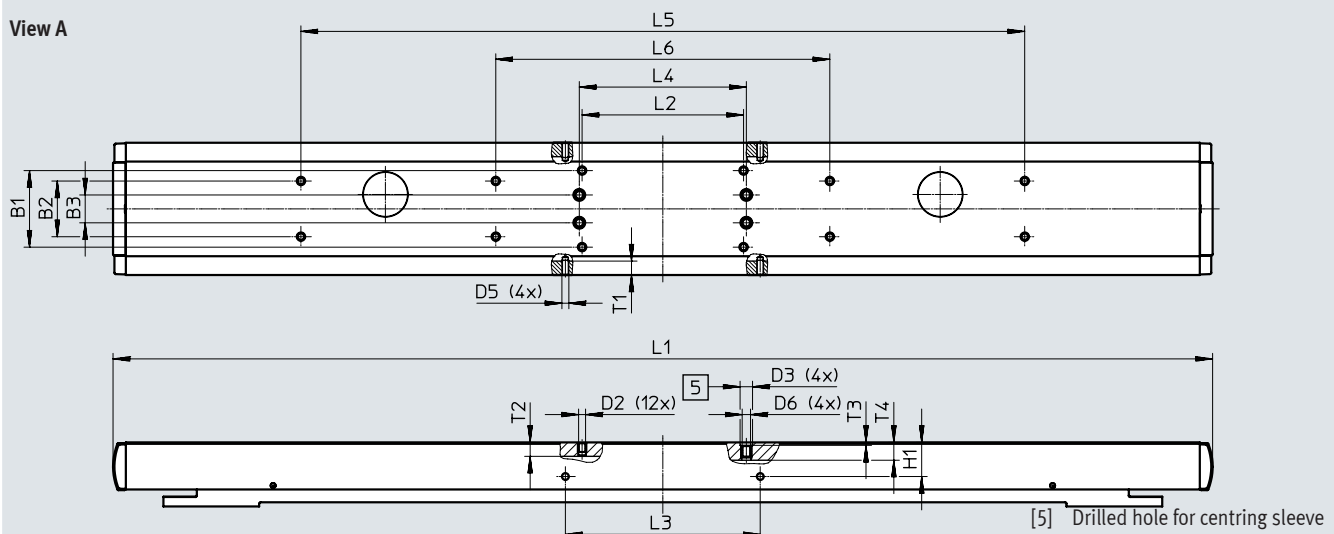
Size 80

View A



Size 120

View A





## Data sheet

Size	B1 ±0.1	B2 ±0.1	B3 ±0.1	D2	D3 ∅ H7	D5
70	20	–	–	M5	9	M4
80	32	20	–	M5	9	M4
120	55	40	20	M5	9	M5

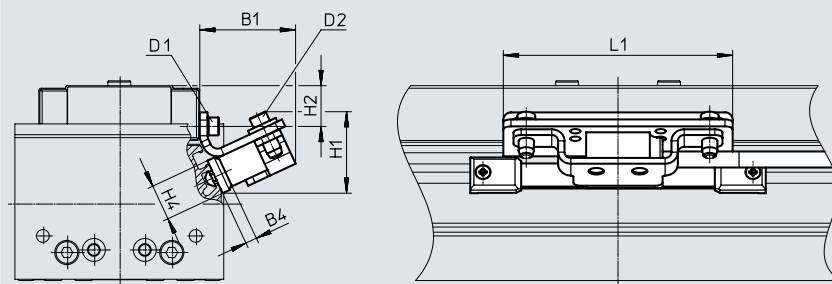
Size	D6	H1 ±0.1	L1	L2 ±0.2	L3 ±0.1	L4 ±0.03
70	–	11.7	390	90	56	80
80	M6	16	575	74	78	40
120	M6	24.5	790	116	140	120

Size	L5 ±0.2	L6 ±0.2	T1	T2	T3	T4
70	190	–	3.5	7.5	2.1	–
80	400	200	5.1	9	2.1	9.7
120	520	240	10	10	2.1	12.8

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA-...-M1/M2 – With incremental displacement encoder

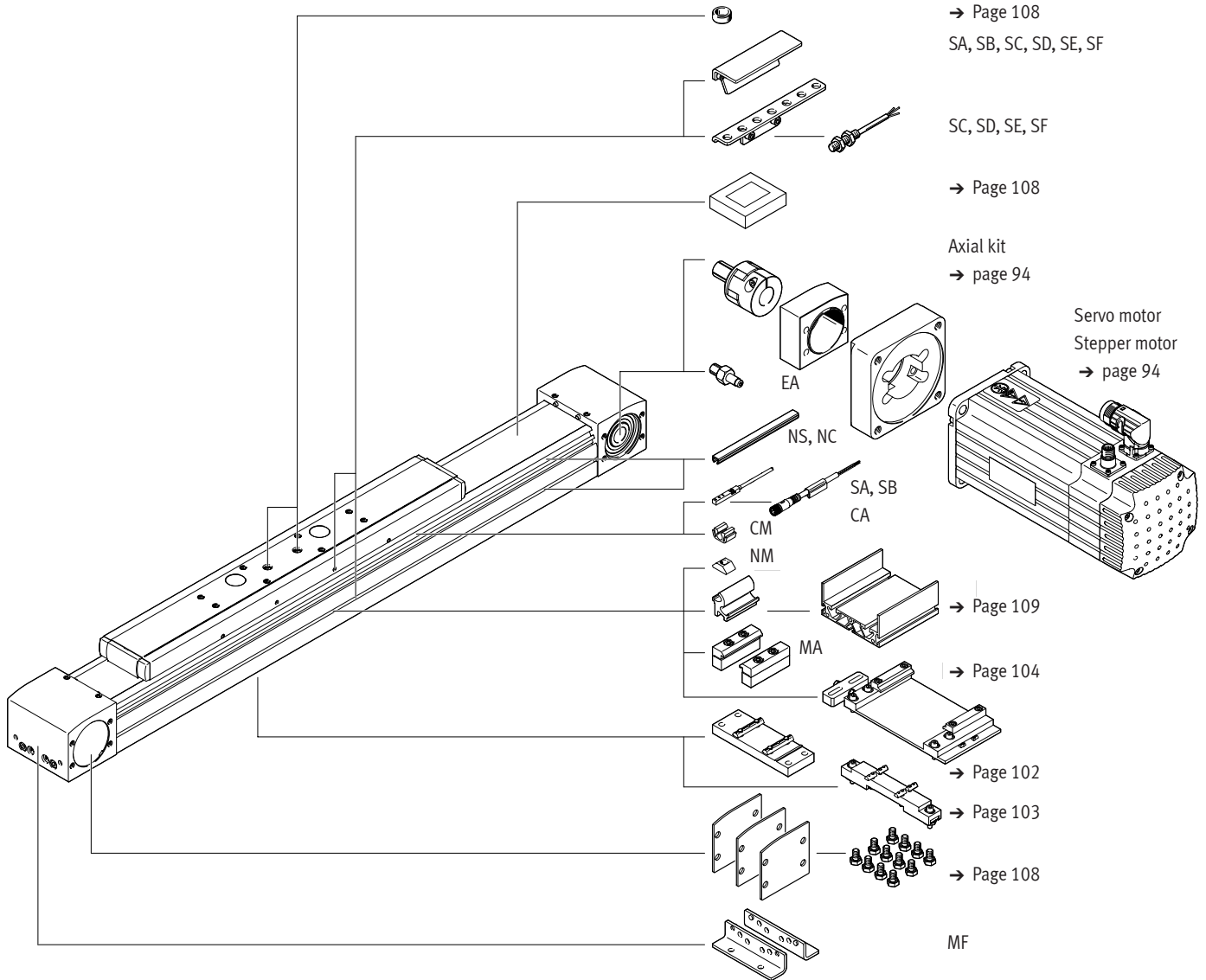


Encoder cable  
(connection to motor controller/  
safety system)  
→ Page 110

Size	B1	B4	D1	D2	H1	H2	H4	L1
70	37.6	4.5	M4x8	M4x14	37.9	11.7	14.1	86
80	37.6	4.5	M4x8	M4x14	32	16	14.1	90
120	38.5	4.5	M5x10	M4x14	37.7	24.5	14.1	170

Ordering data – Modular product system

Accessories




## Ordering data – Modular product system

Ordering table		70	80	120	Conditions	Code	Enter code
Size		70	80	120			
Module no.		1371245	1371246	1371247			
Design		Linear axis				ELGA	ELGA
Function		Toothed belt				☆ -TB	-TB
Guide		Roller bearing guide				☆ -RF	-RF
Size	[mm]	70	80	120		☆ -...	
Stroke length	[mm]	1 ... 7000	1 ... 7000	1 ... 7400		☆ -...	
Stroke reserve	[mm]	0 ... 999 (0 = no stroke reserve)			[1]	☆ -...H	
Slide design	Standard slide					☆	
	50 ... 7000	50 ... 7000	50 ... 7400				
	Slide, short				[2]	☆ -S	
50 ... 7000	50 ... 7000	50 ... 7000	50 ... 7400				
	Long slide					☆ -L	
50 ... 6900	50 ... 6900	50 ... 7200					
Protection against particles	Standard					☆	
	Without cover strip					☆ -P0	
Measurement system	Without						
	With displacement encoder, incremental, resolution 2.5 µm					-M1	
	With displacement encoder, incremental, resolution 10 µm					-M2	
Displacement encoder attachment position	Without						
	Rear				[3]	-B	
	Front				[3]	-F	
Material of toothed belt	Chloroprene rubber						
	Coated PU					-PU2	
Accessories	Accessories enclosed separately					+	+
Foot mounting	1					MF	
Profile mounting	1 ... 50					...MA	
Proximity switch (SIES), inductive, slot type 0, PNP, incl. switch lug	N/O contact, 7.5 m cable	1 ... 6				...SA	
	N/C contact, 7.5 m cable	1 ... 6				...SB	
Proximity switch (SIEN), inductive, M8, PNP, incl. switch lug with sensor bracket	N/O contact, 2.5 m cable	1 ... 99				...SC	
	N/C contact, 2.5 m cable	1 ... 99				...SD	
	N/O contact, M8 plug	1 ... 99				...SE	
	N/C contact, M8 plug	1 ... 99				...SF	
Connecting cable 2.5 m M8, 3-wire	1 ... 99					...CA	
Sensor slot cover	1 ... 50 (1 = 2 units, 500 mm)					...NS	
Mounting slot cover	1 ... 50 (1 = 2 units, 500 mm)					...NC	
Slot nut for mounting slot	1 ... 99					...NM	
Clip for sensor slot	10, 20, 30, 40, 50, 60, 70, 80, 90					...CM	
Drive shaft	1 ... 4					...EA	

[1] ... H The sum of the nominal stroke and 2x stroke reserve must be at least 50 mm and must not exceed the maximum stroke length

[2] S Only with P0

[3] B, F Mandatory in combination with (measurement system) M1, M2  
Only in combination with (measurement system) M1, M2

 - Note

The code SA, SB includes a switch lug in the scope of delivery.

The code SC, SD, SE, SF includes one switch lug and max. two sensor brackets in the scope of delivery.

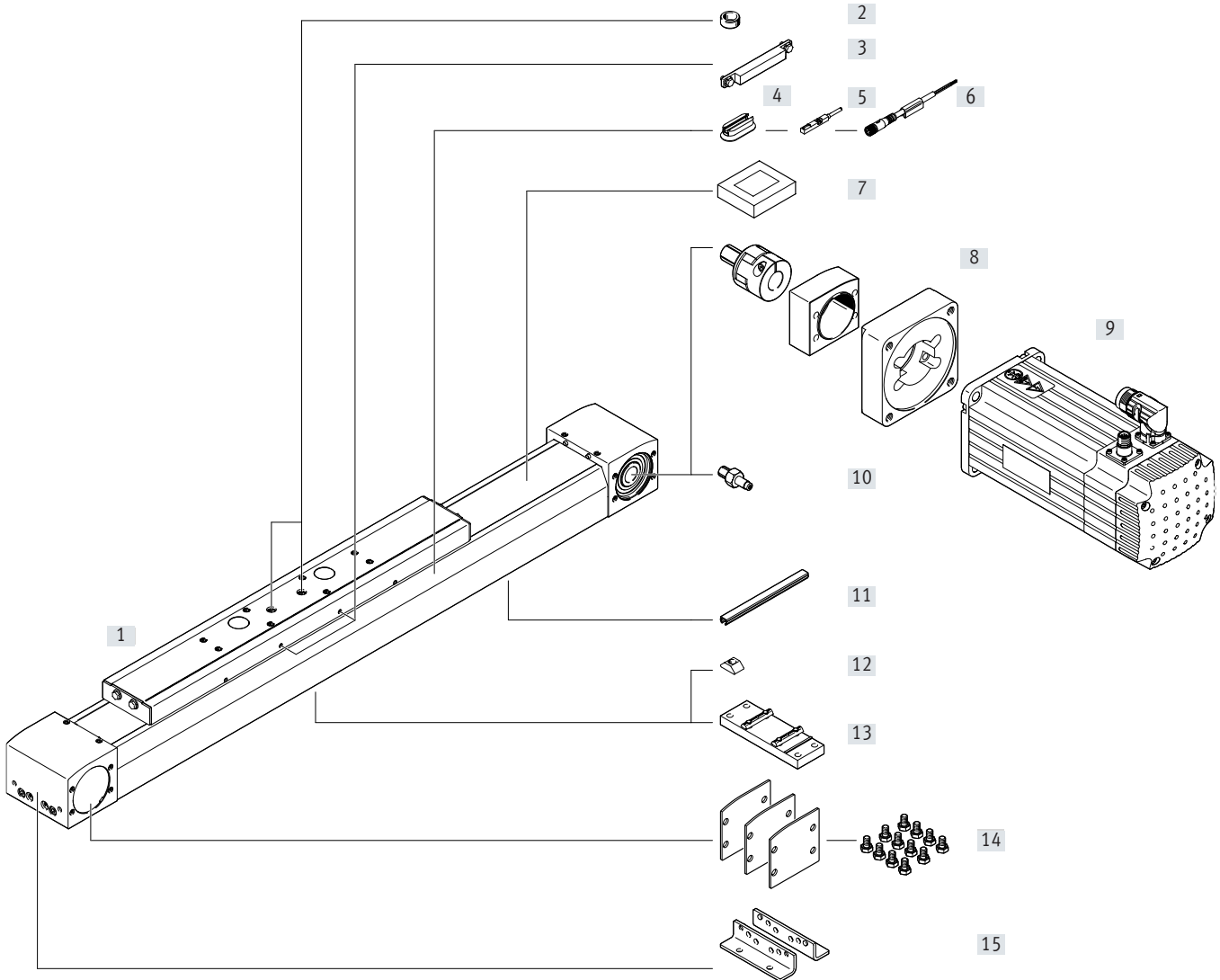
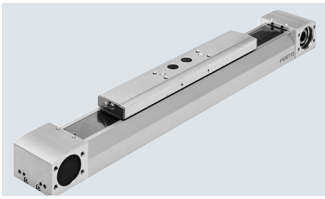
Festo core product range



Generally ready for shipping ex works in 24 hours

Generally ready for shipping ex works in 5 days

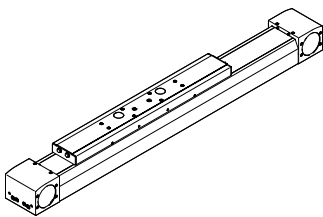
Peripherals overview – For the food zone



Slide variants

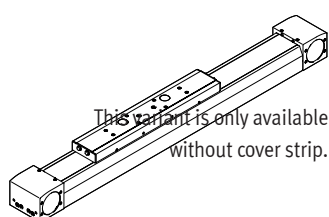
ELGA-...-F1

Standard slide



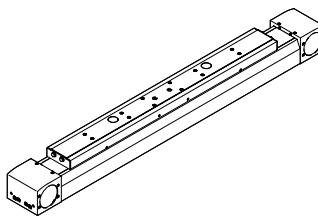
ELGA-...-S-F1

Slide, short



ELGA-...-L-F1

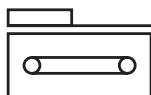
Long slide






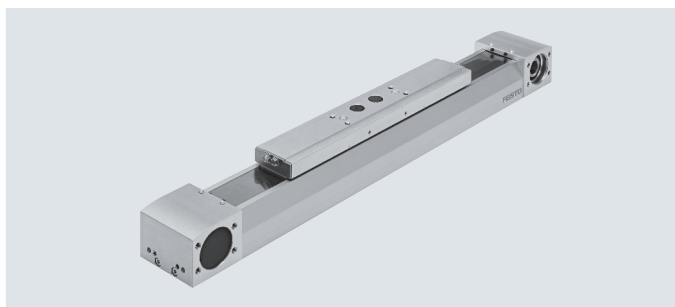
## Peripherals overview – For the food zone

Accessories			
	Type/order code	Description	→ Page/Internet
[1]	Toothed belt axis ELGA-TB-RF-F1	Electric drive	66
[2]	Centring pin/sleeve ZBS, ZBH	<ul style="list-style-type: none"> <li>For centring loads and attachments on the slide</li> <li>Included in the scope of delivery:               <ul style="list-style-type: none"> <li>With size 70, 80, 120: 2x ZBH-9</li> </ul> </li> </ul>	108
[3]	Switch lug EAPM	For sensing the slide position	107
[4]	Mounting kit CRSMB	For mounting the proximity switches on the axis	107
[5]	Proximity switch, T-slot SME-8M	For sensing the slide position	110
[6]	Connecting cable NEBU	Via proximity switch	110
[7]	Clamping element EADT	Tool for retensioning the cover strip	108
[8]	Axial kit EAMM	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	94
[9]	Motor EMME, EMMS	Motors specially matched to the axis, with or without gear unit, with or without brake	94
[10]	Drive shaft EA	<ul style="list-style-type: none"> <li>Can, if required, be used as an alternative interface</li> <li>No drive shaft is required for the axis/motor combinations → page 94</li> </ul>	99
[11]	Slot cover NC	<ul style="list-style-type: none"> <li>For protection against contamination</li> </ul>	108
[12]	Slot nut NM	For mounting attachments	108
[13]	Central support EAHF-L5	For mounting the axis on the profile from underneath	102
[14]	Cover kit EASC-L5	For covering the sides of the drive cover	108
[15]	Foot mounting MF	For mounting the axis on the end cap.	100

Data sheet – For the food zone



-  Size  
70 ... 120
-  Stroke length  
50 ... 7400 mm
-  [www.festo.com](http://www.festo.com)



General technical data		70	80	120
Size		70	80	120
Design		Electromechanical axis with toothed belt		
Guide		Roller bearing guide		
Mounting position		Any		
Working stroke				
ELGA-...	[mm]	50 ... 7000	50 ... 7000	50 ... 7400
ELGA-...-S	[mm]	50 ... 7000	50 ... 7000	50 ... 7400
ELGA-...-L	[mm]	50 ... 6900	50 ... 6900	50 ... 7200
Max. feed force $F_x$	[N]	260	600	1000
Max. no-load torque <sup>1)</sup>	[Nm]	1.03	1.93	5.67
Max. no-load resistance to shifting <sup>1)</sup>	[N]	72	97	216
Max. driving torque	[Nm]	3.7	11.9	26.2
Max. speed	[m/s]	10		
Max. acceleration	[m/s <sup>2</sup> ]	50		
Repetition accuracy	[mm]	±0.08		

1) At 0.2 m/s

Operating and environmental conditions		
Ambient temperature <sup>1)</sup>	[°C]	-10 ... +60
Degree of protection		
ELGA-...		IP40
ELGA-...-P0		IP00
Duty cycle	[%]	100
Food-safe <sup>2)</sup>		→ Supplementary material information

1) Note operating range of proximity switches.

2) Additional information is available at [www.festo.com/sp](http://www.festo.com/sp) → Certificates.

Weight [kg]		70	80	120
Basic weight with 0 mm stroke <sup>1)</sup>				
ELGA-...		2.81	6.17	17.17
ELGA-...-S		2.43	5.56	15.65
ELGA-...-L		3.38	7.36	21.11
Additional weight per 1000 mm stroke				
ELGA-...		3.36	4.87	10.34
ELGA-...-P0		3.24	4.77	10.19
Moving mass				
ELGA-...		0.82	2.04	5.14
ELGA-...-S		0.75	1.97	4.87
ELGA-...-L		1.04	2.55	6.69

1) Incl. slide

## Data sheet – For the food zone

Toothed belt				
Size		70	80	120
Pitch	[mm]	3	5	5
Elongation <sup>1)</sup>	[%]	0.105	0.1	0.122
Effective diameter	[mm]	28.65	39.79	52.52
Feed constant	[mm/rev]	90	125	165

1) At max. feed force

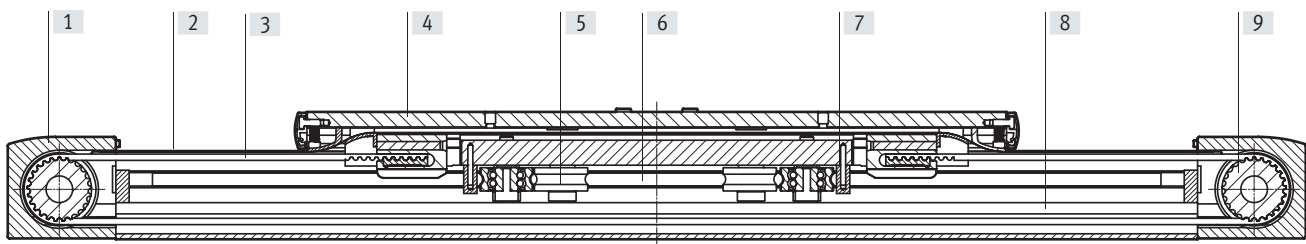
Mass moments of inertia				
Size		70	80	120
$J_0$				
ELGA-...	[kg mm <sup>2</sup> ]	237	1062	4937
ELGA-...-S	[kg mm <sup>2</sup> ]	209	975	4554
ELGA-...-L	[kg mm <sup>2</sup> ]	282	1265	6008
$J_H$ per metre stroke	[kg mm <sup>2</sup> /m]	23	110	264
$J_L$ per kg payload	[kg mm <sup>2</sup> /kg]	205	396	690

The mass moment of inertia  $J_A$  of the entire axis is calculated as follows:

$$J_A = J_0 + J_H \times \text{working stroke [m]} + J_L \times m_{\text{payload [kg]}}$$

## Materials

## Sectional view

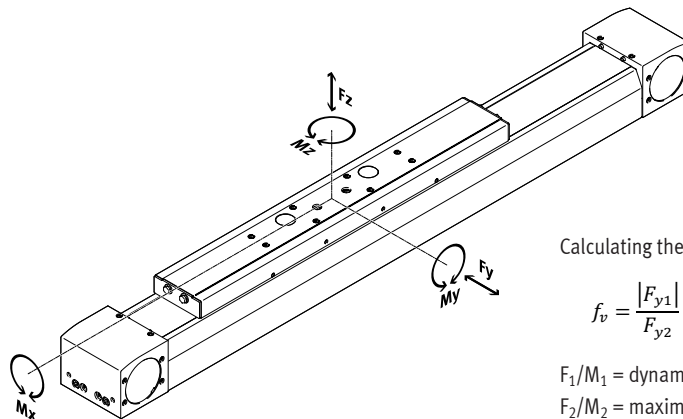


Axis		
[1]	Drive cover	Anodised wrought aluminium alloy
[2]	Cover strip	Stainless steel strip, non-corroding
[3]	Toothed belt	Polyurethane with steel cord
[4]	Slide	Anodised wrought aluminium alloy
[5]	Roller	Hardened rolled steel (lubricant approved for the food zone)
[6]	Guide rod	Tempered steel, hardened
[7]	Wiper seal	Oil-impregnated felt (lubricating oil approved for the food zone)
[8]	Profile	Anodised wrought aluminium alloy
[9]	Toothed belt pulley	High-alloy stainless steel
Note on materials		RoHS-compliant
		Contains paint-wetting impairment substances

## Data sheet – For the food zone

### Characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect. These values must not be exceeded during dynamic operation. Special attention must be paid to the cushioning phase.



If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$F_1/M_1$  = dynamic value

$F_2/M_2$  = maximum value

Max. permissible forces and torques for a service life of 10000 km				
Size		70	80	120
$F_{y_{max}}$	[N]	400	640	1600
$F_{z_{max}}$	[N]	400	640	1600
$M_{x_{max}}$	[Nm]	8.8	24	80
$M_{y_{max}}$				
ELGA-...	[Nm]	16	72	256
ELGA-...-S	[Nm]	16	72	256
ELGA-...-L	[Nm]	32	144	512
$M_{z_{max}}$				
ELGA-...	[Nm]	16	72	256
ELGA-...-S	[Nm]	16	72	256
ELGA-...-L	[Nm]	32	144	512

### Calculating the service life

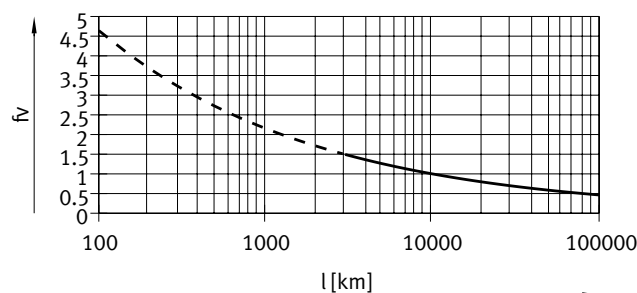
The service life of the guide depends on the load. To be able to make a statement as to the service life of the guide, the graph below plots the load comparison factor  $f_v$  against the service life.

These values are only theoretical. You must consult your local Festo contact for a load comparison factor  $f_v$  greater than 1.5.

#### Load comparison factor $f_v$ as a function of service life

Example:

A user wants to move an X kg load. Using the formula (→ page 68) gives a value of 1.5 for the load comparison factor  $f_v$ . According to the graph, the guide would have a service life of approx. 3000 km. Reducing the acceleration reduces the  $M_z$  and  $M_y$  values. A load comparison factor  $f_v$  of 1 now gives a service life of 10000 km.



#### Note

Engineering software  
Electric Motion Sizing  
[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)

The engineering software can be used to calculate the guide workload for a service life of 10000 km.

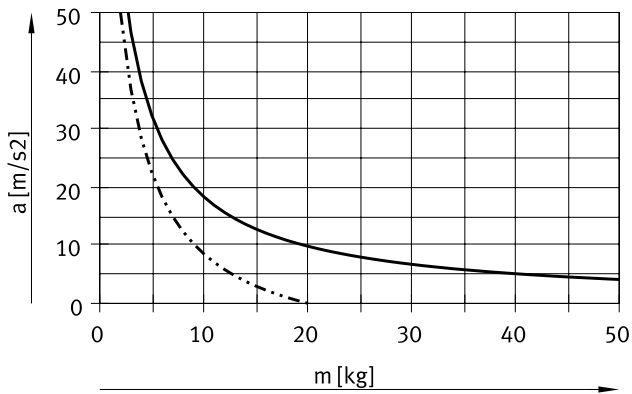
$f_v > 1.5$  are only theoretical comparison values for the roller bearing guide.



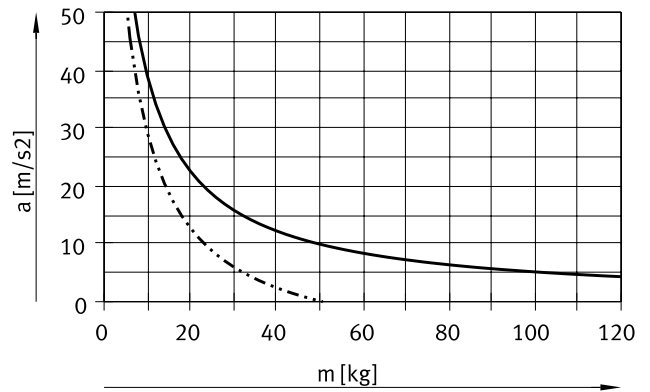
Data sheet – For the food zone

Max. acceleration  $a$  as a function of payload  $m$

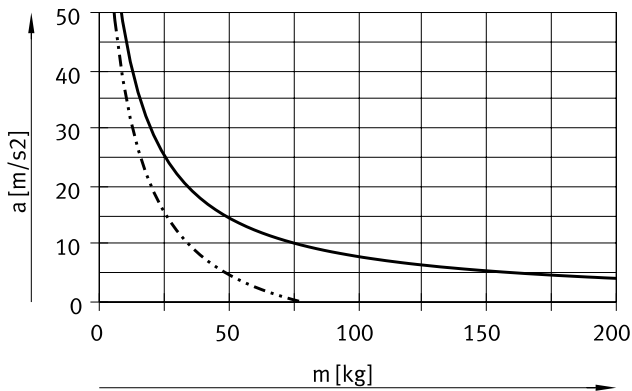
Size 70



Size 80

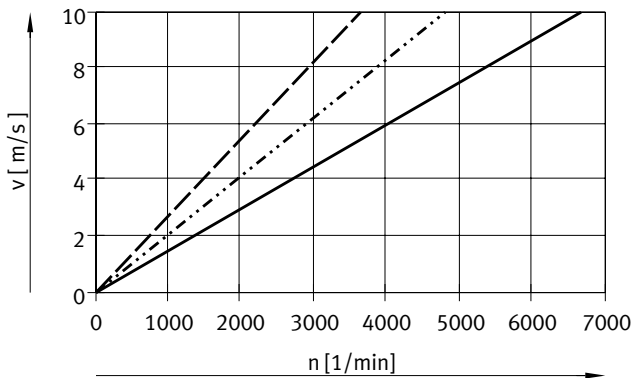


Size 120



— Horizontal mounting position  
- - - Vertical mounting position

Velocity  $v$  as a function of rotational speed  $n$

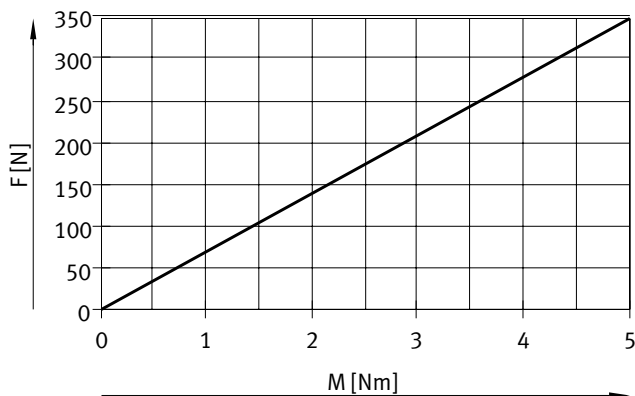


— ELGA-TB-RF-70  
..... ELGA-TB-RF-80  
- - - ELGA-TB-R-120

## Data sheet – For the food zone

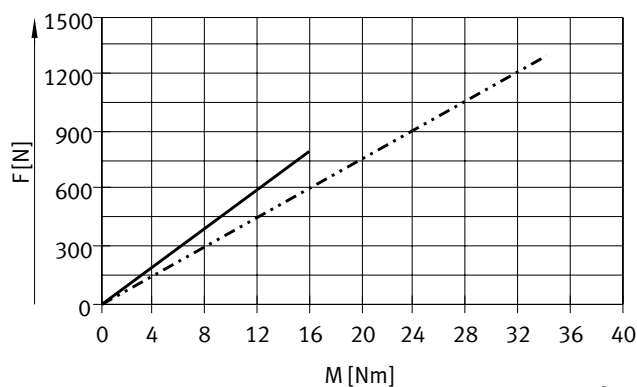
### Theoretical feed force F as a function of input torque M

Size 70



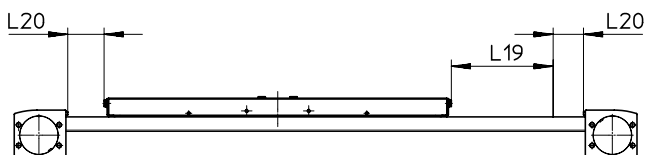
— ELGA-TB-RF-70

Size 80/120



— ELGA-TB-RF-80  
 - - - ELGA-TB-RF-120

### Stroke reserve



L19 = Nominal stroke  
 L20 = Stroke reserve

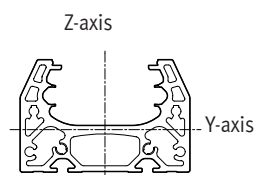
- The stroke reserve is a safety distance from the mechanical end position and is not used in normal operation
- The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum permissible working stroke

- The stroke reserve length can be freely selected
- The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system.

#### Example:

Type ELGA-TB-RF-70-500-20H-...  
 Nominal stroke = 500 mm  
 2x stroke reserve = 40 mm  
 Working stroke = 540 mm  
 (540 mm = 500 mm + 2x 20 mm)

### 2nd moments of area



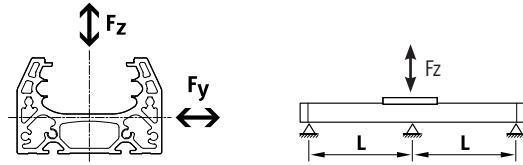
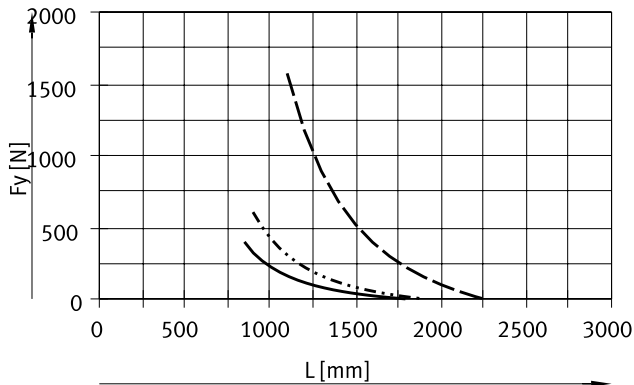
Size		70	80	120
ly	[mm <sup>4</sup> ]	1.48x10 <sup>5</sup>	2.77x10 <sup>5</sup>	1.32x10 <sup>6</sup>
lz	[mm <sup>4</sup> ]	4.52x10 <sup>5</sup>	1.00x10 <sup>6</sup>	4.74x10 <sup>6</sup>

## Data sheet – For the food zone

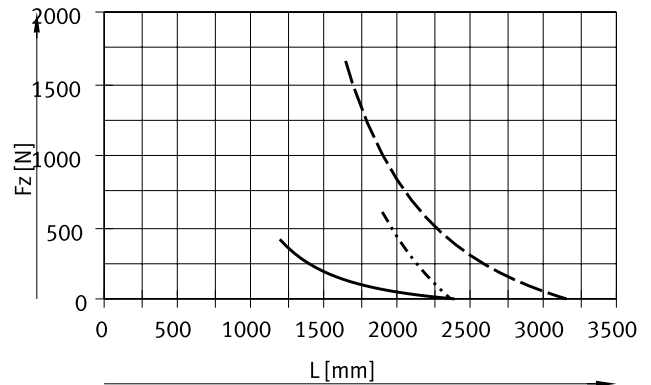
Maximum permissible support span  $L$  (without central support EAHF) as a function of force  $F$ 

In order to limit deflection in the case of large strokes, the axis may need to be supported.

The following graphs can be used to determine the maximum permissible support span  $L$  as a function of force  $F$  acting on the axis. The deflection is  $f = 0.5$  mm.

Force  $F_y$ 

- ELGA-TB-RF-70
- ELGA-TB-RF-80
- - - ELGA-TB-RF-120

Force  $F_z$ 

## Recommended deflection limits

Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes.

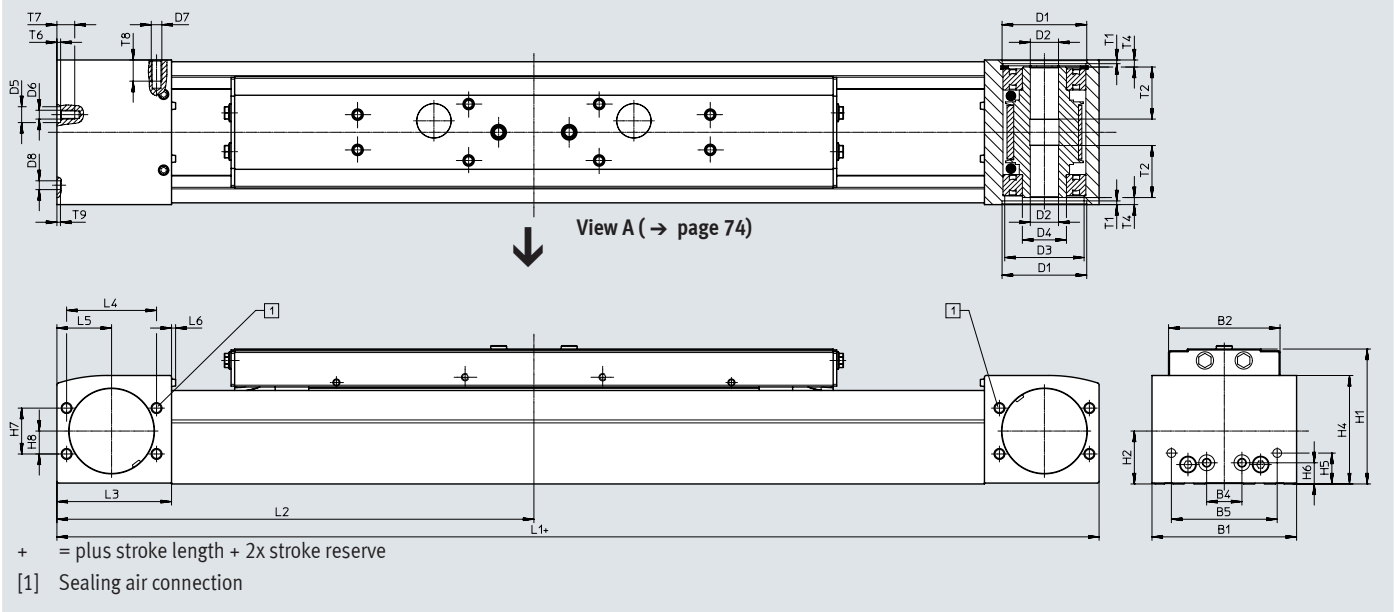
Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
70 ... 120	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Data sheet – For the food zone

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



Size	B1	B2	B4	B5	D1 ∅ H7	D2 ∅ H7	D3 ∅	D4 ∅	D5 ∅ H7	D6
70	69	48.2	30	45	38	16	34	25	–	M5
80	82	63.2	20	60	48	16	45	25	9	M5
120	120	95	80	40	80	23	72	45	–	M8

Size	D7	D8 ∅ H7	H1	H2	H4	H5	H6	H7	H8	L3
70	M6	5	64	26.5	50.8	13	13	24	12	57.5
80	M6	5	76.5	30	61.5	17.5	12	26	13	65
120	M8	9	111.5	45	91	22	22	59	32	100

Size	L4	L5	L6	T1	T2	T4	T6	T7	T8	T9
70	42	27.5	2.3	2.1	18	7.15	–	10	12	3.1
80	51	31	2.3	2.1	29.5	4	2.1	10.1	12	2
120	76	50	2.5	3.1	29.5	4	–	16	16	2.1

Size Slide design	L1			L2		
	ELGA-...	ELGA-...-S	ELGA-...-L	ELGA-... min.	ELGA-...-S min.	ELGA-...-L min.
70	420	342	520	210	171	260
80	580	496	720	290	248	360
120	775	673	1005	387.5	336.5	502.5

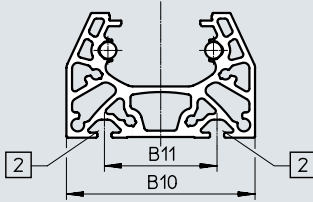
## Data sheet – For the food zone

## Dimensions

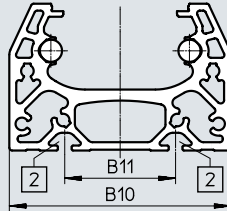
Download CAD data → [www.festo.com](http://www.festo.com)

Profile

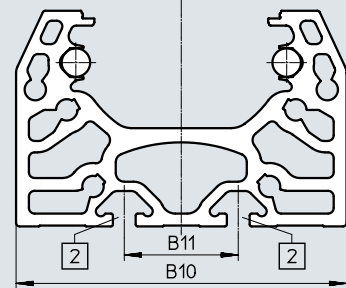
Size 70



Size 80



Size 120



[3] Mounting slot for slot nut  
 With size 70, 80: slot nut NST-5-M5  
 With size 120: slot nut NST-8-M6

Size	B10	B11
70	67	40
80	80	40
120	116	40

**Note**

Requirements for the flatness of the bearing surface and of attachments as well as for use in parallel structures

→ [www.festo.com/sp](http://www.festo.com/sp)

User documentation

Data sheet – For the food zone

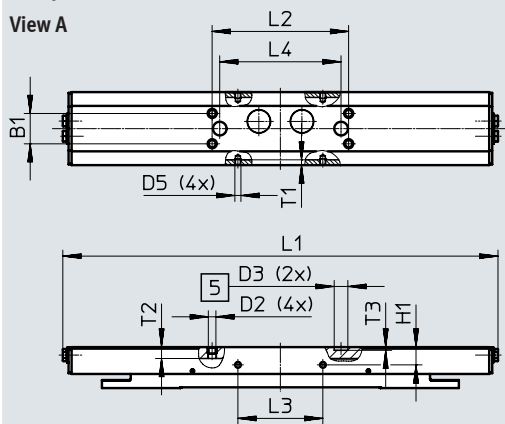
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA... – Standard slide

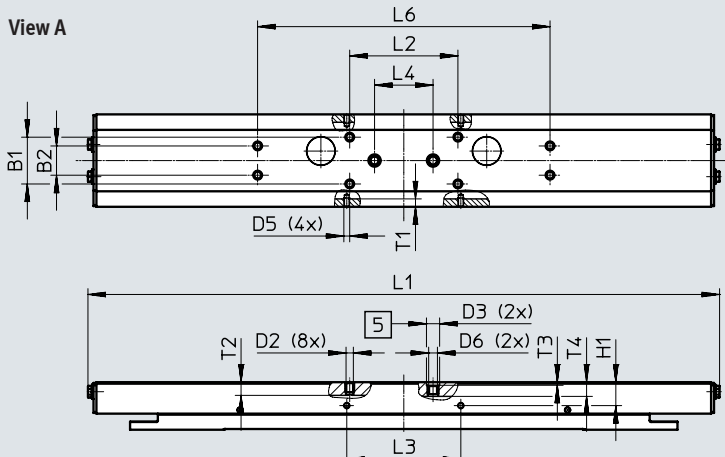
Size 70

View A



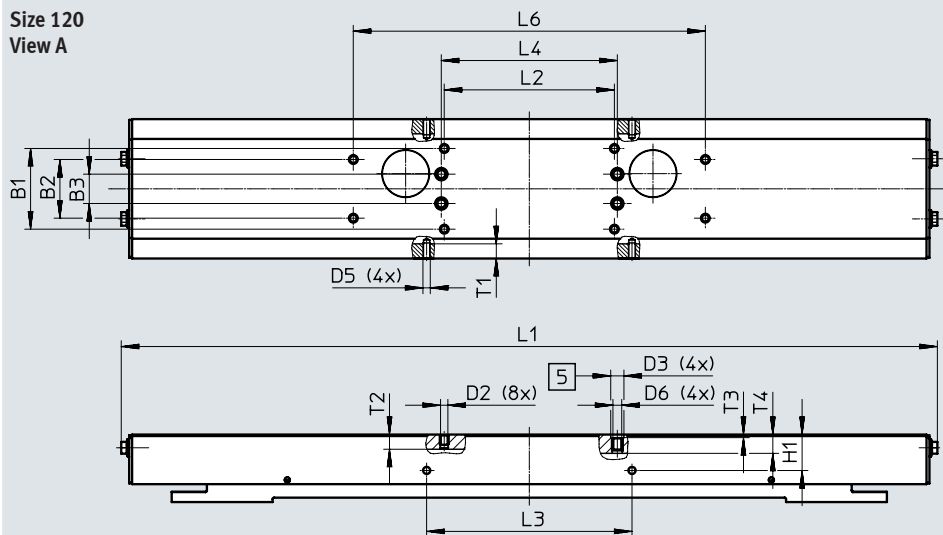
Size 80

View A



Size 120

View A



[5] Drilled hole for centring sleeve

Size	B1	B2	B3	D2	D3 ∅ H7	D5	D6	H1
	±0.1	±0.1	±0.1					±0.1
70	20	–	–	M5	9	M4	–	11.7
80	32	20	–	M5	9	M4	M6	16
120	55	40	20	M5	9	M5	M6	24.5

Size	L1	L2	L3	L4	L6	T1	T2	T3	T4
		±0.2	±0.1	±0.03	±0.2				
70	287	90	56	80	–	3.5	7.5	2.1	–
80	432	74	78	40	200	5.1	9	2.1	9.7
120	556.4	116	140	120	240	10	10	2.1	12.8

Data sheet – For the food zone

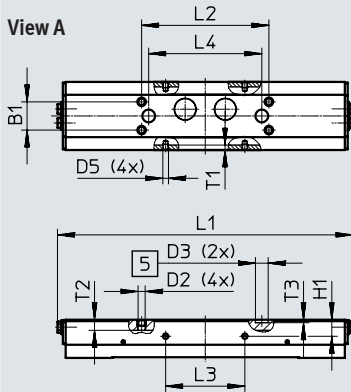
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA-...S – Short slide

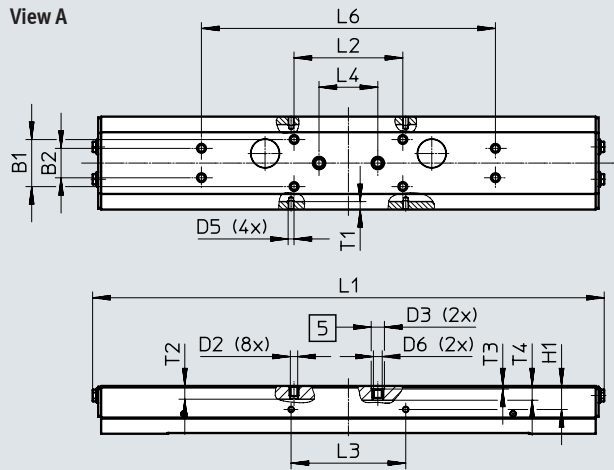
Size 70

View A



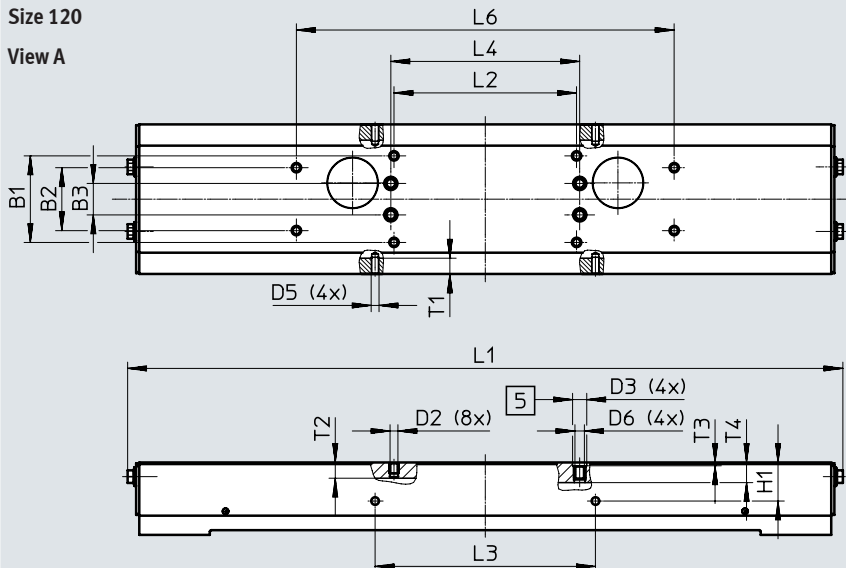
Size 80

View A



Size 120

View A



[5] Drilled hole for centring sleeve

Size	B1	B2	B3	D2	D3 ∅ H7	D5	D6	H1
	±0.1	±0.1	±0.1					±0.1
70	20	-	-	M5	9	M4	-	11.7
80	32	20	-	M5	9	M4	M6	16
120	55	40	20	M5	9	M5	M6	24.5

Size	L1	L2	L3	L4	L6	T1	T2	T3	T4
		±0.2	±0.1	±0.03	±0.2				
70	209	90	56	80	-	3.5	7.5	2.1	-
80	348	74	78	40	200	5.1	9	2.1	9.7
120	454.4	116	140	120	240	10	10	2.1	12.8

Data sheet – For the food zone

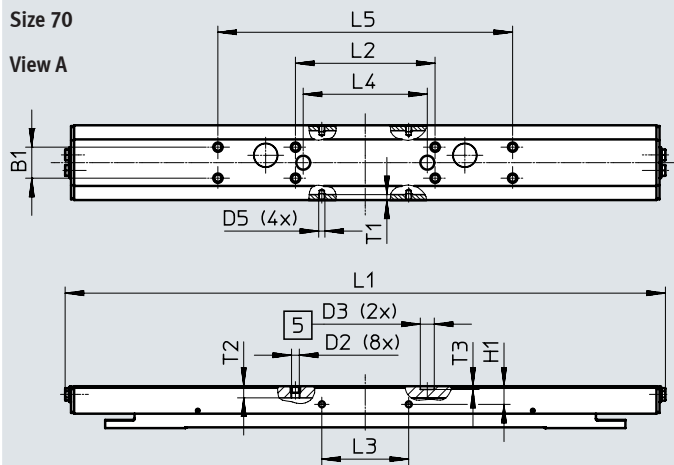
Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

ELGA...-L – Long slide

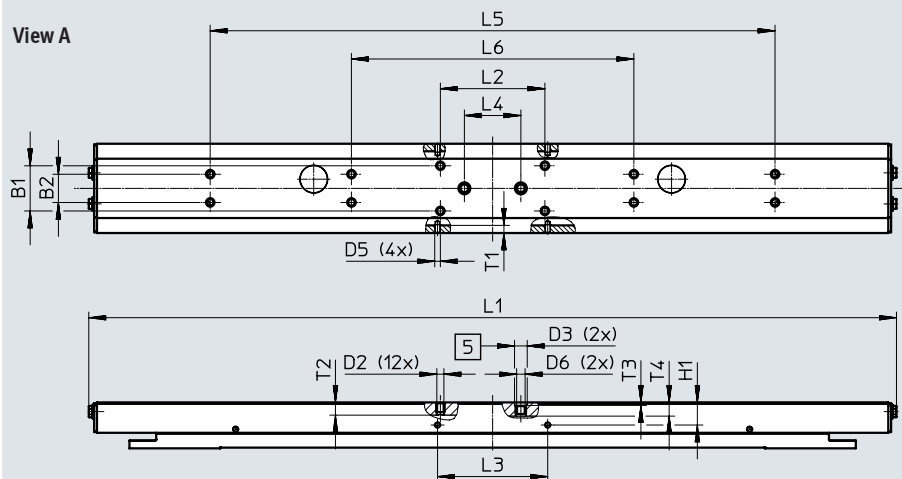
Size 70

View A



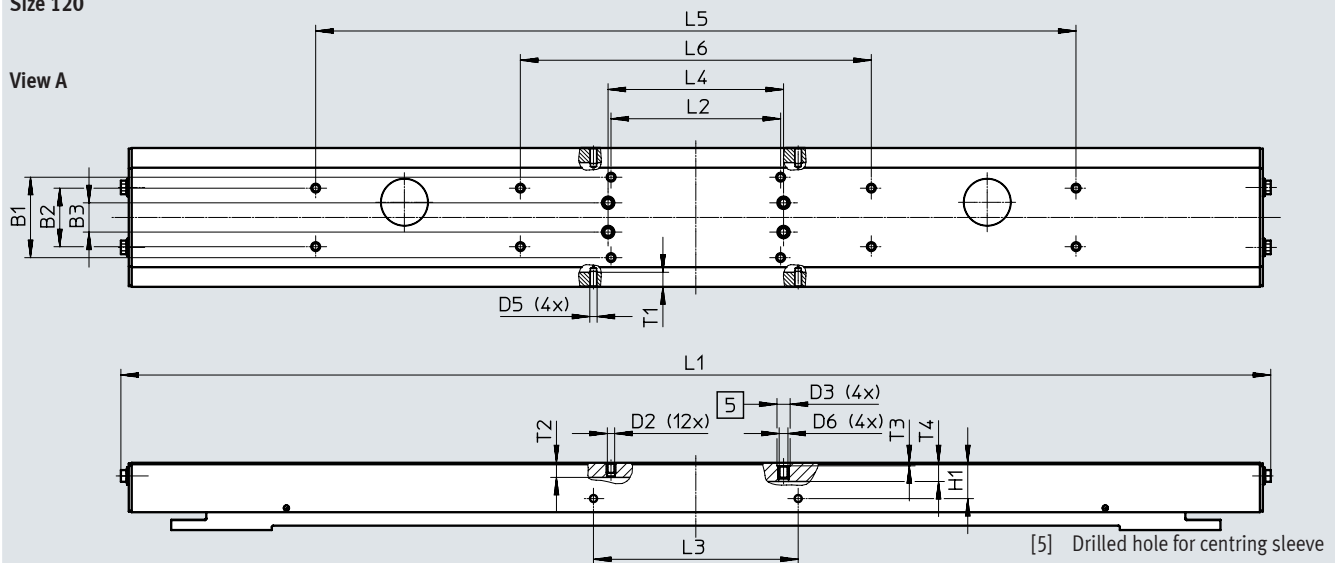
Size 80

View A



Size 120

View A



[5] Drilled hole for centring sleeve



## Data sheet – For the food zone

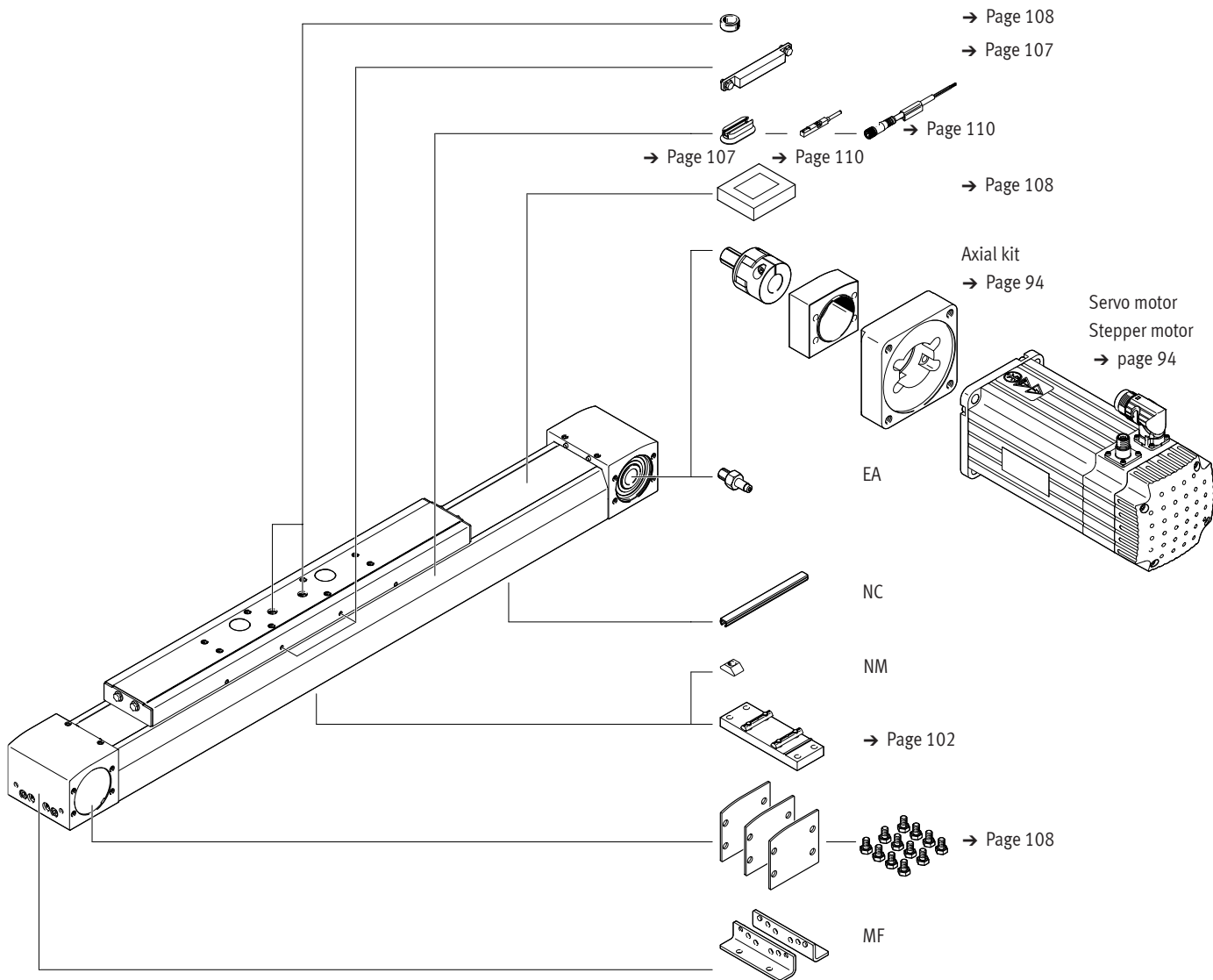
Size	B1 ±0.1	B2 ±0.1	B3 ±0.1	D2	D3 ∅ H7	D5
70	20	–	–	M5	9	M4
80	32	20	–	M5	9	M4
120	55	40	20	M5	9	M5

Size	D6	H1 ±0.1	L1	L2 ±0.2	L3 ±0.1	L4 ±0.03
70	–	11.7	387	90	56	80
80	M6	16	572	74	78	40
120	M6	24.5	786.4	116	140	120

Size	L5 ±0.2	L6 ±0.2	T1	T2	T3	T4
70	190	–	3.5	7.5	2.1	–
80	400	200	5.1	9	2.1	9.7
120	520	240	10	10	2.1	12.8

Ordering data – Modular products – For the food zone

Accessories



## Ordering data – Modular products – For the food zone

Ordering table						
Size	70	80	120	Conditions	Code	Enter code
Module no.	<b>1371245</b>	<b>1371246</b>	<b>1371247</b>			
Design	Linear axis				<b>ELGA</b>	ELGA
Function	Toothed belt				<b>-TB</b>	-TB
Guide	Roller bearing guide				<b>-RF</b>	-RF
Size [mm]	70	80	120		<b>-...</b>	
Stroke length [mm]	1 ... 7000	1 ... 7000	1 ... 7400		<b>-...</b>	
Stroke reserve [mm]	0 ... 999 (0 = no stroke reserve)			[1]	<b>-...H</b>	
Slide design	Standard slide					
	1 ... 7000	1 ... 7000	1 ... 7400			
	Slide, short			[2]	<b>-S</b>	
	1 ... 7000	1 ... 7000	1 ... 7400			
	Long slide				<b>-L</b>	
	1 ... 6900	1 ... 6900	1 ... 7200			
Protection against particles	Standard					
	Without cover strip				<b>-P0</b>	
Additional features	Suitable for use in the food industry as per extended information on materials			[3]	<b>-F1</b>	-F1
Material of toothed belt	Uncoated PU				<b>-PU1</b>	-PU1
Accessories	Accessories enclosed separately				<b>+</b>	+
Foot mounting	1				<b>MF</b>	
Mounting slot cover	1 ... 50 (1 = 2 units, 500 mm)				<b>...NC</b>	
Slot nut for mounting slot	1 ... 99				<b>...NM</b>	
Drive shaft	1 ... 4				<b>...EA</b>	

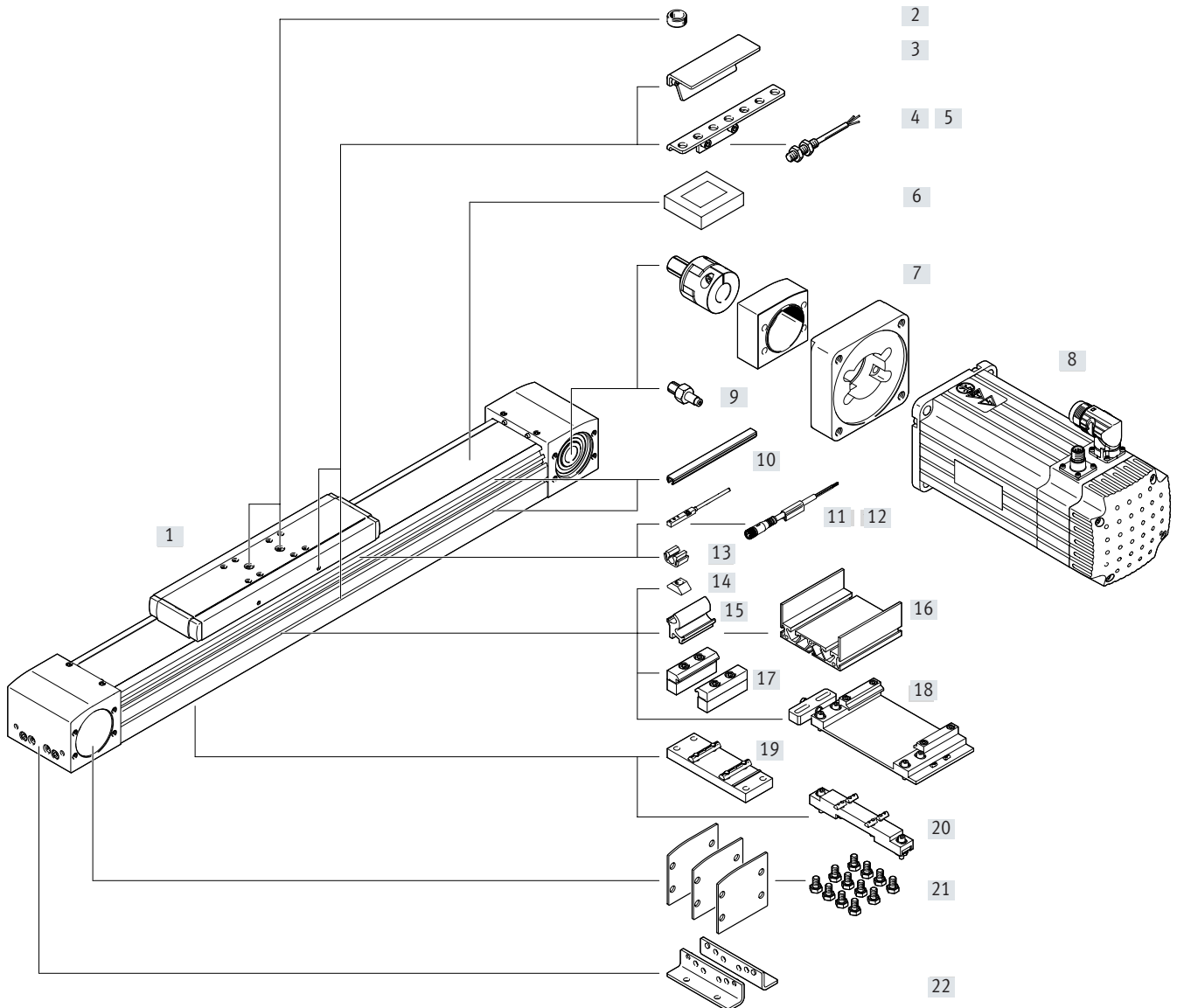
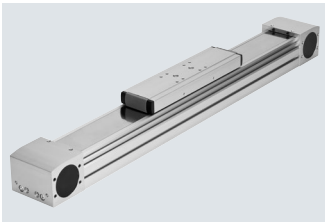
[1] **... H** The sum of the nominal stroke and 2x stroke reserve must be at least 50 mm and must not exceed the maximum stroke length

[2] **S** Only with P0

[3] **F1** Not in combination with M1, M2

[4] **B, F** Mandatory in combination with (measurement system) M1, M2  
Only in combination with (measurement system) M1, M2

Peripherals overview



## Peripherals overview

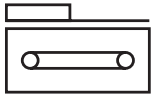
Accessories			
	Type/order code	Description	→ Page/Internet
[1]	Toothed belt axis ELGA-TB-G	Electric drive	82
[2]	Centring pin/sleeve ZBS, ZBH	<ul style="list-style-type: none"> <li>For centring loads and attachments on the slide</li> <li>Included in the scope of delivery: <ul style="list-style-type: none"> <li>With size 70: 2x ZBS-5</li> <li>With size 80, 120: 2x ZBH-9</li> </ul> </li> </ul>	108
[3]	Switch lug SA, SB, SC, SD, SE, SF	For sensing the slide position	105
[4]	Sensor bracket SC, SD, SE, SF	For mounting the inductive proximity switches (round design) on the axis	106
[5]	Proximity switch, M8 SC, SD, SE, SF	<ul style="list-style-type: none"> <li>Inductive proximity switch, round design</li> <li>The order code SC, SD, SE, SF includes 1 switch lug and max. 2 sensor brackets in the scope of delivery</li> </ul>	110
[6]	Clamping element EADT	Tool for retensioning the cover strip	108
[7]	Axial kit EAMM	For axial motor mounting (comprising: coupling, coupling housing and motor flange)	94
[8]	Motor EMME, EMMS	Motors specially matched to the axis, with or without gear unit, with or without brake	94
[9]	Drive shaft EA	<ul style="list-style-type: none"> <li>Can, if required, be used as an alternative interface</li> <li>No drive shaft is required for the axis/motor combinations → page 94</li> </ul>	99
[10]	Slot cover NS, NC	<ul style="list-style-type: none"> <li>For protection against contamination</li> </ul>	108
[11]	Proximity switch, T-slot SA, SB	<ul style="list-style-type: none"> <li>Inductive proximity switch, for T-slot</li> <li>The order code SA, SB includes 1 switch lug in the scope of delivery</li> </ul>	109
[12]	Connecting cable CA	For proximity switch (order code SE and SF)	110
[13]	Clip CM	For mounting the proximity switch cable in the slot	108
[14]	Slot nut NM	For mounting attachments	108
[15]	Adapter kit DHAM	For mounting the support profile on the axis	109
[16]	Support profile HMIA	For mounting and guiding an energy chain	109
[17]	Profile mounting MA	For mounting the axis on the side of the profile	101
[18]	Adjusting kit EADC-E16	For mounting the axis on a vertical surface. Once mounted, the axis can be aligned horizontally	104
[19]	Central support EAHF-L5	For mounting the axis on the profile from underneath	102
[20]	Adjusting kit EADC-E15	Height-adjustable. Can be used to easily compensate for any unevenness in the bearing surface	103
[21]	Cover kit EASC-L5	For covering the sides of the drive cover	108
[22]	Foot mounting MF	<ul style="list-style-type: none"> <li>For mounting the axis on the end cap</li> <li>With higher forces and torques, the axis should be mounted using the profile</li> </ul>	100

## Type codes

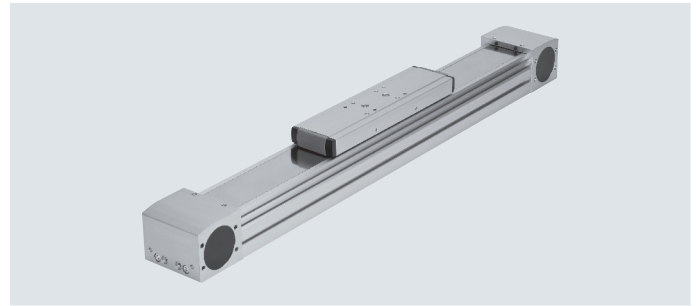
001	Series	
ELGA	Gantry axis	
002	Drive system	
TB	Toothed belt	
003	Guide	
G	Basic variant	
004	Size	
70	70	
80	80	
120	120	
005	Stroke range [mm]	
...	50 ... 8500	
006	Stroke reserve	
OH	None	
...H	0 ... 999 mm	
007	Protection against particles	
	Standard	
PO	Without strip cover	
008	Material of toothed belt	
CR	Chloroprene rubber	
PU1	Uncoated PU, FDA-compliant	
PU2	Coated PU	
009	Foot mounting	
	None	
MF	1 record	
010	Profile mounting	
	None	
...MA	1 ... 2 units	
011	Proximity sensor, inductive, slot 8, N/O contact, cable 7.5 m	
	Without	
...SA	1 ... 6 units	

012	Proximity sensor, inductive, slot 8, N/C contact, cable 7.5 m	
	Without	
...SB	1 ... 6 units	
013	Proximity switch, inductive, M8, N/O contact, cable 2.5 m	
	None	
...SC	1 ... 99 pieces	
014	Proximity switch, inductive, M8, N/C contact, cable 2.5 m	
	Without	
...SD	1 ... 99 pieces	
015	Proximity switch, inductive, M8, N/O contact, M8 plug	
	Without	
...SE	1 ... 99 pieces	
016	Proximity switch, inductive, M8, N/C contact, M8 plug	
	None	
...SF	1 ... 99 pieces	
017	Connecting cable 2.5 m, M8, 3-wire	
	None	
...CA	1 ... 99 pieces	
018	Cover, sensor slot	
	None	
...NS	1 ... 50 pieces	
019	Mounting slot covering	
	None	
...NC	1 ... 50 units	
020	Slot nut for mounting slot	
	Without	
...NM	1 ... 99 units	
021	Cable clip	
	None	
...CM	... units	
022	Drive shaft	
	None	
...EA	1 ... 4 pieces	

## Data sheet



- - Size  
70 ... 120
- | — - Stroke length  
50 ... 8500 mm
- 🔧 - [www.festo.com](http://www.festo.com)



General technical data		70	80	120
Size		70	80	120
Design		Electromechanical axis with toothed belt		
Guide		Plain-bearing guide		
Mounting position		Any		
Working stroke	[mm]	50 ... 8500	50 ... 8500	50 ... 8500
Max. feed force $F_x$	[N]	350	800	1300
Max. no-load torque <sup>1)</sup>	[Nm]	0.5	1	3
Max. no-load resistance to shifting <sup>1)</sup>	[N]	35	50	114
Max. driving torque	[Nm]	5	15.9	34.1
Max. speed <sup>2)</sup>	[m/s]	5		
Max. acceleration	[m/s <sup>2</sup> ]	50		
Repetition accuracy	[mm]	±0.08		

1) At 0.2 m/s

2) At higher speeds, the wear on the guide will increase (→ page 85)

Operating and environmental conditions		
Ambient temperature <sup>1)</sup>	[°C]	-10 ... +60
Degree of protection		
ELGA-...		IP40
ELGA-...-P0		IP00
Duty cycle	[%]	100

1) Note operating range of proximity switches

Weight [kg]		70	80	120
Size		70	80	120
Basic weight with 0 mm stroke (including slide)		2.16	4	11.8
Additional weight per 1000 mm stroke		2.64	3.56	7.45
Moving mass		0.57	1.1	3.06

Toothed belt		70	80	120
Size		70	80	120
Pitch	[mm]	3	5	5
Elongation <sup>1)</sup>				
ELGA-...	[%]	0.213	0.168	0.21
ELGA-...-PU2	[%]	0.105	0.1	0.122
Effective diameter	[mm]	28.65	39.79	52.52
Feed constant	[mm/rev]	90	125	165

1) At max. feed force

Mass moments of inertia		70	80	120
Size		70	80	120
$J_0$	[kg mm <sup>2</sup> ]	175	666	3201
$J_H$ per metre stroke	[kg mm <sup>2</sup> /m]	19	93	215
$J_L$ per kg payload	[kg mm <sup>2</sup> /kg]	205	396	690

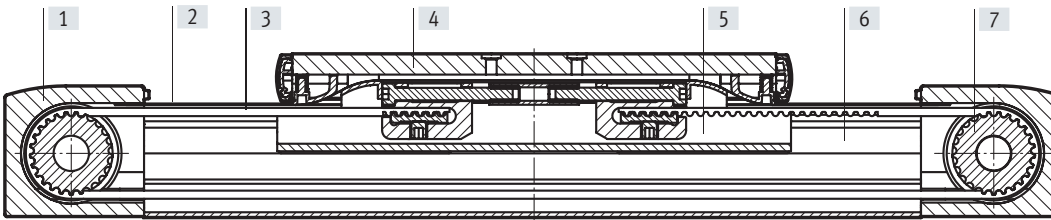
The mass moment of inertia  $J_A$  of the entire axis is calculated as follows:

$$J_A = J_0 + J_H \times \text{working stroke [m]} + J_L \times m_{\text{payload}} [\text{kg}]$$

## Data sheet

### Materials

#### Sectional view



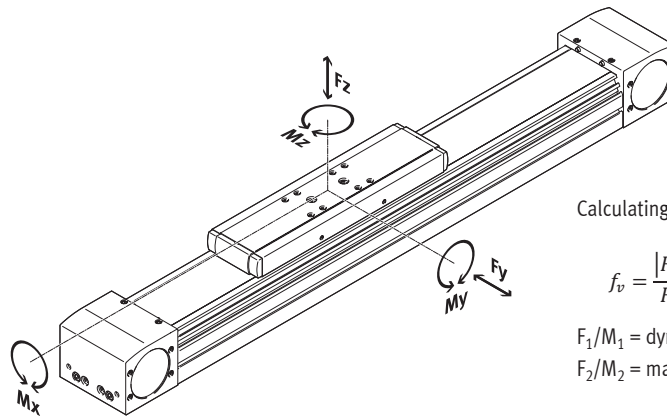
Axis		
[1]	Drive cover	Anodised wrought aluminium alloy
[2]	Cover strip	Stainless steel strip, non-corroding
[3]	Toothed belt	
	ELGA-...	Polychloroprene with glass cord and nylon coating
	ELGA-...-PU2	Polyurethane with steel cord and nylon cover
[4]	Slide	Anodised wrought aluminium alloy
[5]	Slide elements	Polyacetal
[6]	Profile with integrated guide	Anodised wrought aluminium alloy
[7]	Toothed belt pulley	High-alloy stainless steel
	Note on materials	RoHS-compliant
		Contains paint-wetting impairment substances

### Characteristic load values

The indicated forces and torques refer to the slide surface. The point of application of force is the point where the centre of the guide and the longitudinal centre of the slide intersect.

These values must not be exceeded during dynamic operation. Special attention must be paid to the deceleration phase.

In the event of high torques  $M_y$  and  $M_z$ , the guide may lock automatically during dynamic operation. Therefore, make sure that the feed force is applied as close as possible to the slide.



If the axis is subjected to two or more of the indicated forces and torques simultaneously, the following equation must be satisfied in addition to the indicated maximum loads:

Calculating the load comparison factor:

$$f_v = \frac{|F_{y1}|}{F_{y2}} + \frac{|F_{z1}|}{F_{z2}} + \frac{|M_{x1}|}{M_{x2}} + \frac{|M_{y1}|}{M_{y2}} + \frac{|M_{z1}|}{M_{z2}} \leq 1$$

$F_1/M_1$  = dynamic value

$F_2/M_2$  = maximum value

### Permissible forces and torques

Size		70	80	120
$F_{y_{max}}$	[N]	80	200	380
$F_{z_{max}}$	[N]	400	800	1600
$M_{x_{max}}$	[Nm]	5	10	20
$M_{y_{max}}$	[Nm]	30	60	120
$M_{z_{max}}$	[Nm]	10	20	40

The plain-bearing guide is subject to wear. This depends on the load, on the travel speed and on the length of the pause between the cycles. A higher speed has a more critical effect on wear than a higher load. The values given above refer to a maximum travel speed of 0.5 m/s and a pause longer than 5 s.

The plain-bearing guide is not backlash-free. The toothed belt axis ELGA-TB-RF or ELGA-TB-KF is recommended for applications that need to be backlash-free, or applications involving high torque loads.

Engineering software

Electric Motion Sizing

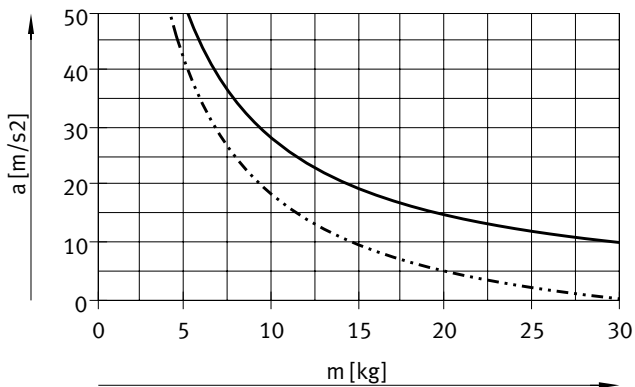
[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)



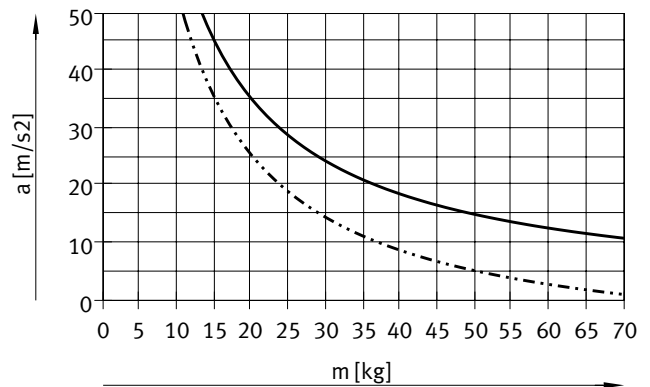
Data sheet

Max. acceleration  $a$  as a function of payload  $m$

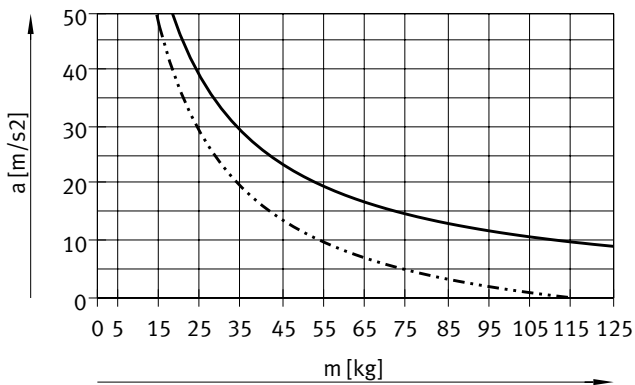
Size 70



Size 80

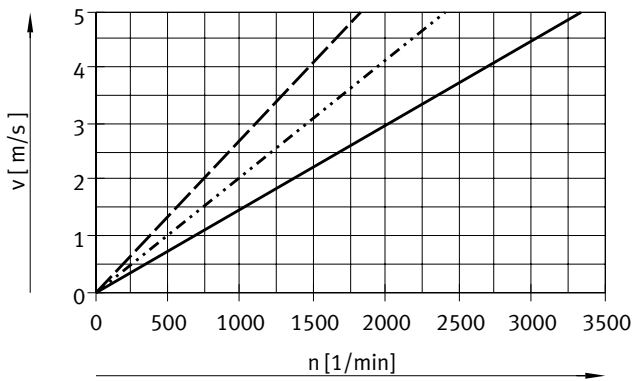


Size 120



— Horizontal mounting position  
 - - - Vertical mounting position

Velocity  $v$  as a function of rotational speed  $n$

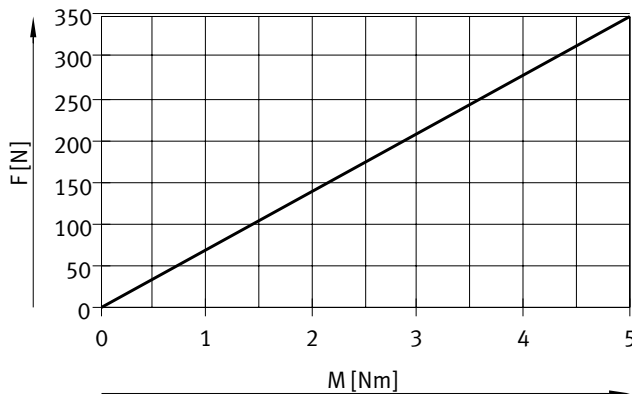


— ELGA-TB-G-70  
 ..... ELGA-TB-G-80  
 - - - ELGA-TB-G-120

## Data sheet

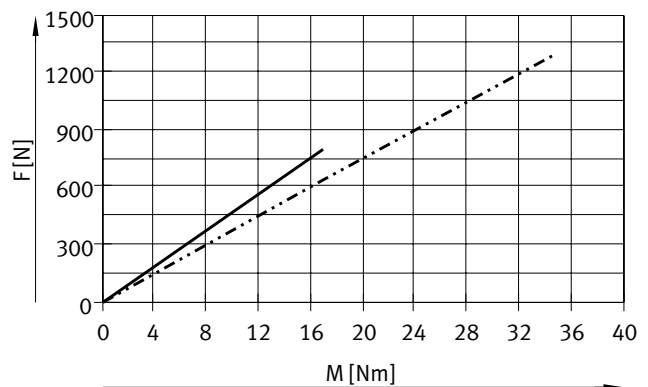
### Theoretical feed force F as a function of input torque M

Size 70



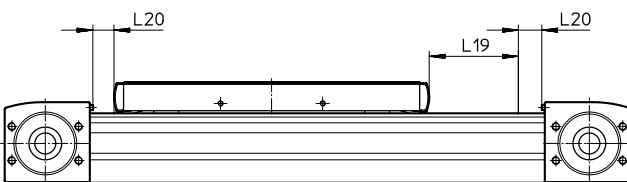
— ELGA-TB-G-70

Size 80/120



— ELGA-TB-G-80  
 - - - ELGA-TB-G-120

### Stroke reserve



L19 = Nominal stroke  
 L20 = Stroke reserve

- The stroke reserve is a safety distance from the mechanical end position and is not used in normal operation
- The sum of the nominal stroke and 2x stroke reserve must not exceed the maximum permissible working stroke
- The stroke reserve length can be freely selected
- The stroke reserve is defined via the "stroke reserve" characteristic in the modular product system.

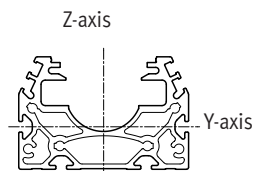
#### Example:

Type ELGA-TB-G-70-500-20H-...  
 Nominal stroke = 500 mm  
 2x stroke reserve = 40 mm  
 Working stroke = 540 mm  
 (540 mm = 500 mm + 2x 20 mm)

The toothed belt axis ELGA-TB-G features a safety distance to the end positions as standard.

Size	70	80	120
Safety distance per end position [mm]	4.5	5	5

### 2nd moments of area



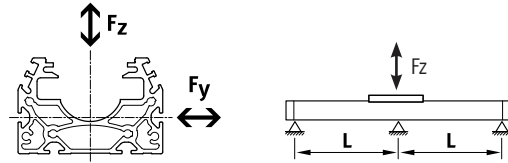
Size	70	80	120
$I_y$ [mm <sup>4</sup> ]	$1.47 \times 10^5$	$2.77 \times 10^5$	$1.23 \times 10^6$
$I_z$ [mm <sup>4</sup> ]	$4.25 \times 10^5$	$9.07 \times 10^5$	$4.03 \times 10^6$

## Data sheet

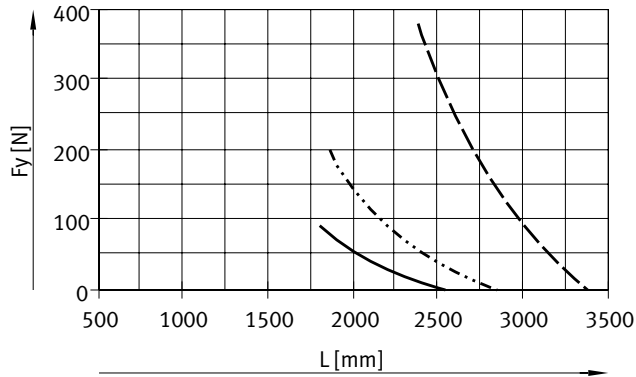
### Maximum permissible support spacing L (without profile mounting MUE/central support EAHF) as a function of force F

In order to limit deflection in the case of large strokes, the axis may need to be supported.

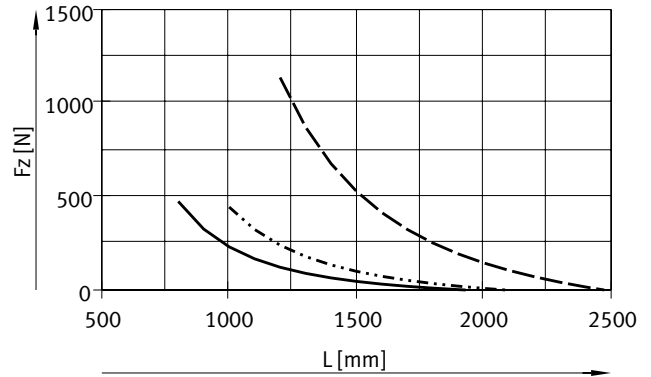
The following graphs can be used to determine the maximum permissible support span l as a function of force F acting on the axis. The deflection is  $f = 0.5 \text{ mm}$ .



Force  $F_y$



Force  $F_z$



- ELGA-TB-G-70
- ELGA-TB-G-80
- - - ELGA-TB-G-120

### Recommended deflection limits

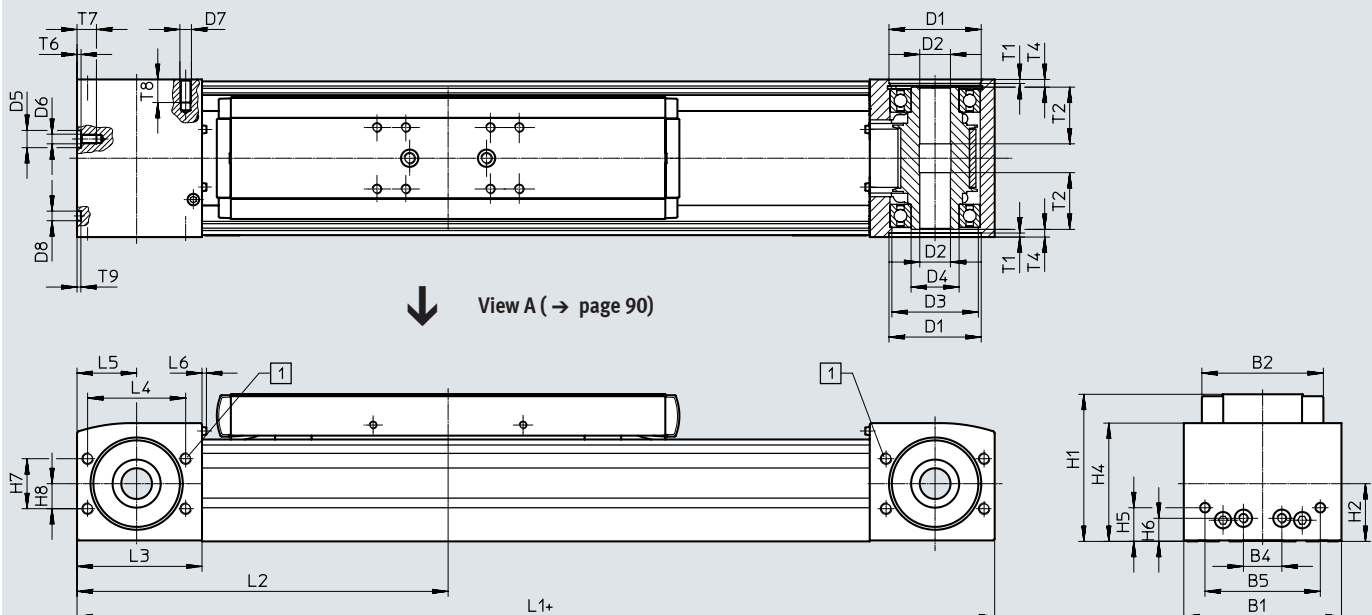
Adherence to the following deflection limits is recommended so as not to impair the functionality of the axes. Greater deformation can result in increased friction, greater wear and reduced service life.

Size	Dynamic deflection (moving load)	Static deflection (stationary load)
70 ... 120	0.05% of the axis length, max. 0.5 mm	0.1% of the axis length

Data sheet

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



+ = plus stroke length + 2x stroke reserve

[1] Sealing air connection

Size	B1	B2	B4	B5	D1 ∅ H7	D2 ∅ H7	D3 ∅	D4 ∅	D5 ∅ H7	D6	D7
70	69	48.2	30	45	38	16	34	25	-	M5	M6
80	82	63.2	20	60	48	16	45	25	9	M5	M6
120	120	95	80	40	80	23	72	45	-	M8	M8

Size	D8 ∅ H7	H1	H2	H4	H5	H6	H7	H8	L1	L2 min.	L3
70	5	64	26.5	50.8	13	13	24	12	346	173	57.5
80	5	76.5	30	61.5	17.5	12	26	13	386	193	65
120	9	111.5	45	91	22	22	59	32	546	273	100

Size	L4	L5	L6	T1	T2	T4	T6	T7	T8	T9
70	42	27.5	2.3	2.1	18	7.15	-	10	12	3.1
80	51	31	2.3	2.1	29.5	4	2.1	10	12	2
120	76	50	2.5	3.1	29.5	4	-	16	16	2.1

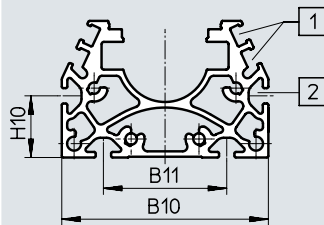
## Data sheet

## Dimensions

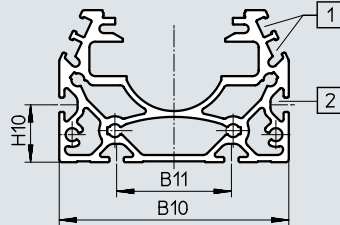
Download CAD data → [www.festo.com](http://www.festo.com)

## Profile

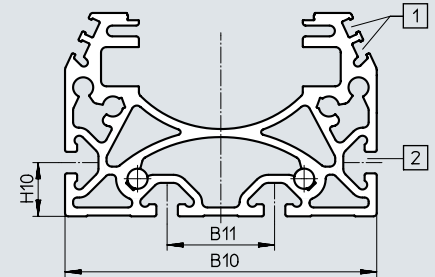
## Size 70



## Size 80




## Size 120



- [1] Sensor slot for proximity switch  
 [2] Mounting slot for slot nut  
 With size 70, 80: slot nut NST-5-M5  
 With size 120: slot nut NST-8-M6

Size	B10	B11	H10
70	67	40	20
80	80	40	20
120	116	40	20


**Note**

Requirements for the evenness of the bearing surface and of attachments as well as for use in parallel structures

→ [www.festo.com/sp](http://www.festo.com/sp)  
 User documentation

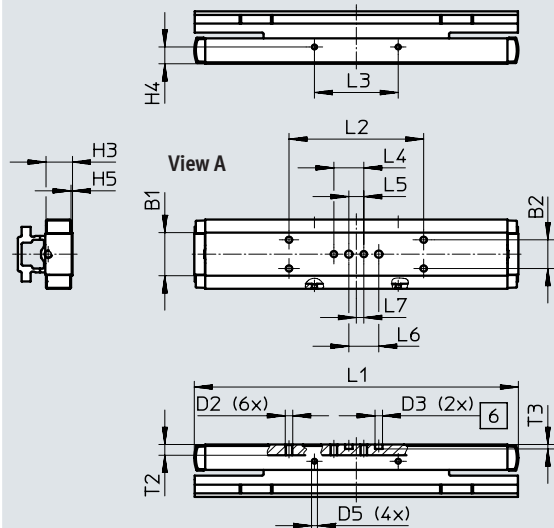
Data sheet

Dimensions

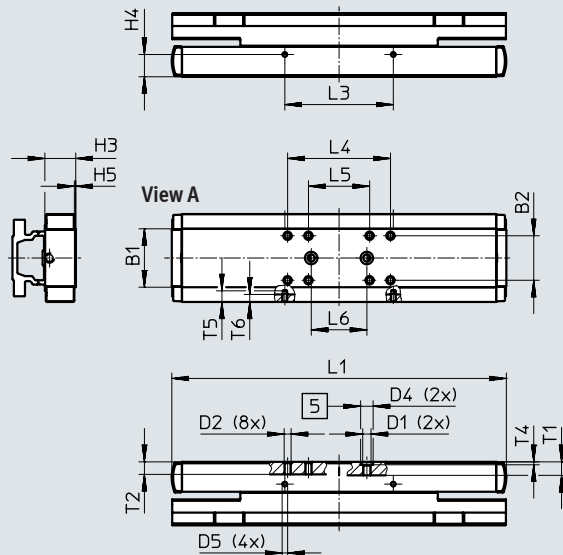
Download CAD data → [www.festo.com](http://www.festo.com)

Slide

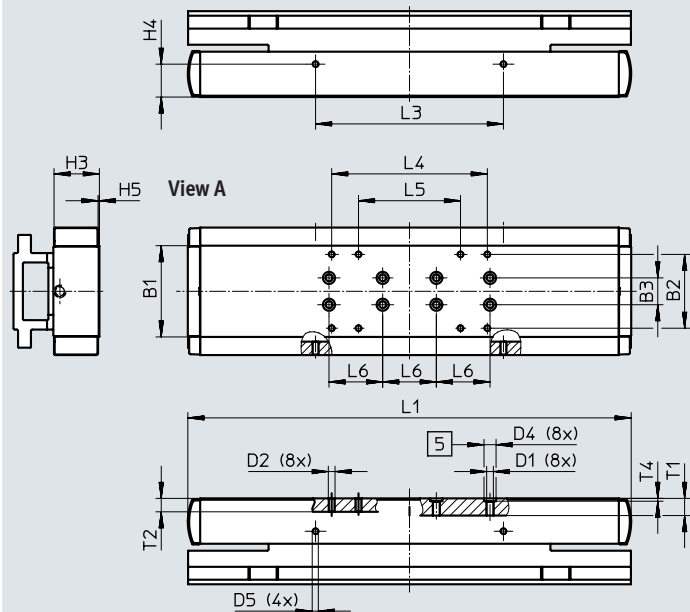
Size 70



Size 80



Size 120



- [5] Drilled hole for centring sleeve
- [6] Drilled hole for centring pin

## Data sheet

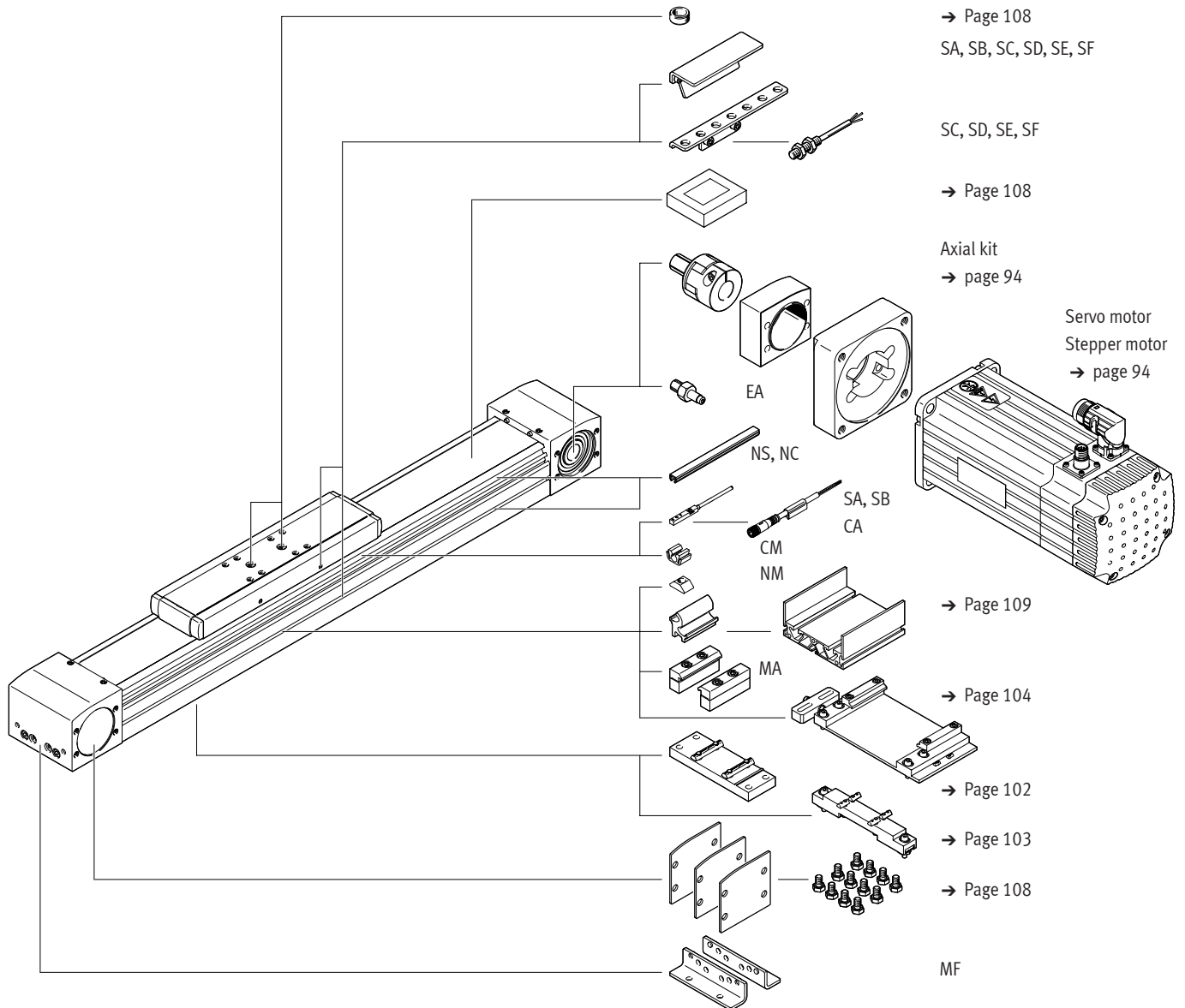
Size	B1	B2	B3	D1	D2	D3 ∅	D4 ∅	D5
70	30	20±0.1	–	–	M5	5 <sup>H7</sup>	–	M4
80	42	32±0.2	–	M6	M5	–	9 <sup>H7</sup>	M4
120	68	55±0.2	20±0.03	M6	M5	–	9 <sup>H7</sup>	M5

Size	H3	H4 ±0.1	H5	L1	L2 ±0.1	L3 ±0.1	L4	L5
70	17.7	11.7	1	216.6	90	56	20±0.1	10±0.1
80	22.2	16	1	240.6	–	78	74±0.2	44±0.2
120	33.8	24.5	1	330.4	–	140	116±0.2	76±0.2

Size	L6 ±0.03	L7	T1	T2	T3 +0.1	T4 +0.1	T5	T6
70	20	5	–	7.5	3.1	–	–	–
80	40	–	9.7	9	–	2.1	8	6
120	40	–	12.8	10	–	2.1	–	–

Ordering data – Modular product system

Accessories






## Ordering data – Modular product system

Ordering table					Conditions	Code	Enter code
Size		70	80	120			
Module no.		<b>570502</b>	<b>570503</b>	<b>570504</b>			
Design		Linear axis				<b>ELGA</b>	ELGA
Function		Toothed belt				<b>-TB</b>	-TB
Guide		Plain-bearing guide				<b>-G</b>	-G
Size	[mm]	70	80	120		<b>-...</b>	
Stroke length	[mm]	1 ... 8500				<b>-...</b>	
Stroke reserve	[mm]	0 ... 999 (0 = no stroke reserve)			[1]	<b>-...H</b>	
Protection against particles		Standard					
		Without cover strip				<b>-PO</b>	
Material of toothed belt		Chloroprene rubber					
		Coated PU				<b>-PU2</b>	
Accessories		Accessories enclosed separately				<b>+</b>	+
Foot mounting		1				<b>MF</b>	
Profile mounting		1 ... 50				<b>...MA</b>	
Proximity switch (SIES), inductive, slot type 8, PNP, incl. switch lug	N/O contact, 7.5 m cable	1 ... 6				<b>...SA</b>	
	N/C contact, 7.5 m cable	1 ... 6				<b>...SB</b>	
Proximity switch (SIEN), inductive, M8, PNP, incl. switch lug with sensor bracket	N/O contact, 2.5 m cable	1 ... 99				<b>...SC</b>	
	N/C contact, 2.5 m cable	1 ... 99				<b>...SD</b>	
	N/O contact, M8 plug	1 ... 99				<b>...SE</b>	
	N/C contact, M8 plug	1 ... 99				<b>...SF</b>	
Connecting cable 2.5 m M8, 3-wire		1 ... 99				<b>...CA</b>	
Sensor slot cover		1 ... 50 (1 = 2 units, 500 mm)				<b>...NS</b>	
Mounting slot cover		1 ... 50 (1 = 2 units, 500 mm)				<b>...NC</b>	
Slot nut for mounting slot		1 ... 99				<b>...NM</b>	
Clip for sensor slot		10, 20, 30, 40, 50, 60, 70, 80, 90				<b>...CM</b>	
Drive shaft		1 ... 4				<b>...EA</b>	

[1] ... H The sum of the nominal stroke and 2x stroke reserve must be at least 50 mm and must not exceed the maximum stroke length

The code SA, SB includes a switch lug in the scope of delivery.  
The code SC, SD, SE, SF includes one switch lug and max. two sensor brackets in the scope of delivery.

## Accessories

 **Note**

Depending on the combination of motor and drive, it may not be possible to reach the maximum feed force of the drive.

**Permissible axis/motor combinations with axial kit**

Motor/gear unit<sup>1)</sup> Axial kit Data sheets → Internet: eamm-a

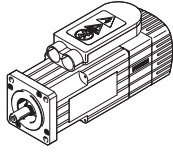
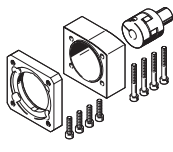
		<ul style="list-style-type: none"> <li>• Kits for third-party motors → Internet: eamm-a</li> </ul>
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Type	Part no.	Type
<b>ELGA-TB-...-70</b>		
<b>With servo motor and gear unit</b>		
EMMT-AS-60-..., EMME-AS-60-... EMGA-60-P-G...-EAS-60	1456616	EAMM-A-N38-60H
<b>With stepper motor</b>		
EMMS-ST-87-...	★ 3324111	EAMM-A-N38-87A
<b>With stepper motor and gear unit</b>		
EMMS-ST-57-... EMGA-60-P-G...-SST-57	★ 1202253	EAMM-A-N38-60G
<b>With integrated drive and gear unit</b>		
EMCA-EC-67-... EMGC-60-...	1456616	EAMM-A-N38-60H

1) The input torque must not exceed the max. permissible transferable torque of the axial kit.



## Accessories

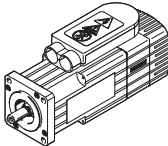
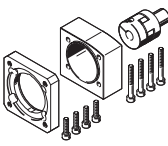
Permissible axis/motor combinations with axial kit		
Motor/gear unit <sup>1)</sup>	Axial kit	
	Data sheets → Internet: eamm-a	
	 <ul style="list-style-type: none"> <li>• Kits for third-party motors → Internet: eamm-a</li> </ul>	
Type	Part no.	Type
<b>ELGA-TB-...-80</b>		
<b>With servo motor</b>		
EMMT-AS-100-..., EMME-AS-100-...	1201894	EAMM-A-N48-100A
<b>With servo motor and gear unit</b>		
EMMT-AS-60-..., EMME-AS-60-... EMGA-60-P-G...-EAS-60	1456618	EAMM-A-N48-60H
EMMT-AS-80-..., EMME-AS-80-... EMGA-80-P-G...-EAS-80	★ 1258793	EAMM-A-N48-80G
EMMT-AS-100-..., EMME-AS-100-... EMGA-80-P-G...-SAS-100	★ 1258793	EAMM-A-N48-80G
<b>With stepper motor and gear unit</b>		
EMMS-ST-57-... EMGA-60-P-G...-SST-57	★ 1972527	EAMM-A-N48-60G
EMMS-ST-87-... EMGA-80-P-G...-SST-87	★ 1258793	EAMM-A-N48-80G
<b>With integrated drive and gear unit</b>		
EMCA-EC-67-... EMGC-60-...	1456618	EAMM-A-N48-60H

1) The input torque must not exceed the max. permissible transferable torque of the axial kit.

Festo core product range

- ★ Generally ready for shipping ex works in 24 hours
- ★ Generally ready for shipping ex works in 5 days

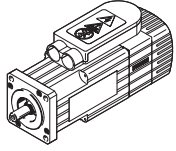
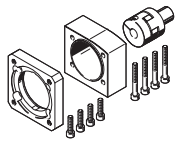
## Accessories

Permissible axis/motor combinations with axial kit		
Motor/gear unit <sup>1)</sup>	Axial kit	
	 <ul style="list-style-type: none"> <li>• Kits for third-party motors → Internet: eamm-a</li> </ul>	
Type	Part no.	Type
<b>ELGA-TB-...-120</b>		
<b>With servo motor</b>		
EMMT-AS-150-...	8157277	EAMM-A-N80-150A
<b>With servo motor and gear unit</b>		
EMMT-AS-80-..., EMME-AS-80-... EMGA-80-P-G...-EAS-80	★ 2372096	EAMM-A-N80-80G
EMMT-AS-100-..., EMME-AS-100-... EMGA-80-P-G...-SAS-100	★ 2372096	EAMM-A-N80-80G
EMMT-AS-100-..., EMME-AS-100-... EMGA-120-P-G...-SAS-100	★ 1201695	EAMM-A-N80-120G
EMGA-120-P-G...-SAS-140	★ 1201695	EAMM-A-N80-120G
<b>With stepper motor and gear unit</b>		
EMMS-ST-87-... EMGA-80-P-G...-SST-87	★ 2372096	EAMM-A-N80-80G

1) The input torque must not exceed the max. permissible transferable torque of the axial kit.



## Accessories

Permissible axis/motor combinations with axial kit		
Motor/gear unit <sup>1)</sup>	Axial kit	
	 <ul style="list-style-type: none"> <li>• Kits for third-party motors → Internet: eamm-a</li> </ul>	
Type	Part no.	Type
<b>ELGA-TB-...-150</b>		
<b>With servo motor</b>		
EMMT-AS-150-...	8157280	EAMM-A-L95-150A-G2
EMMT-AS-190-...	8157282	EAMM-A-L95-190B-G2
<b>With servo motor and gear unit</b>		
EMMT-AS-80-..., EMME-AS-80-... EMGA-80-P-G...-EAS-80	3660191	EAMM-A-L95-80G-G2
EMMT-AS-100-..., EMME-AS-100-... EMGA-80-P-G...-SAS-100	3660191	EAMM-A-L95-80G-G2
EMMT-AS-100-..., EMME-AS-100-... EMGA-120-P-G...-SAS-100	★ 3659941	EAMM-A-L95-120G-G2
<b>With stepper motor and gear unit</b>		
EMMS-ST-87-... EMGA-80-P-G...-SST-87	3660191	EAMM-A-L95-80G2

1) The input torque must not exceed the max. permissible transferable torque of the axial kit.

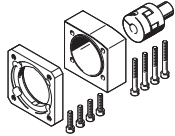
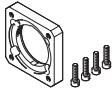
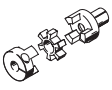


Festo core product range




Generally ready for shipping ex works in 24 hours

Generally ready for shipping ex works in 5 days

## Accessories

Individual components of the axial kit				
Axial kit	Comprising: Motor flange	Coupling	Coupling housing	Screw set
				
Part no. Type	Part no. Type	Part no. Type	Part no. Type	Part no. Type
<b>ELGA-TB-...-70</b>				
★ 1202253 EAMM-A-N38-60G	1190015 EAMF-A-38D-60G/H	558001 EAMD-32-32-11-16X20	1345947 EAMK-A-N38-38D	1202262 EAHM-L5-M6-40
1456616 EAMM-A-N38-60H	1190015 EAMF-A-38D-60G/H	1377840 EAMD-32-32-14-16X20	1345947 EAMK-A-N38-38D	1202262 EAHM-L5-M6-40
1202331 EAMM-A-N38-70A	1202337 EAMF-A-38D-70A	558001 EAMD-32-32-11-16X20	1345947 EAMK-A-N38-38D	1202288 EAHM-L5-M6-35
★ 3324111 EAMM-A-N38-87A	3319868 EAMF-A-38D-87A	558001 EAMD-32-32-11-16X20	1345947 EAMK-A-N38-38D	1202288 EAHM-L5-M6-35
<b>ELGA-TB-...-80</b>				
★ 1972527 EAMM-A-N48-60G	1460111 EAMF-A-48C-60G/H	558001 EAMD-32-32-11-16X20	1345949 EAMK-A-N48-48C	4984529 EAHM-L5-M6-45
1456618 EAMM-A-N48-60H	1460111 EAMF-A-48C-60G/H	1377840 EAMD-32-32-14-16X20	1345949 EAMK-A-N48-48C	4984529 EAHM-L5-M6-45
★ 1258793 EAMM-A-N48-80G	1190375 EAMF-A-48C-80G	1781043 EAMD-42-40-20-16X25-U	1345949 EAMK-A-N48-48C	1201874 EAHM-L5-M6-50
1201894 EAMM-A-N48-100A	1201924 EAMF-A-48C-100A	558002 EAMD-42-40-19-16X25	1345949 EAMK-A-N48-48C	1201874 EAHM-L5-M6-50
<b>ELGA-TB-...-120</b>				
★ 2372096 EAMM-A-N80-80G	2372201 EAMF-A-80A-80G	558004 EAMD-56-46-20-23X27	1345953 EAMK-A-N80-80A	1201712 EAHM-L5-M8-60
★ 1201695 EAMM-A-N80-120G	1190702 EAMF-A-80A-120G	1188801 EAMD-56-46-25-23X27	1345953 EAMK-A-N80-80A	1201712 EAHM-L5-M8-60
1201691 EAMM-A-N80-140A	1190796 EAMF-A-80A-140A	558005 EAMD-56-46-24-23X27	1345953 EAMK-A-N80-80A	1201751 EAHM-L5-M8-75
<b>ELGA-TB-...-150</b>				
3660191 EAMM-A-L95-80G-G2	3305700 EAMF-A-95B-80G	3717812 EAMD-67-51-20-32X32-U	3712650 EAMK-A-L95-95A/B-G2	-
★ 3659941 EAMM-A-L95-120G-G2	3659724 EAMF-A-95A-120G-G2	558006 EAMD-67-51-25-32X32-U	3712650 EAMK-A-L95-95A/B-G2	567496 EAHM-L2-M8-70
3657226 EAMM-A-L95-140A-G2	558023 EAMF-A-95A-140A	558008 EAMD-67-51-24-32X32-U	3712650 EAMK-A-L95-95A/B-G2	567497 EAHM-L2-M8-80
3659562 EAMM-A-L95-190A-G2	1378473 EAMF-A-95A-190A	1379269 EAMD-67-51-32-32X32-U	3712650 EAMK-A-L95-95A/B-G2	567497 EAHM-L2-M8-80

 **Note**

For the optimum selection of axis/  
motor combinations

→ Engineering software  
Electric Motion Sizing  
[www.festo.com/x/electric-motion-sizing](http://www.festo.com/x/electric-motion-sizing)

Festo core product range

- ★ Generally ready for shipping ex works in 24 hours
- ★ Generally ready for shipping ex works in 5 days

## Accessories

### Drive shaft EAMB

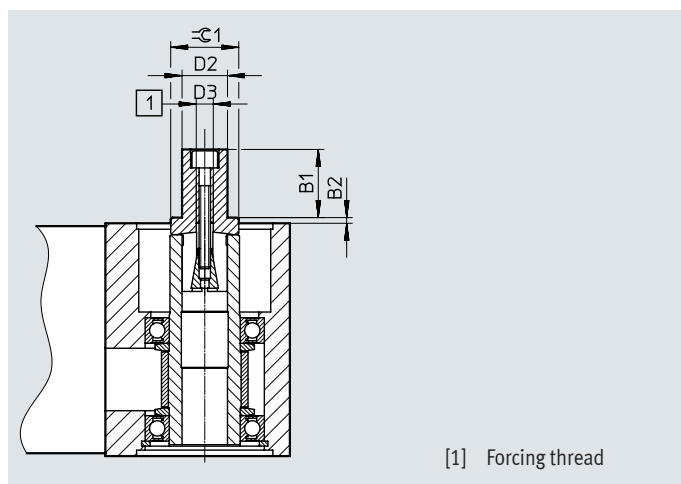
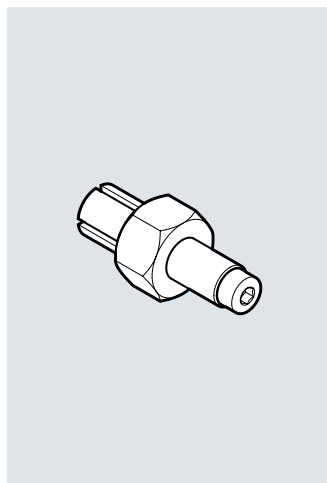
Alternative interface

For ELGA-TB-KF/-KF-F1

For ELGA-TB-RF/-RF-F1

For ELGA-TB-G

(order code EA)



[1] Forcing thread

Dimensions and ordering data								
For size	B1	B2	D2 ø	D3	$\approx C1$	Weight [g]	Part no.	Type
70	21	1.85	15	M6	21	70	1344642	EAMB-24-9-15X21-16X20
80	21	2	15	M6	21	70	558036	EAMB-24-6-15X21-16X20
120	26	2	25	M10	30	201	558037	EAMB-34-6-25X26-23X27
150	30	3	35	M12	36	463	558038	EAMB-44-7-35X30-32X32

## Accessories

### Foot mounting HPE

For ELGA-TB-KF/-KF-F1

For ELGA-TB-RF/-RF-F1

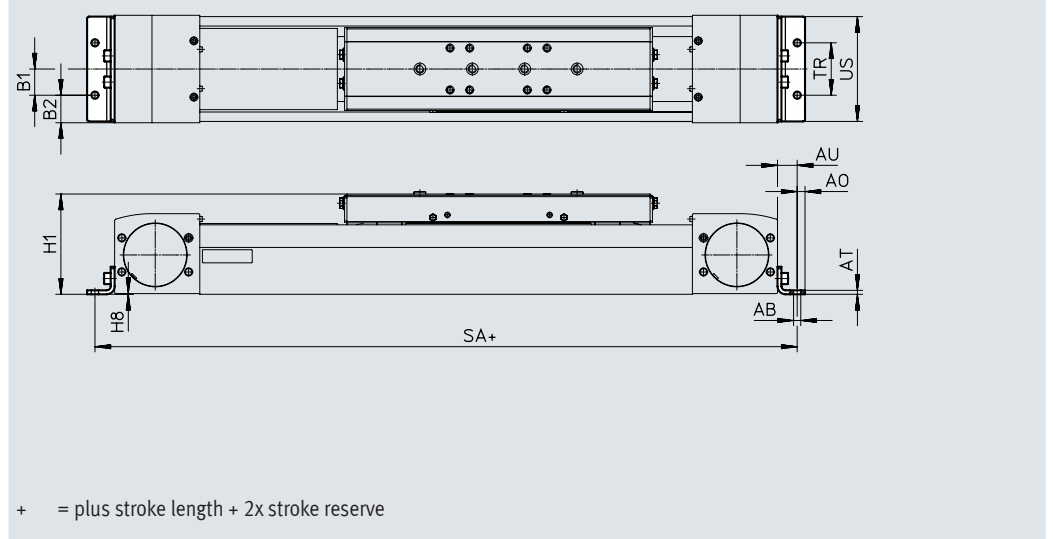
For ELGA-TB-G

(order code MF)

Material:

Galvanised steel

RoHS-compliant



#### Dimensions and ordering data

For size	AB ∅	A0	AT	AU	B1	B2	H1	H8
70	5.5	6	3	13	20	14.5	64	0.5
80	5.5	6	3	13	20	21	76.5	0.5
120	9	8	6	22	40	20	111.5	0.5
150	9	12	8	25	40	35	141.5	1

For size	SA					TR	US
	ELGA-TB-KF	ELGA-TB-RF	ELGA-TB-RF-S	ELGA-TB-RF-L	ELGA-TB-G		
70	372	446	368	546	372	40	67
80	416	610	526	750	416	40	80
120	590	819	717	1049	590	80	116
150	762	–	–	–	–	80	150

For size	Weight [g]	Part no.	Type
70	115	558321	HPE-70
80	150	558322	HPE-80
120	578	558323	HPE-120
150	1181	3002636	HPE-150



## Accessories

## Profile mounting MUE

For ELGA-TB-KF

For ELGA-TB-RF

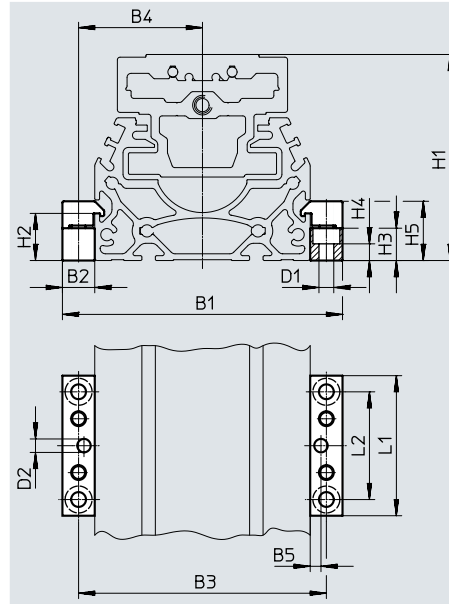
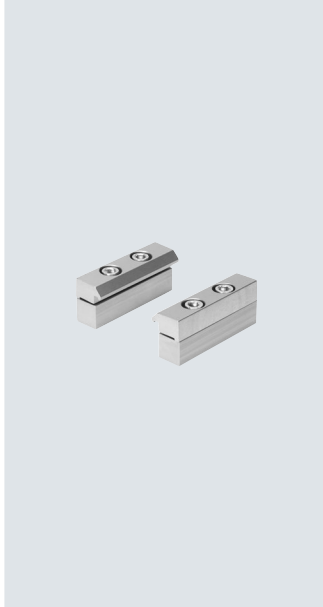
For ELGA-TB-G

(order code MA)

Material:

Anodised aluminium

RoHS-compliant



## Dimensions and ordering data

For size	B1	B2	B3	B4	B5	D1 ∅	D2 ∅ H7	H1	H2
70	91	12	79	39.5	4	5.5	5	64	17.5
80	104	12	92	46	4	5.5	5	76.5	17.5
120	154	19	135	67.5	4	9	5	111.5	16
150	188	19	169	84.5	4	9	5	141.5	16

For size	H3	H4	H5	L1	L2	Weight [g]	Part no.	Type
70	12	6.2	22	52	40	80	★ 558043	MUE-70/80
80	12	6.2	22	52	40	80	★ 558043	MUE-70/80
120	14	5.5	29.5	90	40	290	★ 558044	MUE-120/185
150	14	5.5	29.5	90	40	290	★ 558044	MUE-120/185

Festo core product range

- ★ Generally ready for shipping ex works in 24 hours
- ★ Generally ready for shipping ex works in 5 days

## Accessories

### Central support EAHF

For ELGA-TB-KF/-KF-F1

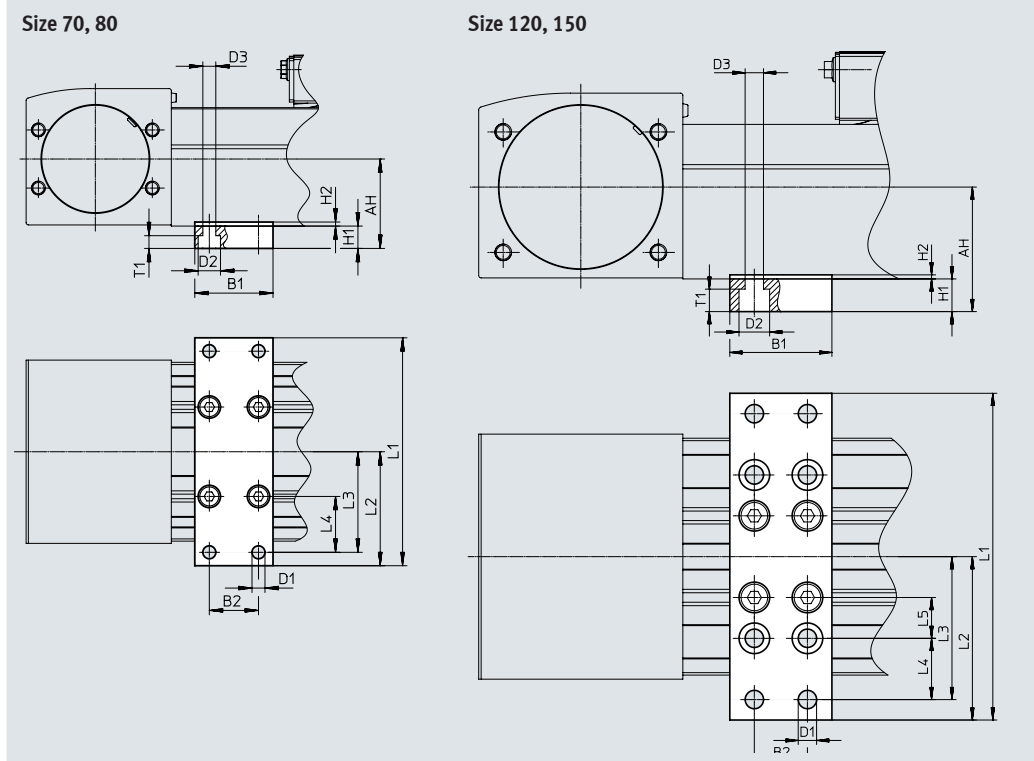
For ELGA-TB-RF/-RF-F1

For ELGA-TB-G

Material:

Anodised aluminium

RoHS-compliant



#### Dimensions and ordering data

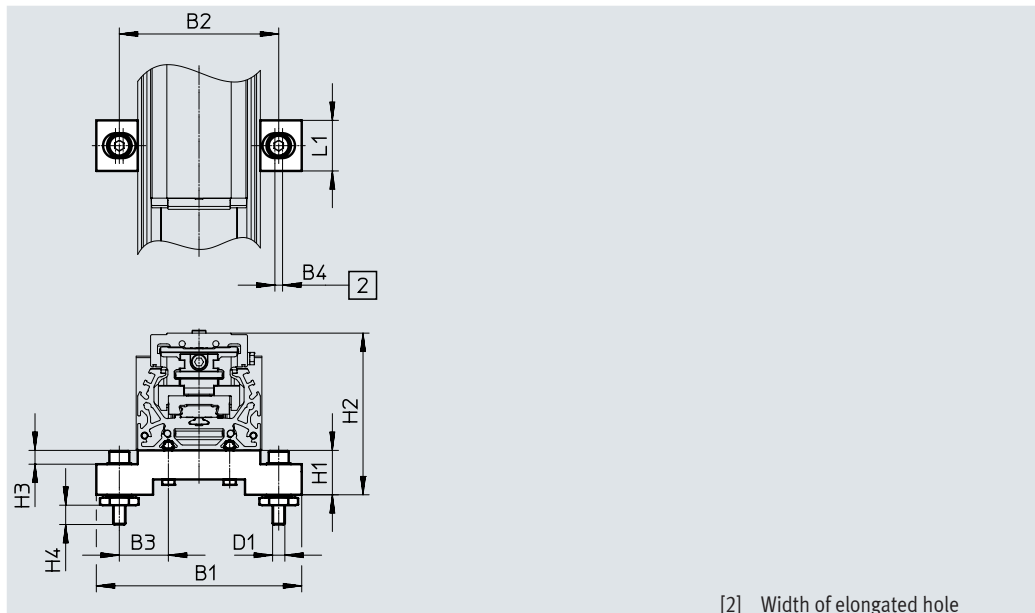
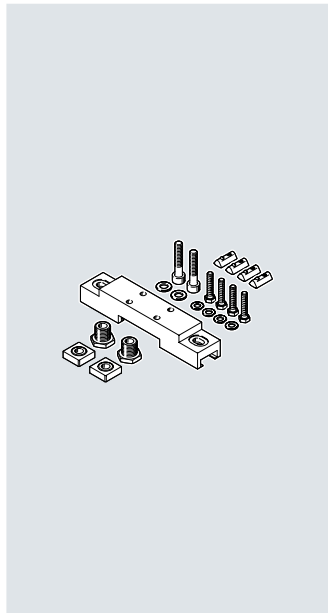
For size	AH	B1	B2	D1 ∅	D2 ∅	D3 ∅	H1	L1
70	36.5	35	22	5.8	10	5.8	10	102
80	40							112
120	61	50	26	9	15	9	16	160
150	74.6							200

For size	L2	L3	L4	L5	T1	Weight [g]	Part no.	Type
70	51	45	25	-	5.7	113	<b>2349256</b>	EAHF-L5-70-P
80	56	50	30			123	<b>3535188</b>	EAHF-L5-80-P
120	80	70	30	20	11	384	<b>2410274</b>	EAHF-L5-120-P
150	100	90	50			-	495	<b>3535189</b>

## Accessories

## Adjusting kit EADC-E15

Material:  
 EADC-E15-80/120: Wrought aluminium alloy  
 EADC-E15-185: Steel  
 RoHS-compliant



[2] Width of elongated hole

## Dimensions and ordering data

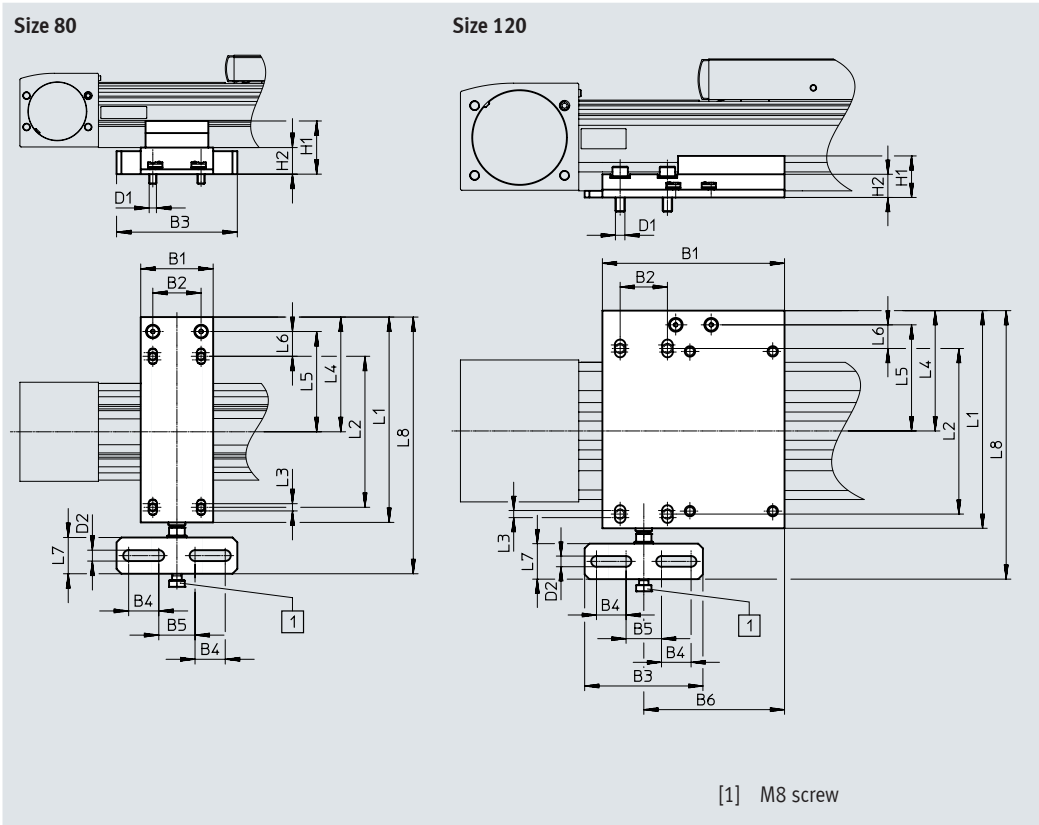
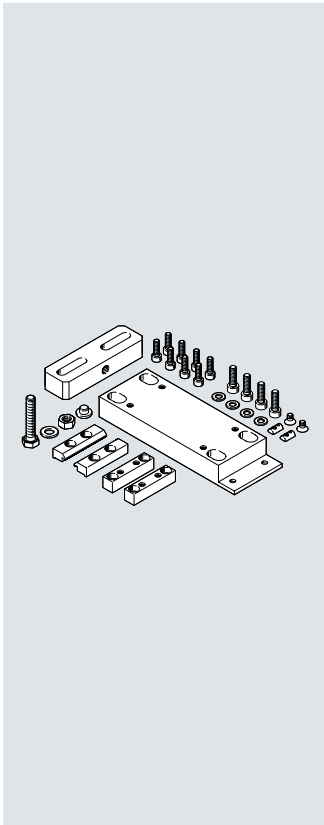
For size	B1	B2	B3	B4	D1	H1
70	134	104	32	5	M8	29
80	134	104	32	5	M8	29
120	170	140	50	5	M8	29
150	236	209	64.5	5	M8	29

For size	H2	H3	H4	L1	Weight [g]	Part no.	Type
70	93	9	12.6	33	386	8047566	EADC-E15-80-E7
80	105.5	9	12.6	33	386	8047566	EADC-E15-80-E7
120	140.5	9	12.6	33	388	8047567	EADC-E15-120-E7
150	170.5	9	12.6	33	569	8047568	EADC-E15-185-E7

Accessories

Adjusting kit EADC-E16

Material:  
Wrought aluminium alloy  
RoHS-compliant



Dimensions and ordering data												
For size	B1	B2	B3	B4	B5	B6	D1	D2	H1	H2	L1	L2
80	60	40	100	25	30	-	M6	9	44	22	170	125
120	154	40	100	25	30	119	M8	9	35.1	19.6	184	140

For size	L3	L4	L5	L6	L7	L8	Weight [g]	Part no.	Type
80	6	95	83	20.5	30	212.5	828	8047577	EADC-E16-80-E7
120	6	101.7	89.7	20	30	227	1134	8047578	EADC-E16-120-E7

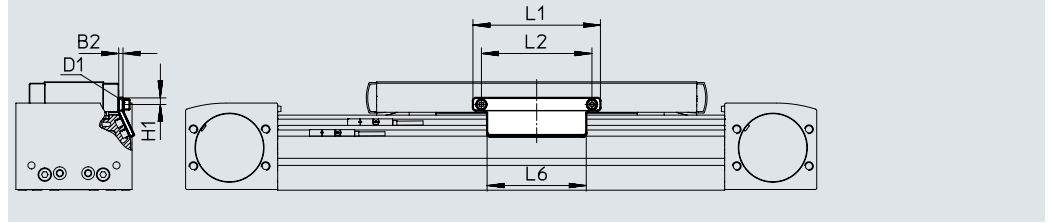
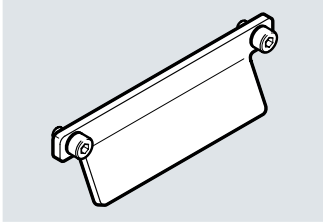
## Accessories

**Switch lug SF-EGC-1**

For sensing via proximity switch  
SIES-8M  
For ELGA-TB-KF  
For ELGA-TB-RF  
For ELGA-TB-G  
(order code SA or SB)

**Material:**

Galvanised steel  
RoHS-compliant

**Dimensions and ordering data**

For size	B2	D1	H1	L1	L2	L6	Weight [g]	Part no.	Type
70	3	M4	4.65	70	56	50	50	★ 558047	SF-EGC-1-70
80	3	M4	4.65	90	78	70	63	★ 558048	SF-EGC-1-80
120	3	M5	8	170	140	170	147	★ 558049	SF-EGC-1-120
150	3	M5	10	230	200	230	246	★ 558051	SF-EGC-1-185

Festo core product range



Generally ready for shipping ex works in 24 hours

Generally ready for shipping ex works in 5 days

Accessories

**Switch lug SF-EGC-2**

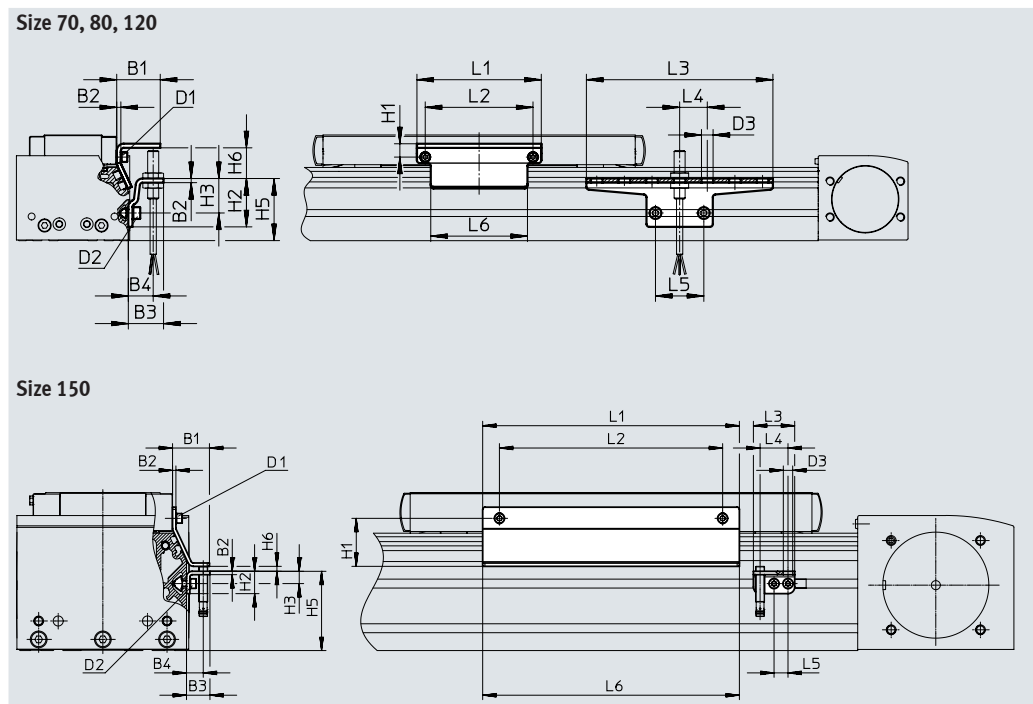
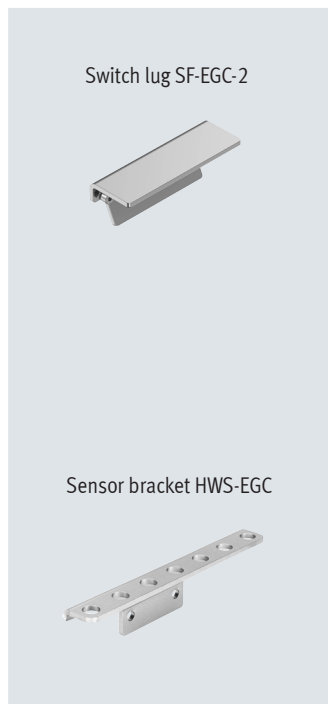
For sensing via proximity switch  
SIEN-M8B (order code SC, SD, SE or SF)  
or SIES-8M  
For ELGA-TB-KF  
For ELGA-TB-RF  
For ELGA-TB-G

Material:  
Galvanised steel  
RoHS-compliant

**Sensor bracket HWS-EGC**

For proximity switch SIEN-M8B (order  
code SC, SD, SE or SF)

Material:  
Galvanised steel  
RoHS-compliant



Dimensions and ordering data									
For size	B1	B2	B3	B4	D1	D2	D3	H1	H2
70	31.5	3	25.5	18	M4	M5	8.4	9.5	35
80	31.5	3	25.5	18	M4	M5	8.4	9.5	35
120	32	3	25.5	18	M5	M5	8.4	13.2	65
150	33	3	21	15	M5	M5	8.4	43	20

For size	H3	H5	H6 max.	L1	L2	L3	L4	L5	L6
70	25	45	13.5	70	56	135	20	35	50
80	25	45	23.5	90	78	135	20	35	70
120	55	75	24	170	140	215	20	35	170
150	11	71	4.5	230	200	37	25	12.5	230

For size	Weight [g]	Part no.	Type
<b>Switch lug</b>			
70	100	558052	SF-EGC-2-70
80	130	558053	SF-EGC-2-80
120	277	558054	SF-EGC-2-120
150	390	558056	SF-EGC-2-185

For size	Weight [g]	Part no.	Type
<b>Sensor bracket</b>			
70	110	558057	HWS-EGC-M5
80	110	558057	HWS-EGC-M5
120	217	570365	HWS-EGC-M8-B
150	58	560517	HWS-EGC-M8: KURZ (SHORT)

**Note**  
The proximity switches SIEN-M8B profile mounting MUE. cannot be mounted in the area of the

## Accessories

### Switch lug EAPM

For sensing via proximity switch  
SME-8M

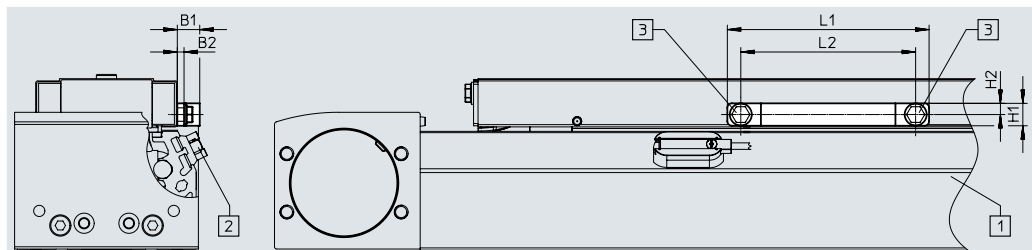
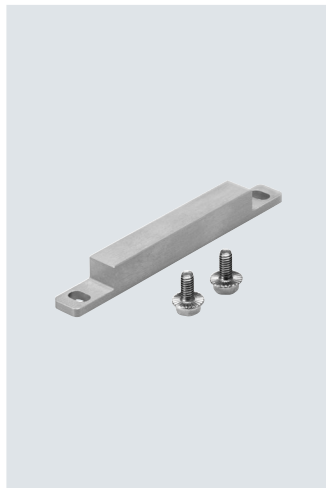
For ELGA-TB-KF-F1

For ELGA-TB-RF-F1

Material:

Wrought aluminium alloy

RoHS-compliant



- [1] ELGA-TB-RF-70/80/120  
[2] Proximity switch SME-8M  
[3] Retaining screws







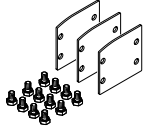
### Dimensions and ordering data

For size	B1	B2	H1	H2	L1	L2	Weight [g]	Part no.	Type
70	10	3	10	5	70	56	46	2417032	EAPM-L5-70-SLM
80	10	3	10	5	90	78	66	2671318	EAPM-L5-80-SLM
120	10	3	16	8	170	140	146	2671326	EAPM-L5-120-SLM

### Ordering data

	For size	Description	Part no.	Type
	70 ... 120	<ul style="list-style-type: none"> <li>For proximity switches SME-8M/SME-8</li> <li>For ELGA-TB-KF-F1</li> <li>For ELGA-TB-RF-F1</li> </ul>	525565	CRSMB-8-32

## Accessories

Ordering data						
	For size	Description	Order code	Part no.	Type	PU <sup>1)</sup>
<b>Slot nut NST</b>						
	70, 80	<ul style="list-style-type: none"> <li>• For mounting slot</li> <li>• For ELGA-TB-KF/-KF-F1</li> <li>• For ELGA-TB-RF/-RF-F1</li> <li>• For ELGA-TB-G</li> </ul>	NM	150914	NST-5-M5	1
			-	8047843	NST-5-M5-10	10
			-	8047878	NST-5-M5-50	50
	120, 150		NM	150915	NST-8-M6	1
			-	8047868	NST-8-M6-10	10
			-	8047869	NST-8-M6-50	50
<b>Centring pin/sleeve ZBS/ZBH</b>						
	<b>For ELGA-TB-KF/-KF-F1</b>					
	70	For slide	-	150928	ZBS-5	10
	70, 80, 120, 150			8137184	ZBH-9-B	
	<b>For ELGA-TB-RF/-RF-F1</b>					
	70, 80, 120	For slide	-	8137184	ZBH-9-B	10
	<b>For ELGA-TB-G</b>					
70	For slide	-	150928	ZBS-5	10	
80, 120			8137184	ZBH-9-B		
<b>Slot cover ABP</b>						
	70, 80	<ul style="list-style-type: none"> <li>• For mounting slot</li> <li>• Every 0.5 m</li> <li>• For ELGA-TB-KF/-KF-F1</li> <li>• For ELGA-TB-RF/-RF-F1</li> <li>• For ELGA-TB-G</li> </ul>	NC	151681	ABP-5	2
	120, 150			151682	ABP-8	
<b>Slot cover ABP-S</b>						
	70 ... 150	<ul style="list-style-type: none"> <li>• For sensor slot</li> <li>• Every 0.5 m</li> <li>• For ELGA-TB-KF</li> <li>• For ELGA-TB-RF</li> <li>• For ELGA-TB-G</li> </ul>	NS	563360	ABP-5-S1	2
<b>Clip SMBK</b>						
	70 ... 150	<ul style="list-style-type: none"> <li>• For sensor slot, for mounting the proximity switch cables</li> <li>• For ELGA-TB-KF</li> <li>• For ELGA-TB-RF</li> <li>• For ELGA-TB-G</li> </ul>	CM	534254	SMBK-8	10
<b>Clamping element EADT</b>						
	70, 80	Tool for retensioning the cover strip	-	8058451	EADT-S-L5-70	1
	120, 150			8058450	EADT-S-L5-120	
<b>Cover kit EASC</b>						
	70	For covering the sides of the drive cover	-	8049255	EASC-L5-70	3
	80			8049254	EASC-L5-80	
	120			8049253	EASC-L5-120	
	150			8049244	EASC-L5-150	

1) Packaging unit



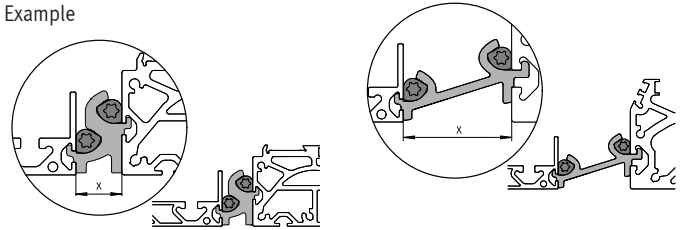
## Accessories

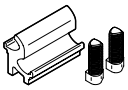
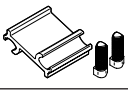
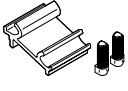
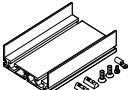
## Mounting options between axis and support profile

Depending on the adapter kit, the spacing between the axis and the support profile is:  
x = 20 mm or 50 mm

The support profile must be mounted using at least 2 adapter kits. For longer strokes, an adapter kit must be used every 500 mm.

Example



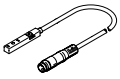
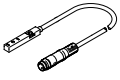
Ordering data					
	For size	Description	Part no.	Type	PU <sup>1)</sup>
<b>Adapter kit DHAM</b>					
	80	<ul style="list-style-type: none"> <li>For mounting the support profile on the axis</li> <li>Spacing between axis and profile is 20 mm</li> <li>For ELGA-TB-KF</li> <li>For ELGA-TB-RF</li> <li>For ELGA-TB-G</li> </ul>	562241	DHAM-ME-N1-CL	1
	120, 150		562242	DHAM-ME-N2-CL	
	70, 80	<ul style="list-style-type: none"> <li>For mounting the support profile on the axis</li> <li>Spacing between axis and profile is 50 mm</li> <li>For ELGA-TB-KF</li> <li>For ELGA-TB-RF</li> <li>For ELGA-TB-G</li> </ul>	574560	DHAM-ME-N1-50-CL	
	120, 150		574561	DHAM-ME-N2-50-CL	
<b>Support profile HMIA</b>					
	70 ... 150	<ul style="list-style-type: none"> <li>For guiding an energy chain</li> <li>For ELGA-TB-KF</li> <li>For ELGA-TB-RF</li> <li>For ELGA-TB-G</li> </ul>	539379	HMIA-E07-	1

1) Packaging unit

## Proximity switches for ELGA-TB-KF, ELGA-TB-RF, ELGA-TB-G

## Ordering data – Proximity switches for T-slot, inductive

Data sheets → Internet: sies





	Type of mounting	Electrical connection	Switching output	Cable length [m]	Order code	Part no.	Type
<b>N/O contact</b>							
	Inserted in the slot from above, flush with the cylinder profile	Cable, 3-wire	PNP	7.5	SA	551386	SIES-8M-PS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551387	SIES-8M-PS-24V-K-0.3-M8D
		Cable, 3-wire	NPN	7.5	–	551396	SIES-8M-NS-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551397	SIES-8M-NS-24V-K-0.3-M8D
<b>N/C contact</b>							
	Inserted in the slot from above, flush with the cylinder profile	Cable, 3-wire	PNP	7.5	SB	551391	SIES-8M-PO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551392	SIES-8M-PO-24V-K-0.3-M8D
		Cable, 3-wire	NPN	7.5	–	551401	SIES-8M-NO-24V-K-7.5-OE
		Plug M8x1, 3-pin		0.3	–	551402	SIES-8M-NO-24V-K-0.3-M8D

## Accessories

## Proximity switches for ELGA-TB-KF, ELGA-TB-RF, ELGA-TB-G

## Ordering data – Proximity switch M8 (round design), inductive



Data sheets → Internet: sien

	Electrical connection	LED	Switching output	Cable length [m]	Order code	Part no.	Type
<b>N/O contact</b>							
	Cable, 3-wire	■	PNP	2.5	SC	★ 150386	SIEN-M8B-PS-K-L
			NPN	2.5	–	★ 150384	SIEN-M8B-NS-K-L
	Plug M8x1, 3-pin	■	PNP	–	SE	★ 150387	SIEN-M8B-PS-S-L
			NPN	–	–	★ 150385	SIEN-M8B-NS-S-L
<b>N/C contact</b>							
	Cable, 3-wire	■	PNP	2.5	SD	150390	SIEN-M8B-PO-K-L
			NPN	2.5	–	150388	SIEN-M8B-NO-K-L
	Plug M8x1, 3-pin	■	PNP	–	SF	150391	SIEN-M8B-PO-S-L
			NPN	–	–	150389	SIEN-M8B-NO-S-L

## Proximity switches for ELGA-TB-KF-F1, ELGA-TB-RF-F1

## Ordering data – Proximity switch for T-slot, magnetic reed



Data sheets → Internet: sme

	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part no.	Type
<b>N/O contact</b>						
	Inserted in the mounting kit from above	Contacting	Cable, 3-wire	2.5	★ 543862	SME-8M-DS-24V-K-2.5-OE
				5.0	★ 543863	SME-8M-DS-24V-K-5.0-OE
			Cable, 2-wire	2.5	★ 543872	SME-8M-ZS-24V-K-2.5-OE
				Plug M8x1, 3-pin	0.3	★ 543861
<b>N/C contact</b>						
	Inserted in the mounting kit lengthwise	Contacting	Cable, 3-wire	7.5	160251	SME-8-O-K-LED-24

## Connecting cables for ELGA-TB-...


## Ordering data – Connecting cables

Data sheets → Internet: nebu

	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	159420	SIM-M8-3GD-2.5-PU
			2.5	★ 541333	NEBU-M8G3-K-2.5-LE3
			5	★ 541334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	★ 541338	NEBU-M8W3-K-2.5-LE3
			5	★ 541341	NEBU-M8W3-K-5-LE3

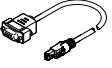
## Ordering data – Encoder cables for displacement encoder, ELGA-...-M1/-M2

Data sheets → Internet: nebm

	Electrical connection, left	Electrical connection, right	Cable length [m]	Part no.	Type
	Displacement encoder ELGA-...-M1/-M2	Motor controller CMMP-AS	5	1599105	NEBM-M12G8-E-5-S1G9-V3
			10	1599106	NEBM-M12G8-E-10-S1G9-V3
			15	1599107	NEBM-M12G8-E-15-S1G9-V3
			χ <sup>1)</sup>	1599108	NEBM-M12G8-E-...-S1G9-V3

1) Max. cable length 25 m.

## Ordering data – Adapter

	Description	Part no.	Type
	Required in combination with the servo drive CMMT-AS as adapter between encoder cable NEBM-M12G8-...-V3 and interface X3 (position encoder 2)	8106112	NEFM-S1G9-K-0.5-R3G8

Festo core product range



Generally ready for shipping ex works in 24 hours

Generally ready for shipping ex works in 5 days