SIEMENS

Liquid Immersion Temperature Sensors Component Kit

Product Description

The Component Kit (well not included) is designed for installation into a 2-1/2, 4, or 6-inch well. The sensor in the kit provides a temperature input to a controller.

Contents

Description	Quantity
Pulling elbow	1
Sensor	1
Sensor support tubes	3
Spring	1
Spring retaining washer	1
Wire nuts	2
Thermal compound	2

Product Numbers

536-777-RK NTC 100K Ω NTC 544-577-RK Pt 1000 Ω, (375α)

Required Tools

- Medium flat-blade screwdriver
- 1-1/4 inch open end wrench or equivalent adjustable wrench
- Pliers or channel-locks
- Wire stripper

Expected Installation Time

28 minutes

Prerequisites

- Read these instructions before beginning.
- The immersion well(s) must be previously installed and field wiring pulled to a termination point near the well.

Installation

Installing a sensor assembly into a well

- Disconnect one of the leads of the field wiring from the termination board or block at the controller.
- 2. Uncoil the sensor leads and remove the plug from the well.
- 3. Select the appropriate length sensor support tube for the well being serviced.
- Assemble the spring and spring retaining washer onto the sensor support tube and pass the lead wires of the sensor through the tube. See Figure 1.

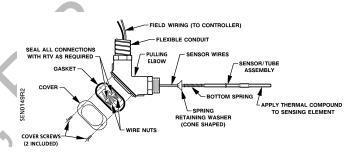


Figure 1. Sensor Assembly.

- 5. Coat the sensor with thermal compound and insert the assembly into the well.
- 6. Remove the cover and gasket from the pulling elbow.
- 7. Wrap the treads of the pulling elbow with Teflon[®] tape or equivalent.
- 8. Thread the sensor leads through the male end of the pulling elbow and out through the cover openning.
- 9. Screw the pulling elbow into the well.
- 10. Install wiring conduit, flex or rigid, between the field utility box and the pulling elbow.

Document No. 129-520 Installation Instructions March 20, 2007

- 11. Run field wiring through the conduit to the pulling elbow and connect the field wiring to the sensor leads using the wire nuts provided.
 - **NOTE:** In applications where condensate may accumulate (chillers, low temperature sensing, etc.), seal all wire nut connections with RTV (part number 535-495), ordered separately.
- 12. Reinstall the gasket and cover onto the pulling elbow.
- 13. Reconnect the wiring lead disconnected in Step 1.
- The installation is now complete

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