# **TOSHIBA**

Variable Speed Drive

# TOSVERT VF-nC3



# **Transistor Inverter** TOSVERT C3







### The "turn-and-push" setting dial makes setup easily.

The large setting dial at the center of the front panel allows you to set the parameters easily. Just turn the setting dial until you get the right parameter and push the setting dial to select.

You can also use the setting dial to set the reference frequency.

### The RUN and STOP keys allow to operate easily.

You can operate the inverter with the RUN and STOP keys on the front panel. The front cover may be closed to conceal the other keys to avoid accidental key pressing.

### The Extension panel option allows to operate the VF-nC3 in front of the cabinet.

An extension panel option installed on the surface of the cabinet can operate the VF-nC3 in front of the cabinet.

It is possible to monitor the output frequency on the VF-nC3 and the output current on the extension panel option (RKP007Z). It is possible to use it as a digital meter.

\*The extension panel option is connected to the inverter with the optional cable. In the extension panel option, there is no setting dial





Extension panel option <RKP007Z>





### Easy to set parameters

1 Showing most frequently used parameters in easy mode. EASY key allows you switch between Easy mode and Standard mode.

> Easy mode: Scrolls through a list of only seven parameters. You can optionally add up to 24 parameters to the list.

Standard mode: Rotates through all parameters.

- Quides you step by step through parameters you need to set up. Since the guidance feature shows one parameter at a time according to the selected function, you can interactively edit its value. Auto-guidance function is available with motor parameter setup, preset speed selection and analog signal control, etc.
- 8 Searching for a history of changes in history function. History function makes change of parameter setting easily when some parameters are repeatedly set by the trial run and the adjustment, etc... History function automatically searches for 5 latest parameters that are set with different values from the standard default setting.
- Searching and resetting of changed parameters. User parameter group, [], automatically seaches for only those parameters that are set with different values from the standard default setting and

This function makes the parameter setting check and resetting easily.

### **Built-in RS485 communication**

Built-in RS485 communication enable to control the inverter and build network

- O Communication rate: 38.4 kbps max.
- O Compatible with the Modbus RTU and Toshiba protocols.

You can connect a PC to manage parameters and monitor operating conditions.

### EASY Key





Easy mode

Standard mode

### Communication Network



located on the bottom of the VF-nC3.

# Simple Installation

### The vertically oriented main circuit terminal block allows easy wiring.

Like power distribution devices, the main circuit terminal block of the VF-nC3 is vertically oriented to make wiring easy and minimize tangles of cable.

### Side-by-side installation for space-saving

Generally, inverters must be placed in consideration of radiation of heat. The VF-nC3 can be placed side by side with no gap, saving inside of control panel space.\*1

### The covers for the main circuit terminal block ensure safety.

You can remove the covers for the main circuit terminal block with a screwdriver. Since the covers can be attached after the wiring of the main circuit terminal block, the VF-nC3 can be installed easily and safely.

\*1:Necessary to reduce output current on some conditions.





### Models and Applicable Motors

Voltage		Apı	olicable I	Motor Ca	pacity (I	<w)< td=""><td></td></w)<>	
(Input / Rated Output)	0.1	0.2	0.4	0.75	1.5	2.2	4.0
3ph-240V/3ph-240V							
1ph-240V/3ph-240V							
1ph-120V/3ph-240V							

### Index

Features	- 1	
Application examples	- 4	
Panel and operation procedure	- 5	
Specification and dimensions	- 7	
Connection diagram and terminal functions	- 9	
List of parameters	11	
Peripheral devices	13	
For inverter users	16	

### **Excellent Motor Control**

The VF-nC3 brings out the best performance for kinds of different machine by various motor control modes suitable for its load characteristics.

### If you just want to change the motor speed

First, select the default Constant V/f mode. If the default does not offer enough torque or you want to save more energy than the default provides, then you can select V/f Control mode to modify its parameters.

### If you need higher torque for heavy-duty machines

Application examples: Conveyers; food mixers and slicers; exercise treadmills; car washing machines; applications for moving heavy or viscous materials; applications that require quick

The VF-nC3 supports sensorless vector control mode to generate stable, high-torque power from motor startup to a predefined, desired motor operating speed.

It is easy to set up motor parameters to achieve optimal vector control. You can do this simply by setting in the values on the name plate of a motor and selecting Auto-Tuning. The Auto-Guidance feature further simplifies setup by showing you necessary parameters once at a time interactively.

The factory defaults are set to values of the Toshiba standard motor (same capacity, 4-pole, 200 V, 60 Hz).

### To save energy

Application examples: Fans; pumps; machines with small load variations that do not require high motor torque

The VF-nC3 offers Automatic Energy-Saving mode suitable for fans and pumps, which produces optimal current according to the load level. (You need to set up the motor parameters.)

### **Long Lifetime**

### **Designed for 10 years of operation**

The main-circuit capacitor, cooling fan and control board capacitors are designed for 10 years lifetime design.

(Conditions: Average annual ambient temperature = 40°C; output current = 80% of the rated current ; 24 hours / 365 days. The designed lifetime is calculated value, not guaranteed one.)

The cooling fan is automatically turned on and off to further prolong the total lifetime.

Additionally, the VF-nC3 provides a capability to turn on and off cooling fans automatically in order to further prolong their lifetimes. This leads to energy-saving because cooling fans can be stopped while the VF-nC3 is idle.

### Monitor informs when to replace major parts

The VF-nC3 tells you when to replace major parts and keeps track of the cumulative operation time. Since the VF-nC3 can generate warning, you can prevent a problem before it occurs.

### **Wide Variety of Applications**

The VF-nC3 supports a wide range of machines, operating conditions and meets the needs of different geographical areas.

### 1) Sink/source control logic

The VF-nC3 can be configured for both sink and source logic according to the target machine and the location where it is used.

### 2 Power supplies: three-phase 240 V, single-phase 240 V and single-phase 120 V

The VF-nC3 can be used for a wide variety of applications from industrial machines to everyday equipment.

Note: For single-phase 240V and 120V inputs, the VF-nC3 provides a three-phase 240V output.

### 3 Maximum ambient temperature: 60°C

In many cases, the temperature in a cabinet gets higher than the ambient temperature. The VF-nC3 can be used at higher ambient temperatures\*1.

### (4) Maximum altitude: 3000 meters

The VF-nC3 can be used at high altitudes\*1.

### 5 Operating frequency range: 0.1 Hz to 400 Hz

The VF-nC3 supports a wide range of speed from low speed machines to high speed motors.

### **6** Programmable input and output terminals

The functions of the input and output terminals are programmable to meet the requirements for external circuitries and applications. Each terminal can be configured into a multi-functional terminal. and make it possible to simplify external circuitry.

### **Safety Features**

### **Protects the setting parameters**

The VF-nC3 provides protection for the setting parameters. For enhanced security, you can use a four-digit password. The VF-nC3 has a feature for saving and restoring a set of

The Monitor mode shows the load conditions.

### 1 Monitoring the operating conditions

The front panel shows the operating conditions such as output current, rotational direction, input and output power, and so on. This feature is useful for checking the load conditions and adjusting parameters.

### ② Checking the trip status\*2

In the event of a protection trip, you can check the output current, input voltage and the like on a monitor to identify the cause of the problem and take countermeasures. The VF-nC3 remembers information about the last four trips even after you power it off.

### **Eco Design**

### **Compliant with the European RoHS Directive**

Built-in noise filters to suppress electromagnetic noise

The single-phase 240V model have built-in EMC noise filter comply with the European EMC Directive to reduce radiofrequency noise from the inverter.

This saves space and wiring, compared to using an external noise filter.

Single-phase 240V model: European EMC Directive IEC/EN 61800-3 1st Environment, C1

### **Global Compliance**

The VF-nC3 is compliant with major international standards.



<sup>\*1:</sup> The maximum output current may be limited or the label at the top of the unit need be removed, depending on the operating conditions.

### **Application Examples**

### **Food Processing Machinery**

Bakery equipment, confectionary equipment. tea-making machines. noodle-making machines candy-wrapping machines, rice/barley milling machines, flour milling machines, food mixers, food slicers, fruit sorting machines, etc.

### • You can set the operating frequency according to the required work rate.

- 1. You can fine-tune the operating frequency via an external contact inputs, depending on the conditions that workpiece materials and processes to be performed.
- 2. The frequency is selectable in up to 15 steps through external contact inputs.
- 3. The frequency is linearly adjustable via an analog input in the range 0 (4) to 20 mA, 0 to 10 V or 0 to 5 V.(an external potentiometer
- 4. The VF-nC3 can be programmed for smooth inching motion for final finishing work.

### RUN and STOP keys

The VF-nC3 can be programmed to generate one-shot pulses. Thus, operators can use a pedal switch to start and stop a machine

### • Ensures safety in the event of an instantaneous power failure.

Even when an instantaneous power failure occurs, the VF-nC3 can use regenerative energy from motor to bring the machine to a halt. The VF-nC3 ensures safety by preventing the machine to continue running by sheer inertia.

#### Low noise

The VF-nC3 helps reduce acoustic noise from motors to the level that commercial power supply drive generates

### Controls a machine with multiple inverters.

- 1. VF-nC3 can be controlled simultaneously through RS485 communication.
- 2. Each inverter can switch among multiple motors if their operations do not overlap in the course of a work process. The VF-nC3 can toggle between the basic settings for two motors.
- 3. VF-nC3 units can be installed side by side to save control panel space.

### Maximum ambient temperature: 60°C

The VF-nC3 can be used in high-temperature environments\*. nding on the operating conditions, the maximum output current may be limited or the label at the top of the unit may need to be remo

### Protects the setting parameters.

The VF-nC3 provides password protection for parameters to prevent them from being altered inadvertently.

### High torque from startup to the rated speed

The VF-nC3 offers vector control and automatic torque boost control modes to achieve strong, stable torque from the start of a motor to the rated rotation speed.

The VF-nC3 can control the motor to work persistently even when mixing viscous materials or cutting hard stuff.

S-curve acceleration/

second acceleration

Low-speed detection

Quick deceleration control

· · · Password lock

· Frequency up/down input

Preset speed operation

3-wire control mode

power failure

Switching to No.2 motor setting

Deceleration stop in case of

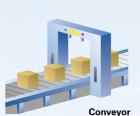
PWM carrier frequency

### Conveyance **Machinery**

Conveyors, automatic warehousing systems etc.

**Food Processing Machine** 

(Noodle-Making Machine



### Prevents the collapse of cargo on the conveyor.

The VF-nC3 allows you to mitigate the shocks caused in starting and stopping a conveyor and change the acceleration/deceleration rates according to the conveyor characteristics

### Improves the braking performance.

The VF-nC3 can slow down a high-inertia machine in a short period of time without causing an overvoltage trip by increasing the energy consumed by the motor.

### • Provides an operating status signal to the brake motor. The VF-nC3 can turn on and off the braking circuitry in accordance with the inverter operating status.

Shows the conveyor speed.

You can keep track of the operating status of a machine by displaying the conveyor speed on the inverter panel. If you use an optional remote panel, you can check the conveyor speed near

\*The speed indication on the VF-nC3 is a value calculated from the operating frequency, may differ from the actual

### • The VF-nC3 provides smooth start up by high output torque.

The VF-nC3 offers vector control and automatic torque boost control, modes to achieve strong. stable torque from the start of a motor to the rated speed. Additionally, the VF-nC3 responds quickly to abrupt load changes to keep a constant speed.

### · Free unit selection

## **Fans & Pumps**

Built-in fans and pumps in industrial machines: water supply and sewage systems; driers, etc.



### Energy-saving mode

The Variable Torque and Automatic Energy-Saving modes help saving energy by passing optimal current in accordance with the load

### Automatic process control

The VF-nC3 can be programmed to control temperatures, pressures and flow rates automatically. For temperature control, the PID control polarity is selectable via an input signal according to the selection of heating or cooling; this helps simplify system.

### Allows a motor to keep running and accelerate smoothly upon the recovery of power even in the event of an instantaneous power failure\*.

Upon instantaneous power failure, the VF-nC3 utilizes regenerative energy from a motor to keep a machinerunning\*. After power recovery, the VF-nC3 senses the motor's rotation speed and accelerates it smoothly to the programmed frequency.

\* The running period varies with the mechanical characteristics and load conditions. The motor might free-run

### • Enables an uninterrupted operation without causing a trip

The VF-nC3 automatically lowers the operating frequency in the event of an overloaded condition. This prevents an overload trip for fans and pumps in which current decreases in proportion to the frequency. Also, if you decelerate a high-inertia apparatus like a fan at a quick rate, an overvoltage trip tends to occur due to regenerative energy. To avoid an overvoltage trip, the VF-nC3 allows you to adjust the braking period.

### PID control

Regenerative power ride-through control

**Auto restart control** 

### Overload stall

### · Overvoltage limit operation

### Health, medical and nursing care equipment



Stair lifts Nursing beds Bubble baths Health care equipmen (Treadmills) Medical equipment (X-ray machines) etc.

### **Environment and** daily-life-related machinery



Commercial ironing boards Car washing machine Garbage disposers **Dust collectors** Driers etc.

# **Packing machinery**



Inner packaging Packing machines Outer packaging Membrane packing

**Band tightener** 

<sup>\*2</sup> You can use the Monitor mode through RS485 communication.

# Panel and operation procedure



Note: The above photo only shows the front body of the VF-nC3, and its front cover is removed for an explanatory purpose. Be sure to put the VF-nC3 in use with its front cover.

### Monitor display

The LEDs on the operation panel display the following symbols indicate operations and parameters.

### ■LED(number)

0	1	2	3	4	5	6	7	8	9	_
0	1	2	3	4	5	6	7	8	9	_

### ■LED(alphabet)

Aa	Bb	С	с	Dd	Ee	Ff	Gg	Н	h	1	i	Jj	Kk	LI
R	Ь	Ε	С	d	Ε	F	ū	Н	h	1	1	J	$\angle$	Ĺ
Mm	Nn	0	0	Рр	Qq	Rr	Ss	Tt	Uu	Vv	Ww	Xx	Yy	Zz
П	n	0	0	ρ	9	_	5	Ŀ	U	U	$\overline{}$		У	

### Power on (setup parameter)

(1) When power on the inverter for the first time, 5 to is blinking.



2 Select an area code by the setting dial.

JPTUSATASTATEU



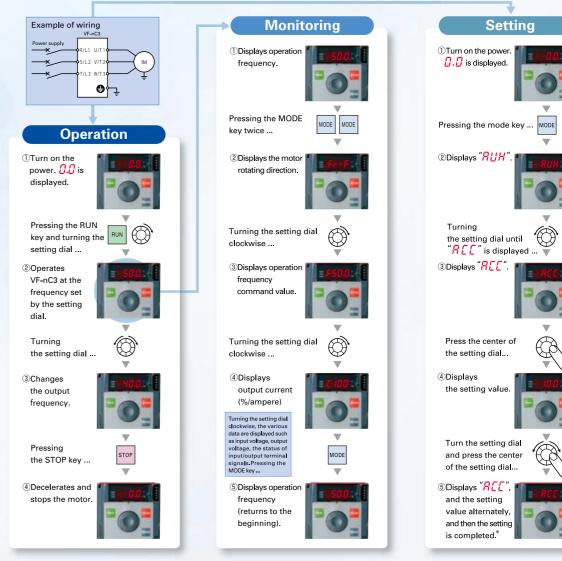
3 Press the center of the setting dial to confirm your change. When in it is displayed and then  $\square \square$ , you finish setting the setup parameter.



### ■Values set by each setup parameter

	,	р ,				
Title	Function	EU (Mainly in Europe)	USA (Mainly in North America)	R5 1R (Mainly in Asia,Oceania)	ப்ச (Mainly in Japan)	
FH	Max.frequency	50.0(Hz)	60.0(Hz)	50.0(Hz)	80.0(Hz)	
UL/UL/ F170	Frequency setting	50.0(Hz)	60.0(Hz)	50.0(Hz)	60.0(Hz)	
F204	Frequency of VI Input point2	50.0(Hz)	60.0(Hz)	50.0(Hz)	60.0(Hz)	
υLυ   F171	Base frequency voltage 1&2	230(V)	230(V)	230(V)	200(V)	
F127	100 [ Source logic ] (Positive common)		0 [ Sink logic (Negative cor (Common : Co	nmon)	F.R.S1.S2	
F307	Power voltage compensation (Output voltage limit)	2	2	2	3	
FYI7	FY17 Rated motor speed 1410(min <sup>-1</sup> )		1710(min <sup>-1</sup> )	1410(min <sup>-1</sup> )	1710(min <sup>-1</sup> )	

### Panel and operation procedure



Item displayed	Panel operated	LED display	Description
Operation frequency *1		50.0	The operation frequency is displayed (Operation at 50Hz). (When standard monitor display selection $F$ ? $ID$ is set at 0 [operation frequency])
Parameter setting mode	MODE	ЯИН	The first basic parameter "RUH" (history function) is displayed.
Direction of rotation	MODE	Fr-F	The direction of rotation is displayed. (Fr - F: forward run, Fr - r: reverse run)
Operation frequency command *1		F50.0	The operation frequency command value (Hz/free unit) is displayed. ( In case of F ? : $l := 2$ )
Output current *1		C 80	The inverter output current (load current) (%/A) is displayed. ( In case of $\not$ ? $?$ ? $?$ ? )
Input voltage *1	(1)	y 100	The inverter input voltage (DC detection) (%/V) is displayed. (In case of $F$ ? $I$ $3=3$ )
Output voltage *1	(1)	P 100	The inverter output voltage (%/V) is displayed. (In case of F 7 / 4=4)
Inverter load factor *1		נר א	The inverter load factor (%) is displayed. (In case of F 7 / 5 = 2 7)
Operation frequency *1	(1)	o 50.0	The operation frequency (Hz/free unit) is displayed. ( In case of F ? $\!\!\!\!/ \!\!\!/ \!\!\!/ \!\!\!/ \!\!\!\!/ \!\!\!\!/ \!\!\!\!/ \!\!\!\!\!\!$
Input terminal		я	The ON/OFF status of each of the control signal input terminals (F, R, S1, S2, VI) is displayed in bit ON:   OFF:   VI
Output terminal		0 11	The ON/OFF status of each of the control signal output terminals (OUT and FL) is displayed in bits.  ON:  OFF:  OFF:  OUT

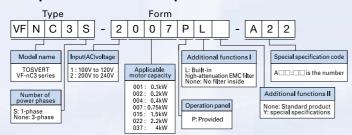
Item displayed	Panel operated	LED display	Description
Logic input terminals setting		L-50	Logic setting by $Fl \ge 7$ is displayed. L - S B: Source logic L - S B: Sink logic
CPU1 version	0	u 10 t	The version of the CPU1 is displayed.
CPU2 version	(1)	uc01	The version of the CPU2 is displayed.
Past trip 1	(1)	0€3 ⇔1	Past trip 1 (displayed alternately) *2
Past trip 2	(A)	0н ⇔2	Past trip 2 (displayed alternately) *2
Past trip 3	(1)	003 ⇔3	Past trip 3 (displayed alternately) *2
Past trip 4	(1)	nErr⇔4	Past trip 4 (displayed alternately) *2
Parts replacement alarm information	<b>(1)</b>	n1	The ONOFF status the parts replacement alarm of the cooling fan, circuit board capacitor and main circuit capacitor, and cumulative operation time are displayed in bits.  ON: {
Cumulative operation time	(1)	£0.10	The cumulative operation time is displayed. (0.01=1 hour, 1.00=100 hours)
Default display mode	MODE	50.0	The operation frequency is displayed (Operation at 50Hz).

Setting

- \*1 These monitor items can be selected by setting parameters F701 to F715.(F720).
  \*2 Details on a past trip (of trips 1 to 4) can be displayed

# **Specifications** and dimensions

### **■** Explanation of the name plate label



### ■3-phase 240V class

	Item				Specification							
	Input voltage class		3-phase 240V class									
	Applicable motor (kW)	0.1	0.2	0.4	0.75	1.5	2.2	4.0				
	Type	VFNC3										
	Form	2001P	2002P	2004P	2007P	2015P	2022P	2037P				
DG	Output Capacity (kVA) Note 1)	0.3	0.6	1.0	1.6	2.9	3.9	6.4				
Rating	Output current(A) Note 2)	0.7(0.7)	0.7(0.7) 1.4(1.4) 2.4(2.4) 4.2(3.6) 7.5(7.5) 10.0(8.5)									
<u></u>	Output voltage Note 3)			3	-phase 200V to 240'	V						
	Overload current rating			150%-6	seconds, 200%-0.5	second						
<u>⊬</u> >	Voltage-frequency		3-phase 200V to 240V - 50/60Hz									
Power	Allowable fluctuation		Voltage 170 to 264V Note 4), frequency ±5%									
S P	Required Power supply capacity (kVA) Note 5)	0.5	0.8	1.4	2.5	4.3	5.7	9.2				
	Protective method (IEC60529)				IP20							
	Cooling method	Self-cooling Forced air-cooled										
	Color				RAL 3002 / 7016							
	Built-in filter				_							

### ■1-phase 240V class / 1-phase 120V class

	Item					Specif	ication				
	Input voltage class			1-phase 2	40V class			1-phase 120V class			
	Applicable motor (kW)	0.1	0.2	0.4	0.75	1.5	2.2	0.1	0.2	0.4	0.75
	Type	VFNC3S							VFN	C3S	
	Form	2001PL	2002PL	2004PL	2007PL	2015PL	2022PL	1001P	1002P	1004P	1007P
Rating	Output Capacity (kVA) Note 1)	0.3	0.6	1.0	1.6	2.9	3.9	0.3	0.6	1.0	1.6
ati	Output current(A) Note 2)	0.7(0.7)	0.7(0.7) 1.4(1.4) 2.4(2.4) 4.2(3.2) 7.5(7)					0.7(0.7)	1.4(1.4)	2.4(2.4)	4.2(4.0)
	Output voltage Note 3)		3-pł	nase 200V to 2	40V	3-phase 200V to 240V					
	Overload current rating	150%-60 seconds, 200% -0.5 second							%-60 seconds	, 200%-0.5 se	cond
≽e	Voltage-frequency		1-phase	200V to 240V -	- 50/60Hz	1-	phase 100V to	120V - 50/60	Hz		
Power supply	Allowable fluctuation	V	oltage 170 to 2	264V Note 4),	frequency ±5		Voltage	e 85 to 132V N	ote 4), freque	ncy±5%	
S	Required Power supply capacity (kVA) Note 5)	0.5	0.8	1.3	2.3	4.0	5.4	0.4	0.7	1.3	2.1
	Protective method (IEC60529)			IP:	20				IP:	20	
	Cooling method		Self-co	ooling		Forced a	ir-cooled		Self-cooling		Forced air-cooled
	Color			RAL 300	2 / 7016				RAL 300	02 / 7016	
	Built-in filter			EMC	filter					_	

Note 1. Capacity is calculated at 220V for output voltage.

Note 2. Indicates rated output current setting when the PWM carrier frequency (parameter F300) is 4kHz or less. Between 5 kHz and 12 kHz, the rated output current is indicated in the (). Above 13 kHz, the output current must be reduced. The default setting of the PWM carrier frequency is 12kHz.

Note 3. Maximum output voltage is the same as the input voltage. In case of 1-phase 120V class, maximum output voltage is same as twice the input voltage.

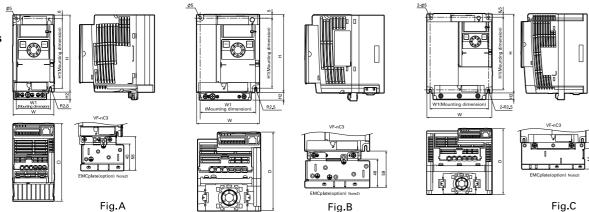
With regard to 120V models, the output voltage may decrease about 10 to 20 % if motor load is applied. When operating VF-nC3 in conjunction with general-purpose motor (200V),

it is necessary to reduce the motor load.

Note 4. 180V-264V (240V class), 90V-132V (120V class) when the inverter is used continuously (load of 100%).

Note 5. Required power supply capacity varies with the value of the power supply side inverter impedance (including those of the input reactor and cables).

### External dimensions



Voltage class	Applicable	Inverter type		D	imensi	ons (mn	1)		Drawing	Approx.	
voitage class	motor (kW)	inverter type	W	H	D	W1	H1	H2	Diawing	weight(kg)	
	0.1	VFNC3-2001P			102		131				
	0.2	VFNC3-2002P	72		102	60	131		A	1.0	
	0.4	VFNC3-2004P	72		121				A	1.0	
3-phase 240V	0.75	VFNC3-2007P		130			118	13		I	
	1.5	VFNC3-2015P	105	]	131	93	110		В	1.5	
	2.2	VFNC3-2022P	105						Ь	1.5	
	4.0	VFNC3-2037P	140	170	141	126	157	14	С	2.0	
	0.1	VFNC3S-2001PL	72		102		131		A		
	0.2	VFNC3S-2002PL		130	102	60	131	13		1.0	
1-phase240V	0.4	VFNC3S-2004PL	1 /2		121	00		12		1.0	
1-p11a36240V	0.75	VFNC3S-2007PL			131						
	1.5	VFNC3S-2015PL	105		156	93	118		В	1.5	
	2.2	VFNC3S-2022PL	105		150	33		12	B	1.5	
	0.1	VFNC3S-1001P			102		131				
1-phase120V	0.2	VFNC3S-1002P	72	130	102	60	131	13	A	1.0	
1-pilase izuv	0.4	VFNC3S-1004P		130	121	]	118				
	0.75	VFNC3S-1007P	105	]	156	93	110	12	В	1.5	

Note 1. H2: Height of EMC plate mounting area
Note 2. Here are the available EMC plate
Fig.A: EMP007Z (Approx. weight: 0.3kg)
Fig.B: EMP008Z (Approx. weight: 0.4kg)
Fig.C: EMP009Z (Approx. weight: 0.5kg)
Note 3. The models shown in Fig. A to Fig. B are
fixed at two points: in the upper left and Note 4. The model shown in Fig. A is not equipped with a cooling fan.
The models of 1-phase 240V and 1-phase 120V shown in Fig.B are equipped with a cooling fan on the top of the unit. Note 5. Height measurements do not include the protrusions for installation.

### Common specification

	Control system	Sinusoidal PWM control
	Output voltage range	Adjustable within the range of 50 to 330V by correcting the supply voltage (However, cannot output voltage exceeding the input voltage
	Output frequency range	0.1 to 400.0Hz, default setting: 0.5 to 80Hz, maximum frequency: 30 to 400Hz
	Minimum setting steps of frequency	0.1Hz: analog input (when the max. frequency is 100Hz), 0.01Hz: Operation panel setting and communication setting.
Principal control functions	Frequency accuracy	Digital setting: within ±0.1% of the max. frequency (-10 to +60°C) Analog setting: within ±1.0% of the max. frequency (25°C ±10°C)
1011	Voltage/frequency characteristics	V/f constant, variable torque, automatic torque boost, vector control, automatic energy-saving. Auto-tuning.  Base frequency (20 - 400Hz) adjusting to 1 & 2, torque boost (0 - 30%) adjusting to 1 & 2, adjusting frequency at start (0.1 - 10Hz)
	Frequency setting signal	Setting dial on the front panel, external frequency potentiometer (connectable to a potentiometer with a rated impedance of $1k - 10k\Omega$ 0 - $10Vdc/0$ - $5Vdc$ (input impedance: $Vl=40k\Omega$ , 4 - $20mAdc$ (Input impedance: $250\Omega$ ). Note 1)
2	Terminal board base frequency	The characteristic can be set arbitrarily by two-point setting. Possible to set: analog input (VI).
	Frequency jump	Setting of the jump frequency and the range.
-	Upper- and lower-limit frequencies	Upper-limit frequency: 0 to max. frequency, lower-limit frequency: 0 to upper-limit frequency
	PWM carrier frequency	Adjustable within a range of 2k to 16kHz (default: 12kHz).
	PID control	Setting of proportional gain, integral gain, differential gain and control waiting time.
	Acceleration/deceleration time	Selectable from among acceleration/deceleration times 1 and 2 (0.0 to 3000 sec.). Automatic acceleration/deceleration function. S-pattern acceleration/deceleration 1 and 2. Control of forced rapid deceleration
	DC braking	Braking start-up frequency: 0 to maximum frequency, braking rate: 0 to 100%, braking time: 0 to 25.5 seconds, emergency DC braking
	Dynamic Braking Drive Circuit	None (braking module is optional)
	Input terminal function	Possible to select from among about 60 functions, such as forward/reverse run signal input, jog run signal input,
	(programmable)	preset speed signal input and reset signal input, to assign to 5 input terminals. Logic selectable between sink and source.
2	Output terminal functions (programmable)	Possible to select from among about 40 functions, such as upper/lower limit frequency signal output, low speed detection signal output, specified speed reach signal output and failure signal output, to assign to FL relay output, open collector output terminals
Operation specifications	Forward/reverse run	The RUN and STOP keys on the operation panel are used to start and stop operation, respectively. Forward/reverse run possible through communication and logic inputs from the terminal block.
200	Jog run	Jog mode, if selected, allows jog operation from the terminal board.
5	Preset speed operation	Frequency reference +15-speed operation possible by changing the combination of 4 contacts on the terminal board.
a	Retry operation	Capable of restarting automatically after a check of the main circuit elements in case the protective function is activated. 10 times (Max.) (selectable with a param
5	Various prohibition settings / Password setting	Possible to write-protect parameters and to prohibit the change of panel frequency settings and the use of operation panel for operation, emergency stop or resetting. Possible to write-protect parameters by setting 4 digits password.
	Regenerative power ride-through control	Possible to keep the motor running using its regenerative energy in case of a momentary power failure (default: OFF).
	Auto-restart operation	In the event of a momentary power failure, the inverter reads the rotational speed of the coasting motor and outputs a frequency appropr to the rotational speed in order to restart the motor smoothly. This function can also be used when switching to commercial power.
	Failure detection signal	1c-contact output: (250 V ac - 2 A (cosΦ=1): At resistive load, 30 V dc -1 A, 250 V ac - 1 A (cosΦ=0.4))
riotective infiction	Protective function	Stall prevention, current limitation, over-current, output short circuit, over-voltage, over-voltage limitation, undervoltage, ground fault, detection, input phase failure, output phase failure, overload protection by electronic thermal function, armature over-current at start-up, load side over-current at start-up, over-torque, undercurrent, overheating, cumulative operation time, life alarm, emergency stop, various pre-alarms
eclive	Electronic thermal characteristic	Switching between standard motor and constant-torque VF motor, switching between motors 1 and 2, setting of overload trip tir adjustment of stall prevention levels 1 and 2, selection of overload stall
5	Reset function	Function of resetting by closing contact 1a or by turning off power or the operation panel. This function is also used to save and clear trip reco
	Alarms	Stall prevention, overvoltage, overload, under-voltage, setting error, retry in process, upper/lower limits
	Causes of failures	Over-current, overvoltage, overheat, output short-circuit., ground fault, inverter overload, over-current through arm at start-up, over-current through load at start-up, CPU fault, EEPROM fault, RAM fault, ROM fault, communication error. (Selectable: emergency stop, under-voltage, small current, over-torque, motor overload, input phase failure, output phase failure)
	Monitoring function	Operation frequency, operation frequency command, forward/reverse run, output current, input voltage (DC detection),output voltage torque, torque current, load factor of inverter, input power, output power, information on input terminals, information on output terminals, version of CPU1, version of CPU2, PID feedback value, frequency command (after compensation), logic input terminals setting, causes of past trips 1 to 4, parts replacement alarm, cumulative operation time
CHOIL	Past trip monitoring function	Stores data on the past four trips: number of trips that occurred in succession, operation frequency, direction of rotation, load current, input voltage (DC detection), output voltage, information on input terminals, information on output terminals, and cumulative operation time when each trip occu
Display Idiretion	Output for frequency meter	Analog output for meter: 1 mA dc full-scale dc ammeter 0 - 20 mA (4 to 20 mA) output: DC ammeter (allowable load resistance: Less than 750 Ω) 0 - 10 V output: DC voltmeter (allowable load resistance: Over 1kΩ)
	4-digit 7-segments LED	Frequency: inverter output frequency.  Alarm: stall alarm "C", overvoltage alarm "P", overload alarm "L", overheat alarm "H".  Status: inverter status (frequency, cause of activation of protective function, input/output voltage, output current, etc.) and parameter setting free-unit display: arbitrary unit (e.g. rotating speed) corresponding to output frequency.
	Indicator	Lamps indicating the inverter status by lighting, such as RUN lamp, MON lamp, PRG lamp, % lamp, Hz lamp. The charge lamp indicates that the main circuit capacitors are electrically charged.
	Location of use	Indoors; not exposed to direct sunlight, corrosive gas, explosive gas, flammable gas, oil mist, or dust; and vibration of less than 5.9 m/s² (10 to 55 land)
2	Elevation	3000 m or less (current reduction required over 1000 m) Note 2)
Elivirolinielits	Ambient temperature	-10 to +60°C Note 3)
2	Storage temperature	-25 to +70°C
-	J 1	

Note 1. Be careful, if 4-20 mA is selected, when the inverter's power is ON, the internal impedance is  $250\Omega$ , but when the power is OFF, the internal impedance increases very much to

approximately 40kΩ.

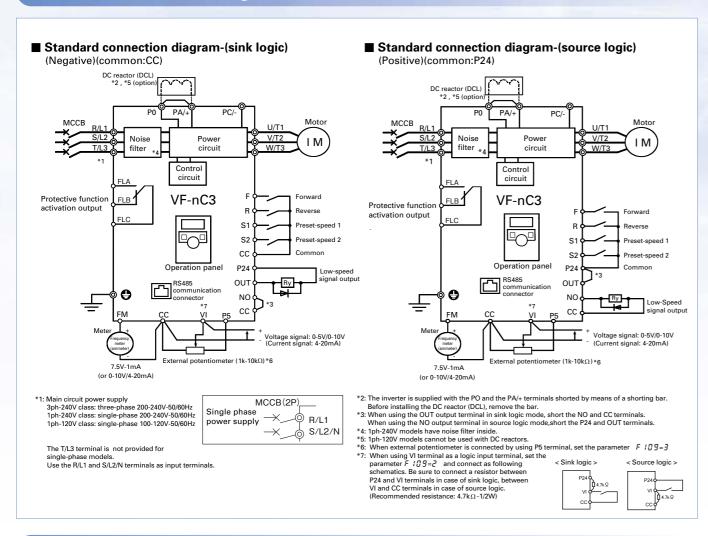
Note 2. Current must be reduced by 1% for each 100 m over 1000 m. For example, 90% at 2000 m and 80% at 3000 m. Note 3. Above 40°C: Remove the protective seal from the top of VF-nC3.

Above 50°C: Remove the seal from the top of the inverter and use the inverter with the output current reduced.

Side by side installation (with no space between inverters): Remove the seal from the top of each inverter. When installing the inverter where the ambient temperature will rise above 40°C, remove the seal from the top of the inverter and use the inverter with the output current reduced.

# **Connection diagram and terminal functions**

### Standard connection diagram



### Wiring devices

Voltage	Applicable		Input cu	rrent (A)		reaker (ELCB) Note4)	Magnetic co Note1	ntactor (MC) () 2) 3)	Wire s	ize (mm²) 🏻 🖡	Note8)
class	motor	Inverter type			Rated c	urrent (A)	Rated cu	rrent (A)		<b>DO</b>	Grounding
olass	(kW)		No reactor	With DC reactor	No reactor	With DC reactor	No reactor	With DC reactor	Main circuit Note5)	(optional)	cable Note7)
	0.1	VFNC3-2001P	1.2	0.6	5	5	20	20	1.5(1.5)	1.5	2.5
	0.2	VFNC3-2002P	2.0	0.9	5	5	20	20	1.5(1.5)	1.5	2.5
	0.4	VFNC3-2004P	3.6	1.8	5	5	20	20	1.5(1.5)	1.5	2.5
3-phase 240V	0.75	VFNC3-2007P	6.3	3.5	10	5	20	20	1.5(1.5)	1.5	2.5
240 V	1.5	VFNC3-2015P	11.1	6.6	15	10	20	20	1.5(1.5)	1.5	2.5
	2.2	VFNC3-2022P	14.9	9.3	20	15	20	20	2.5(1.5)	1.5	2.5
	4.0	VFNC3-2037P	23.8	16.1	30	30	32	20	4.0(2.5)	4.0	4.0
	0.1	VFNC3S-2001PL	2.0	1.2	5	5	20	20	1.5(1.5)	1.5	2.5
	0.2	VFNC3S-2002PL	3.4	2.1	5	5	20	20	1.5(1.5)	1.5	2.5
1-phase	0.4	VFNC3S-2004PL	5.9	4.1	10	5	20	20	1.5(1.5)	1.5	2.5
240V	0.75	VFNC3S-2007PL	10.2	7.7	15	10	20	20	1.5(1.5)	1.5	2.5
	1.5	VFNC3S-2015PL	17.8	14.8	30	20	20	20	2.5(2.5)	1.5	2.5
	2.2	VFNC3S-2022PL	24	20.3	30	30	32	32	4.0(4.0)	1.5	4.0
	0.1	VFNC3S-1001P	3.5	_	5	-	20	-	1.5	-	2.5
1-phase	0.2	VFNC3S-1002P	6.0	_	10	-	20	-	1.5	-	2.5
120V	0.4	VFNC3S-1004P	11.4	_	15	-	20	-	2.5	-	2.5
	0.75	VFNC3S-1007P	18.9	_	30	_	20	_	4.0	-	4.0

Note 1. Be sure to attach a surge killer to the exciting coil of the relay and the magnetic contactor.

Note 2. When using the auxiliary contacts 2a of the magnetic contactor MC for the control circuit, connect the contacts 2a in parallel to increase reliability.

Note 3. When a motor is driven by commercial power supply using commercial power supply / inverter switching circuit, use a magnetic contactor appropriated AC-3 class the motor rated current.

Note 4. Select an MCCB with a rateed interrupting current appropriate to the capacity of the power supply, because short-circuit currents vary greatly depending on the capacity of the power supply

and the condition of the wiring system. The MCCB, MC and ELCB in this table were selected, on the assumption that a power supply with a normal capacity would be used **Note 5**. Sizes of the wires connected to the input terminals R/L1, S/L2 and T/L3 and the output terminals U/T1, V/T2 and W/T3 when the length of each wire does not exceed 30m.

The numeric values in parentheses refer to the sizes of wires to be used when a DC reactor is connected.

Note 6. For the control circuit, use shielded wires 0.75 mm2 or more in diameter.

Note 7. For grounding, use a cable with a size equal to or larger than the above.

Note 8. The wire sizes specified in the above table apply to HIV wires (cupper wires shielded with an insulator with a maximum allowable temperature of 75°C) used at an ambient temperature of 50°C or less.

### Main circuit taerminal functions

Terminal symbol	Terminal function			
Terriniai symbol	Termina function			
	Grounding terminal for connecting inverter.			
R/L1,S/L2,T/L3	1-phase 120V class: single-phase 100 to 120V-50/60Hz 1-phase 240V class: single-phase 200 to 240V-50/60Hz * Single-phase input: R/L1 and S/L2/N terminals			
U/T1,V/T2,W/T3	Connect to a (three-phase induction) motor.			
PC/-	This is a negative potential terminal in the internal DC main circuit. DC common power can be input across the PA terminals (positive potential). DC common power can not connect to 1-phase 120V models.			
PO, PA/+	Terminals for connecting a DC reactor (DCL: optional external device). Shorted by a short bar when shipped from the factory. Before installing DCL, remove the short bar. 1-phase 120V models cannot be used with DC reactors.			

### Control circuit terminal functions

	Terminal			
	symbol		Terminal function	Electrical specifications
	F	t ge	Shorting across F-CC causes forward rotation; open causes slowdown and stop. (When ST is always ON)3 different functions can be assigned.	Na valta sa la sia issaut
	R	Multifunction programmable contact input	Shorting across R-CC causes reverse rotation; open causes slowdown and stop. (When ST is always ON)3 different functions can be assigned.	No voltage logic input 24Vdc-5mA or less
	S1	ltifu gran itact	Shorting across S1-CC causes preset speed operation, 2 different functions can be assigned.	*Sink/Source selectable using parameter FI27
	S2	Pro	Shorting across S2-CC causes preset speed operation. 2 different functions can be assigned.	(Explanation in case of sink logic)
	СС	Contr	ol circuit's equipotential terminal (2 terminals)	
Ī	P5	Analo	g power supply output	5Vdc (permissible load current: 10mAdc)
	VI	Facto The fu resolu By ch input	function programmable analog input. ry default setting: 0-10Vdc(10 bits resolution) and 0-60Hz (0-50Hz) frequency input. unction can be changed to 4-20mAdc (0-20mA) current input by parameter $F: \Omega G = I$ setting and 0-5Vdc (10 bits ution) voltage input by parameter $F: \Omega G = I$ setting. anging parameter $F: \Omega G = I$ setting, this terminal can also be used as a multifunction programmable logic terminal. Be sure to insert a resistor between P24-VI (4.7 k $\Omega$ -1/2 W) in case of sink logic, between VI-CC in of source logic.	5V/10Vdc (internal impedance: 40kΩ) 4-20mA (internal impedance: 250Ω) Note)
	FM	The f	function programmable analog output. Standard default setting: output frequency. unction can be changed to 0-10Vdc voltage 10mAdc (4-20mA) current output by parameter <i>F&amp;8 !</i> setting.	1mAdc full-scale ammeter 0-20mA (4-20mA) DC ammeter Permissible load resistance: 750Ω or less 0-10V DC volt meter
	P24	24Vdc	power output	24Vdc-100mA
	OUT NO	Multi The N By ch	function programmable open collector output. Standard default setting: low speed signal. function output terminals to which two different functions can be assigned. IO terminal is an isoelectric output terminal. It is insulated from the CC terminal. anging parameter settings, these terminals can also be used as multifunction programmable pulse train it terminals.	Open collector output 24Vdc-100mA To output pulse trains, a current of 10mA or more needs to be passed. Pulse frequency range: 38~1600pps
	FLA FLB FLC	Detec	function programmable relay contact output. tts the operation of the inverter's protection function. act across FLA-FLC is closed and FLB-FLC is opened during protection function operation.	250Vac-2A (cosφ=1): at resistance load 30Vdc-1A, 250Vac-1A, (cosφ=0.4)

Note) If 4-20 mA is selected, when the inverter's power is ON, the intertnal impedance is  $250\Omega$ , but when the power is OFF, the intertnal impedance increases very much to approximately 40k $\Omega$ .

### Multifunction programmable logic input/output

### Logic input terminal

Terminal symbol	Parameter	Function	Action	Default setting
F!!! Input terminal s	Input terminal selection 1A		2(Forward run)	
F	F 15 1	Input terminal selection 1B		0(No function)
	F 155	Input terminal selection 1C		0(No function)
	F112	Input terminal selection 2A	Set the function number to each parameters. Two or more functions can be set to one terminal. All functions operate by the signal input	4(Reverse run)
R	F 152	Input terminal selection 2B		0(No function)
	F 156	Input terminal selection 2C		0(No function)
S1	F113	Input terminal selection 3A		10(Preset-speed command 1)
31	F 153 Input terminal selection 3B		0(No function)	
00	FIIY	Input terminal selection 4A		12(Preset-speed command 2)
S2	F 154	Input terminal selection 4B		0(No function)
VI	F 103	Analog/logic input selection (VI terminal)	Set F 109=2 (Logic input) for logic input.	0(Voltage input signal 0 to 10V)
VI	F115	Input terminal selection 5	Set the function number.	14(Preset-speed command 3)

Note) When using the VI terminal as logic input terminal, be sure to connect a resistor between P24 and VI terminals in case of sink logic, between VI and CC terminals in case of source logic.

### Logic output terminal

Terminal symbol	Parameter	Function	Action	Default setting
	F 130	Output terminal selection 1A	Set the function number to each parameters.	4(Low speed detection)
OUT	F 137	Output terminal selection 1B	In case of using one function, please set F 130.	255(Always ON)
	F 139	Output terminal logic selection	In case of set two functions, OUT outputs by 'AND'/'OR' logic.	0(AND)
	F663	Logic output/pulse train output selection	Select logic or pulse train output.	0(Logic)
FL(A, B, C	F 132	Output terminal selection 2	Set the function number.	10(Failure signal (trip output))

Note) All of logic output terminals are turned off about 0.5 to 1 second when power-on and fault reset. Please pay attention to use negative logic outputs.

# **List of parameters**

### Basic parameters

### Operation frequency parameter

Title	Function	Adjustment range	Defaultsetting
F[	Operation frequency of operation panel	LL-UL (Hz)	0.0

### Other Basic parameters

Title	Function	Adjustment range	Defau <b>l</b> t setting
Апн	History function	Displays parameters in groups of five in the reverse order to that in which their settings were changed. (Possible to edit)	-
RUF	Guidance function	0.1: - 2: Preset speed guidance 3: Analog signal operation guidance 4: Motor 1&2 switching operation guidance 5: Motor constant setting guidance	0
ЯШІ	Automatic acceleration/ deceleration	0: Disabled (manual setting) 1: Automatic 2: Automatic (only at acceleration)	0
AUS	Torque boost setting macro function	0: Disabled 1: Automatic torque boost + auto-tuning 2: Vector control + auto-tuning 3: Energy saving + auto-tuning	0
cnoa	Command mode selection	0: Terminal board 1: Panel keypad (including extension panel) 2: RS485 communication	1
FNOa	Frequency setting mode selection	0: Terminal board VI 1: Setting dia1 (Press the center to save) 2: Setting dia1 2 (save even if power is off) 3: RS485 communication 4: - 5: UP/DOWN from external logic input	2
FNSL	Meter selection	0: Output frequency 1: Output current 2: Frequency reference 3: Input voltage (DC detection) 4: Output voltage (DC detection) 13: VI input value 15: Fixed output 1 (output current 100% eguinalent) 16: Fixed output 2 (output current 50% eguinalent) 17: Fixed output 3 (Other than the output current) 18: RS485 communication data 19: For adjustments (F f) set value is displayed.) 5 to11,14,20 to 22:	0
FN	Meter adjustment gain	-	-
Fr	Forward/reverse run selection (Panel keypad)	0: Forward run 1: Reverse run 2: Forward run (F/R switching on extension panel) 3: Reverse run (F/R switching on extension panel)	0

Title	Function			ent range	;	Defau <b>l</b> t settin
REE	Acceleration time 1	0.0-3000				10.0
d E C	Deceleration time 1	0.0-3000	(s)			10.0
FH	Maximum frequency	30.0-400	.0(Hz)			*1
UL	Upper limit frequency	0.5-FH	(Hz)			*1
LL	Lower limit frequency	0.0-11L (	(Hz)			0.0
υL	Base frequency 1	20.0-400	.0(Hz)			*1
υLυ	Base frequency voltage 1	50-330(V	/)			*1
PΕ	V/F control mode selection	0: V/F cor 1: Variabl 2: Autom 3: Vector 4: Energy	le torque atic torque control	boost contro	ol	0
uЬ	Torque boost value 1	0.0-30.0(9	%)			*2
EHr	Motor electronic-thermal	10-100(%	/A)			100
	protection level 1					
OLN	Electronic-thermal protection	Setting		Overload protection	OL stall	0
	characteristic selection	0		valid	invalid	
		1	Standard	valid	valid	
		2	IIIOIOI	invalid	invalid	
		3		invalid	valid	-
		4	-	valid	invalid	
		5	VF motor	valid	valid	-
		7	-	invalid invalid	invalid valid	1
5r 1 ~5r 7	Preset-speed frequency 1 ~ 7	LL-U	L (Hz)	invalid	vana	0.0
£YP	Default setting	2: 60Hz d 3: Default 4: Trip red 5: Cumult 6: Initializ 7: Save u 8: Load u 9: Cumult record 10 to 12:-	cord clear ative operate ration of typ ser setting parting partive fan op clears		ar on	0
SEŁ	Checking the region setting	1: Japan 2: North 3: Asia (re	etup menu (read only) America (re ead only) e (read only)			*1
PSEL	Registered parameter display selection	1: Easy se		node at pow at power or only		0
						-
F! ~F8	Extended parameter starting at 100 ~ 800	_				

## Extended parameters I

For details on extended parameters, please visit our website (http://www.inverter.co.jp).

### ■Input terminal functions assignment Set parameters to change the input terminal functions.

Title	Function	Adjustment range	Default setting
F 108	Always active function selection 1	0-123	0
F 109	Analog/logic input Selection (VI terminal)	0:0-10V 1:4-20mA 2:Logic input 3:0-5V	0
F 1 10	Always active function selection 2	0-123	6
F 1 1 1	Input terminal selection 1A (F)	0-201	2
F 1 12	Input terminal selection 2A (R)	0-201	4
F 1 13	Input terminal selection 3A (S1)	0-201	10
F 1 14	Input terminal selection 4A (S2)	0-201	12
F 115	Input terminal selection 5 (VI)	8-55	14
F 15 1	Input terminal selection 1B (F)	0-201	0
F 152	Input terminal selection 2B (R)	0-201	0
F 153	Input terminal selection 3B (S1)	0-201	0
F 154	Input terminal selection 4B (S2)	0-201	0
F 155	Input terminal selection 1C (F)	0-201	0
F 155	Input terminal selection 2C (R)	0-201	0

### Output terminal functions assignment

F 130 Output terminal selection 1A (OUT) 0-255
F 130 Output terminal selection 2 (FL) 0-255 F 137 Output terminal selection 1B (OUT) 0-255 255 F 133 Output terminal logic selection (OUT) 
 F 1 0 0
 Low-speed signal output frequency
 0.0-F H(Hz)

 F 1 0 1
 Speed reach setting frequency
 0.0-F H(Hz)

 F 1 0 2
 Speed reach detection band
 0.0-F H(Hz)
 0.0

### ■Input terminal function

		Function
Positive logic	Negative logic	Tunction
0	.1	No function assigned
2	3	Forward run command
4	5	Reverse run command
6	7	Stand by
- 8	9	Reset command
10	11	Preset-speed command 1
12	13	Preset-speed command 2
14	15	Preset-speed command 3
16	17	Preset-speed command 4
18	19	Jog run mode
20	21	Emergency stop by external signal
22	23	DC braking command
24	25	2nd Acceleration/deceleration
28	29	2nd V/F setting switching
32	33	2nd stall prevention level
36	37	PID control prohibition
48	49	Switching from communications to local
50	51	Operation hold (hold of 3-wire operation)
52	53	PID integral/derivative clear
54	55	PID characteristics switching
88	89	Frequency UP signal input from external contacts
90	91	Frequency DOWN signal input from external contacts
92	93	Clear frequency UP/DOWN signal input from external contacts
96	97	Coast stop command
106	107	Switch to frequency command terminal board
108	109	Command mode terminal board
110	111	Parameter editing permitted
122	123	Forced deceleration command
200	201	Parameter editing prohibit

### Output terminal function

0	OII IVO.	
Function	Negative logic	Positive logic
Frequency lower limit	1	0
Frequency upper limit	3	2
Low-speed detection signal	5	4
Output frequency arrival signal (acceleration/deceleration completed)	7	6
Designated frequency arrival signal	9	8
1 Fault signal (trip output)	11	10
5 Overcurrent detection pre-alarm	15	14
7 Overload detection pre-alarm	17	16
Overheat detection pre-alarm	21	20
3 Overvoltage detection pre-alarm	23	22
5 Main circuit undervoltage detection	25	24
7 Small current detection	27	26
9 Over-torque detection	29	28
1 Run/stop	41	40
7 Cumulative operation time alarm	57	56
1 Forward/reverse run	61	60
9 RS485 communications error	79	78
3 Designated data output	93	92
9 Parts replacement alarm	129	128
7 Fault signal (output also at a retry)	147	146
Always OFF / ON	/255	254

### **■PWM** carrier frequency

Set parameters to suppress the acoustic noise of motor or electro-magnetic noise.						
Title	Function	Adjustment range	Default setting			
F300	PWM carrier frequency	2-16(kHz)	12			
F 3 12	Random mode	0: Disabled, 1: Automatic setting	0			
F 3 15	Carrier frequency control mode selection	0: Carrier frequency without reduction 1: Carrier frequency with automatic reduction	1			

### Panel display

Set parameters to change the monitoring content and unit displayed on the pan					
Title Function		Adjustment range	Default setting		
F 70 I	Current/voltage unit selection	0:%, 1:A/V	0		
F 702	Free unit display scale	0.00: Disabled (display of frequency) 0.01-200.0	0.00		
F 707	Free step (1-step rotation of setting dial)	0.00: Disabled 0.01- <i>F H</i>	0.00		
F 7 10	Initial panel display selection	0, 1, 2, 18, 52	0		
F720	Initial remote keypad display selection	0, 1, 2, 18, 52	0		

Sink/source switching
Set parameter to select the logic of control circuit.

	· ·		
Title	Function	Adjustment range	Default setting
E 127	Sink/source switching	0: Sink 100: Source 1-99 101-255: invalid	*1

■Frequency command (terminal board)

Set parameters to set the characteristic of frequency reference from input termina			
Title	Function	Adjustment range	Default setting
F201	VI Input point 1 setting	0-100(%)	0
F202	VI Input point 1 frequency	0.0-400.0(Hz)	0.0
F203	VI Input point 2 setting	0-100(%)	100
F204	VI Input point 2 frequency	0.0-400.0(Hz)	*1
F209	Analog input filter	4-1000(ms)	64
F470	VI input bias	0-255	128
F471	VI input gain	0-255	128

### Protection 1

Set parameters to set some protective functions.

Title	Function	Adjustment range	Default setting
F 3 0 1	Auto-restart control selection	0, 1, 2, 3, 4	0
F302	Regenerative power ride-through control (Deceleration stop)	0, 1, 2	0
F303	Retry selection (number of times)	0: Disabled, 1-10 (Times)	0
F 3 0 5	Overvoltage limit operation (Slowdown stop mode selection)	0, 1, 2, 3	2
F 3 0 7	Supply voltage corrensation (output voltage limit)	0, 1, 2, 3	*1
F 6 0 1	Stall prevention level 1	10-199 (%/A), 200 (disabled)	150
F602	Inverter trip retention selection	0: Cleared with power off 1: Retained with power off	0
F 6 0 3	Emergency stop selection	0, 1, 2	0
F 6 0 5	Output phase failure detection selection	0, 1, 2	0
F 5 0 7	Motor 150%- overload detection time	10-2400(s)	300
F608	Input phase failure detection selection	0: Disabled, 1: Enabled	1

### ■Torque up (motor setting)

Set parameters for vector control and automatic torque boost control.

Title	Function	Adjustment range	Default setting
F400	Auto-tuning	0, 1, 2	0
F401	Slip frequency gain	0-150(%)	50
F402	Automatic torque boost value	0.0-30.0(%)	*2
F405	Motor rated capacity	0.01-5.50(kW)	*2
F4 15	Motor rated current	0.1-30.0(A)	*2
F4 15	Motor no-load current	10-90(%)	*2
F417	Motor rated speed	100-32000(min-1)	*1
F459	Load inertia moment ratio	0.1-100.0(Times)	1.0

### Extended parameters I

### PID control

Title	Function	Adjustment range	Default setting
F359	PID control waiting time	0-2400(s)	0
F360	PID control	0: Disabled, 1: Enabled	0
F362	Proportional gain	0.01-100.0	0.30
F363	Integral gain	0.01-100.0	0.20
F366	Differential gain	0.00-2.55	0.00
F380	PID forward/reverse characteristics selection	0: Forward, 1: Reverse	0

### Preset-speed operation

Title		Adjustment range	Default setting
F287 ~F294	Preset-speed frequency 8~15	L L -U L (Hz)	0.0

### No.2 Acceleration/deceleration time

	Function	Adjustment range	Default setting
F500	Acceleration time 2	0.0-3000(s)	10.0
F501	Deceleration time 2	0.0-3000(s)	10.0
F502	Acceleration/deceleration 1 pattern	0: Linear	0
F503	Acceleration/deceleration 2 pattern	1: S-pattern 1, 2: S-pattern 2	0
F 5 0 5	Acceleration/deceleration 1 and 2 switching frequency	0.0 (disabled) 0.1-1/1 (Hz)	0.0

### No.2 motor

		Adjustment range	Default set
F 170	Base frequency 2	20.0-400.0(Hz)	*1
F 17 1	Base frequency voltage 2	50-330(V)	*1
F 172	Torque boost value 2	0.0-30.0(%)	*2
F 173	Motor electronic-thermal protection level 2	10-100(% / A)	100
E 185	Stall prevention level 2	10-199(% / A), 200 (disabled)	150

### Jump frequency

F270	Jump frequency	0.0-F H (Hz)	0.0	
F271	Jumping width	0.0-30.0(Hz)	0.0	
■DC braking				

o braking				
250	DC braking starting frequency	0.0-F H (Hz)	0.0	
25 !	DC braking current	0-100(% / A)	50	
262	DC bashing time	0.0.35 5/0)	1.0	

### Forward/reverse

		Adjustment range	
F 105	Priority selection (Both F and R are ON)	0: Reverse, 1: Slowdown Stop	1
F 3	Reverse-run prohibition	0, 1, 2	0

### Starting frequency

F240	Starting frequency setting	0.1-10.0(Hz)	0.5
F241	Operation starting frequency	0.0- <i>F H</i> (Hz)	0.0
6303	Operation starting frequency bystoresis	0.0-E H(H2)	0.0

### Frequency up/down feature

Title		Adjustment range	Default setting
F264	External logic input - UP response time	0.0-10.0(s)	0.1
F265	External logic input - UP frequency steps	0.0-F H (Hz)	0.1
F266	External logic input - DOWN response time	0.0-10.0(s)	0.1
F267	External logic input - DOWN frequency steps	0.0-F H (Hz)	0.1
F268	Initial value of UP/DOWN frequency	L L-U L (Hz)	0.0
F259	Change of the initial value of UP/DOWN frequency	0.1	1

### ■Analog/pulse train output

	3, baree man carbar		
Title			Default setting
F 5 6 9	Logic output/pulse train output selection (OUT)	0: Logic output, 1: Pulse train output	0
F 6 7 6	Pulse train output function selection (OUT)	0~18: same as F∏5 L, 19~22:-	0
F	Maximum numbers of pulse train	0.50-1.60(kpps)	0.80
F 5 8 1	Analog output signal selection	0: Meter, 1: Current (0 to 20 mA) output, 2: Voltage (0 to 10 V) output	0
F 69 1	Inclination characteristic of analog output	0: Negative (downward slope) 1: Positive (upward slope)	1
F 6 9 2	Analog output bias	-1.0-+100.0(%)	0

### Communication

Title			Default setting
F800	Baud rate	3: 9600bps, 4: 19200bps, 5: 38400bps	4
F80 1	Parity	0: NON (No parity), 1: EVEN (Even parity) 2: ODD (Odd parity)	1
F802	Inverter number	0-247	0
F803	Communication time-out time	0.0: Disabled, 0.1-100.0(s)	0.0
F804	Communication time-out action	0, 1, 2	0
F808	Communication time-out detection condition	0, 1, 2	1
F829	Selection of communication protocol	0: Toshiba 1: Modbus RTU	0
F870	Plant de des 4.0	0.4.0.4.5	0
~F871	Block write data 1~2	0, 1, 3, 4, 5	0
F875 ~F879	Block read data 1~5	0, 1, 2, 3, 4, 5, 6, 7, 8, 9	0

Protection 2						
			Adjustment range	Default settin		
	F256	Time limit for lower-limit frequency operation	0.0: Disabled, 0.1-600.0(s)	0.0		
	F39:	Hysteresis for lower-limit freguency operation	0.0-じ L (Hz)	0.2		
	F 6 0 9	Small current detection hysteresis	1-20(%)	10		
	F & 10	Small current trip/alarm selection	0: Alarm only, 1: Tripping	0		
	F 5	Small current detection current	0-150(% / A)	0		
	F & 12	Small current detection time	0-255(s)	0		
	F 6 13	Detection of output short-circuit at start-up	0, 1, 2, 3	0		
	F & 15	Over-torque trip/alarm selection	0: Alarm only, 1: Tripping	0		
	F 5 1 5	Over-torque detection level	0 (disabled) , 1-200(%)	150		
	F 5 18	Over-torque detection time	0.0-10.0(s)	0.5		
	F 5 19	Over-torque detection hysteresis	0-100(%)	10		
	F627	Undervoltage trip/alarm selection	0, 1, 2	0		
	F632	Electronic thermal memory	0: Disabled, 1: Enabled	0		
	F 6 3 3	VI analog input break detection level	0: Disabled, 1-100(%)	0		

### Parameter protection

			Default setting
F 700	Parameter write protection selection	0: Permitted, 1: Panel and extension panel inhibited 2: 1 + RS485 communication inhibited	0
F 730	Panel frequency setting prohibition(F [)	0: Permitted, 1: Prohibited	0
F 732	Local/remote key prohibition of extension panel	0: Permitted, 1: Prohibited	1
F 733	Panel operation prohibition (RUN/STOP keys)	0: Permitted, 1: Prohibited	0
F734	Panel emergency stop operation prohibition	0: Permitted, 1: Prohibited	0
F 735	Panel reset operation prohibition	0: Permitted, 1: Prohibited	0
F 736	END d / FND d change prohibition during operation	0: Permitted, 1: Prohibited	1
F738	Password setting (F 700)	0: No password set, 1-9998, 9999: Password set	0
F 739	Password rerification	0: No password set, 1-9998, 9999: Password set	0

### Maintenance

			Default setting
F620	Cooling fan ON/OFF control	0: ON/OFF control, 1: Always ON	0
F621	Cumulative operation time alarm setting	0.0-999.9(100 hours)	610.0
F	Annual average ambient temperature (parts replacement alarms)	1, 2, 3, 4, 5, 6	3
F880	Free notes	0-65535	0

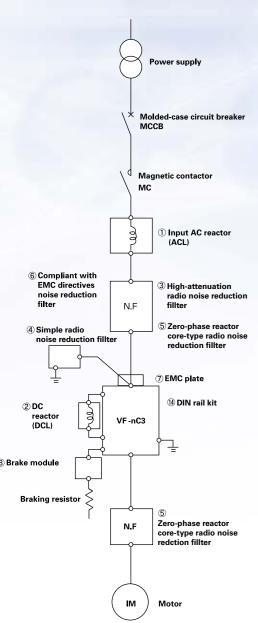
### Status monitor

F711 ∼F715	Status monitor 1~6	D: Operation frequency, 1: Output current, 2: Frequency setting value 3: Input voltage (DC detection), 4: Output voltage (command value), 5: Input power, 6: Output power, 7: Torque, 8: Torque current, 12: Frequency setting value (after compensation), 23: PID leedback value, 27: Drive load factor, 52: Frequency setting value / Operation frequency.

### Easy mode

F 75 1 ~F 7 7 4	Easy setting mode parameter 1~24	0-999 (Set by communications number)

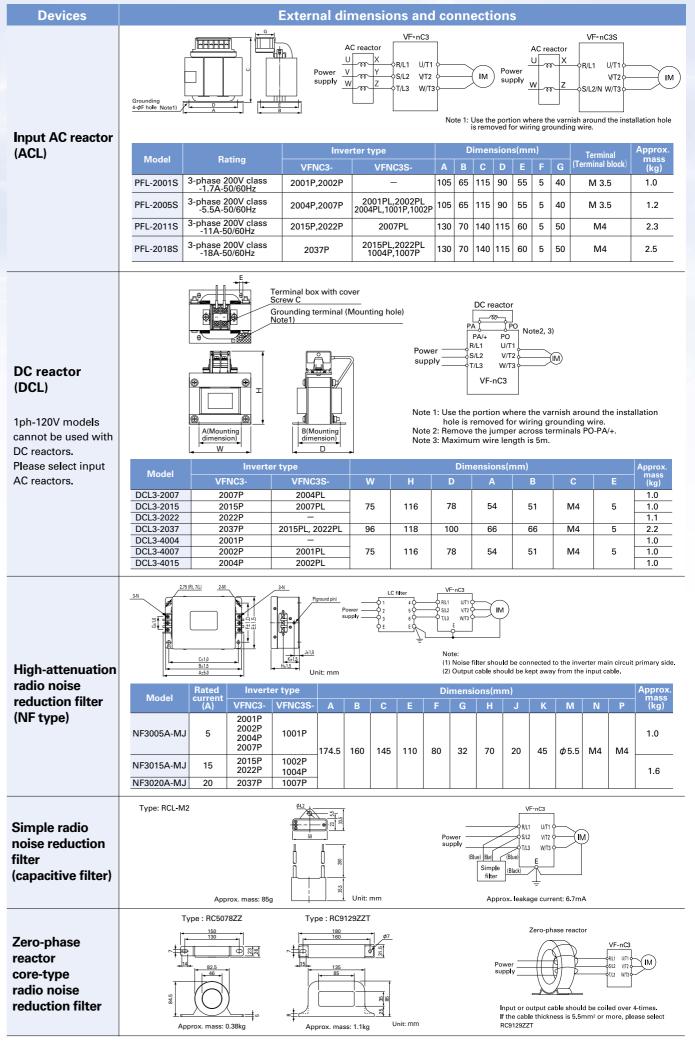
# **Peripheral devices**

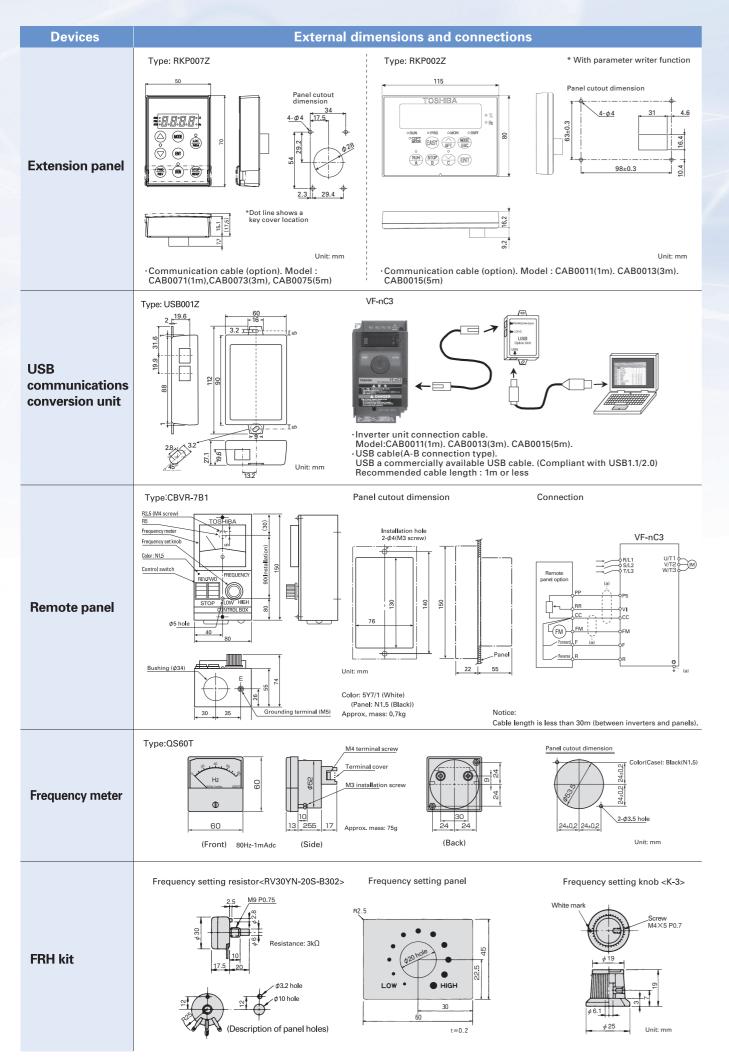


Vo.	Device Function, Purpose, etc.				Refer to		
1	Inp	out AC reactor	and suppress of side. Install wh 10 times or mor	external surge en the power c e than the inver source such as	on the inverte apacity is 200k' ter capacity or v a thyristor unit o	e the harmonics, r power source VA or more and when adistorted r a large-capacity ystem.	
			Reactor type	Power factor	Effect Harmonics	External surge	
	DC	reactor	Input AC reactor	improvement	suppression	suppression	P.14
			DC reactor	OLarge	OLarge	×	
2			the facility app	ower factor mo lying the invert to use the DC	re than the inpu er requires high reactor with a	tive X:Ineffective ut reactor. When h reliability, it is an input reactor	
3	High-attenuation filter (LC filter) NF type  These type of filters are not necessary for single-phase 240V (built-in EMC noise filter) model. The built-in filter meets EC61800-3.  Effective to prevent interference with audio equipment used near the inverter.  Install on the input side of the inverter.  Provided with wide-range attenuation characteristics from AM radio bands to near 10MHz.  Use when equipment readily affected by noise is installed in the peripheral area.						
4	Simple filter (capacitive filter) Capacitor type  Zero-phase reactor (inductive filter) core type		Effective to prevent interference with audio equipment used near the inverter.     Install on the input side of the inverter.     Attenuation characteristic is available only in a specific frequency and, effective in suppressing noise in a specific AM radio station (e.g., wak radio waves in mountainous regions).     Increases leakage current because this is a capacitor-based filter. When the power supply is equipped with an ELCB, avoid using too many filters of this type.			P.14	
⑤	Radio nois	Zero-phase reactor (inductive filter) core type	the inverter.  •Effective in noisinverter.  •Provided with a	se reduction on lattenuation chara	both input and o ecteristics of seve ands to 10MHz.		
6		Compliant with EMC directives noise reduction filter	This noise filter c *These type of fil (built-in EMC noi The built-in filter	ters are not nece se filter) model.	essary for single-		_
7	EN	IC plate				les from inverter's external devices.	P.7
8	Brake module		Use when rapid d is desired to reduce module and resist generation brakin	ce the deceleration tor consumes reg	on time with large enerative energy	during power	_
9	Extension panel (parameter writer)		LED remote keypa some operational The panel with pa parameters for in	l keys. arameter writer f		ith an LED display, p and read the	P.15
10	USB communication conversion unit		communications	i. he connector c	able, paramete	r to enable data	P.15
11)	Remote panel			equency meter,	frequency sette	r and RUN-STOP	P.15
12	Frequency meter		Use to mount th	e meter on an e	xternal operatio	n unit.	P.15
13	FR	H kit	FRH-kit includes an external oper		ing resistor, par	nel and knob for	P.15
(14)	DIN rail kit		Use to mount th <type:din003z,< td=""><td></td><td>N rails. For 0.1 t</td><td>o 2.2kW models.</td><td>_</td></type:din003z,<>		N rails. For 0.1 t	o 2.2kW models.	_

### Peripheral devices

Voltage		Applicable motor	Input ACreactor	DC reactor	Radio noise reduction filter		
class	Inverter model	(kW)	(ACL)	(DCL)	High-attenuation filter	Simple filter	Zero-phase reactor
	VFNC3-2001P	0.1	PFL-2001S	DCL3-4004	NF3005A-MJ		D0507077
	VFNC3-2002P	0.2	PFL-2001S	DCL3-4007	NF3005A-MJ		RC5078ZZ
0 1	VFNC3-2004P	0.4	PFL-2005S	DCL3-4015	NF3005A-MJ		If the cable
3-phase 240V	VFNC3-2007P	0.75	PFL-2005S	DCL3-2007	NF3005A-MJ	RCL-M2	thickness is
2400	VFNC3-2015P	1.5	PFL-2011S	DCL3-2015	NF3015A-MJ		5.5mm <sup>2</sup> or more,
	VFNC3-2022P	2.2	PFL-2011S	DCL3-2022	NF3015A-MJ		please select RC9129ZZT.
	VFNC3-2037P	4.0	PFL-2018S	DCL3-2037	NF3020A-MJ		NG9129ZZ1.
	VFNC3S-2001PL	0.1	PFL-2005S	DCL3-4007	The EMC noise filter is built into the 1ph-240V models RC5078ZZ by the standard.		
	VFNC3S-2002PL	0.2	PFL-2005S	DCL3-4015			
1-phase	VFNC3S-2004PL	0.4	PFL-2005S	DCL3-2007			D0507077
240V	VFNC3S-2007PL	0.75	PFL-2011S	DCL3-2015			RC5078ZZ
	VFNC3S-2015PL	1.5	PFL-2018S	DCL3-2037			
	VFNC3S-2022PL	2.2	PFL-2018S	DCL3-2037			
	VFNC3S-1001P	0.1	PFL-2005S	1.1.100\/	NF3005A-MJ		
1-phase	VFNC3S-1002P	0.2	PFL-2005S	1ph-120V models cannot be used	NF3015A-MJ	RCL-M2	RC5078ZZ
120V	VFNC3S-1004P	0.4	PFL-2018S	with DC reactors.	NF3015A-MJ	TIOE IVIZ	
	VFNC3S-1007P	0.75	PFL-2018S	The second seconds	NF3020A-MJ		





### For inverter users

### 1. When studying how to use our inverters

### **○Notes**

### Leakage current

This inverter uses high-speed switching semiconductors for PWM control.

When a relatively long cable is used for power supply to an inverter, current may leak from the cable or the motor to the ground because of its capacitance, adversely affecting peripheral equipment. The intensity of such a leakage current depends on the PWM carrier frequency setting, the lengths of the input and output cables, etc., of the inverter. To prevent current leakage, it is recommended to take the following measures.

### [Effects of leakage current]

Leakage current which increases when an inverter is used may pass through the following routes:

Route (1) ...

Leakage due to the capacitance between the ground and the noise filter

Route (2) ...

Leakage due to the capacitance between the ground and the inverter

Route (3) ...

Leakage due to the capacitance between ground and the cable connecting the inverter and the motor

Route (4) ...

Leakage due to the capacitance of the cable connecting the inverter and the motor in another power distribution line

Route (5)

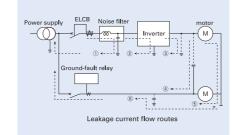
Leakage through the grounding line common to motors

Route (6) ...

Leakage to another line because of the capacitance of the ground

Leakage current which passes through the above routes may cause the following trouble.

- Malfunction of a leakage circuit breaker(ELCB) in the same or another power distribution line
   Malfunction of a ground-relay installed in the
- same or another power distribution line
- Noise produced at the output of an electronic device in another power distribution line
- Activation of an external thermal relay installed between the inverter and the motor, at a current below the rated current



### [Measures against effects of leakage current]

The measures against the effects of earth leakage current are as follows:

- 1) Measures to prevent the malfunction of leakage circuit breakers (ELCB)
- (1) Decrease the PWM carrier frequency of the inverter. Note)

- (2) Use radio-frequency interference-proof ELCBs as ground-fault interrupters in not only the system into which the inverter is incorporated but also other systems. When the ELCBs are used, the PWM carrier frequency enable to be increased to operate the inverter.
- (3) When connecting multiple inverters to a single ELCB, use an ELCB with a high current sensitivity or reduce the number of inverters connected to the ELCB.
- Measures against malfunction of ground-fault relay:
   (1) Decrease the PWM carrier frequency of the
- (2) Install ground-fault relays with a high-frequency protective function in both the same and other lines. When the relays are used, the PWM carrier frequency enable to be increased to operate the inverter.
- 3) Measures against noise produced by other electric and electronic systems:
- Separate the grounding line of the inverter from that of the affected electric and electronic systems.
- (2) Decrease the PWM carrier frequency of the inverter. Note)
- 4) Measures against malfunction of external thermal relays:
- (1) Remove the external thermal relay and use the electronic thermal function of the inverter instead of it. (Unapplicable to cases where a single inverter is used to drive more than one motor. Refer to the instruction manual for measures to be taken when thermal relays cannot be removed.)
- (2) Decrease the PWM carrier frequency of the inverter. Note)
- 5) Measures by means of wiring and grounding (1) Use a grounding wire as large as possible.
- (2) Separate the inverter's grounding wire from that of other systems or install the grounding wire of each system separately to the grounding point.
- (3)Ground (shield) the main circuit wires with metallic conduits.
- (4) Use the shortest possible cables to connect the inverter to the motor.
- (5) If the inverter has a high-attenuation EMC filter, turn off the grounding capacitor detachment switch to reduce the leakage current. Note that doing so leads to a reduction in the noise attenuating effect.
- Note) In the case of this inverter, the PWM carrier frequency can be decreased to 2.0kHz.

  Decreasing the carrier frequency results in an increase in
  - Decreasing the carrier frequency results in an increase in electromagnetic noise from the motor.

### **Ground fault**

Before begining operation, thoroughly check the wiring between the motor and the inverter for incorrect wiring or short circuits. Do not ground the neutral point of any star-connected motor.

### Radio interference

### [Noise produced by inverters]

Since this inverter performs PWM control, it produces noise and sometimes affects nearby instrumental devices, electrical and electronic systems, etc. The effects of noise greatly vary with the noise resistance of each individual device, its wiring condition, the distance

between it and the inverter, etc.

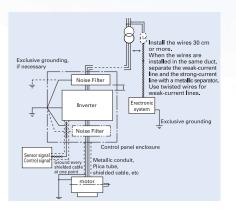
### [Measures against noises]

According to the route through which noise is transmitted, the noises produced by an inverter are classified into transmission noise, induction noise and radiation noise.

### [Examples of protective measures]

- Separate the power line from other lines, such as weak-current lines and signal lines, and install them apart from each other.
- Install a noise filter in each inverter. It is effective for noise prevention to install noise filters in other devices and systems, as well.
- Shield cables and wires with grounded metallic conduits, and cover electronic systems with grounded metallic cases.
- Separate the power distribution line of the inverter from that of other devices and systems.
- Install the input and output cables of the inverter apart from each other.
- Use shielded twisted pair wires for wiring of the weak-current and signal circuits, and always ground one of each pair of wires.
- Ground the inverter with grounding wires as large and short as possible, separately from other devices and systems.

1ph-240V models have built-in EMC noise filters on their input side, and reduce noise greatly.



### Power factor improvement capacitors

Do not install a power factor improvement capacitors on the output side of the inverter.

Installing a power factor improvement capacitor on the output side causes current containing harmonic components to flow into the capacitor, adversely affecting the capacitor itself or causing the inverter to trip. To improve the power factor, install an input AC reactor on the primary side of the inverter or install a DC reactor.

### **Installation of input AC reactors**

These devices are used to improve the input power factor and suppress high harmonic currents and surges. Install an input AC reactor when using this inverter under the following conditions:

- (1) When the power source capacity is 200kVA or more, and when it is 10 times or more greater than the inverter capacity.
- (2) When the inverter is connected the same power distribution system as a thyristor-committed control equipment.
- (3) When the inverter is connected to the same power distribution system as that of distorted wave-producing systems, such as arc furnaces and large-capacity inverters.

15

### 2. Selecting the Capacity (model) of the Inverter

### **Selection**

### Capacity

Refer to the applicable motor capacities listed in the standard specifications.

When driving some motors in parallel, select such an inverter that the sum of the motor rated current multiplied by 1.05 to 1.1 is less than the inverter's rated output current value.

### **Acceleration/deceleration times**

The actual acceleration and deceleration times of a motor driven by an inverter are determined by the torque and moment of inertia of the load, and can be calculated by the following equations.

The acceleration and deceleration times of an inverter can be set individually. In any case, however, they should be set longer than their respective values determined by the following equations.

Acceleration time	$ta = \frac{(JM+JL) \times \Delta N}{9.56 \times (TM-TL)}$ (sec.)
Deceleration time	$ta = \frac{(JM+JL) \times \Delta N}{9.56 \times (TB+TL)}$ (sec.)
Conditions	JM : Moment of inertia of motor (kg.m²) JL : Moment of inertia of load (kg.m²) (converted into value on motor shaft) △N : Difference in rotating speed between before and after acc. or dec. (min.⁻¹) TL : Load torque (N.m) TM : Motor rated torque x 1.2 to 1.3 (N.m) V/f control : Motor rated torque x 1.2 to 1.3 (N.m) Vector operation control TB : Motor rated torque x 0.2 (N.m) (When a braking resistor or a braking resistor unit is used:)

### Allowable torque characteristics

When a standard motor is combined with an inverter to perform variable speed operation, the motor temperature rises slightly higher than it normally does during commercial power supply operation. This is because the inverter output voltage has a sinusoidal (approximate) PWM waveform. In addition, the cooling becomes less effective at low speed, so the torque must be

reduced according to the frequency. Regarding the allowable torque characteristic, please confirm its motor manufacturer.

When constant-torque operation must be performed at low speeds, use a Toshiba VF motor designed specifically for use with inverters.

### **Starting characteristics**

When a motor is driven by an inverter, its operation is restricted by the inverter's overload current rating, so the starting characteristic is different from those obtained from commercial power supply operation.

Although the starting torque is smaller with an inverter than with the commercial power supply, a high starting torque can be produced at low speeds by adjusting the V/f pattern torque boost amount or by employing vector control. When a larger starting torque is necessary, select an inverter with a larger capacity and examine the possibility of increasing the motor capacity.

### 3. When installing, wiring and operating the inverter

### **○Selection**

### **Installing precautions**

- (1) Do not install in any location of high temperature, high humidity, moisture condensation and freezing. Do not install the inverter where there are gases that corrode metal or solvents that adversely affect plastic. Avoid locations where there is exposure to water and/or where there may be large amounts of dust and metallic fragments. In this case, please install inverters in the enclosure type cabinet. The cabinet must be considered its size and the cooling method to allow the specifications of an ambient temperature for inverters.
- (2) Must be installed in non-inflammables such as metals. The rear panel gets very hot. If installation is in an inflammable object, this can result in fire.
- (3) Inverters should be arranged in horizontal rows.

### Wiring precautions

### Installing a molded-case circuit breaker [MCCB]

- Install a molded-case circuit breaker (MCCB) on the inverter's power supply input to protect the wiring.
- (2) Avoid turning the molded-case circuit breaker on and off frequently to turn on/off the motor. To turn on/off the motor frequently, close/break the control terminals F (or R)-CC.

### Installing a magnetic contactor [MC] [primary side]

- (1) To prevent an automatic restart after the power interruption or overload relay has tripped, or actuation of the protective circuit, install an electro-magnetic contact in the power supply.
- (2) The inverter is provided with a fault detection relay (FL), so that, if its contacts are connected to the operation circuit of the magnetic contactor on the primary side, the magnetic contactor will be opened when the protective circuit of the inverter is activated.
- (3) The inverter can be used without a magnetic contactor. In this case, use an MCCB (equipped with a voltage tripping device) for opening the primary circuit when the inverter protective circuit is activated.

- (4) Avoid turning the magnetic contactor on and off frequently to turn on/off the motor.
- (5) To turn on/off the motor frequently, close/break the control terminals F (or R)-CC.
- (6) Install surge suppressor on any magnetic contactor and relay coils used around the inverter.
- (7) If using a braking resistor, install a magnetic contactor (MC) to the power supply of the inverter, so that the power circuit opens when the internal overload relay of the braking resistor is activated.

### $In stalling \ a \ magnetic \ contactor \ [MC] \ [secondary \ side]$

- (1) As a rule, if a magnetic contactor is installed between the inverter and the motor, do not turn of ON/OFF while running. (If the secondary-side contactor is turned of ON/OFF while running, a large current may flow in the inverter, causing inverter damage and failure.)
- (2) A magnetic contactor may be installed to change the motor or change to the commercial power supply when the inverter is stopped. Always use an interlock with the magnetic contactor in this situation so that the commercial power supply is not applied to the inverter's output terminals.

### External signal

- (1) Use a relay rated for low currents. Mount a surge suppressor on the excitation coil of the relay.
- (2) When wiring the control circuit, use shielded wires or twisted pair cables.
- (3) Because all of the control terminals except FLA, FLB and FLC are connected to electronic circuits, insulate these terminals to prevent them from coming into contact with the main circuit.

### Installing an overload relay

- (1) This inverter has an electronic-thermal overload protective function.
- However, in the following cases, the thermal relay operation level must be adjusted or an overload relay matching the motor's characteristics must be installed between the inverter and the motor.
- (a) When using a motor having a rated current value different from that of the equivalent.
- (b) When driving several motors simultaneously.

- (2) When using the inverter to control the operation of a constant-torque motor (VF motor), change the protective characteristic of the electronic thermal relay according to the setting of the VF motor.
- (3) In order to adequately protect a motor used for low-speed operation, we recommend the use of a motor equipped with a embedded thermal relay.

### Wiring

- (1) Do not connect input power to the output (motor side) terminals (U/T1,V/T2,W/T3). That will destroy the inverter and may result in fire. Please pay attentions of wiring before power supply turns-on.
- (2) The DC terminals (PA/+, PO and PC/-) are for specified options. Do not connect other devices to these terminal.
- (3) . Within 15 minutes after turning off input power, do not touch wires of devices connected to the input side of the inverter.

### Grounding

The inverters and motors must be connected to ground securely. In case of grounding for inverters, please use the grounding terminal of the inverter

### Operating precautions

- (1) The inverter operates in abnormal circumstances the security function, and stops outputting. However, the inverters can not stop the motors quickly. Please install the mechanical brake or maintenance function in the mechanical equipment and the device for which the emergency stop is necessary.
- (2) When you drive the machine and the device that hangs the load repeatedly with the inverter, the semiconductor within inverter might cause thermal fatigue, and it come to have a short life if a big current flows repeatedly when driving and stopping. In this case, it is possible to extend life span by controlling the starting current and the load current low or setting the PWM career frequency low. If you can not decrease the starting current, please select larger capacity of inverters for current margins.

### 4. When changing the motor speed

### OApplication to standard motors

### Vibration

When a motor is operated with an industrial inverter, it experiences more vibrations than when it is operated by the commercial power supply. The vibration can be reduced to a negligible level by securing the motor and machine to the base firmly. If the base is weak, however, the vibration may increase at a light load due to resonance with the mechanical system.

Setting the jump frequency or changing the PWM carrier frequency enable to reduce vibration.

#### Acoustic noise

The magnetic noise of motors with inverter drives is changed by PWM carrier frequency. In case of high PWM carrier frequency settings, its acoustic noise is almost same as commercial power supply drives. Moreover, when the motors are operated over rated rotation, the windy noise of the motors is increased.

#### Reduction gear, belt, chain

Note that the lubrication capability of a reducer or a converter used as the interface of the motor and the load machine may affected at low speeds.

When operating at a frequencies exceeding 60 Hz or higher, power transmission mechanisms such as reduction gear, belts and chains, may cause problems such as production of noise, a reduction in strength, or shortening of service life.

### Frequency

Before setting the maximum frequency to 60 Hz or higher, confirm that this operating range is acceptable for the motor.

### Starting method

When you drive the motor with changeable connection between star-connection and delta-connection for decreasing starting current, please connect delta-connection only. If you

change motor connection while inverter drives, the protective function of inverter occurs.

### OApplication to special motors

#### Gear moto

When using an inverter to drive a gear motor, inquire of the motor manufacturer about its continuous operation range due to the followings:

- The low-speed operation of a gear motor may cause insufficient lubrication
- The loss of a gear may be increasing than commercial power supply drives.
- In case of the high frequency operation, the acoustic noise and motor temperature may be higher.

#### Toshiba Gold Motor

### (High-efficiency power-saving motor)

Inverter-driven operation of Toshiba Gold Motors is the best solution for saving energy. This is because these motors have improved efficiency, power factor, and noise/vibration reduction characteristics when compared to standard motors.

### Pole-changing motor

Pole-changing motors can be driven by this inverter. Before changing poles, however, be sure to let the motor come to a complete stop. If you change motor connection while inverter drives, the protective function of inverter occurs.

#### Underwater motors

Note that underwater motors have higher rated current than general motors.

The current ratings of underwater motors are relatively high. So, when selecting an inverter, you must pay special attention to its current rating so that the current rating of the motor is below that of the inverter.

When the lengths of the motor cable are long, please use thicker cable than a table of "Wiring

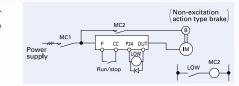
devices" because the maximum torque is decreased by the voltage dropping. Moreover, please pay attention to select leakage circuit

#### Single-phase motor

Because single-phase motors are equipped with a centrifugal switch and capacitors for starting, they cannot be driven by an inverter. When single phase motors are driven by inverters, a centrifugal switch and capacitors may be broken. If only a single-phase, power system is available a 3-phase motor can be driven by using a single-phase input inverter to convert it into a 3-phase 240V output. (A special inverter and a 3-phase 240V motor are required.)

### **Braking motor**

When using a braking motor, if the braking circuit is directly connected to the inverter's output terminals, the brake cannot be released because of the lowered starting voltage. Therefore, when using a braking motor, connect the braking circuit to the inverter's power supply side, as shown on the below. Usually, braking motors produce larger noise in low speed ranges.



17 18

For users of the products: Our variable speed drives are designed to control the speeds of three-phase motors for general industry.

### **A** Precautions

- \* Please read the instruction manual before installing or operating the drive unit.
- \* This product is intended for general purpose uses in industrial application. It cannot be used applications where may cause big impact on public uses, such as power plant and railway, and equipment which endanger human life or injury, such as nuclear power control, aviation, space flight control, traffic, safety device, amusement, or medical.
- It may be considerable whether to apply, under the special condition or an application where strict quality control may not be required. Please contact our headquarters, branch, or local offices printed on the front and back covers of this catalogue.
- \* When exporting Toshiba variable speed drive separately or combined with your equipment, please be sure to satisfy the objective conditions and inform conditions listed in the export control policies, so called Catch All restrictions, which are set by the Ministry of Economy, Trade and Industry of Japan, and the appropriate export procedures must also be taken.
- \* Please use our product in applications where do not cause serious accidents or damages even if product is failure, or please use in environment where safety equipment is applicable or a backup circuit device is provided outside the system.
- \* Please do not use our product for any load other than three-phase motors.
- \* None of Toshiba, its subsidiaries, affiliates or agents, shall be liable for any physical damages, including, without limitation, malfunction, anomaly, breakdown or any other problem that may occur to any apparatus in which the Toshiba variable speed drive is incorporated or to any equipment that is used in combination with the Toshiba variable speed drive. Nor shall Toshiba, its subsidiaries, affiliates or agents be liable for any compensatory damages resulting from such utilization, including compensation for special, indirect, incidental, consequential, punitive or exemplary damages, or for loss of profit, income or data, even if the user has been advised or apprised of the likelihood of the occurrence of such loss or damages.

For further information, please contact your nearest Toshiba Representative or International Operations-Producer Goods. The information in this brochure is subject to change without notice.

### **Toshiba Industrial Products and Systems Corporation**

Global Sales Group Motor Drive Division

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