

DEH-41433 Installation Instructions EntelliGuard® G Circuit Breaker Accessories

Back Connected Terminations for Cassette

Back Connected Terminations Cassette Envelope 2 – 3000A UL

Terminal assemblies are supplied with the EntelliGuard breaker.

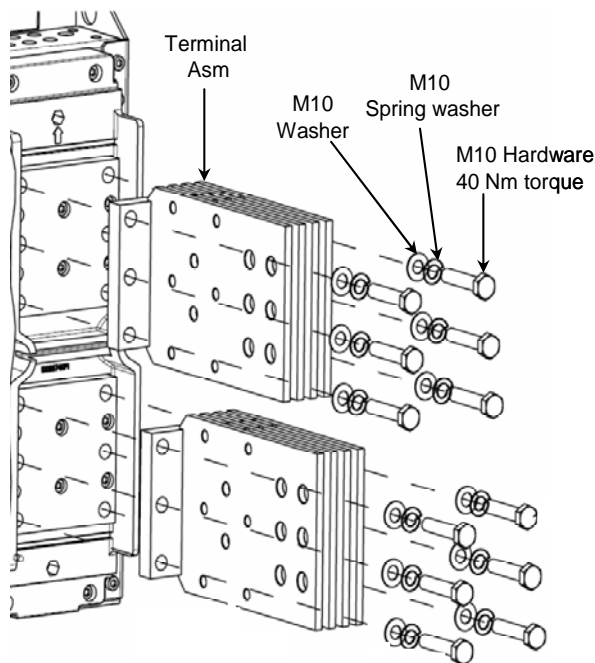




Fig A. Back Connected Terminations assembly for 3000 Amperes (UL)

Table 1. Back Connected Terminations Catalog numbers

Envelope Size	Catalog #	TYPE
Envelope 2	GBB230TBBC3	3 pole
	GBB230TBBC4	4 pole

 **WARNING:** Before installing any accessories, turn the breaker OFF, disconnect it from all voltage sources, and discharge the closing springs.

 **AVERTISSEMENT:** Avant d'installer tout accessoire, mettre le disjoncteur en position OFF, le déconnecter de toute tension d'alimentation, et décharger les ressorts d'armement

Back Connected Terminations Assembly Procedure:

1. Turn the breaker off and discharge the closing springs by depressing the OFF and ON buttons in the sequence OFF-ON-OFF. Verify that the breaker OFF-ON indicator shows OFF on a green background and that the charge indicator shows DISCHARGE on a white background. If installing in a draw-out type breaker remove breaker from cassette before continuing.
2. Assemble the outer top and bottom back Connected Terminations assemblies first to the cassette back terminal support as shown in Fig A.
3. Terminal assemblies to be tightened with M10 hardware's as shown in Fig A, to 40 Nm (29.5 ft-lbs) torque.
4. Assemble the heat sinks LH & RH as shown in Fig B on the outer poles first and tightened with 8Nm (5.9 ft-lbs) torque.
5. Repeat the above mounting procedure for the adjacent poles.

6. Assemble remaining terminal assemblies similarly on all poles so as to populate as 3pole / 4 pole breaker fig C & D.
7. The bus bars to be supported within 200mm distance and tightened to 80Nm (59 ft-lbs) torque

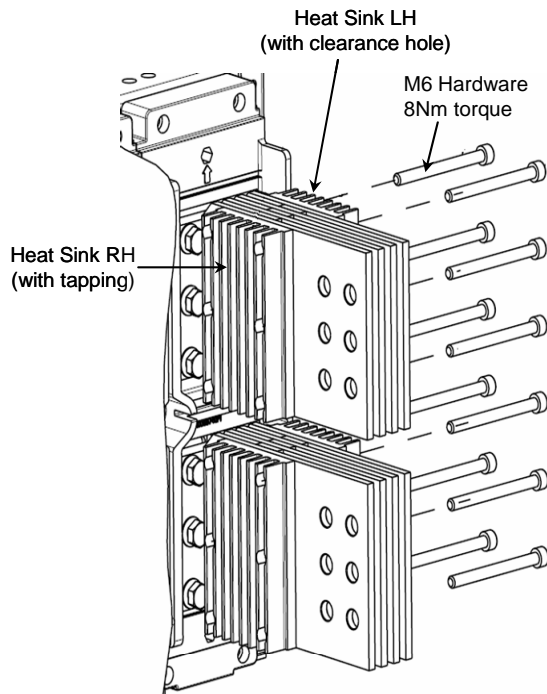
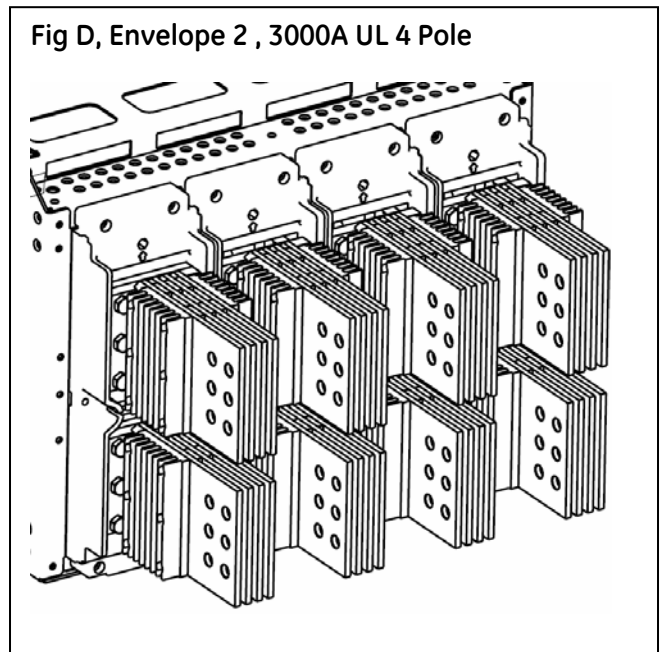
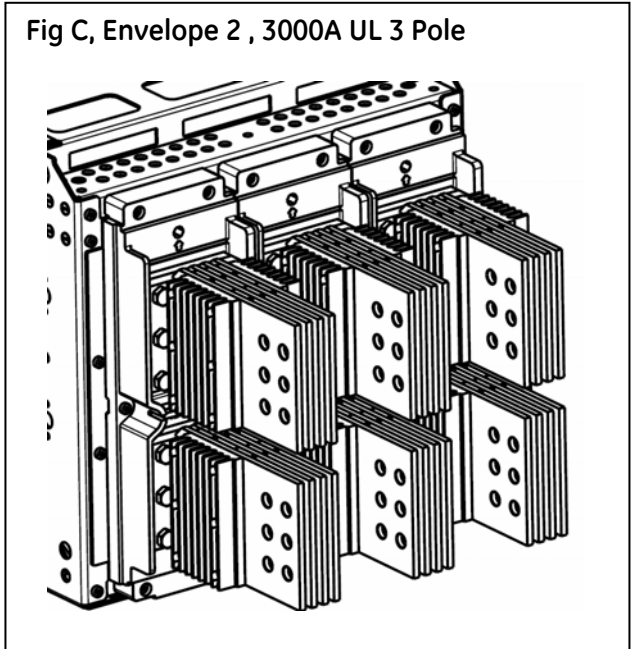


Fig B. Heat sink assembly to terminal assembly for 3000 Amperes (UL)



These instructions do not cover all details or variations in equipment nor do they provide for every possible contingency that may be met in connection with installation, operation, or maintenance. Should further information be desired or should particular problems arise that are not covered sufficiently for the purchaser's purposes, the matter should be referred to the ABB Inc.

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