Data Sheet D184S069U02 Rev. 04

FXL5000 (Miniflow) Electromagnetic Flowmeter



Simplified Design

- For applications without special requirements

Compact Instrument — Converter mounted directly on the flowmeter primary

Very small dimensions

Minimum weight

Fast installation and removal

Plug-in power supply and signal connections

Measurement of liquids with electrical conductivities above 50 $\mu\text{S/cm}$

Meter sizes DN 10 to 50 [3/8" to 2"] (Connection sizes G³/4" to G2³/4" to 2¹/2" NPT)

Process connections: Threaded according to ISO 228 or NPT

Integrated grounding electrodes

Vacuum tight, stable liner

LCD display for flowrate and totalized values

Easy parameterization

- Operator guidance in clear text



Design Option Overview

| Accuracy | Standard: 3 % of rate Option: calibration for 1.5 % of rate |
|------------------------------------|--|
| Flowmeter Primary | |
| Meter sizes | DN 10, 15, 25, 50 [3/8", 1/2", 1", 2"] |
| Process connections | Threaded per ISO 228 or NPT threads |
| Liner | PEEK; PVDF |
| Conductivity | Min. 50 µS/cm |
| Electrodes | Hast. C-4 |
| Protection Class | IP 65 |
| Converter | |
| Supply power | 24 V AC/DC |
| Current output | 0/4 - 20 mA |
| Signal output, passive optocoupler | Function selectable as pulse output or contact output |
| Contact input, optocoupler | Function selectable as totalizer reset or zero return |
| Display | Available with or without a display |

Operating and System Design

Principle of Measurement

The electromagnetic flowrate measurements are based on Faraday's Laws of Induction. A voltage is induced in a conductor as it moves through a magnetic field.

This principle is applied in this flowmeter design to a conductive liquid as it flows through a magnetic field generated perpendicular to the flow direction. The voltage induced in the flowing fluid is measured at two electrodes installed diametrically opposite to each other. The signal voltage U_E is proportional to the magnetic induction B, the electrode spacing D and the average flow velocity v. Noting that the magnetic induction B and the electrode spacing D are constant values indicates that a proportionality exists between the signal voltage and the average flow velocity v. It follows from the equation for the volumetric flow-rate.

The induced signal voltage is processed in the converter into scaled, analog and digital signals.

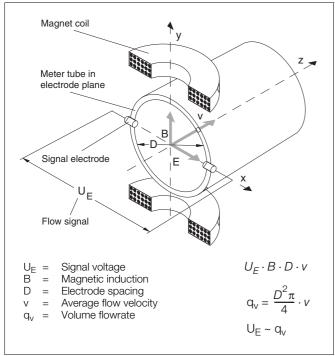


Fig. 1: Electromagnetic Flowmeter Schematic

System Design

The converter for the Miniflow is mounted directly on the flowmeter primary.

Flow Range Settings

The desired flow range for flowmeters with the display option can be set to any range within the limits in the table. For designs without a display, one of 8 flow ranges can be selected.

| DN | Inch | Flow Range Limits in I/min |
|----|------|---------------------------------------|
| 10 | 3/8 | min. 0 - 2.5 l/min max. 0 - 50 l/min |
| 15 | 1/2 | min. 0 - 5 l/min max. 0 - 100 l/min |
| 25 | 1 | min. 0 - 15 l/min max. 0 - 300 l/min |
| 50 | 2 | min. 0 - 60 l/min max. 0 - 1200 l/min |

Flowrate Nomograph

The volume flowrate is a function of both the flow velocity and the flowmeter size. The Flowrate Nomograph shows which flowmeter sizes are suitable for a specific flowrate as well as the flowrate range applicable to a particular flowmeter size.

Example:

Flowrate = 7 m^3 /h (maximum value = flow range end value). Suitable are flowmeter sizes DN 25 to DN 50 [1" to 2"] for a flow velocity between 0.5 and 10 m/s.

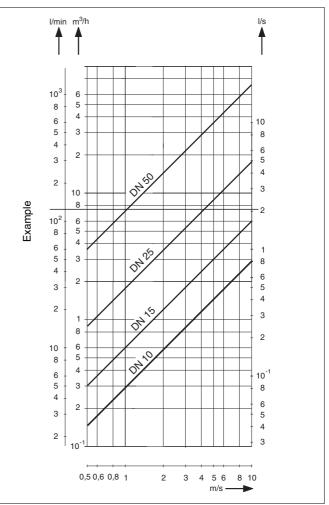


Fig. 2: Flowrate Nomograph

Outputs

Optocoupler for

a) Pulse Output passive

 $\begin{array}{l} (16 \ V \leq U_{CEH} \leq 30 \ V; \ 0 \ V \leq U_{CEL} \leq 2 \ V; \\ 0 \ mA \leq I_{CEH} \leq 0.2 \ mA \ ; \ 2 \ mA \leq I_{CEL} \leq 220 \ mA \\ fmax = 20 \ pulses/sec.; \\ pulse \ width \ min. \ 20 \ ms; \ max. \ 2550 \ ms \\ or \end{array}$

b) Contact Output passive

For meters with the display option the function selections which can be assigned to the contact output are: forward/reverse flow direction signal, min./ max. contact, system alarm.

For optocoupler specifications see Pulse Output

The function to be assigned to the optocoupler output for meters with the display option, "Pulse Output" or "Contact Output", can be selected from a menu directly at the meter. For meters without a display, the function assigned to the contact output optocoupler is the flow direction signal.

Current Output

Selectable as 0/4 to 20 mA

Contact Input

The input is not active when a voltage between $16 V \le U \le 30 V$ is applied to the terminals. The internal resistance of the contact input is: Ri = 2 kOhm.

Alarm Signal

The contact output (optocoupler) can be configured as a system alarm.

Optocoupler specifications: see Pulse Output

Load

Max. load for current output: ≤ 600 Ohm

Low Flow Cutoff

The low flow cutoff value can be set. (Display option is required). Factory setting: 1% (fixed for meters without a display)

Basic Values

Reference Conditions per EN29104

Fluid temperature

20 °C ± 2 K

Ambient temperature

 $20 \ ^{\circ}C \pm 2 \ K$

Supply power

Nominal voltage per Name Plate U_N \pm 1 %, Frequency f \pm 1 %

Warm-up phase

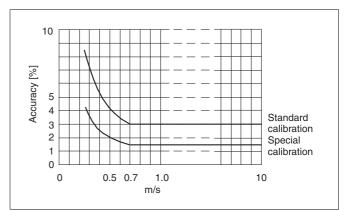
30 min.

Straight pipe sections

Upstream $> 10 \times D$ Downstream $> 5 \times D$ D = flowmeter size

Accuracy at Reference Conditions

(Pulse Output)





Accuracies for Standard Instruments:

Flowrate Q > 0.07 Range_{max}: \pm 3 % of rate Flowrate Q ≤ 0.07 Range_{max}: 0.0021 Range_{max}

Accuracies for Instruments with Special Calibrations

Flowrate Q > 0.07 Range_{max}: \pm 1.5 % of rate Flowrate Q ≤ 0.07 Range_{max}:0.00105 Range_{max}

For Range_{max} (see Table below)

| DN | Inch | Q _{maxDN} |
|----|------|--------------------|
| 10 | 3/8 | 50 l/min |
| 15 | 1/2 | 100 l/min |
| 25 | 1 | 300 l/min |
| 50 | 2 | 1200 l/min |

Reproducibility

≤ 0.2 % of rate

Response Time

For a 0-99 % step change (corresponds to 5 τ) \geq 5 s Excitation frequency : 6 1/4 Hz

Installation Requirements

Installation Recommendations

The flowmeter should not be installed in the vicinity of strong electromagnetic fields. The installation orientation is arbitrary! It is essential that the meter tube always be completely filled with fluid. Partial filling will result in measurement errors.

Valves or other shutoff devices should be installed downstream from the flowmeter. A slight slope of the pipeline of approx. 3 % is desirable to eliminate gas pockets in the flowmeter. When installed in a horizontal pipeline the imaginary line between the two electrodes should be horizontal, if at all possible, to prevent air or gas bubbles from affecting the flow signal measured at the electrodes. The diameter difference at the transition from the pipeline to the flowmeter should be kept to a minimum.

The instrument should be installed in the pipeline without mechanical stresses.

FXL5000 (Miniflow)

In- and Outlet Straight Sections

A straight section upstream of the flowmeter with a length of 3 x D and downstream with a length 2 x D is recommended. (D = meter size)

Ambient Conditions

Ambient temperature

-10 °C to 50 °C

Protection Class

IP65 (per EN 60529)

Electromagnetic Compatibility

The flowmeter satisfies the NAMUR-Recommendation NE21. Electromagnetic Compatibility of Industrial Equipment in Processes and in the Laboratory, 5/93 and EMC Guideline 89/336/EWG (EN50081-1, EN 50082-2

Attention:

The EMC protection is reduced when the cover is removed.

Process Conditions

Process temperature

Allowable fluid temperature -10 °C to +110 °C

Conductivity

Min. 50 µS/cm

Air Content

It is essential to assure that the flowmeter is always completely filled. A partially full flowmeter results in measurement errors as do gas bubbles contained in the fluid.

Pressure Drop

The Miniflow contains no parts which project into the flow stream. The pressure drop is negligible.

Materials of the Pressure Containing Parts:

PVDF, PEEK

Operation Specifications

Pressure rating : PN10 (for max. allow. operating pressure as a function of the temperature see p/T-Rating) Max. operating temperature : 110 °C

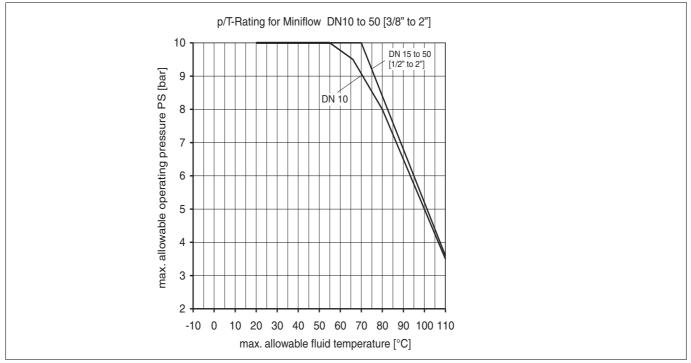


Fig. 4: p/T-Ratings for Miniflow

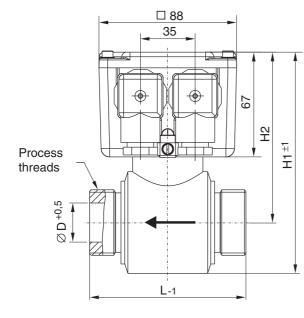
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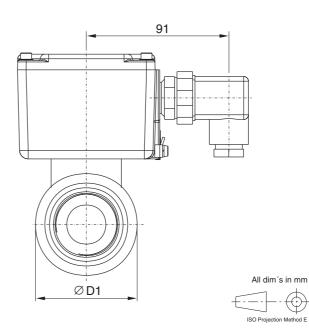
Construction/Dimensions

The Miniflow incorporates a process connection with threads per ISO228 or NPT. The diameter difference of the transition from the pipeline to the flowmeter should be kept to a minimum. For this reason additional adapters which screw onto the ISO process connection threads are available as an option. These adapters do not add to the length of the meter.

The following adapters are available:

| Increase from G ¾" to G 1" | Order No. D365B262U01 |
|------------------------------|-----------------------|
| Increase from G 1¼" to G 1½" | Order No. D365B262U02 |
| Increase from G 2½" to G 2¾" | Order No. D365B262U03 |





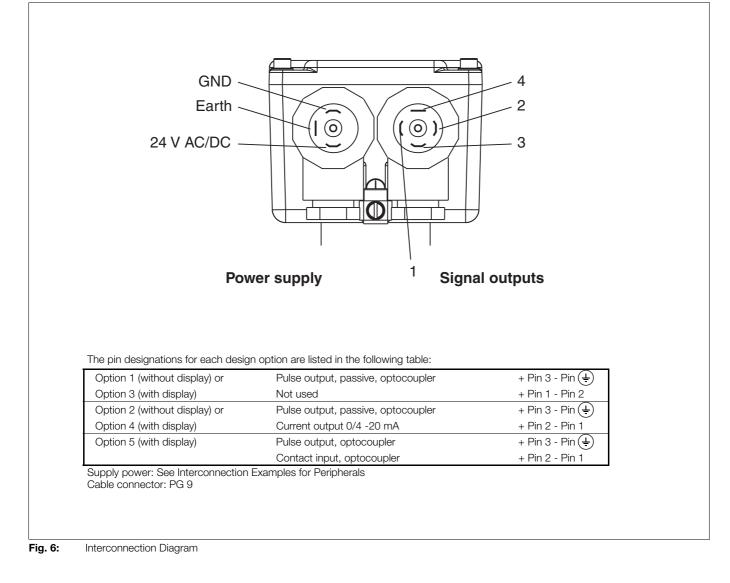
| | | Threaded Connections per ISO 228 | NPT Dim | | Dimensions | | | Weight kg |
|---------------------------|------|-------------------------------------|--------------------------------|-----|------------|-----|-----|--------------|
| d _{inside} mm | Inch | External Connection Threads | External Connection Threads | L | D1 | H1 | H2 | |
| 10 | 0.4 | G ¾" | NPT 3/4" | 85 | 53 | 127 | 100 | 0.8 |
| 15 | 0.6 | G ¾" | NPT 34" | 85 | 53 | 127 | 100 | 0.85 |
| 25 | 1.0 | G 1 ¼" | NPT 1 1/4" | 100 | 64 | 142 | 109 | 0.9 |
| 50 | 2.0 | G 2 ½" | NPT 2 1/2" | 130 | 92 | 171 | 125 | 1.4 |

Fig. 5: **Dimensions Miniflow**

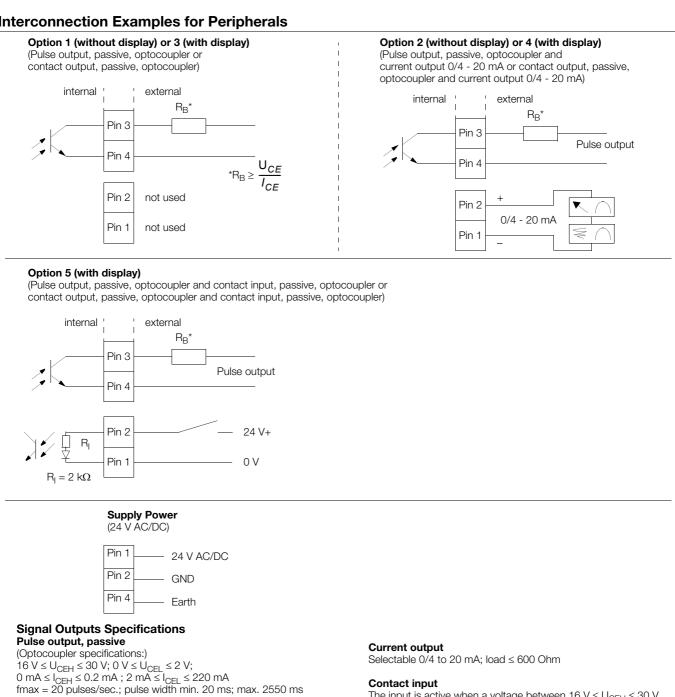
Materials/Process Connections

| Liner | PVDF, PEEK |
|------------------------------------|--|
| Meter tube and process connections | DN 10, 15, 25 [3/8", 1/2", 1"] PEEK; DN 50 [2"] PVDF |
| Housing, flowmeter primary | PP |
| Signal/grounding electrodes | Hast. C |
| O-Ring | Viton |
| Housing, converter | Investment cast Alum. |
| Color: Flowmeter primary | RAL 9002 |
| Color: Converter housing | RAL 7012 |

Electrical Connections



Interconnection Examples for Peripherals



Contact output, passive, optocoupler

The function assigned to the optocoupler can be selected in the software. Either pulse output function or contact output function. To switch the assigned function a meter with a display option is required! For the function "contact output" one of the following status conditions can activate the output: Forward/reverse direction, min./max. alarm, system alarm. For the option without a display the function assigned to the optocoupler

can be selected as "pulse output" or forward/reverse direction status condition.

Contact input

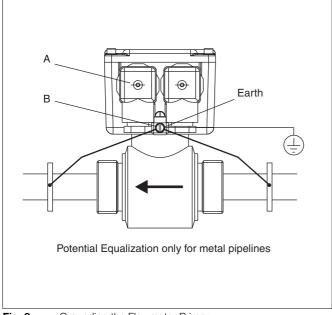
The input is active when a voltage between 16 V \leq U_{CEH} \leq 30 V is applied to the input. The input is not active when a voltage between 0 V \leq U_{CEL} \leq 2 V is applied to the input. The internal resistance of the contact input is: Ri = 2 kOhm.

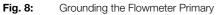
Supply power

16.8 V AC - 26.4 V AC or 16.8 V DC - 31.2 V DC Ripple: 5 % Power < 5 W

Fig. 7: Interconnection Examples for Peripherals, Signal Output Specifications

Grounding





For instrument installations in metal pipes or copper tubing. Potential Equalization should be established as shown in the figure above. For installations in plastic pipelines this point need not be considered.



Attention:

If in addition to the supply power (left plug) an earth connection is made at the power plug (Point A), then the cable which is connected to Point B must be at the same potential as Point A.

If this cannot be assured, then only one connection should be made - either at the plug (Point A) or at the outside of the instrument at (Point B).

We recommend that earth be connected at Point B.

Display and Operator Interface

| >F 122.5 I/min >F 3256 I | l/min | ABB | Miniflow |
|--------------------------------|-------|-----|----------|
| | | | l/min |
| | | | |

Fig. 9: Display and Operator Interface

Two design options are available

- 1. Without a display, configure using a DIP switch.
- 2. With a display, configure in clear text by the operator. Data entry from a foil keypad.

The flow is totalized internally on the same counter for both flow directions.

In the first line of the process display the instantaneous flowrate value is shown and in the second line its units. In the lower line the totalizer value in liters or U.S. gallons is displayed. During an alarm condition or when an error message is to be displayed the display switches mode and the error message is shown in clear text.

Ordering Information

| Ordering | Number | | DL53 | | | | | | |
|------------|--------------|----------------------------------|------|---|---|----|---|---|----|
| Process | Connectio | ons | | | | | | | |
| External t | hreads per | ISO 228 | | Е | | | | | |
| NPT threa | ads | | | Ν | | | | | |
| Liner | | | | | | | | | |
| PEEK (DN | V 10, 15, 25 | 5 [3/8", 1/2", 1"]) max. 100 °C | | | Κ | | | | |
| PVDF (DN | l 50 [2"]) m | ax. 110 °C | | | Ρ | | | | |
| Meter Siz | ze / | Thread Size ²⁾ | | | | | | | |
| DN 10 | 3/8" | 3/4" | | | | 10 | | | |
| DN 15 | 1/2" | 3/4" | | | | 15 | | | |
| DN 25 | 1" | 1 1/4" | | | | 25 | | | |
| DN 50 | 2" | 2 1/2" | | | | 50 | | | |
| Signal/G | rounding I | Electrode Material ¹⁾ | | | | | | | |
| Hastelloy | C-4 | | | | | | 0 | | |
| Supply P | ower | | | | | | | | |
| Low volta | ge 16.8 V - | 26.4 V AC / 16.8 V - 31.2 V DC | | | | | | К | |
| Display 0 | Outputs | | | | | | | | |
| without | Pulse op | oto | | | | | | 0 |)1 |
| without | Pulse op | oto + 20 mA | | | | | | 0 |)2 |
| with | Pulse op | oto | | | | | | 0 |)3 |
| with | Pulse op | oto + 20 mA | | | | | | 0 |)4 |
| with | Pulse op | oto + contact input | | | | | | 0 |)5 |

1) Grounding electrodes are integrated in the flowmeter primary as standard.

2) Threaded adapter options available; Thread increase for DN 15 [1/5"] from 3/4" to 1" Part Number D365B262U01 Thread increase for DN 25 [1"] from 1 1/4" to 1 1/2" Part Number D365B262U02 Thread increase for DN 50 [2"] from 2 1/2" to 2 3/4" Part Number D365B262U03

Comments:

The function assigned to the optocoupler for the pulse output can be switched in the software. Available functions are pulse output or contact output. This switch can only be made in an instrument with the display option!

The preferred options are highlighted in gray.

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