

High-Performance Inverter

FRENIC-Ace (E3) Series User's Manual

CAUTION

Thank you for purchasing our FRENIC-Ace series of high-performance standard inverters.

- This product is designed to drive a three-phase motor under variable speed control. Read through this user's manual and become familiar with the handling procedure for correct use.
- Incorrect handling may hinder normal operation, or result in a shortening of the product life or failure.
- Deliver this manual to the end user of this product.
- Keep this manual in a safe place until this product is discarded.
- For how to use an optional device, refer to the instruction and installation manuals for that optional device.

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Every effort has been made to ensure the accuracy of the content of this manual, however, please contact your dealer or relevant Fuji Electric sales office at the end of this manual if there is anything that is unclear, or if any errors and so on are found.

Preface

Thank you for purchasing our “FRENIC-Ace” series of high-performance, standard inverters. This product is designed to drive a three-phase motor under variable speed control.

This manual provides all the information on the FRENIC-Ace series of inverters including its operating procedure and selection of peripheral equipment. Read this User's Manual carefully beforehand to ensure correct use. Incorrect handling may hinder normal operation, or result in a shortening of the product life or failure.

FRENIC-Ace related documents are listed in the following table. Please refer to these documents based on the purpose.

| Name | Document No. | Description |
|--|----------------|--|
| Catalog | 24A1-E-0174□ | Product overview, features, specifications, outline drawings, options, etc. |
| Instruction Manual (incl. with the product) (Basic/ EMC filter built-in/ Finless type) | INR-SI47-2546□ | Instruction manual packaged with the product (Quick Guide) |
| Instruction Manual (incl. with the product) (Ethernet built-in type) | INR-SI47-2548□ | |
| Instruction Manual (Detailed version) (Basic/ EMC filter built-in/ Finless type) | INR-SI47-2547□ | Instruction Manual for completed documents (Option) |
| Instruction Manual (Detailed version) (Ethernet built-in type) | INR-SI47-2549□ | |
| RS-485 Communications User's Manual | 24A7-J-0082□ | Overview of functions implemented by using FRENIC-series RS-485 communications facility, its communications specifications, Modbus RTU/Fuji general-purpose inverter protocol, function codes and related data formats |

Revisions are made to the above documents whenever required, and therefore the latest version should be obtained before use.

How this manual is organized

This manual is configured as follows.

Chapter 1 BEFORE USE

This chapter describes the items to be checked before the use of the inverter.

Chapter 2 INSTALLATION AND WIRING

This chapter describes the important points in installing and wiring inverters.

Chapter 3 OPERATION USING THE KEYPAD

This chapter describes inverter keypad operation.

Chapter 4 TEST RUN PROCEDURE

This chapter describes basic settings required for making a test run.

Chapter 5 FUNCTION CODES

This chapter explains the table of function codes used by FRENIC-Ace, indexed per purpose, and the details of each function code.

Chapter 6 TROUBLESHOOTING

This chapter describes troubleshooting procedures to be followed when the inverter malfunctions or detects an alarm or a warning condition. Firstly, check whether any alarm code or the "warning" indication is displayed or not, and then proceed to the troubleshooting items.

Chapter 7 MAINTENANCE AND INSPECTION

This chapter describes the maintenance and inspection items of the inverter.

Chapter 8 BLOCK DIAGRAMS FOR CONTROL LOGIC

This chapter describes the main block diagrams of the control section.

Chapter 9 COMMUNICATION FUNCTIONS

This chapter describes an overview of inverter operation through RS-485 communication. For details, refer to the "RS-485 Communications User's Manual (24A7-J-0082□)".

Chapter 10 SELECTING OPTIMAL MOTOR AND INVERTER CAPACITIES

This chapter provides you with information about the inverter output torque characteristics, capacity selection procedure, and equations for calculating capacities to help you select optimal motor and inverter models. It also helps you select braking resistors, inverter mode (HHD, HND, HD, or ND), and motor drive control.

Chapter 11 SELECTING PERIPHERAL EQUIPMENT

This chapter describes how to use a range of peripheral equipment and options, FRENIC-Ace's configuration with them, and requirements and precautions for selecting wires and crimp terminals.

Chapter 12 SPECIFICATIONS

This chapter describes the inverter output ratings.

Chapter 13 EXTERNAL DIMENSIONS

This chapter gives external dimensions of the inverter.

APPENDICES

CONTENTS

Chapter 1 BEFORE USE

| | | |
|-------|---|------|
| 1.1 | Acceptance Inspection (Nameplates and Inverter Type) | 1-1 |
| 1.2 | Product External Appearance | 1-3 |
| 1.3 | Precautions for Using Inverters | 1-5 |
| 1.3.1 | Operating environment | 1-5 |
| 1.3.2 | Storage environment | 1-9 |
| [1] | Temporary storage | 1-9 |
| [2] | Long-term storage | 1-9 |
| 1.3.3 | Precautions for connection of peripheral equipment | 1-10 |
| [1] | Phase-advancing capacitors for power factor correction | 1-10 |
| [2] | Power supply lines (Application of a DC/AC reactor) | 1-10 |
| [3] | DC reactor (DCR) for correcting the inverter input power factor (for suppressing harmonics) | 1-10 |
| [4] | PWM converter for correcting the inverter input power factor | 1-10 |
| [5] | Molded case circuit breaker (MCCB) / residual-current-operated protective device (RCD) / earth leakage circuit breaker (ELCB) | 1-11 |
| [6] | Magnetic contactor (MC) in the inverter input (primary) circuit | 1-11 |
| [7] | Magnetic contactor (MC) in the inverter output (secondary) circuit | 1-11 |
| [8] | Surge absorber/surge killer | 1-11 |
| 1.3.4 | Noise reduction | 1-12 |
| 1.3.5 | Leakage current | 1-12 |

Chapter 2 INSTALLATION AND WIRING

| | | |
|-------|---|------|
| 2.1 | Installation | 2-1 |
| 2.1.1 | Installation environment | 2-1 |
| 2.1.2 | Installation surface | 2-1 |
| 2.1.3 | Surrounding space | 2-1 |
| 2.2 | Wiring | 2-3 |
| 2.2.1 | Basic connection diagrams | 2-3 |
| 2.2.2 | Removal and attachment of the front cover and wiring guide | 2-7 |
| 2.2.3 | Precautions for wiring | 2-8 |
| 2.2.4 | Precautions for long wiring (between inverter and motor) | 2-10 |
| 2.2.5 | Main circuit terminals | 2-12 |
| [1] | Screw specifications and recommended wire size (main circuit terminals) | 2-12 |
| [2] | Terminal layout diagram (main circuit terminal) | 2-13 |
| [3] | Recommended wire size (main circuit terminals) | 2-15 |
| [4] | Description of terminal functions (main circuit terminal) | 2-21 |
| 2.2.6 | Control circuit terminals (common to all models) | 2-25 |
| [1] | Recommended wire size (control circuit terminals) | 2-25 |
| [2] | Terminal layout diagram (control circuit terminal) | 2-26 |
| [3] | Description of terminal functions (control circuit terminal) | 2-27 |
| 2.2.7 | Switching switches | 2-37 |
| 2.3 | Attachment and Connection of Keypad | 2-40 |
| 2.3.1 | Parts required for connection | 2-40 |
| 2.3.2 | Attachment procedure | 2-40 |
| 2.4 | USB port | 2-43 |

Chapter 3 OPERATION USING THE KEYPAD

| | | |
|-----|--|-----|
| 3.1 | Names and Functions of Keypad Components | 3-1 |
|-----|--|-----|

| | | |
|-------|--|------|
| 3.2 | Overview of Operation Modes | 3-4 |
| 3.3 | Running mode | 3-6 |
| 3.3.1 | Running status monitoring | 3-6 |
| 3.3.2 | Monitoring warnings | 3-8 |
| 3.3.3 | Running or stopping the motor with the keypad | 3-9 |
| 3.3.4 | Setting the reference frequency from the keypad | 3-9 |
| 3.3.5 | Setting up PID commands from the keypad | 3-10 |
| [1] | Settings under PID process control | 3-10 |
| [2] | Settings under PID (dancer) control | 3-12 |
| 3.3.6 | Jogging operation | 3-14 |
| 3.3.7 | Switching between remote and local modes | 3-15 |
| 3.3.8 | Shift key function assignment | 3-16 |
| 3.4 | Programming mode | 3-17 |
| 3.4.1 | Setting function codes: "Data Setting: 1.F _ _ through 1.P _ _" | 3-18 |
| 3.4.2 | Checking changed function codes: "Data Checking: 2.r E P" | 3-20 |
| 3.4.3 | Monitoring the running status: "Drive Monitoring: 3.o P E" | 3-21 |
| 3.4.4 | Checking I/O signal status: "I/O Checking: 4. i _ o" | 3-25 |
| 3.4.5 | Reading maintenance information: "Maintenance Information: 5. L H E" | 3-30 |
| 3.4.6 | Reading alarm information: "Alarm Information: 6. A L" | 3-34 |
| 3.4.7 | Copying data: "Data Copying: 7. L P Y" | 3-37 |
| 3.4.8 | Checking the status of communication with the host device: "Communication monitor: 9. S _ _ to 9. d R L" | 3-41 |
| 3.4.9 | Setting favorites function codes data: "Favorites: 0. F n L" | 3-42 |
| 3.5 | Alarm mode | 3-43 |
| 3.5.1 | Releasing the alarm and switching to Running mode | 3-43 |
| 3.5.2 | Displaying the alarm history | 3-43 |
| 3.5.3 | Displaying the status of inverter at the time of an alarm | 3-43 |
| 3.5.4 | Switching to Programming mode | 3-43 |
| 3.6 | About the display content of E3N (Ethernet built-in type) | 3-44 |

Chapter 4 TEST RUN PROCEDURE

| | | |
|-------|--|------|
| 4.1 | Test Run Procedure Flowchart | 4-1 |
| 4.2 | Checking Prior to Powering On | 4-2 |
| 4.3 | Powering ON and Checking | 4-3 |
| 4.4 | Destination setting | 4-4 |
| 4.5 | Switching the Applicable Motor Rating (ND, HD, HND and HHD Modes) | 4-7 |
| 4.6 | Selecting a Desired Motor Drive Control | 4-9 |
| 4.6.1 | V/f control with slip compensation inactive for induction motor | 4-9 |
| 4.6.2 | V/f control with slip compensation active for Induction motor | 4-9 |
| 4.6.3 | Dynamic torque vector control for Induction motor | 4-9 |
| 4.6.4 | V/f Control with sensor for Induction motor | 4-10 |
| 4.6.5 | Dynamic torque vector control with sensor for Induction motor | 4-10 |
| 4.6.6 | Sensorless vector control for Induction motor | 4-10 |
| 4.6.7 | Vector Control with sensor for Induction motor | 4-10 |
| 4.6.8 | Sensorless vector control (PMSMs (permanent magnet synchronous motor)) | 4-11 |
| 4.6.9 | Vector control with sensor (PMSMs) | 4-11 |
| 4.7 | Performance Comparison for Drive Controls (Summary) | 4-11 |
| 4.8 | Configuring Function Codes for Drive Controls | 4-13 |
| 4.8.1 | Driving an Induction Motor (Induction motor) | 4-14 |
| [1] | If running the motor with simple V/f control | 4-14 |

| | | |
|--------|---|------|
| [2] | If running the motor with V/f control with sensor | 4-15 |
| [3] | If running the motor with V/f control with slip compensation, dynamic torque vector control, or sensorless vector control | 4-17 |
| [4] | If running the motor with dynamic torque vector control with sensor or vector control with sensor | 4-19 |
| [5] | Induction motor tuning method | 4-21 |
| 4.8.2 | PMSM operation | 4-24 |
| [1] | If running the motor with sensorless vector control (PMSMs) | 4-24 |
| [2] | If driving the motor under vector control with sensor (PMSMs) | 4-27 |
| [3] | PMSM tuning method | 4-31 |
| 4.8.3 | Motor temperature protection settings | 4-35 |
| [1] | Electronic thermal overload protection for motor 1 | 4-35 |
| [2] | Motor protection using a thermistor | 4-35 |
| 4.9 | Function code settings when replacing previous models | 4-36 |
| 4.9.1 | Replacing the FRENIC-Multi(E1) or FRENIC-Ace(E2) | 4-36 |
| [1] | Function code copying procedure using the keypad | 4-36 |
| [2] | Procedure to enter the function codes directly from the keypad | 4-37 |
| [3] | Procedure to enter the function codes directly from the PC Loader | 4-37 |
| 4.10 | Operation check | 4-38 |
| 4.10.1 | Test run procedure | 4-38 |
| 4.10.2 | Check items during a test run | 4-38 |
| 4.10.3 | Adjusting the function codes for motor control | 4-39 |
| 4.11 | Frequency command selection | 4-41 |
| 4.11.1 | Setting the frequency from the keypad | 4-41 |
| 4.11.2 | Setting the frequency from an external potentiometer | 4-41 |
| 4.11.3 | Setting the frequency via multistep frequency selection (speed 1, speed 2, etc.) | 4-42 |
| 4.12 | Run command selection | 4-43 |
| 4.12.1 | Setting the run commands from the keypad | 4-43 |
| 4.12.2 | Setting the run commands with an external signal (terminals [FW] and [REV]) | 4-43 |

Chapter 5 FUNCTION CODES

| | | |
|--------|--|------|
| 5.1 | Function Codes Overview | 5-1 |
| 5.2 | Function Code Tables | 5-2 |
| 5.2.1 | Supplementary notes | 5-2 |
| 5.2.2 | Function code tables | 5-4 |
| [1] | F codes: Basic Functions | 5-4 |
| [2] | E codes: Terminal Functions | 5-8 |
| [3] | C codes: Control Functions | 5-15 |
| [4] | P codes: Motor 1 Parameters | 5-17 |
| [5] | H1 codes: High-performance Functions | 5-19 |
| [6] | H1 codes: High-performance Functions | 5-23 |
| [7] | A codes: Motor 2 Parameters | 5-25 |
| [8] | b codes: Motor 3 Parameters | 5-28 |
| [9] | r codes: Motor 4 Parameters | 5-29 |
| [10] | J codes: Application Functions | 5-30 |
| [11] | J codes: Application Functions | 5-33 |
| [12] | d codes: Application Functions | 5-34 |
| [13] | d1 codes: Application Functions 2 | 5-37 |
| [14] | d2 codes: Application Functions 2 | 5-38 |
| [15] | U codes: Customizable Logic | 5-39 |

| | | |
|--------|--|-------|
| [16] | U1 codes: Customizable Logic | 5-44 |
| [17] | y codes: LINK Functions | 5-45 |
| [18] | o code: Option Functions | 5-47 |
| [19] | o1 codes: Option Functions | 5-49 |
| [20] | o2 codes: Option Functions | 5-50 |
| [21] | K codes: Keypad Functions | 5-51 |
| 5.3 | Description of Function Codes | 5-60 |
| 5.3.1 | F codes (Fundamental functions) | 5-60 |
| [1] | Using the keypad (F01 = 0 or 8) | 5-62 |
| [2] | Setting the frequency with analog input (F01 = 1 to 3, 5, 6) | 5-63 |
| [3] | Frequency setting by digital input signal "UP"/"DOWN" (F01=7) | 5-69 |
| [4] | Frequency setting using digital I/O (option DI interface card) (F01 = 11) | 5-71 |
| [5] | Frequency setting using pulse string input (F01 = 12) | 5-71 |
| 5.3.2 | E codes (Extension terminal functions) | 5-126 |
| 5.3.3 | C codes (Control Functions) | 5-173 |
| 5.3.4 | P codes (Motor 1 parameters) | 5-184 |
| 5.3.5 | H codes (High-performance Functions) | 5-194 |
| [1] | Measuring the capacitance of DC link bus capacitor in comparison with initial value at time of shipment | 5-211 |
| [2] | Measuring the capacitance of DC link bus capacitor under ordinary operating conditions at power shutdown | 5-212 |
| 5.3.6 | H1 codes (High-performance Functions) | 5-231 |
| 5.3.7 | A codes (Motor 2 parameters) | 5-237 |
| 5.3.8 | b, r codes (Speed control 3 and 4) | 5-239 |
| 5.3.9 | J1 codes (Application Functions) | 5-240 |
| [1] | PID command by keypad J02 (J02=0) | 5-242 |
| [2] | PID command 1 by analog inputs (J02 = 1) | 5-243 |
| [3] | PID command with UP/DOWN control (J02 = 3) | 5-245 |
| [4] | PID command via communications link (J02 = 4) | 5-245 |
| [5] | Brake control signal | 5-259 |
| [6] | Positioning control | 5-263 |
| 5.3.10 | J1 codes (Applied functions) | 5-277 |
| 5.3.11 | d codes (Application Functions 2) | 5-279 |
| [1] | Speed control | 5-279 |
| [2] | Line speed control | 5-288 |
| [3] | Master-follower operation | 5-291 |
| 5.3.12 | d1 codes (Applied functions 2) | 5-321 |
| 5.3.13 | d2 codes (Applied functions 2) | 5-322 |
| [1] | Orientation | 5-322 |
| 5.3.14 | U codes (Customizable Logic) | 5-329 |
| 5.3.15 | U1 codes (Customizable Logic) | 5-329 |
| 5.3.16 | y codes (Link Functions) | 5-368 |
| 5.3.17 | o/o1/o2 codes (Option Functions) | 5-378 |
| 5.3.18 | K codes (Keypad Functions) | 5-379 |

Chapter 6 TROUBLESHOOTING

| | | |
|-------|---|-----|
| 6.1 | Protective Functions | 6-1 |
| 6.2 | Before Proceeding with Troubleshooting | 6-3 |
| 6.3 | If an Alarm Code Appears on the LED Monitor | 6-4 |
| 6.3.1 | Alarm code list | 6-4 |

| | | |
|--------|--|------|
| 6.3.2 | Alarm causes, checks and measures | 6-7 |
| [1] | <i>U01</i> to <i>U05</i> User-defined alarm | 6-7 |
| [2] | <i>U0F</i> Current input terminals [C1], [C2] signal line break | 6-7 |
| [3] | <i>U0H</i> Braking transistor failure | 6-7 |
| [4] | <i>U0H</i> Braking resistor overheat | 6-8 |
| [5] | <i>U0F</i> EN circuit failure | 6-8 |
| [6] | <i>U0L</i> Customizable logic failure | 6-9 |
| [7] | <i>U0I</i> Memory error | 6-9 |
| [8] | <i>U0J</i> Keypad communication error | 6-10 |
| [9] | <i>U0J</i> CPU error | 6-10 |
| [10] | <i>U0Y</i> Option communication error | 6-11 |
| [11] | <i>U0Y</i> Option error | 6-11 |
| [12] | <i>U0B</i> Operation error | 6-11 |
| [13] | <i>U07</i> Tuning error | 6-12 |
| [14] | <i>U08</i> RS-485 communication error (Communication port 1) / <i>U0P</i> RS-485 communication error (Communication port 2) | 6-13 |
| [15] | <i>U0d</i> Step-out detection/detection failure of magnetic pole position at startup | 6-14 |
| [16] | <i>U0L</i> Magnetic pole position detection error | 6-15 |
| [17] | <i>U0E</i> Speed inconsistency/excessive speed deviation | 6-16 |
| [18] | <i>U0F</i> Data saving error during undervoltage | 6-17 |
| [19] | <i>U0H</i> Hardware error | 6-17 |
| [20] | <i>U0d</i> Positioning control error | 6-17 |
| [21] | <i>U0r</i> Simulated failure | 6-18 |
| [22] | <i>U0n</i> Input phase loss | 6-18 |
| [23] | <i>U0P</i> Password protection | 6-18 |
| [24] | <i>U0U</i> Undervoltage | 6-19 |
| [25] | <i>U0n</i> Instantaneous overcurrent | 6-20 |
| [26] | <i>U0I</i> Cooling fin overheat | 6-21 |
| [27] | <i>U0J</i> External alarm | 6-21 |
| [28] | <i>U0J</i> Inverter internal overheat | 6-21 |
| [29] | <i>U0Y</i> Motor protection (PTC thermistor) | 6-22 |
| [30] | <i>U0B</i> Charging resistor overheat | 6-22 |
| [31] | <i>U0n</i> Motor overloads 1 to 2 | 6-23 |
| [32] | <i>U0U</i> Inverter overload | 6-24 |
| [33] | <i>U0L</i> Output phase loss detection | 6-25 |
| [34] | <i>U0S</i> Overspeed protection | 6-25 |
| [35] | <i>U0n</i> Overvoltage | 6-26 |
| [36] | <i>U0F</i> Charger circuit fault (FRN0030E3□-2G to FRN0115E3□-2G /FRN0022E3□-4G to FRN0072E3□-4G) | 6-27 |
| [37] | <i>U0G</i> PG wire break | 6-27 |
| [38] | <i>U0U</i> Excessive positioning deviation | 6-27 |
| [39] | <i>U0d</i> Forced operation (Fire Mode) | 6-28 |
| 6.4 | If a Warning Code Appears on the LED Monitor | 6-29 |
| 6.4.1 | Warning code list | 6-29 |
| 6.4.2 | Warning cause and check | 6-30 |
| [1] | <i>U0f</i> Machine life (Number of startups) | 6-30 |
| [2] | <i>U0b</i> IGBT lifetime early warning | 6-30 |
| [3] | <i>U0f</i> Lifetime early warning | 6-30 |
| [4] | <i>U0H</i> Cooling fin overheat early warning | 6-30 |
| [5] | <i>U0L</i> Motor overload early warning | 6-30 |

| | | |
|--------------------------------------|---|------|
| [6] | Pid PID alarm output | 6-30 |
| [7] | Ptc PTC thermistor activate | 6-31 |
| [8] | rEf Reference loss | 6-31 |
| [9] | rE Machine life (Cumulative motor run time) | 6-31 |
| [10] | UfL Low torque detection | 6-31 |
| [11] | Ldb Low battery warning (for Multi-function Keypad) | 6-31 |
| 6.5 | Other Errors | 6-32 |
| 6.5.1 | Abnormal motor operation | 6-32 |
| [1] | The motor does not rotate | 6-32 |
| [2] | The motor rotates, but the speed does not increase | 6-34 |
| [3] | The motor runs in the opposite direction to the command | 6-35 |
| [4] | Speed fluctuation or current oscillation (e.g., hunting) occurs during running at constant speed | 6-36 |
| [5] | Unpleasant noises are emitted from motor or noises fluctuate | 6-37 |
| [6] | The motor does not accelerate or decelerate according to set acceleration or deceleration times | 6-38 |
| [7] | The motor does not restart even after the power recovers from a momentary power failure | 6-39 |
| [8] | The motor generates an abnormal amount of heat | 6-39 |
| [9] | The motor does not run as expected | 6-39 |
| [10] | The motor stalls during acceleration | 6-40 |
| 6.5.2 | Problems with inverter settings | 6-41 |
| [1] | Nothing appears on the keypad | 6-41 |
| [2] | The desired menu is not displayed | 6-41 |
| [3] | Display of under bars (_ _ _) | 6-42 |
| [4] | Display of center bars (- - -) | 6-42 |
| [5] | Display of parenthesis [] | 6-42 |
| [6] | Function code data cannot be changed | 6-43 |
| [7] | Function code data cannot be changed (changed from link functions) | 6-43 |
| [8] | _ _ En appears | 6-43 |
| Chapter 7 MAINTENANCE AND INSPECTION | | |
| 7.1 | Inspection Interval | 7-1 |
| 7.2 | Daily Inspection | 7-2 |
| 7.3 | Periodic Inspection | 7-3 |
| 7.3.1 | Periodic inspection 1 (Before the inverter is powered ON or after it stops running) | 7-3 |
| 7.3.2 | Periodic inspection 2 (When the inverter is ON or it is running) | 7-5 |
| 7.4 | List of Periodic Replacement Parts | 7-6 |
| 7.4.1 | Judgment on service life | 7-7 |
| [1] | Measuring the capacitance of the DC link bus capacitor in comparison with the initial value at the time of shipment | 7-9 |
| [2] | Measuring the capacitance of the DC link bus capacitor under ordinary operating conditions | 7-10 |
| [3] | Lifetime early warning output function | 7-10 |
| 7.5 | Measuring the Amount of Electricity in the Main Circuit | 7-11 |
| 7.6 | Insulation Test | 7-12 |
| 7.6.1 | Megger test of main circuit | 7-12 |
| 7.6.2 | Insulation test of control circuit | 7-12 |
| 7.6.3 | Insulation test of external main circuit and sequence control circuit | 7-12 |
| 7.7 | Product Inquiries and Warranty | 7-13 |
| 7.7.1 | Inquiry request | 7-13 |
| 7.7.2 | Product warranty | 7-13 |
| [1] | Free of charge warranty period and warranty range | 7-13 |

| | | |
|-------|---|------|
| [2] | Exclusion of liability for loss of opportunity, etc. | 7-14 |
| [3] | Repair period after production stoppage, spare parts supply period (maintenance period) | 7-14 |
| [4] | Delivery conditions | 7-14 |
| [5] | Service description | 7-14 |
| [6] | Applicable scope of service | 7-14 |

Chapter 8 BLOCK DIAGRAMS FOR CONTROL LOGIC

| | | |
|-------|--|------|
| 8.1 | Meanings of Symbols Used in the Control Block Diagrams | 8-1 |
| 8.2 | Frequency Setting Section | 8-2 |
| 8.3 | Operation Command Section | 8-5 |
| 8.4 | PID Control Section (for Processing) | 8-6 |
| 8.5 | PID Control Section (for Dancer) | 8-7 |
| 8.6 | Control Section | 8-8 |
| 8.6.1 | V/f control | 8-8 |
| [1] | Common | 8-8 |
| [2] | Without speed feedback | 8-9 |
| [3] | With speed feedback | 8-10 |
| 8.6.2 | Vector control | 8-11 |
| [1] | Common | 8-11 |
| [2] | Torque command / torque limit | 8-12 |
| [3] | Speed control / torque control | 8-13 |
| [4] | Speed limit and overspeed protection | 8-14 |
| [5] | Motor drive | 8-15 |
| [6] | Vector control: PMSM drive | 8-16 |
| 8.7 | FM Output Section | 8-18 |

Chapter 9 COMMUNICATION FUNCTIONS

| | | |
|-------|---|------|
| 9.1 | Overview of RS-485 Communication | 9-1 |
| 9.1.1 | RS-485 common specifications | 9-2 |
| 9.1.2 | Terminal specifications | 9-3 |
| [1] | RS-485 communication port 1 (for connecting the keypad) | 9-3 |
| [2] | RS-485 communication port 2 | 9-3 |
| 9.1.3 | Connection method | 9-4 |
| 9.1.4 | RS-485 connection devices | 9-6 |
| [1] | Converter | 9-6 |
| [2] | Requirements for the cable (COM port 1: for RJ-45 connector) | 9-6 |
| [3] | Requirements for the cable (COM port 2: for RS-485 terminal block connection) | 9-6 |
| [4] | Branch adapter for multi-drop | 9-6 |
| [5] | Keypad relay adapter CBAD-CP | 9-6 |
| 9.1.5 | RS-485 noise suppression | 9-7 |
| 9.2 | FRENIC Loader Overview | 9-8 |
| 9.2.1 | Specifications | 9-8 |
| 9.3 | Ethernet Communication Overview | 9-10 |
| 9.3.1 | Setup procedure for Ethernet communication | 9-12 |
| 9.3.2 | Ethernet cable connection | 9-13 |
| 9.3.3 | Recommended communication cables | 9-14 |
| 9.3.4 | Function code settings for the inverter | 9-15 |
| [1] | Configuring the IP address | 9-15 |
| [2] | Selecting the communication protocol | 9-16 |
| [3] | Applying the settings to the network | 9-16 |

| | | |
|--|--|-------|
| [4] | Inverter response to network timeout | 9-17 |
| [5] | Setting up monitoring and operation via Ethernet communication | 9-18 |
| [6] | Configuring an Ethernet network system | 9-19 |
| 9.3.5 | Protocol specific information | 9-20 |
| [1] | EtherNet/IP | 9-20 |
| [2] | PROFINET IO | 9-51 |
| [3] | Modbus TCP | 9-66 |
| 9.3.6 | Specifications (Ethernet) | 9-74 |
| [1] | Ethernet specifications | 9-74 |
| [2] | Ethernet/IP specifications | 9-75 |
| [3] | PROFINET IO specifications | 9-76 |
| [4] | Modbus TCP specifications | 9-77 |
| 9.3.7 | Setting inverter function codes | 9-78 |
| 9.3.8 | About the display content of E3N (Ethernet built-in type) | 9-80 |
| [1] | Explanations of each display section | 9-80 |
| [2] | LED status (Ethernet/IP) | 9-81 |
| [3] | LED status (PROFINET) | 9-82 |
| [4] | LED status (Modbus TCP) | 9-83 |
| [5] | 7-segment LED display | 9-84 |
| 9.4 | Communications-dedicated Function Codes | 9-85 |
| 9.4.1 | Command data | 9-86 |
| 9.4.2 | Monitor Data 1 | 9-87 |
| 9.4.3 | Monitor Data 2 | 9-93 |
| 9.4.4 | Alarm Information | 9-98 |
| Chapter 10 SELECTING OPTIMAL MOTOR AND INVERTER CAPACITIES | | |
| 10.1 | Motor Output Torque Characteristics | 10-1 |
| 10.2 | Selection Procedure | 10-3 |
| 10.3 | Equations for Selections | 10-6 |
| 10.3.1 | Load torque calculation when running at constant speed | 10-6 |
| [1] | General equation | 10-6 |
| [2] | Obtaining the required force F | 10-6 |
| 10.3.2 | Acceleration and deceleration time calculation | 10-8 |
| [1] | Calculation of moment of inertia | 10-8 |
| [2] | Calculation of the acceleration time | 10-10 |
| [3] | Calculation of the deceleration time | 10-11 |
| [4] | Calculating non-linear acceleration/deceleration time | 10-11 |
| [5] | Calculating non-linear deceleration time | 10-12 |
| 10.3.3 | Heat energy calculation of braking resistor | 10-13 |
| [1] | Calculation of regenerative energy | 10-13 |
| 10.3.4 | Calculating the RMS rating of the motor | 10-14 |
| 10.4 | Selecting an Inverter Drive Mode (ND/HD/HND/HHD) | 10-15 |
| 10.4.1 | Precautions in making the selection | 10-15 |
| 10.4.2 | Guidelines for selecting inverter drive mode and capacity | 10-15 |
| Chapter 11 SELECTING PERIPHERAL EQUIPMENT | | |
| 11.1 | Configuring the FRENIC-Ace | 11-1 |
| 11.2 | Currents Flowing Across the Inverter Terminals | 11-2 |
| 11.3 | Molded Case Circuit Breaker (MCCB), Residual-current-operated Protective Device (RCD)/Earth Leakage Circuit Breaker (ELCB) and Magnetic Contactor (MC) | 11-8 |

| | | |
|----------|---|--------|
| 11.3.1 | Function overview | 11-8 |
| 11.3.2 | Connection example and criteria for selection of circuit breakers | 11-9 |
| 11.4 | Braking Resistors (DBRs) | 11-15 |
| 11.4.1 | Selecting a braking resistor | 11-15 |
| [1] | Selection procedure | 11-15 |
| [2] | Notes on selection | 11-15 |
| 11.4.2 | Braking resistors (DBRs) | 11-16 |
| [1] | Standard model | 11-16 |
| [2] | 10% ED model | 11-16 |
| 11.4.3 | Specifications | 11-17 |
| 11.4.4 | External dimensions | 11-27 |
| 11.5 | High Power Factor Power Supply Regeneration PWM Converters (RHC Series) | 11-28 |
| 11.5.1 | Overview | 11-28 |
| 11.5.2 | Specifications | 11-30 |
| [1] | Standard specifications | 11-30 |
| [2] | Common specifications | 11-34 |
| 11.5.3 | Function Specifications | 11-36 |
| 11.5.4 | Device configuration | 11-41 |
| 11.5.5 | External dimensions | 11-44 |
| 11.6 | Compact Power Regeneration PWM Converter | 11-53 |
| 11.6.1 | Specifications | 11-53 |
| [1] | Standard specifications | 11-53 |
| [2] | Common specifications | 11-54 |
| [3] | Terminal functions | 11-55 |
| 11.6.2 | Device configuration | 11-57 |
| [1] | Device configuration table | 11-57 |
| [2] | Basic connection diagrams | 11-58 |
| 11.6.3 | External Dimensions | 11-59 |
| 11.6.4 | Peripheral equipment | 11-60 |
| 11.7 | DC Reactors (DCRs) | 11-65 |
| 11.8 | AC Reactors (ACRs) | 11-69 |
| 11.9 | Output Circuit Filters | 11-73 |
| 11.10 | Zero-phase Reactors for Reducing Radio Noise (ACLs) | 11-75 |
| 11.11 | External Cooling Attachments | 11-76 |
| 11.12 | Extension Cable for Remote Operation | 11-78 |
| 11.13 | Communication Option Overview | 11-79 |
| 11.13.1 | Adapter for communication option card installation | 11-79 |
| 11.13.2 | Communication option card (adapter for option installation required) | 11-80 |
| 11.13.3 | PROFIBUS-DP communication card (OPC-PDP3) | 11-81 |
| 11.13.4 | CANopen communication card (OPC-COP2) | 11-84 |
| 11.13.5 | DeviceNet communication card (OPC-DEV) | 11-87 |
| 11.13.6 | CC-Link communication card (OPC-CCL) | 11-91 |
| 11.13.7 | Multiprotocol Ethernet® Communication Card (OPC-CP-ETM) | 11-93 |
| 11.13.8 | Digital input interface card (OPC-DIO) | 11-96 |
| 11.13.9 | Analog interface card (OPC-AIO) | 11-98 |
| 11.13.10 | Relay output interface card (OPC-CP-RY) | 11-100 |
| 11.14 | Terminal Block Options | 11-101 |
| 11.14.1 | RS-485 communication card (OPC-CP-RS) | 11-102 |
| 11.14.2 | PG interface card (OPC-CP-PG3) | 11-103 |



| | | |
|------------------------------------|--|--------|
| 11.14.3 | PG interface card (OPC-CP-PG)..... | 11-106 |
| 11.14.4 | Screw terminal block board option (E2S compatibility) (OPC-E2-TB1) | 11-109 |
| 11.15 | Keypad Options | 11-110 |
| 11.15.1 | Remote operation keypad with USB (TP-E2)..... | 11-111 |
| 11.15.2 | Multi-function keypad (TP-A2SW) | 11-112 |
| 11.15.3 | Keypad relay adapter (CBAD-CP)..... | 11-114 |
| Chapter 12 SPECIFICATIONS | | |
| 12.1 | Standard model | 12-1 |
| 12.1.1 | ND-mode inverters for general load | 12-1 |
| 12.1.2 | HD-mode inverters for heavy duty load..... | 12-3 |
| 12.1.3 | HND-mode inverters for general load | 12-5 |
| 12.1.4 | HHD-mode inverters for heavy duty load | 12-10 |
| 12.2 | Common Specifications | 12-15 |
| Chapter 13 External Dimensions | | |
| 13.1 | Standard Specifications (Basic Type)..... | 13-1 |
| 13.2 | Sub-standard Specifications (Finless Type)..... | 13-7 |
| 13.3 | Sub-standard Specifications (Ethernet Built-in Type)..... | 13-10 |
| 13.4 | Sub-standard Specifications (EMC Filter Built-in Type)..... | 13-16 |
| 13.5 | Keypad | 13-23 |
| Appendix | | |
| Appendix A | Trouble-free Use of Inverters (Notes on Electrical Noise)..... | 1 |
| A.1 | Effect of inverters on other devices | 1 |
| A.1.1 | Effect on AM radios | 1 |
| A.1.2 | Effect on telephones..... | 1 |
| A.1.3 | Effect on pressure sensors | 1 |
| A.1.4 | Effect on position detectors (pulse encoders)..... | 1 |
| A.1.5 | Effect on proximity switches | 1 |
| A.2 | Noise | 2 |
| A.2.1 | Inverter operating principles and noise | 2 |
| A.2.2 | Types of noise..... | 3 |
| A.3 | Measures | 4 |
| A.3.1 | Noise prevention prior to installation | 4 |
| A.3.2 | Implementation of noise prevention measures | 5 |
| A.3.3 | Noise prevention examples..... | 8 |
| Appendix B | Effect on Insulation of General-purpose Motors Driven with 400 V Class Inverters | 12 |
| B.1 | Generating mechanism of surge voltages | 12 |
| B.2 | Effect of surge voltages | 13 |
| B.3 | Countermeasures against surge voltages | 14 |
| B.3.1 | Suppressing surge voltages | 14 |
| B.3.2 | Using motors with enhanced insulation | 14 |
| B.4 | Regarding existing equipment | 14 |
| B.4.1 | In case of a motor being driven with 400 V-series inverter | 14 |
| B.4.2 | In case of an existing motor driven using a newly-installed 400 V-series inverter..... | 14 |
| Appendix C | Inverter Generating Loss | 15 |
| Appendix D | Conversion to Non-SI Units | 17 |
| D.1 | Conversion of units | 17 |
| D.2 | Calculation formulas | 18 |

| | | |
|------------|--|----|
| Appendix E | Permissible Current of Insulated Wires | 19 |
| Appendix F | Conformity with Standards | 22 |
| F.1 | Compliance with European standards (CE) | 22 |
| F.1.1 | Compliance with EMC standards | 23 |
| F.1.2 | Compliance with European Low Voltage Directive | 27 |
| F.2 | Harmonic component regulations in EU | 38 |
| F.2.1 | General comments | 38 |
| F.2.2 | Compliance with harmonic component regulations | 38 |
| F.3 | Compliance with UL standards and Canadian standards (cUL certification) | 40 |
| F.3.1 | General comments | 40 |
| F.3.2 | UL standards and Canadian standards (cUL certification) compatibility | 40 |
| F.4 | Compliance with functional safety standards | 47 |
| F.4.1 | General comments | 47 |
| F.4.2 | Notes for compliance with functional safety standards | 49 |
| F.4.3 | Inverter output status when STO is activated | 50 |
| F.4.4 | FF alarm and inverter-output status | 51 |
| F.4.5 | Precautions for releasing STO | 52 |
| F.5 | Compliance with the Radio Waves Act (South Korea) | 53 |
| Appendix G | Precautions when Using Finless Type Inverters | 54 |
| G.1 | Installation Environment | 54 |
| G.2 | Check items when using finless type inverters | 54 |
| G.2.1 | Inverter installation method | 54 |
| G.2.2 | Selecting inverter cooling elements | 55 |
| Appendix H | Inverter Replacement Precautions (When Using PWM Converter (RHC Series)) | 58 |
| H.1 | Applicable inverters | 58 |
| H.2 | Changing the connection method (inverter control power auxiliary input terminals (R0, T0)) | 59 |
| Appendix I | Replacement Precautions (FRENIC-Multi (E1), FRENIC-Ace (E2)) | 61 |
| I.1 | Comparison of external dimensions | 61 |
| I.1.1 | Standard specifications | 62 |
| I.1.2 | Mounting dimensions | 64 |
| I.2 | Terminal arrangement and terminal symbols | 66 |
| I.3 | Function codes | 70 |
| I.3.1 | Comparison with FRENIC-Multi (E1) | 70 |
| I.3.2 | Comparison with FRENIC-Ace (E2) | 75 |
| I.3.3 | Motor constants for Fuji standard motors, 6 series | 76 |

■ Safety precautions

Be sure to read this User's Manual thoroughly prior to installation, wiring (connection), operation, maintenance, or inspection to ensure correct use of the product. Furthermore, ensure a thorough understanding of device knowledge, safety information, as well as all related precautions.


Safety precautions contained in this User's Manual have been categorized as follows.

| | |
|--|---|
|  WARNING | Indicates possible danger, leading to death or serious injury if the product is handled incorrectly. |
|  CAUTION | Indicates possible danger, leading to minor or moderate injury, or physical property damage only if the product is handled incorrectly. |



Failure to heed the information contained under the CAUTION title may also result in serious consequences.


All items indicate important content and must therefore be observed.

Application

| |
|--|
|  WARNING |
| <ul style="list-style-type: none"> The FRENIC-Ace is a piece of equipment used to run three-phase induction motors and permanent magnet synchronous motors (hereafter, "PMSM"). It cannot be used for single-phase motors or other applications. Failure to observe this could result in fire or an accident. The FRENIC-Ace cannot be used as is for applications which may have a direct effect on the human body such as life support machines. Strict quality control has been observed in the manufacture of this product, however, safety devices should be installed when the product is used for equipment which may result in a serious accident or loss in the event of failure. Failure to observe this could result in an accident. |

Installation

| |
|--|
|  WARNING  |
| <ul style="list-style-type: none"> Install on non-combustibles such as metal. Do not install near combustibles. Failure to observe this could result in fire. If using an optional DC reactor, there is a possibility of users coming into contact with main circuit terminal block parts (live parts). In such cases, take measures such as installing the product in a location where it will not easily come into contact with people. Failure to observe this could result in electric shock or injury. |

| |
|---|
|  CAUTION |
| <ul style="list-style-type: none"> Do not hold the surface cover when transporting the product. Failure to observe this could result in injury if the product is dropped. Take measures to prevent foreign material such as lint, wastepaper, wood shavings, dust, or metal scraps getting into the inverter, or adhering to the cooling fan. Use the specified screws for changing the mounting base. Failure to observe this could result in fire or an accident. Do not install or run inverters with damaged external or internal parts. Failure to observe this could result in fire, an accident, or injury. |

Wiring

WARNING

- If no zero-phase current (earth leakage current) detective device such as a ground-fault relay is installed in the upstream power supply line in order to avoid the entire power supply system's shutdown undesirable to factory operation, install a residual-current-operated protective device (RCD)/earth leakage circuit breaker (ELCB) individually to inverters to break the individual inverter power supply lines only.
- Connect to the power supply via a molded case circuit breaker or earth leakage circuit breaker (with overcurrent protection function) for each inverter. Use the recommended molded case circuit breaker or earth leakage circuit breaker, and do not use devices that exceed the recommended capacity.
- Be sure to use the specified wire size.
- Tighten terminals with the prescribed tightening torque.
- If there are multiple inverter and motor combinations, do not use multi-core cables for the purpose of bundling and storing wiring for multiple combinations.
- Do not install a surge suppressor to the inverter output side (secondary side).
- Be sure to connect an optional DC reactor (DCR) when the capacity of the power supply transformer exceeds 500 kVA, and is at least 10 times the inverter rated capacity.

Failure to observe this could result in fire.

- Ground the inverter in compliance with the national or local electric code.
- Always connect the ground line to the inverter grounding terminal [⚡G]

Failure to observe this could result in electric shock or fire.

- Wiring work should be carried out by qualified professionals.
- Carry out wiring work after ensuring that the power has been turned OFF.

Failure to observe this could result in electric shock.

- Always carry out wiring after installing the unit.

Failure to observe this could result in electric shock or injury.

- Ensure that the number of phases and rated voltage of the product input power supply matches that for the connected power supply.
- Do not connect the power lines to the inverter output terminals [U], [V], [W].
- When connecting a DC braking resistor (DBR), never connect it to terminals other than terminals [P(+)]-[DB].

Failure to observe this could result in fire or an accident.

- Control signal lines generally do not have a reinforced insulation coating, and therefore if control signal lines come into contact with live parts of the main circuit, the insulation coating may be damaged for some reason. In such a case, there is a danger that high voltage from the main circuit will be applied to the control signal lines, and therefore care should be taken to ensure that they do not come into contact with live parts of the main circuit.

Failure to observe this could result in an accident or electric shock.

WARNING

- Switch all switches after first waiting 5 minutes after turning OFF the power, ensuring that the LED monitor and charge lamp are OFF, and use a device such as a tester to ensure that the DC intermediate circuit voltage across main circuit terminals [P(+)] and [N(-)] has dropped to a safe level (+25 VDC or less).

Failure to observe this could result in electric shock.



CAUTION

- The inverter, motor, and wiring generate electric noise, which may cause nearby sensors and devices to malfunction. Employ noise countermeasures to prevent malfunction.

Failure to observe this could result in an accident.

Operation

WARNING

- Be sure to attach the inverter surface cover before turning the power ON. Do not remove the surface cover while the power is ON.
- Do not operate the unit with wet hands.
Failure to observe this could result in electric shock.
- If the product stops after being tripped when the retry function is selected, depending on the cause of the trip, the product will restart automatically, and the motor will rotate. Design the machinery in such a way as to ensure the safety of the human body and surrounding area even when operation is resumed.
- There may be times when the stall prevention function (torque limiting) causes the product to run at an acceleration/deceleration time or speed different from the set values. Design the machinery in such a way that safety is ensured even at such times.
Failure to observe this could result in an accident.
- The keypad  key is enabled only when keypad operation is selected with function code F02. Please prepare a separate EMERGENCY STOP switch. When function code H96 has been set to "0" or "2", the  key will be disabled if the operation command method is changed from operation command with the keypad by selecting link operation "LE".
- If any of the protective functions has been activated, first remove the cause. Then, after checking that all run commands are set to OFF, release the alarm. If the alarm is released while any run command is set to ON, the inverter may supply the power to the motor, running the motor.
Failure to observe this could result in an accident.
- By selecting the momentary power failure resume operation (F14 = 3 to 5), operation will resume automatically following recovery. Design the machinery in such a way as to ensure operator safety even when operation is resumed.
- Set function codes after ensuring a sufficient understanding of this User's Manual. If operation is performed after recklessly changing function code data, the motor may rotate at a torque and speed at which the machine is unable to tolerate.
- When auto tuning is started, the motor rotates. Conduct a sufficient check to ensure that there is no danger even when the motor rotates.
Failure to observe this could result in an accident or injury.
- Even if the inverter cuts off the supply of power to the motor, if voltage is being applied to main power supply input terminals [L1/R], [L2/S], and [L3/T] or [L1/L] and [L2/N], voltage may be output to inverter output terminals [U], [V] and [W].
- Even if the motor is stopped by DC braking operation or pre-excitation operation, voltage will be output to the inverter output [U], [V] and [W] terminals.
Failure to observe this could result in electric shock.
- Inverter high-speed operation settings can be specified easily. If settings are changed, use the product after sufficiently checking the motor and machine specification.
Failure to observe this could result in injury.

CAUTION

- The cooling fans and braking resistors become very hot. Do not touch.
Failure to observe this could result in burns.
- Mechanical holding is not possible with the inverter brake function.
Failure to observe this could result in injury.
- The digital input terminals are equipped with a function used to start and stop operation or change the speed command with the "FWD" operation command or "BX" free-run command and so on. Depending on the digital input terminal status, operation may start suddenly, or the speed may change significantly simply by changing the function code settings. Make changes to function code settings after sufficiently ensuring safety.
- With digital input, functions ("SS1, SS2, SS4, SS8", "Hz2/Hz1", "Hz/PID", "IVS", "LE", etc.) used to change the operation procedure for operation commands or command procedure for speed commands can be assigned. Depending on the conditions, changes to these signals may result in operation being started suddenly or the speed changing suddenly.
- Ensure safety before modifying customizable logic related function code settings (U codes and related function codes) or turning ON the "Cancel customizable logic" terminal command CLC. Depending upon the settings, such modification or cancellation of the customizable logic may change the operation sequence to cause a sudden motor start or an unexpected motor operation. Carry out a sufficient safety check beforehand.
Failure to observe this could result in an accident or injury.

Speed control mode

CAUTION

- If the control constant for the automatic speed regulator (ASR) used with speed control is not at an appropriate value, even if the operation command is turned OFF, deceleration control may not be performed, and stop conditions may not be met due to such reasons as hunting caused by a high gain setting. As a result, operation may continue.
- Hunting due to a high response may occur in the low-speed area when decelerating, the speed detection value may deviate from the zero-speed area before the continuous zero speed control time (F39) has elapsed, the mode may change to low-speed mode again without stop conditions being met, and operation may continue.
- If the actual speed deviates from the speed command after adjusting the ASR control constant to an appropriate value and applying the speed mismatch alarm function, an alarm is tripped, allowing the motor to be stopped safely. Furthermore, taking measures such as changing the ASR control constant setting based on the speed, or judging stop speed detection with a speed command value allows the inverter to successfully control the motor.

Failure to observe this could result in an accident or injury.

Torque control mode

CAUTION

- When performing torque control, in cases such as when the motor is being rotated from the load side with torque greater than that specified with the torque command, there are times when torque conditions are not met, and operation continues even when the operation command is turned OFF.
- If wishing to cut the inverter output at such times, take measures such as changing to speed control and bringing the motor to a decelerated stop, or issuing a coast to stop command.

Failure to observe this could result in an accident or injury.

Maintenance and inspection, and parts replacement

WARNING

- Carry out inspection after waiting 5 minutes or longer after turning OFF the power. Furthermore, ensure that the LED monitor and charge lamp are OFF, and use a device such as a tester to ensure that the DC intermediate circuit voltage across main circuit terminals [P(+)] and [N(-)] has dropped to a safe level (+25 VDC or less).

Failure to observe this could result in electric shock.

- Be sure to perform the daily inspection and periodic inspection described in the instruction manual. Lengthy use of the product without inspection could result in inverter failure and damage, or accident and fire.
- A periodic inspection cycle of 1 to 2 years is recommended, however, the cycle may be shortened depending on the usage conditions.
- It is recommended that parts for periodic replacement be replaced after the standard number of years indicated in the instruction manual. Lengthy use of the product without replacing parts could result in inverter failure and damage, or accident and fire.
- Contact outputs [30A/B/C] use relays, and may remain ON or OFF, or in an indefinite state when the life is reached. In the interests of safety, equip the product with an external protection function.

Failure to observe this could result in fire or an accident.

- Maintenance and inspection, and part replacement should only be carried out by the authorized personnel.
- Remove all metal objects (watches, rings, etc.) before beginning work.
- Be sure to use insulated tools.
- Never modify the product.

Failure to observe this could result in electric shock or injury.

Disposal

CAUTION

- If disposing of the FRENIC-Ace, handle as industrial waste.

Failure to observe this could result in injury.

General precautions

CAUTION

The drawings in this User's Manual are used to provide detailed descriptions, and therefore some may be drawn with covers or safety shields removed. When running the product, do so only after returning covers or shields to their prescribed original locations, and then run as described in the User's Manual.

Icons

The following icons are used in this instruction manual.



Incorrect handling due to negligence of the description accompanying this icon may undermine the true performance of the FRENIC-Ace, and incorrect operation or settings may result in an accident.



Indicates reference items helpful for operation and data entry for the inverter.



Indicates references.