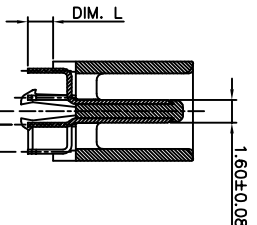
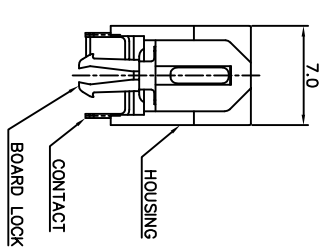
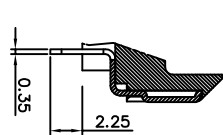
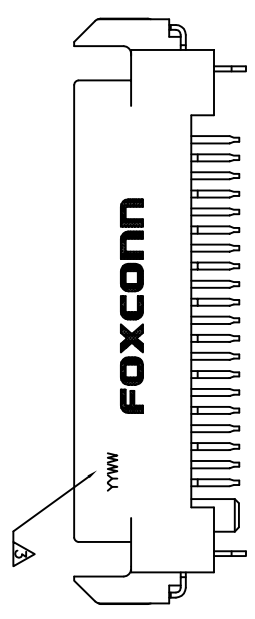
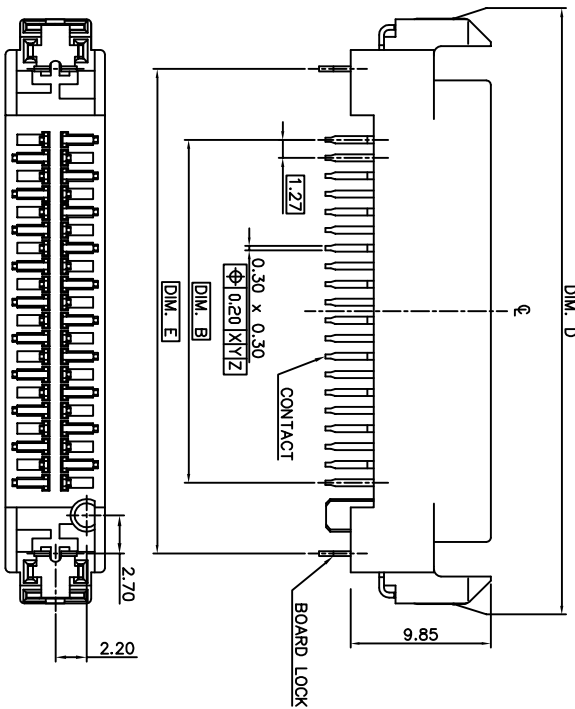
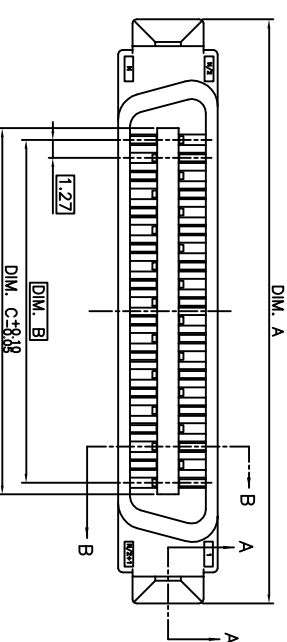
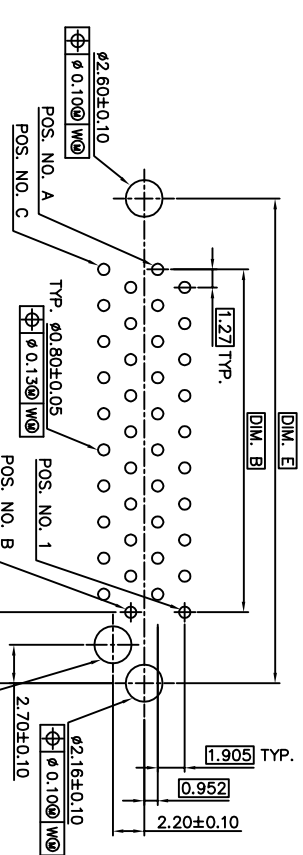


REV.	EQN. NO.	APPD.
A	IC020145	Yhsin Chen 1/28/02



- NOTES:
1. DIMENSION SHALL BE INTERPRETED PER ANSI Y14.5M-1994
 2. MATERIAL : THERMOPLASTIC, UL94V-0 RATED, BLACK.
HOUSING : PHOSPHOR BRONZE, NICKEL PLATING OVER ALL, THICKNESS 50U" MIN.
CONTACT : TIN/LEAD PLATING AT SOLDER TAIL AREA, THICKNESS 100U" MIN.
BOARD LOCK: PHOSPHOR BRONZE, 50U" MIN. NICKEL PLATING OVER ALL.
100 U" MIN. TIN/LEAD PLATING OVER NICKEL.
 - DATE CODE: YXMM WAS PRINTED AT APPROXIMATE LOCATION AS SHOWN
YEAR WEEK OF THE YEAR
 4. PRODUCT NO. MATRIX : LS15 * * * - A * 4
20: 40 POS.
40: 80 POS.

- MATING AREA PLATING:
- 1: DIM. L=1.78 mm
 - 2: DIM. L=2.80 mm
 - 3: DIM. L=3.18 mm
 - 4: DIM. L=4.06 mm
 - 5: DIM. L=4.57 mm
 - 6: DIM. L=3.40 mm
 - 7: DIM. L=3.25 mm
 - 8: DIM. L=3.84 mm
 - 9: DIM. L=2.34 mm



RECOMMENDED PC BOARD

X.±	X.±	UNITS	mm
X.±	0.38	X.±	MAT'L
X.±	0.25	X.±	FINISH
XXXX	XXXX		

LS1540*-A*4	40/80	80	40	41	80	66.40	49.53	51.17	66.50	59.51
LS1520*-A*4	20/40	40	20	21	40	41.00	24.13	25.77	41.10	34.11
P/N	POS.	N	A	B	C	DIM. A	DIM. B	DIM. C	DIM. D	DIM. E
NAME (INTENDED USE)		SCA-2								
PART NO. (INTENDED USE)		LS15 SERIES								
APPD:		Yhsin Chen 1/28/02								
CHKD:		Wolfe Liu 1/24/02								
DR:		Jerry Wu 3/8/2000								
TITLE:		CUSTOMER DWG.								
VERTICAL T/H, PLUG, SCA-2										
DWG NO.:		303-0100-375								
SCALE		SHEET								
REV.		N/A 1/1 A								

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TAIPEI, TAIWAN, R.O.C.